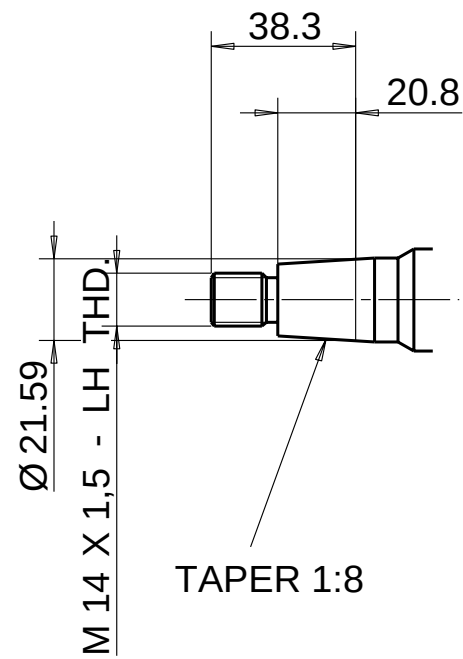
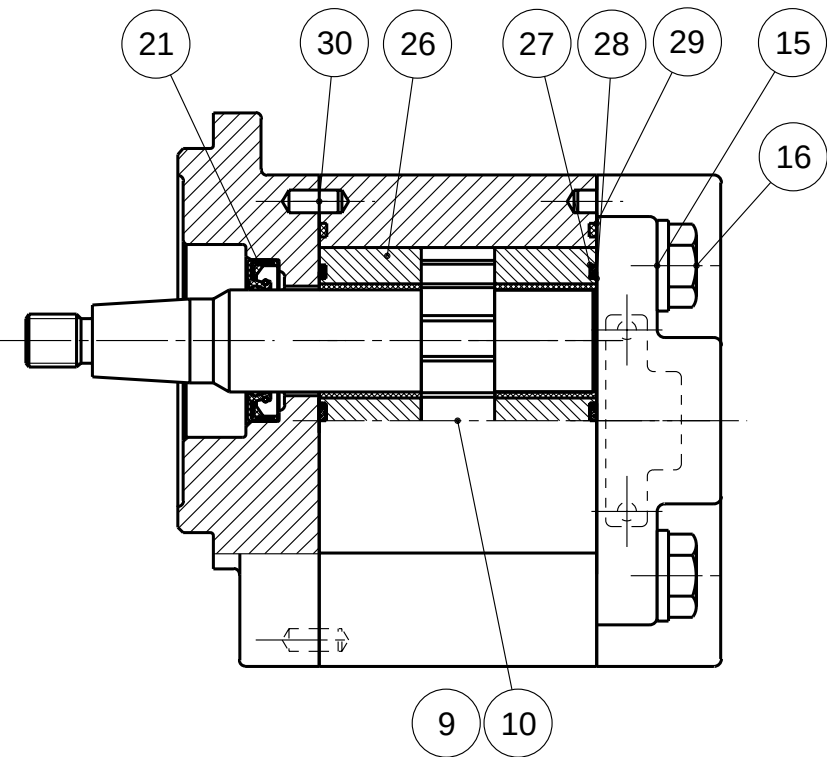
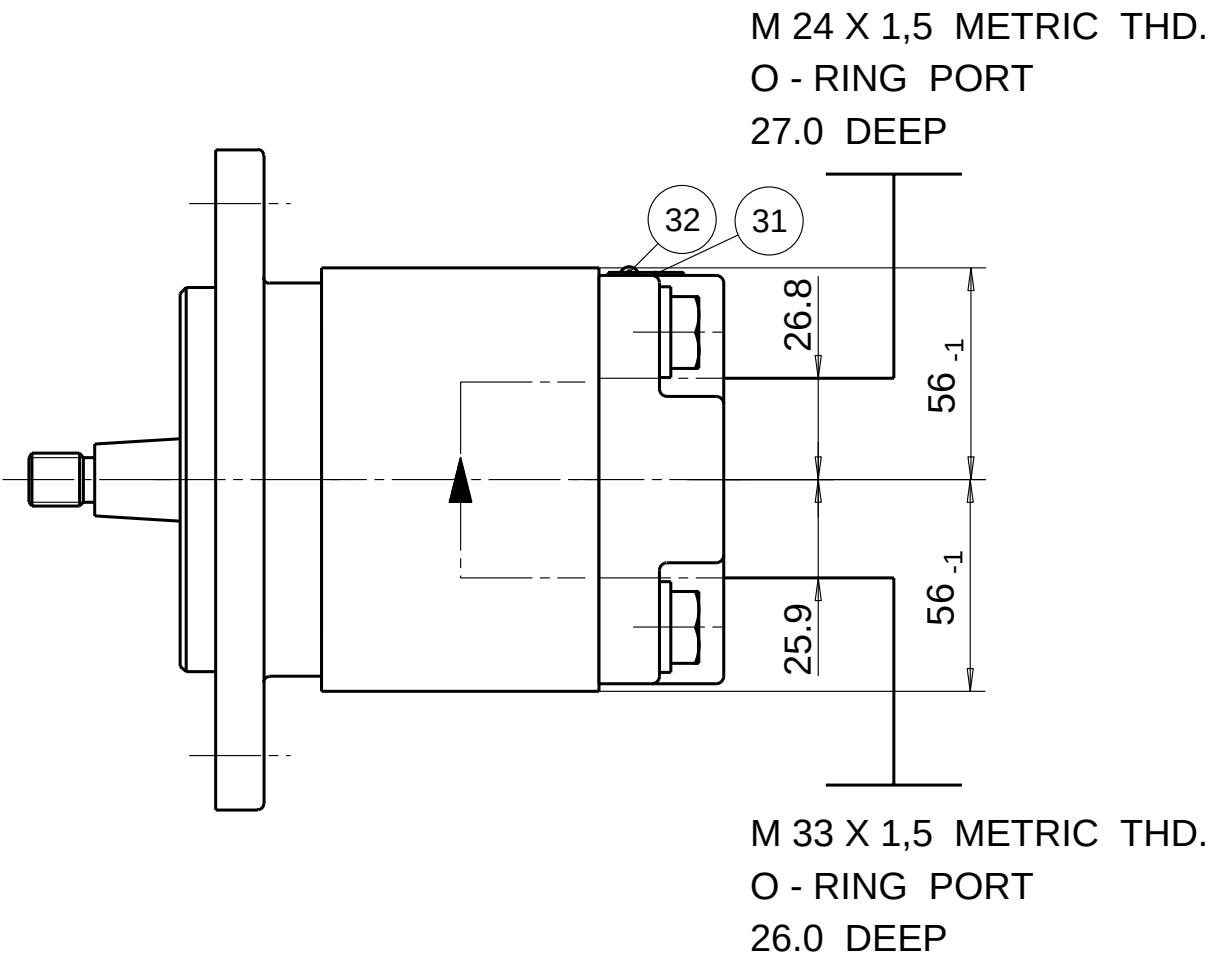
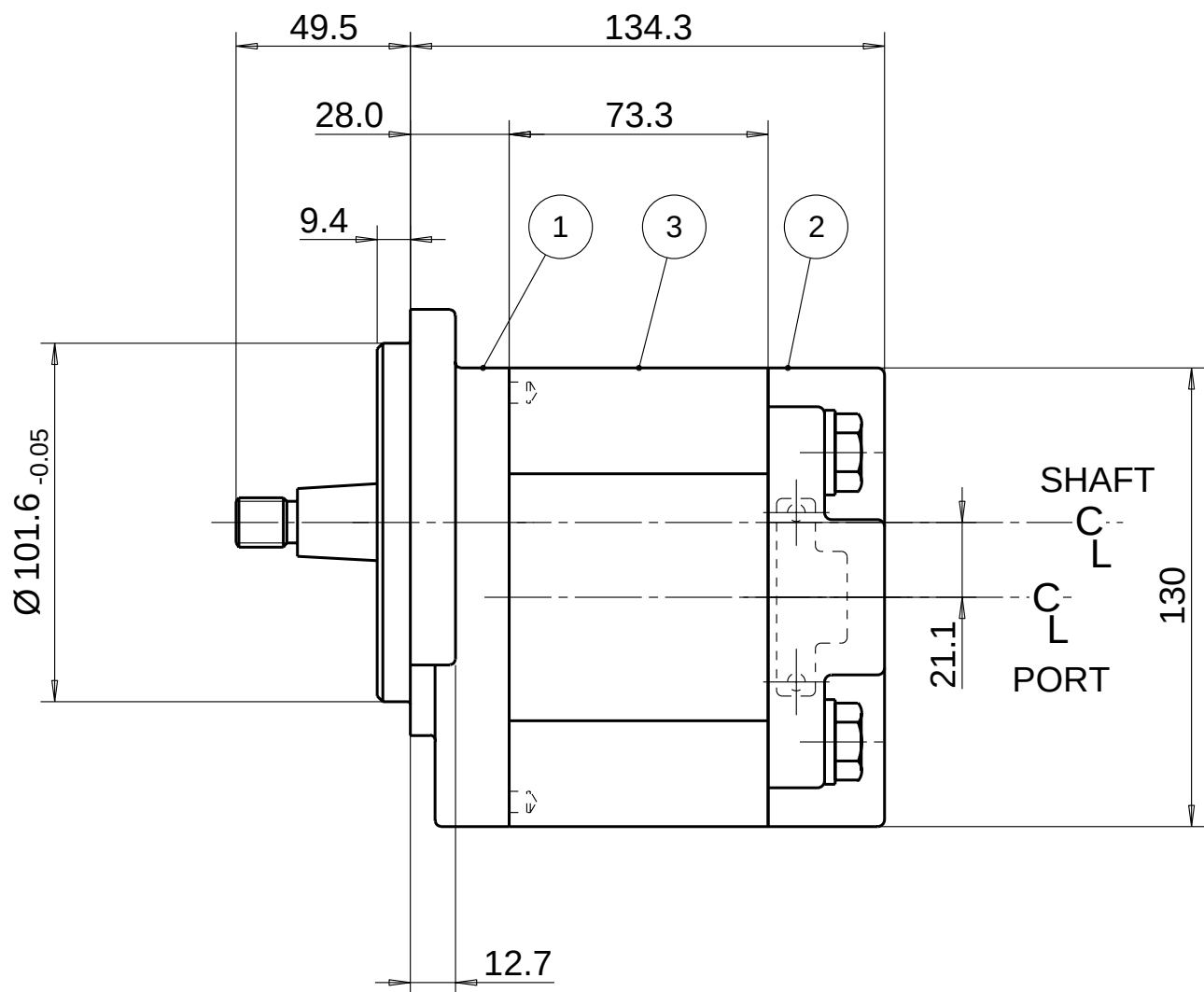
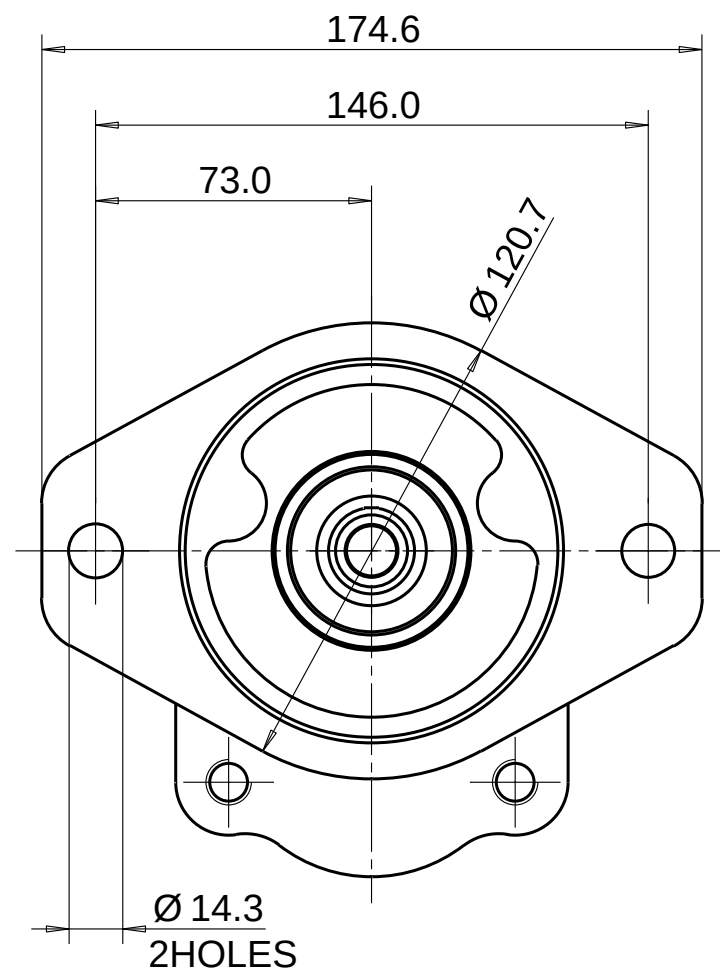


PUMP DATA	
DISPLACEMENT	19,0 ccm
MAX. PRESSURE	250 bar
SPEED RATE	500 TO 2500 min ⁻¹
MAX. INPUT SHAFT TORQUE	250 Nm
ROTATION	ANTI CLOCKWISE

CUSTOMER
PART NUMBER
20E6031160



12 13
INSTALLATION TORQUE
FOR LEFT HAND NUT
50 + 10 NM



NOTE
1 FOR ASSEMBLY INSTRUCTIONS SEE DWG. NO. "517-B1"
"PGP517 PUMP ASSEMBLY INSTRUCTIONS".

28	391 2882 162	2	SEAL. BK-UP	36			
27	391 2882 161	2	SEAL. CHAN.	35			
26	391 2185 093	2	THRBLK/BSHG	34			
25				33			
24				32	391 1432 004	2	SCREW. DR.
23				31	391 2183 227	1	NAMEPLATE
22				30	391 2080 080	2	PIN. DOWEL
21	391 2883 058	1	SEAL. LIP	29	391 2882 148	2	SEAL. SECT.
ITEM	PART NO	REQD		ITEM	PART NO	REQD	

20			
19			
18			
17			
16	391 1401 549	4	CAPSCREW (110 MM)
15	391 3782 232	4	WASHER
14			
13	391 3782 260	1	WASHER
12	391 1451 242	1	NUT M14X1,5-LH
11			
10	333 2719 000	1	DRIVEN GEAR
9	73330:4122457	1	DRIVE GEAR
8			
7			
6			
5			
4			
3	333 8319 100	1	HOUSING. GEAR
2	333 3031 904	1	HOUSING. PEC
1	333 5020 203	1	HOUSING. SEC
ITEM	PART NO	REQ'D	DESCRIPTION

12JAN12 RP 12-01-922

THIRD ANGLE PROJECTION

EXP NO.
FIRST USED
06 - 02 - 919
333 9112 419

B2 #11 KEY 391 1781 115 REMOVED
B1 #9 DRIVE GEAR 73330:4122457 WAS 333 1819 609

SYM. REVISIONS 25JUL12 TG 12-07-940

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PGP517A0190AT7H3NB1B1H7H5

MATERIAL

ADM CTR P

REV DTE 25JUL12

H.E.-STD:

WT 8.1 kg

DIMENSIONS ARE MM



Pump & Motor Division
Chemnitz

DR.BY DATE CH.BY DATE SCALE
WS 16FEB06 JS 16FEB06 1/2

333 9112 419

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