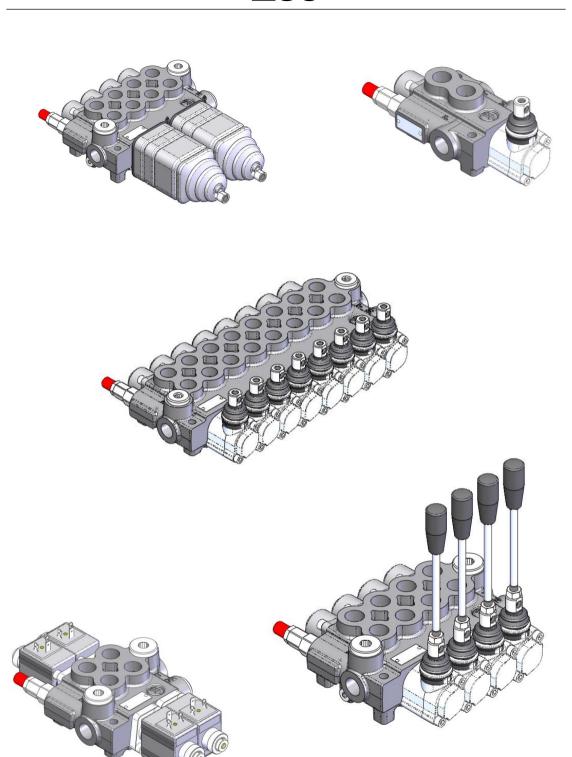
Z50





Z50

Simple compact and heavy duty designed monoblock from 1 to 8 sections for open and closed centre hydraulic systems.

- Fitted with a main pressure relief valve and a load check valve (individual check valve per spool maximum 4 spools).
- Available with parallel and tandem circuit (only on 2, 3 and 4 spool valves)
- Optional power beyond port for parallel and tandem circuit
- Diameter 16 mm 0.63 in interchangeable spools.
- A wide variety of options
- Floating spools and kits, regenerative spools and kits **do not** require additional machining on the body
- Actuation manual, pneumatic, electro-pneumatic, hydraulic, electro-hydraulic, with solenoid and remote with flexible cable spool control kits.

Additional information

This catalogue shows the product in the most standard configuration. For special requests please contact sales.

WARNING!

All specifications of this catalogue refer to the standard product at this date. Badestnost, oriented to continuous improvement, reserves the right to discontinue, modify or revise specifications without notice.

BADESTNOST IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN INCORRECT USE OF THE PRODUCT

First edition 08-2024



Working conditions

Nominal flow rating		50 l/min	13.2 US gpm
Operating pressure (max.)	parallel and tandem	315 bar	4600 psi
Back pressure (n	nax.)	35 bar	508 psi
_	$\Delta p = 100$ bar (1450 psi) fluid and valve at 40 °C (104 °F)	7 cm ³ /min	0.42 in³/min
Hydraulic fluid		Mineral based oil	
Fluid	with NBR seals	from -20 °C to 80 °C	from -4 °F to 176 °F
temperature	with FPM (Viton) seals	from -20 °C to 100 °C	from -4 °F to 212 °F
	operating range	from 15 to 75 mm ² /s	from 15 to 75 cSt
Viscosity	min.	12 mm ² /s	12 cSt
	max.	400 mm ² /s	400 cSt
Permisable degr	ee of fluid contamination	-/19/16 - ISO 4406	NAS 1683 - class 10
	with mechanical devices	from -40 °C to 60 °C	from -40 °F to 140 °F
Ambient temperature	with pneumatic and hydraulic devices devices	from -30 °C to 60 °C	from -22 °F to 140 °F
	with electric devices	from -20 °C to 50 °C	from -4 °F to 140 °F

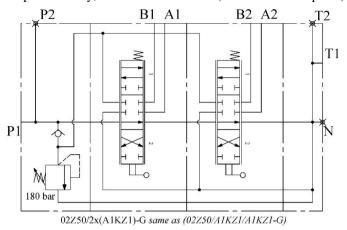
Standard threads

Refernce standard					
		BSP	UN-UNF	Metric	NPTF
Thread		ISO 228/1	ISO 263	ISO 262	Ansi B1.20.3
according to		BS 2779	ANSI B1.1 unified		
Cavity	ISO	1179	11926	9974-1	
dimension	SAE		J1926	J2244	J476a
according to	DIN	3852-2 (Shape X or Y)		3852-1 (Shape X or Y)	

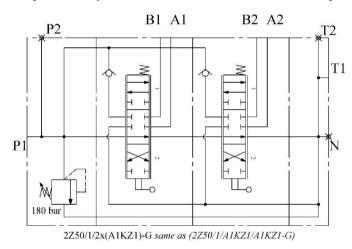
		Port threa	adings and	d codes		
Codes:	G	G38	G12	S	S8	М
Main ports	BSP	BSP	BSP	UN-UNF	UN-UNF	Metric
Inlet P and outlet T	G1/2	G3/8	G1/2	7/8-14 (SAE10)	3/4-16 (SAE8)	M22x1.5
Working ports A and B	G3/8	G3/8	G1/2	3/4-16 (SAE8)	3/4-16 (SAE8)	M18x1.5
Control pilot ports						
Pneuamtic	1/8-27	1/8-27	1/8-27	1/8-27	1/8-27	1/8-27
riiedaiiitic	NPTF	NPTF	NPTF	NPTF	NPTF	NPTF
Hydraulic	G1/4	G1/4	G1/4	9/16-18 (SAE6)	9/16-18 (SAE6)	G1/4

Hydraulic circuits

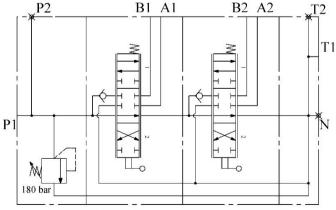
Standard configuration – parallel body, common check valve (available 1 to 8 spools)



Standard configuration – parallel body, individual check valve (available 2 to 4 spools)



Standard configuration – tandem body, individual check valve (available 2 to 4 spools)

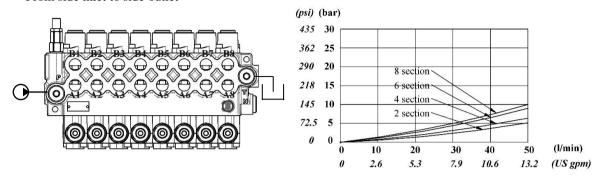


2Z50/2/2x(A1KZ1)-G same as (2Z50/2/A1KZ1/A1KZ1-G)

Performance data

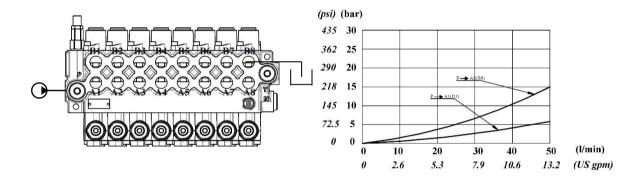
Open centre

From side inlet to side outlet



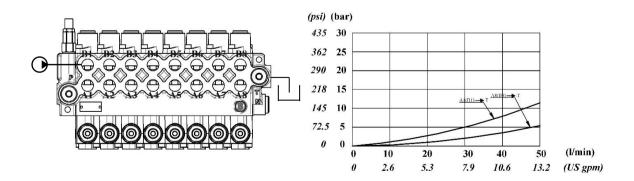
Inlet to work port

From side inlet to A port spool in position 2 or B port spool in position 1



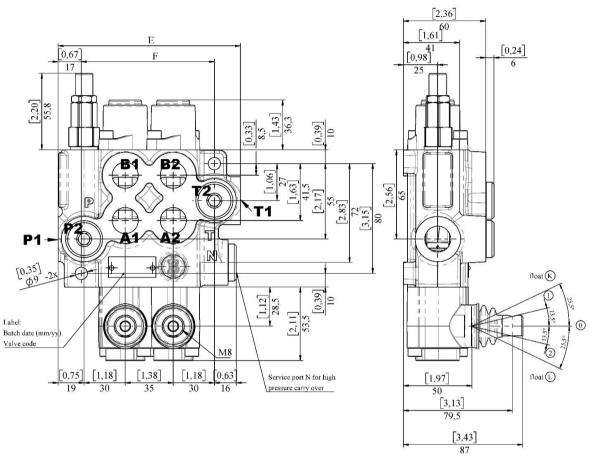
Work port to outlet

From A port spool in position 1 or B port spool in position 2 to side outlet



Dimensions

This drawing refers to a directional control valve with 2 working sections with common check valve (refer to next page for the body with individual check valves)



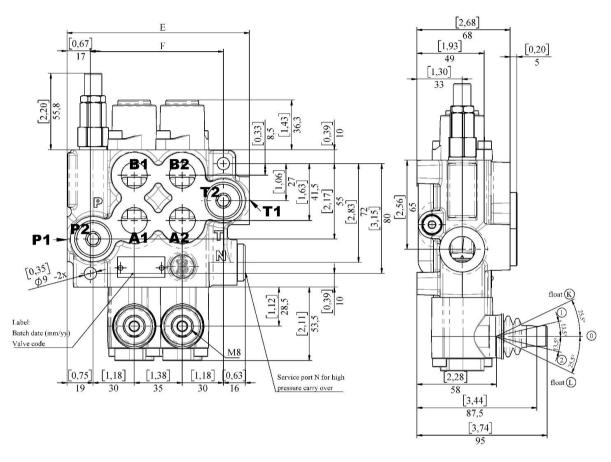
Float position L is shown just as a convention for direction, Z50 can have float- spool in **only** in right hand version – refer to page 20

		E	ſ		Wei	ght
TYPE	mm	in	mm	in	kg	 Ib
Z50	88	3.46	60	2.36	2.50	5.5
02Z50	133	5.24	97	3.82	4.10	9.0
03Z50	168	6.61	132	5.20	5.5	12.1
04Z50	203	7.99	167	6.6	6.90	15.2
05Z50	238	9.4	202	8.0	8.30	18.3
06Z50	273	10.7	237	9.3	9.70	21.4
07Z50	308	12.1	272	10.7	11.10	24.5
08Z50	343	13.5	307	12.1	12.50	27.6



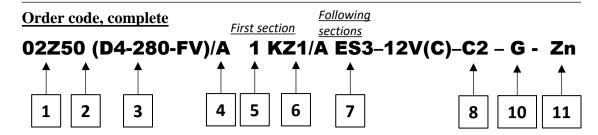
Dimensions

This drawing refers to a directional control valve with 2 working sections with individual check valve per spool

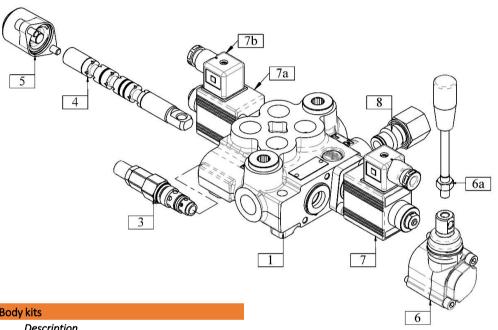


Float position L is shown just as a convention for direction, Z50 can have float- spool in **only** in right hand version – refer to page 20

T/05		E	F	=	Wei	ight
TYPE	mm	in	mm	in	kg	lb
2Z50	133	5.24	97	3.82	4.10	9.0
3Z50	168	6.61	132	5.20	5.5	12.1
4Z50	203	7.99	167	6.6	6.90	15.2



<u>For identical sections use quantity of sections x (code of section), e.g. 2x(A1KZ1)...</u>



1 Boo	dy kits
Туре	Description
Z50	Parallel, 1 section
02Z50	Parallel, 2 section, common check valve
03Z50	Parallel, 3 section, common check valve
04Z50	Parallel, 4 section, common check valve
05Z50	Parallel, 5 section, common check valve
06Z50	Parallel, 6 section, common check valve
07Z50	Parallel, 7 section, common check valve
08Z50	Parallel, 8 section, common check valve
2Z50/1/	Parallel, 2 section, individual load checks
3Z50/1/	Parallel, 3 section, individual load checks
4Z50/1/	Parallel, 4 section, individual load checks
2Z50/2/	Tandem, 2 section, individual load checks
3Z50/2/	Tandem, 3 section, individual load checks
4Z50/2/	Tandem, 4 section, individual load checks
2 Pos	sition with respect to pump inlet
omit	Left hand configuration, pump port is on the left hand side with respect to control
R	Right hand configuration, pump port is on the right hand side with respect to control

3 Inle	et relief options
Туре	Description
omit	Range 120-250 bar / 1740 to 3625 psi standard setting at 180 bar / 2610 psi
(D2-120)	Range 50-120 bar / 725 to 1740 psi standard setting at 120 bar / 1740 psi pressure range has to be always specified
(120-250)	Range 120-250 bar / 1740 to 3625 psi setting other than 180 bar / 2610 psi
(D4-220)	Range 220-315 bar / 3190 to 4570 psi standard setting at 220 bar / 3190 psi pressure range has to be always specified
(sok)	Without check valve
(svp)	Relief valve blanking plug
(FV)	Fixed valve setting and steel cap nut
Standard setting is referred to 12 l/min flow, example for relief valve with a preset valve at 250 bar with cap nut without check	



valve (D4-250-sok-FV)

Order code, continue

4 Spe	ool options
Туре	Description
Α	Double acting, 3 position, with A and B closed in pos. 0
As	Double acting, 3 position, with A and B closed in pos. 0, fine metering
В	Single acting on A, 3 positions, B plugged, requires a plug.
С	Single acting on B, 3 positions, A plugged, requires a plug.
D	Double acting, 3 position, with A and B opened to tank in pos. 0
Ε	Double acting, 3 position, B opened to tank in pos. 0
F	Double acting, 3 position, A opened to tank in pos. 0
Dd	Double acting, 3 position, with A and B partially open to tank in pos. 0
Ed	Double acting, 3 position, B partially opened to tank in pos. 0
Fd	Double acting, 3 position, A partially opened to tank in pos. 0
М	Double acting, 3 position, blocked by-pass channel for closed center circuit
Special sp	oools for particular positioner kits
Us	Double acting, 4 positions, regenerative position in between pos. 0 and position 2, spool in
K	Double acting, 4 positions, floating circuit in 4th position with spool out, only available in left hand configuration
L	Double acting, 4 positions, floating circuit in 4th position with spool in, only available in right hand configuration

5 Spo	ol positioners (side B)
Туре	Description
1	With spring return in pos. 0
1C	With spring return in pos. 0, soft spring
1Z	With spring return in pos. 0 and pin with M8x1 male thread for dual control
1rAB	With spring return in pos. 0 and stroke adjustments both directions
1zS1	With spring return in pos. 0 and pin with M8 male thread for dual control
1D(M6)	With spring return in pos 0 and pin with M6 female thread for dual control
1E	With spring return in pos. 0, includes microswitch kit
14	Spring return in pos. 0, no microswitch kit included

14C	Spring return in pos. 0, soft spirng, no microswitch kit included
4	2 positions, with spring return in pos. 0 from pos. 2
5	2 positions, with spring return in pos. 0 from pos. 1
6	2 positions, with spring return in pos. 1 from pos. 2
7	2 positions, with spring return in pos. 2 from pos. 1
7Z	2 positions, with spring return in pos. 2 from pos. 1 and pin with M8x1 male thread for dual control
7T	2 positions, with spring return in pos. 2 from pos. 1 with teton (push piston)
7D(M6)	2 positions, with spring return in pos. 2 from pos. 1, and pin with M6 female thread for dual control
7zS1	2 positions, with spring return in pos. 2 from pos. 1 with special tie rod kit M8 for dual control
8	Detent in positions 0, 1 and 2
8Z	Detent in positions 0, 1 and 2, and pin with M8 male thread for dual control
9	Detent in positions 1 and 0
10	Detent in positions 0 and 2
11	Detent in positions 1 and 2
11B	Detent in positions 1 and 2, and spring return to pos. 0
2	With detent in position 1 and spring return in pos. 0
3	With detent in position 2 and spring return in pos. 0
1V2	With spring return in pos. 0 for flexible cable control
8V2	Detent in positions 0, 1 and 2 for flexible cable control
<u>1H</u>	Proportional hydraulic control- single side
<u>1P</u>	ON/OFF pneumatic control
1EP	ON/OFF electro-pneumatic control
1ED3	ON/OFF electro-hydraulic control
<u>Particular</u>	positioner kits for special spools
17	4 position with spring return to pos. 0 from pos. 2, soft stop at (regenerative) before pos. 2 and detent in pos. 1
12	4 position with spring return in pos. 0 and detent in float position - only for spool L
13	Detent in 4 positions - only for spool L
16	4 position with spring return in pos. 0 and detent in float position - only for spool K
15	Detent in 4 positions - only for spool K



Order code, continue

6 Spo	ol controls (side A)
	without lever box, with plate
KZ	Lever box for M8
KZ(M10)	Lever box for M10
KZT	Lever box for M8 with teton (push piston)
KI	Lever box, collet type, horizontal Ø 9 mm
KY	Lever box, collet type, vertical Ø9 mm
KZ(rA)	Lever box, with stroke limiter
KZe	Lever box for M8, extreme conditions
KZe(M10)	Lever box for M10, extreme conditions

Adding a ${\bf 0}$ after the first part of the code will make the execution rotated 180°, lever will face the bottom of the valve, not the ports eg. **KZO**

KZV	Safety lever box, vertical configuration
KZH	Safety lever box, horizontal configuration
SLP	without lever box with dustproof plate
V1	Flexible cable connection
ju+1	Joystick lever for 2 sections with pivot above right, standard cylindrical handle
ju+2	Joystick lever for 2 sections with pivot above left, standard cylindrical handle
ju+3	Joystick lever for 2 sections with pivot bottom left, standard cylindrical handle
ju+4	Joystick lever for 2 sections with pivot bottom right, standard cylindrical handle

Optional ball type handle (jb+...), and custom lengths

6a Handle options

1 Depending on lever kit M8x150 or M10x170

Custom lengths and bends available

Custom lengths and behas available			
7	Complete controls		
1ESD	Double acting solenoid kit, standard version with lock/unlock lever kit K1		
ES	Single acting solenoid kits - ES3/ES2/ES1		
A26	Control with rotation (CW-CCW)		
7a Coil specifications			
12V	12V coil, for ISO4400 connector		
24V	24V coil, for ISO4400 connector		
12V(D	T) 12V coil, for Deutsch connector		
24V(D	T) 24V coil, for Deutsch connector		
Exact coil specifications follow in the catalog			
7b Connectors			
omit	By default connectros are not included, except in 1ESD control and electro-pneuamtic		

Connector for the particular coil is included

C2	For BSP threading - G1/2 high pressure carry- over sleeve
C2(38)	For BSP threading - G3/8 high pressure carry- over sleeve
C2(S)	For SAE threading - SAE10 high pressure carry-over sleeve
C2(NPTF)	For NPTF threading - 1/2NPTF high pressure carry-over sleeve
C2D	High pressure carry-over kit, direct connection
VRE	Back pressure valve
9 Inlet	outlet selection
omit	Side inlet, side outlet, others plugged
22	Top inlet, top outlet, others plugged
12	Side inlet, top outlet, others plugged
21	Top inlet, side outlet, others plugged
	ve Threading - refer to page 3 ating and plating
omit	Valve body is phoshpated, steel parts zinc plated, spools either Ni, or Cr plating (omit in valve description)
Zn	Valve body - Zinc plated
BP	Painting, standard black, others optional



Closed center plug

BSP G1/2 plug on port N

control 1EP

Outlet port options

(C)

omit

Inlet relief options

D4-280-sok-FV

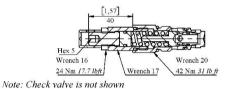
(FV) - Steel cap nut for pre-set pressure

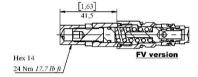
(sok) - without load check valve

Pressure setting, if not specified – standard pressure setting per spring (p.8)

Adjustable spring type (2 and 4)

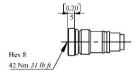
Pressure setting within the range 120-250 bar / 1740 to 3625 psi, by default uses spring no.3 and does not require to be specified in the ordering code e.g. (150)





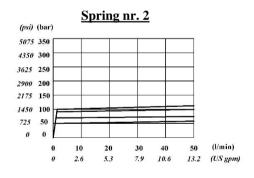


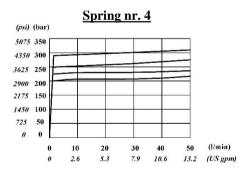
SVP- relief valve blanking plug

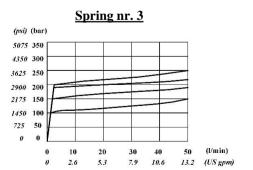


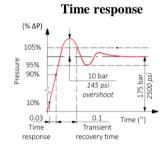


Relief valve type "D" performance characteristics



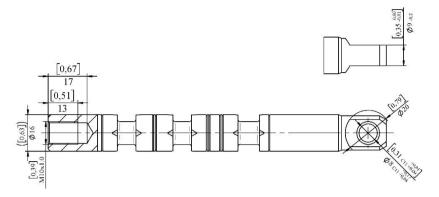




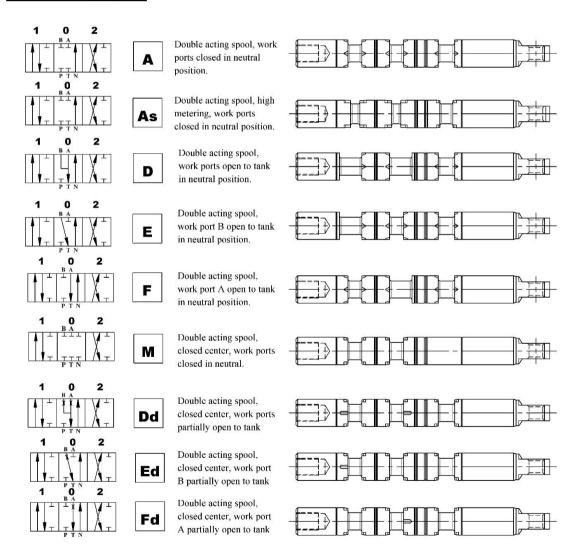


Spool options:

Badestnost standard spool have the end shown in the drawing below.

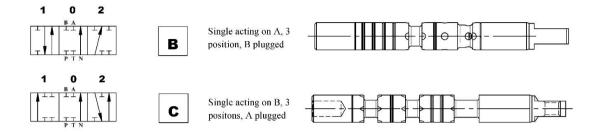


Double acting spools

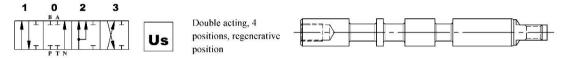


Spool options, continue

Single acting spools

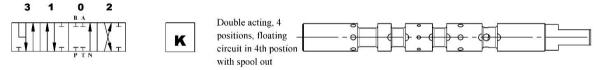


Regenerative spools

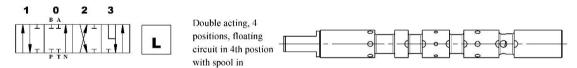


Spool U requires spool positioner - 6 or 17, and it is available to valves ONLY with left hand configuration (P on left with respect to lever control)

Floating spools



Spool K requires spool positioner - 16 or 15, and it is available to valves ONLY with left hand configuration (P on left with repsect to lever control)

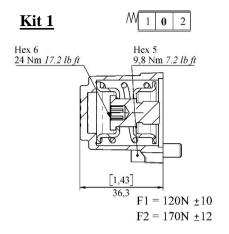


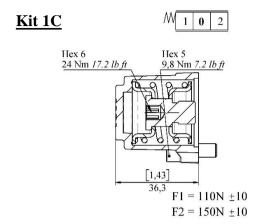
Spool L requires spool positioner - 12 or 13, and it is available to valves ONLY with "R" right hand configuration (P on right with respect to lever control

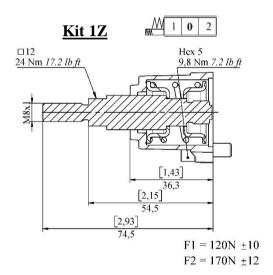
All spools have "R" version for right version of the valve, exceptions are Us, K and L.

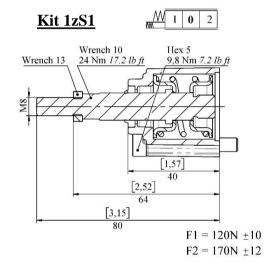
To order right hand version of a spools, add "R" behind the spool description e.g. AR, BR, CR, etc.

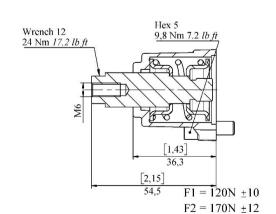
To order low leakage version of spools, add "n" behind the spool description e.g. An, Bn, Cn, etc.



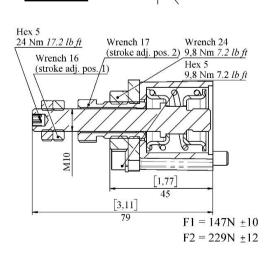






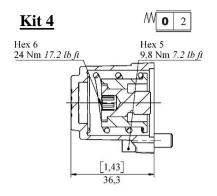


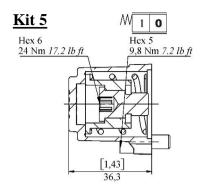
Kit 1D(M6) M 1 0

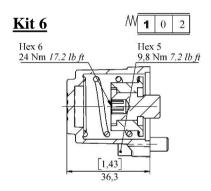


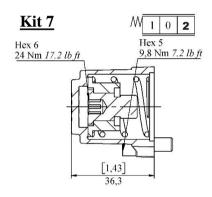
Kit 1rAB

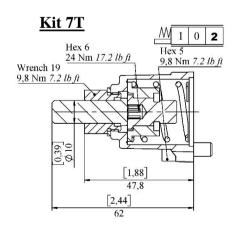
0

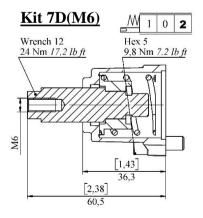


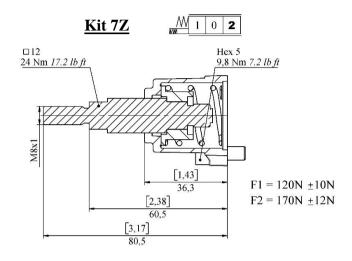


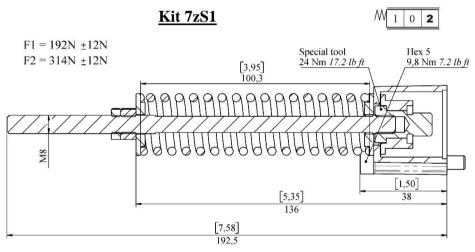




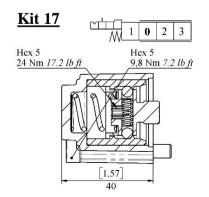


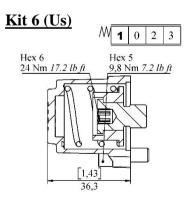


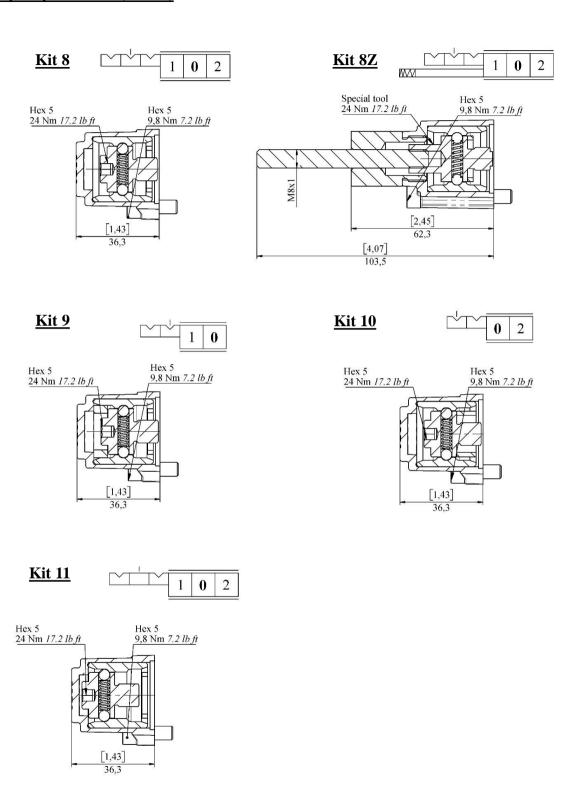




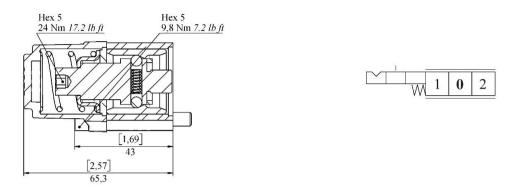
Particular kits for regenerative spool Us



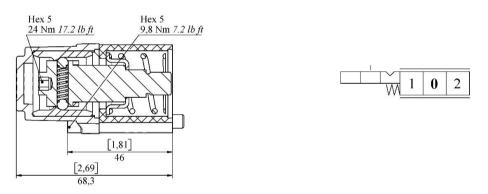




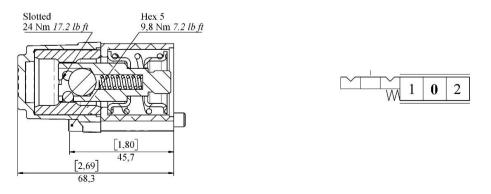
Kit 2: 3 position, spring return from pos. 2 to pos. 0 and detent in pos. 1



Kit 3: 3 position, spring return from pos. 1 and detent in pos. 2

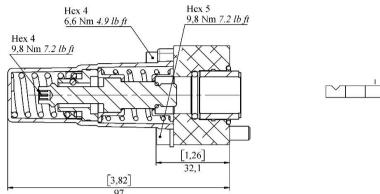


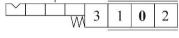
<u>Kit 11B: 2 position, with detent in both positions and spring return to neutral</u> *from either direction*



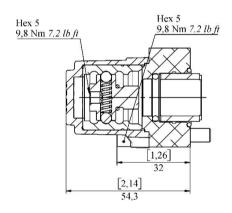
Particular spool positioners kits for floating spool K (float when spool OUT)

Kit 16: four position, return to neutral from 1 and 2 and detent in float



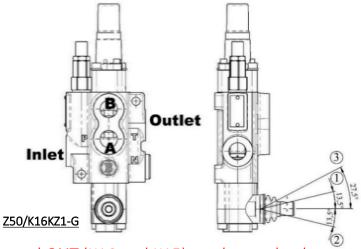


Kit 15: four position detent





Limitations of floating sections for Z50

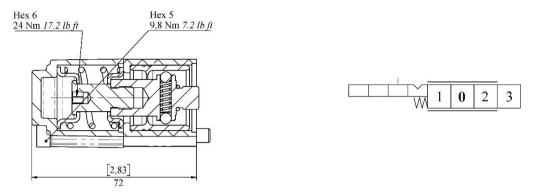


Floating spool **OUT** (K16 and K15) can be used only on standard configuration with left inlet (with respect to the lever)



Particular spool positioners kits for floating spool L (float when spool IN)

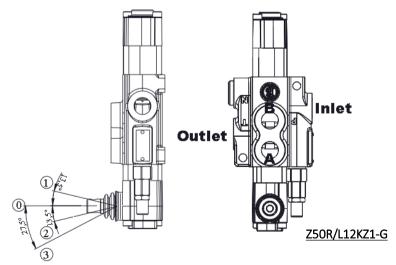
Kit 12: four position, return to neutral from 1 and 2 and detent in float



Kit 13: *four position detent*



Limitations of floating sections for Z50

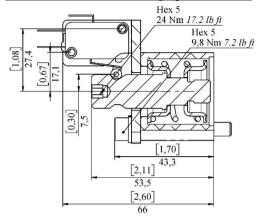


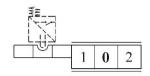
Floating spool **IN** (L12 and L13) can be used only on "R" configuration valve with right inlet (with respect to the lever)



Particular spool positioners kits for microswitch

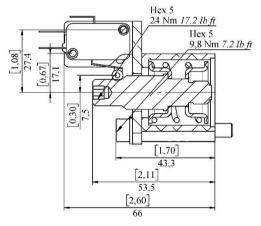
Kit 1E for double acting spool A or D

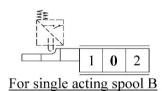




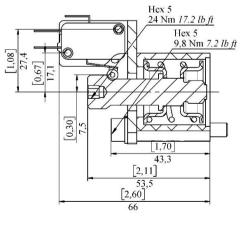
For double acting spool A

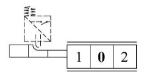
Kit 1E for single acting spool B



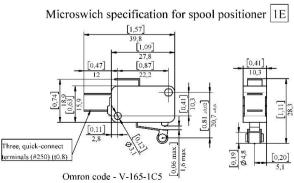


Kit 1E for single acting spool C





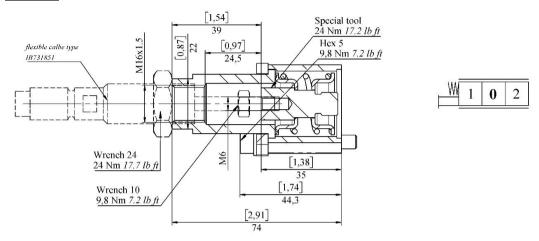
For single acting spool C



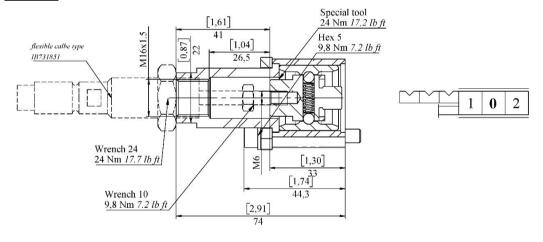
Needs a special bracket to be assembled with spool positioners

Spool positioner for flexible cable connection (side B)

Kit 1V2



Kit 8V2

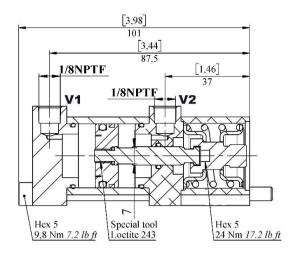


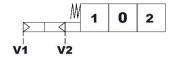
More information regarding controls, cable lengths, and ordering codes see page for flexible cable control V1 (Side A)



ON/OFF Pneumatic kit - 1P

With spring return to neutral position



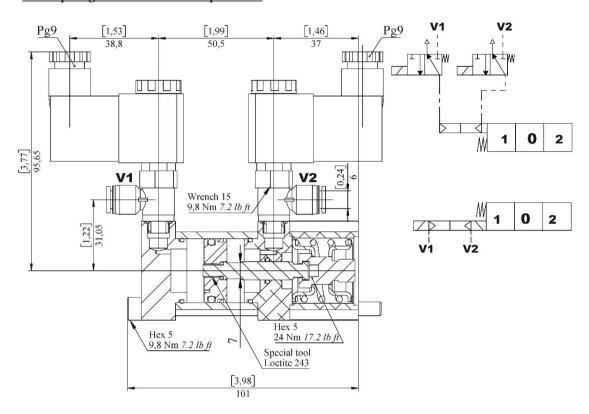


Operating features				
Pilot pressure	min	5,5 bar / <i>73 psi</i>		

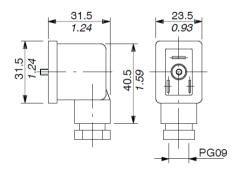
max. 10 bar / 145 psi

ON/OFF Electro pneumatic kit – 1EP

With spring return to neutral position



Connector specifications:



Operating features

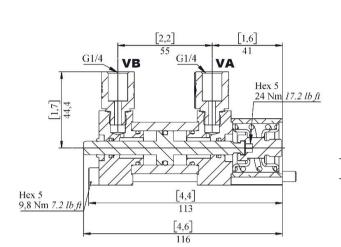
Pilot pressure	min	5,5 bar / <i>73 psi</i>	
	max.	10 bar / <i>145 psi</i>	
COIL specifications			
Nominal voltage toler	±10 %		
Power rating	4,8 W		
Nominal current	0,4 A - 12 VDC		
		0,2 A - 24 VDC	
Coil insulation	Class F		
Weather protection	IP65		
Duty cycle	100%		

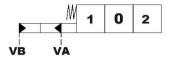
Connector is always included in 1EP control



Proportional hydraulic, single side kit - H

With spring return to neutral position

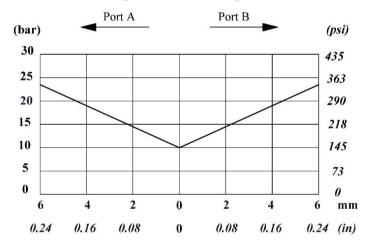




Operating features

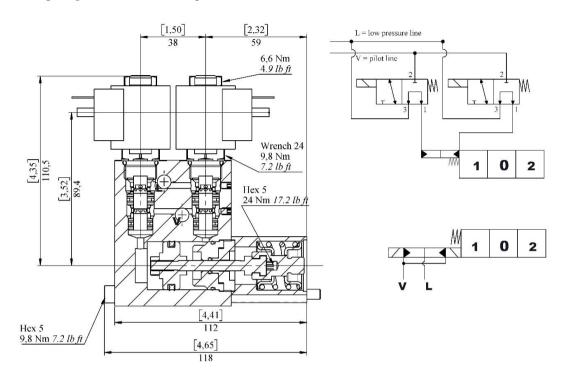
Pilot pressure max. 50 bar / 725 psi

Pilot pressure - stroke diagram

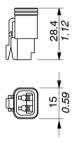


ON/OFF electro-hydraulic kit - 1ED3

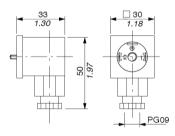
With spring return to neutral position



Connector specifications 2 poles, type Deutsch DT06-2S Male housing with female ends



Connector specifications 2P+T according to ISO 4400 / EN175301-803

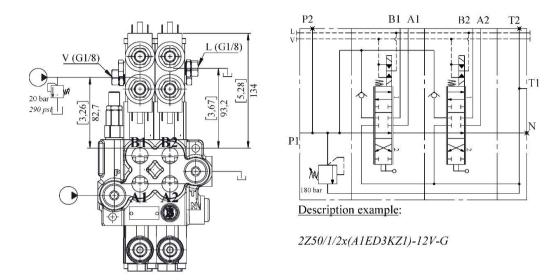


Operating features

Pilot pressure	min	10 bar / <i>145 psi</i>	
	max.	50 bar / <i>725 psi</i>	
Back pressure on drain L	max.	25 bar / <i>360 psi</i>	
COIL specifications			
Nominal voltage tolerance		±10 %	
Power rating		21 W	
Nominal current		1,75 A - 12 VDC	
		0,87 A - 24 VDC	
Coil insulation		Class F	
Weather protection		IP65	
Duty cycle		100%	

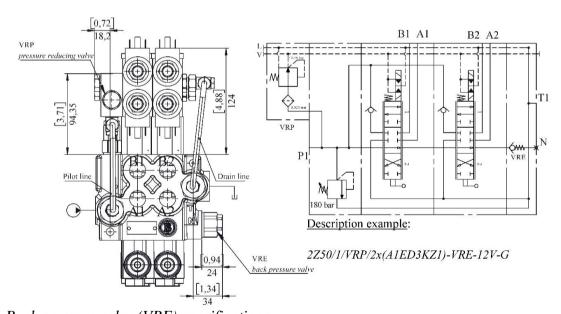


ON/OFF electro-hydraulic kit - 1ED3 with external drain



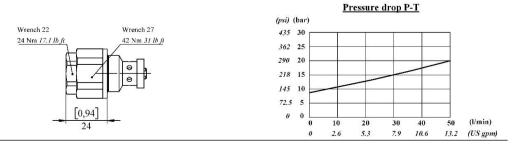
ON/OFF electro-hydraulic kit - 1ED3 with pilot and drain lines

Kit consists of pressure reducing valve, VRP, back pressure valve VRE and pipes



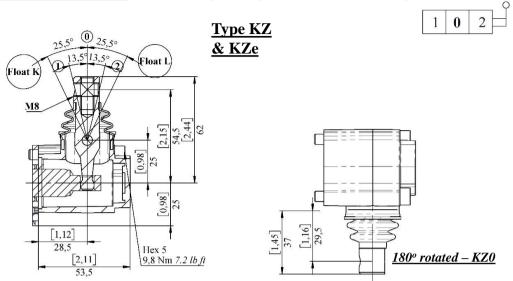
Back pressure valve (VRE) specifications

Valve is assembled on the bypass flow port N to provide pilot pressure to the actuator

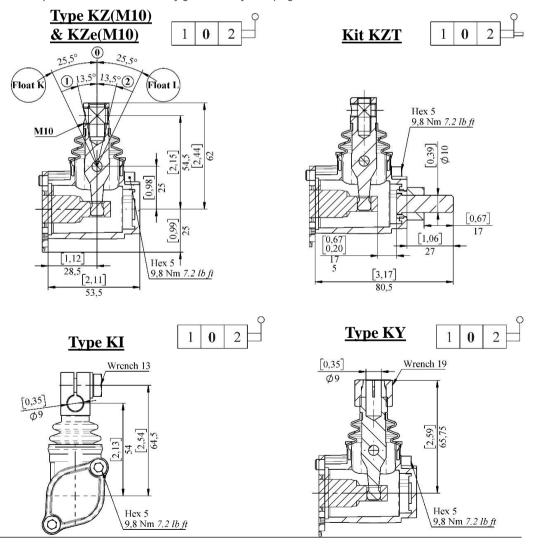




<u>Lever control (Side A) – aluminum cap, with protection booth lever pivot box</u>



Float L &K only available in certain configuration refer to pages – 19 & 20

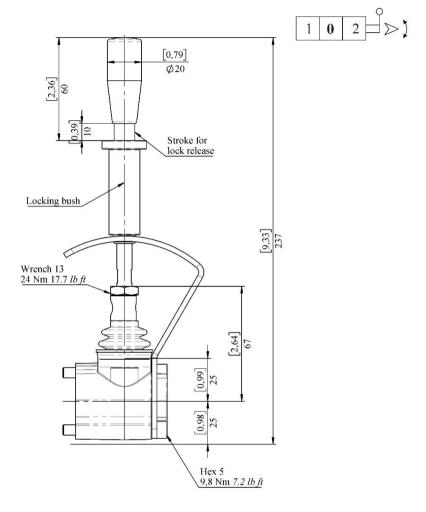


28

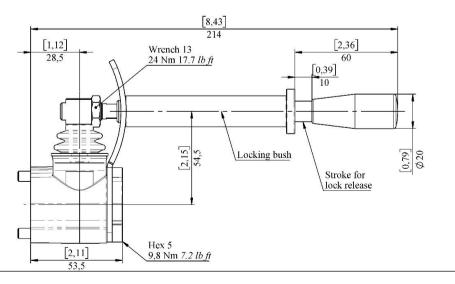
Special lever controls (side A)

<u>Safety levers with lock in neutral complete with hand lever; lift hand lever knob to operate.</u>

Type KZV

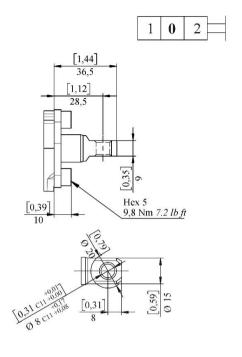


Type KZH

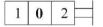


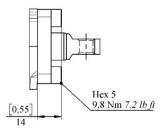
Other control arrangements (side A)

If in the order code side A is left blank, omit control type will be supplied:



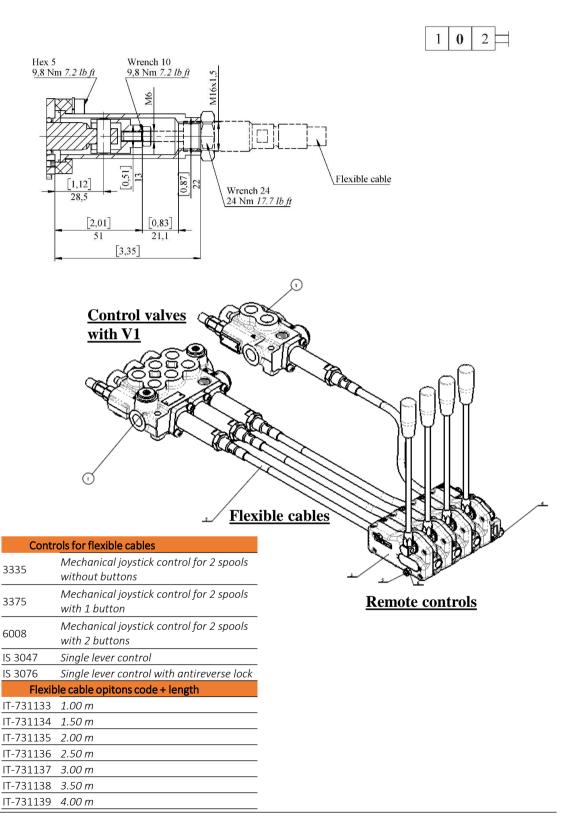
Type SLP



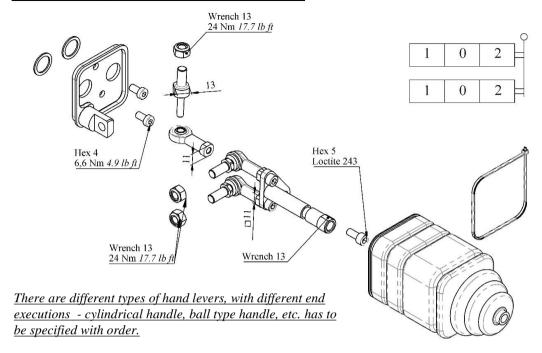


Mechanical control with dust-proof plate

Cable remote control - V1



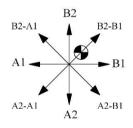
Mechanical joystick for two section control

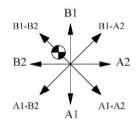


<u>Type j+1</u>
Pivot is above right

<u>Type j+2</u>

<u>Pivot is above left</u>





Valve leg Spool axis

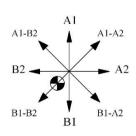
Spool axis

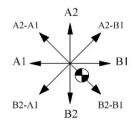
<u>Type j+3</u>

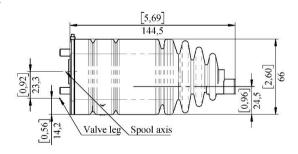
Pivot is bottom left

<u>Type j+4</u>

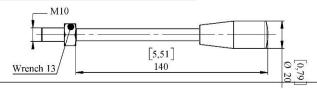
<u>Pivot is bottom right</u>







Standard hand lever dimensions



Example order code with standard lever:

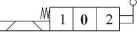
02Z50/(A1A1)(ju+3)-G alternative (same as) 02Z50/(2xA1)(ju+3)-G



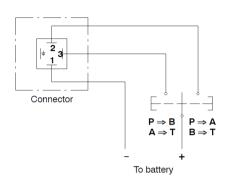
Complete control – double acting ON/OFF solenoid control

Complete control – 1ESDK1

<u>Direct control by double acting solenoid with spring return to neutral position, available for 1 to 8 spools, including 2, 3, and 4 spool valve bodies with individual check valves (both parallel and tandem version).</u>



Electric wiring example

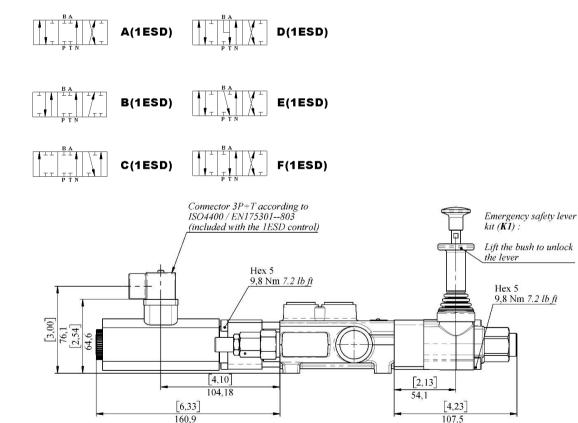


Operating features

Internal leakage (min.) A(B) to T $\Delta p = 100$ bar (1450 psi) fluid and valve at 40 oC (104 oF) min. 15 cm³/min 0.91 in³/min

COIL specifications	
Nominal voltage tolerance	±10 %
Power rating	53 W
Coil insulation	Class H
Duty cycle	100%

Available spool options

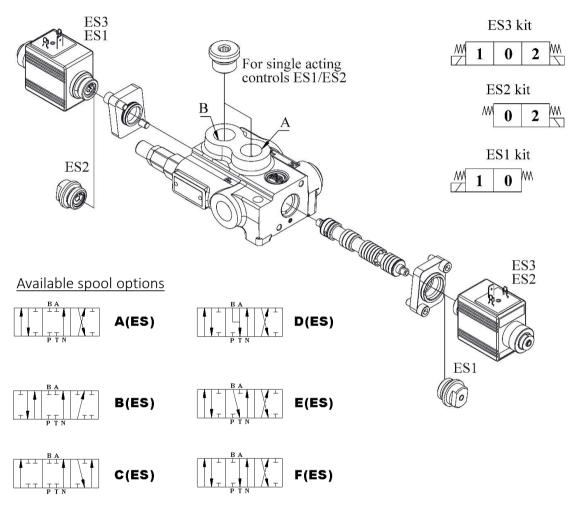


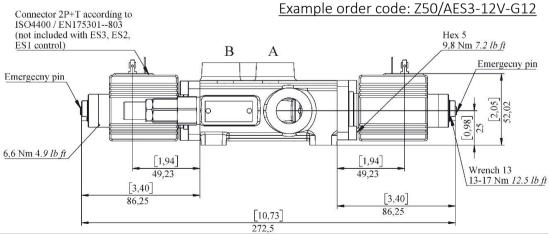
Example order code: Z50(140)/A1ESDK1-24V-G12

Complete control – single acting ON/OFF solenoid control

Complete control – ES3 / ES2 / ES1

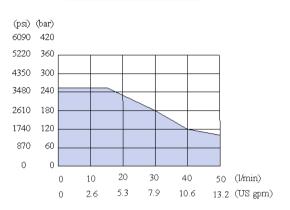
<u>Direct control by two single acting solenoid with spring return to neutral position (ES3) or one</u> single acting solenoid (ES1 or 2); available for 1 to 8 spools, including 2, 3, and 3 spool valve bodies with individual check valves (both parallel and tandem version).





Complete control – single acting ON/OFF solenoid control

Operating conditions



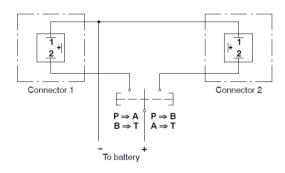
Operating features

Internal leakage (min.) A(B) to T $\Delta p = 100$ bar (1450 psi) fluid and valve at 40 oC (104 oF)

min. 15 cm³/min 0.91 in³/min

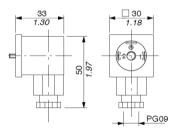
COIL specifications		
Nominal voltage tolerance	±10 %	
Power rating	36 W	
Current	3 A - 12 VDC	
	1,5 A - 24 VDC	
Weather protection	IP65	
Coil insulation	Class H	
Duty cycle	100%	

Electric wiring example

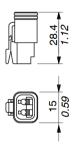


Connector specifications per type of coils available

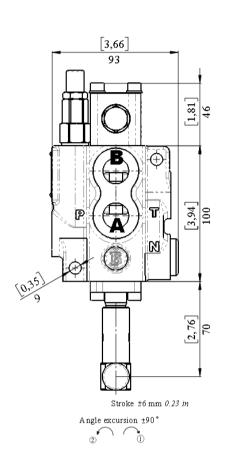
2P+T according to ISO 4400 / EN175301-803

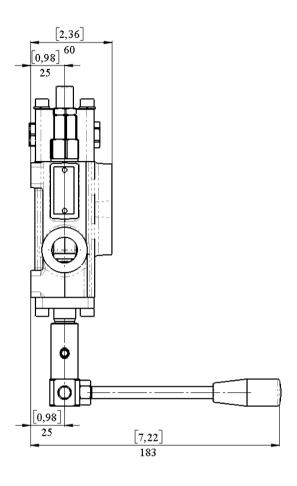


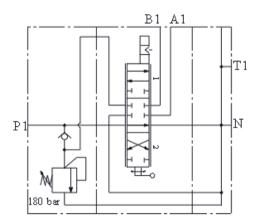
Connector specifications 2 poles, type Deutsch DT06-2S Male housing with female ends



Complete control – Rotary control A26







Example order code: Z50/AmL26-G

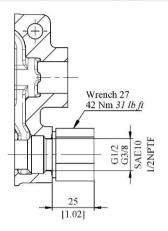


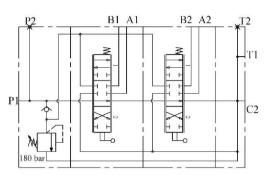
Outlet port options

It is possible to have open centre, closed centre and high pressure carry-over (power beyond)

If in the order code before the thread specification port N is plugged with standard G1/2 plug

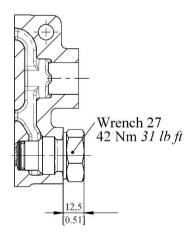
C2 - with carry-over (high pressure carry over)

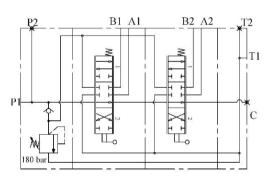




Example order code 02Z50/2x(A1KZ1)-C2-G

C - closed center





Example order code: 02Z50/2x(A1KZ1)-C-G

C2D - Direct high pressure carry-over

