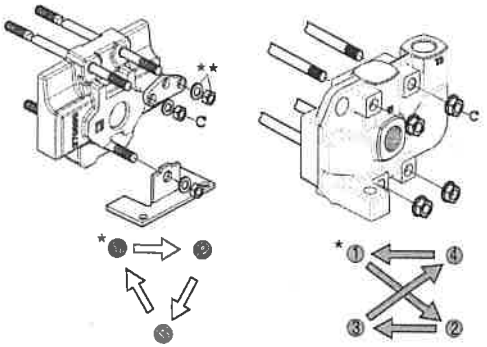


*All nuts must be tighetened in 3 steps.
The number in the ring indicates tightening order.
The table below indicates the torgue of the differnent stages.

Valve	Steps for tightening torque [Nm]			
	1	2	3	Note
F130	20	60	80	***
HV08	20	60	80	
K170	20	60	80	
K220	20	60	80	
L90	10	30	45	
M250	10	30	45	
P70	20	25	-	

** In some case the collar nut has been replaced by nut and a washer.
*** Max torque 50 Nm for older F130 valves than sn # 1707. Tighten in 2 steps 30 Nm and 50 Nm