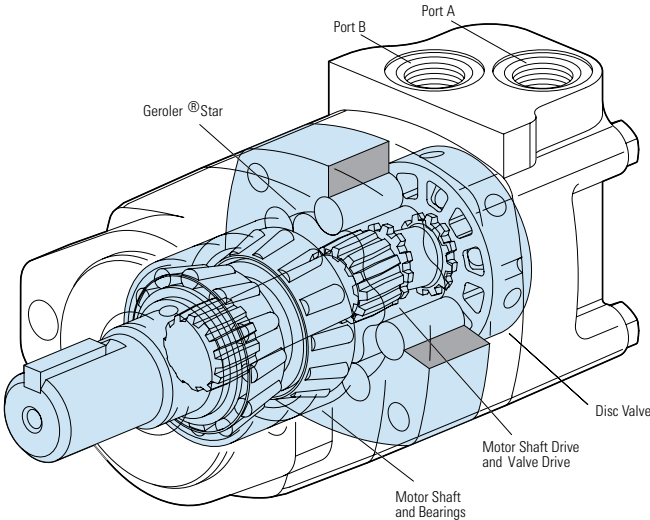


2000 Series

Highlights



Description

The popular 2000 Series provides torque up to 7500 lb-in. This proven design is reliable and durable. Eaton has added options that make the motor more flexible to use in a wide variety of applications. The expanded displacement range using patented “Drive in Drive” technology is the latest innovation in the 2000 series of motors

2000 Series

Geroler Element	13 Displacements
Flow l/min [GPM]	75 [20] Continuous**
	115 [30] Intermittent*
Speed RPM	1215 Cont.**
	1215 Inter.*
Pressure bar [PSI]	205 [3000] Cont.**
	310 [4500] Inter.*
Torque Nm [lb-in]	845 [7470] Cont.**
	930 [8225] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.

* Intermittent— (Inter.) Intermittent operation, 10% of every minute.

Features

- Three zone design for longer life and true bi-directionality.
- Bearings that meet the highest standards of the industry
- Options to optimize performance in every application
- Integrated cross-over relief valve option

Benefits

- Easy to design in a system
- Proven reliability and performance in tough applications
- Compact design that maximizes power density

Applications

- Skid Steer Attachments
- Swing Motor
- Brush Cutters & Mowers
- Harvesting Equipment
- Directional Boring any place pressure relief protection is optimal for system or motor performance and life
- Turf equipment

C-1



Harvestor



Paving Equipment



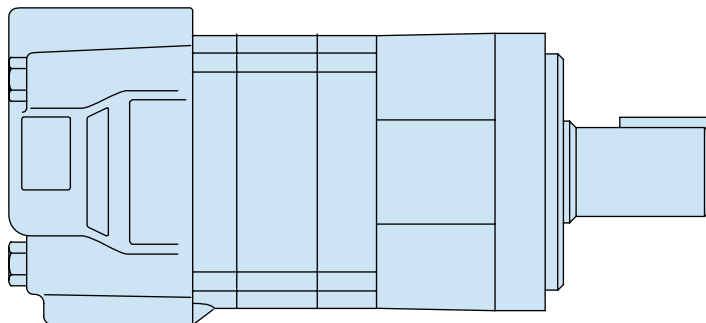
Conveyors



Boom Lifts

2000 Series

Specifications



SPECIFICATION DATA – 2000 SERIES MOTORS

Displ. cm ³ /r [in ³ /r]		34 [2.1]	41 [2.5]	66 [4.0]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
Max Speed (RPM) @ Flow	Continuous	1215	1104	1075	908	836	742	576	477	385	308	246	191	153
	Intermittent	1215	1216	1214	908	1042	924	720	713	577	462	365	287	230
Flow l/min [GPM]	Continuous	42 [11]	45 [12]	72 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Intermittent	42 [11]	53 [14]	87 [23]	75 [20]	95 [25]	95 [25]	95 [25]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]	115 [30]
Torque* Nm [lb-in]	Continuous	98 [864]	112 [988]	186 [1643]	235 [2065]	265 [2326]	295 [2630]	385 [3420]	455 [4040]	540 [4780]	660 [5850]	765 [6750]	775 [6840]	845 [7470]
	Intermittent	141 [1250]	169 [1497]	276 [2446]	345 [3035]	390 [3458]	445 [3950]	560 [4970]	570 [5040]	665 [5890]	820 [7250]	885 [7820]	925 [8170]	930 [8225]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	155 [2250]	120 [1750]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	260 [3750]	260 [3750]	260 [3750]	240 [3500]	190 [2750]	140 [2000]
Weight kg [lb]	Standard or Wheel Mount	8.8 [19.4]	8.8 [19.4]	8.8 [19.4]	9.3 [20.5]	9.3 [20.5]	9.5 [21.0]	9.8 [21.5]	10.0 [22.0]	10.4 [23.0]	11.3 [25.0]	11.3 [25.0]	11.8 [26.0]	12.2 [27.0]
	Bearingless	6.8 [15.0]	6.8 [15.0]	6.8 [15.0]	7.3 [16.0]	7.3 [16.0]	7.5 [16.5]	7.7 [17.0]	7.9 [17.5]	8.4 [18.5]	9.3 [20.5]	9.3 [20.5]	9.8 [21.5]	10.2 [22.5]

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

310 bar [4500 PSI]
Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.
Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

34cm³/r [2.1 in³/r]
ΔPressure Bar [PSI]

	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2]	[114] 13 210	[262] 30 189	[405] 46 178	[549] 62 162					
8									
[4]	[110] 12 432	[256] 29 416	[404] 46 393	[552] 62 363	[704] 80 347	[828] 94 313	[962] 109 284		
15									
[6]	[115] 13 651	[249] 28 636	[400] 45 613	[550] 62 580	[708] 80 546	[864] 98 518	[996] 113 467	[1099] 124 425	[1250] 141 404
23									
[8]	[126] 14 856	[232] 26 856	[393] 44 830	[548] 62 795	[702] 79 759	[856] 97 712	[1003] 113 657	[1135] 128 578	[1244] 141 549
30									
[10]	[114] 13 1105	[239] 27 1077	[386] 44 1049	[541] 61 1015	[697] 79 975	[850] 96 923	[995] 112 859	[1136] 128 775	[1261] 142 707
38									
[11]	[99] 11 1215	[231] 26 1191	[380] 43 1160	[533] 60 254	[679] 77 1073	[834] 94 1023	[987] 112 945	[1133] 128 854	[1245] 141 819
42									

[231] } Torque [lb-in]
26 } Nm
1191 } Speed RPM

41cm³/r [2.5 in³/r]
ΔPressure Bar [PSI]

	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2]	[138] 16 171	[306] 35 160	[468] 53 156	[659] 74 135					
8									
[4]	[129] 15 364	[296] 33 352	[466] 53 336	[552] 62 363	[807] 91 295	[966] 109 272	[1110] 125 248	[1316] 149 235	[1421] 161 217
15									
[6]	[135] 15 550	[300] 34 535	[473] 53 516	[550] 62 580	[818] 92 465	[985] 111 437	[1147] 130 406	[1292] 146 352	[1495] 169 326
23									
[8]	[130] 15 734	[285] 32 722	[461] 52 699	[548] 62 795	[816] 92 641	[988] 112 616	[1150] 130 568	[1320] 149 519	[1477] 167 470
30									
[10]	[137] 15 921	[276] 31 909	[455] 51 884	[541] 61 1015	[802] 91 825	[979] 111 784	[1153] 130 743	[1329] 149 687	[1497] 169 635
38									
[12]	[119] 13 1104	[268] 30 1093	[441] 50 1068	[1340] 150 254	[794] 90 1003	[969] 109 972	[1141] 129 902	[1321] 149 833	[1494] 169 785
45									
[14]				[597] 67 1216	[787] 89 1184	[953] 108 1144	[1124] 127 1073	[1309] 148 997	[1479] 167 921
53									

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66cm³/r [4.0 in³/r]
ΔPressure Bar [PSI]

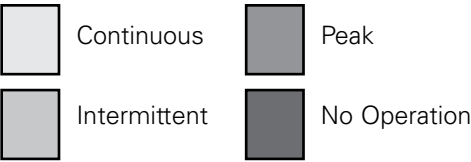
	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[2]	[226] 26 103	[503] 57 102	[746] 84 93	[987] 112 88					
8									
[4]	[226] 26 214	[508] 57 208	[791] 89 194	[1072] 121 188	[1342] 152 181	[1609] 182 172	[1810] 204 158	[2012] 227 136	[2220] 251 134
15									
[6]	[216] 24 329	[503] 57 318	[792] 89 305	[1075] 121 290	[1353] 153 284	[1629] 184 270	[1890] 214 257	[2123] 240 235	[2332] 264 228
23									
[8]	[208] 23 444	[495] 56 430	[781] 88 415	[1070] 121 401	[1352] 153 387	[1633] 184 372	[1910] 216 355	[2186] 247 339	[2405] 272 320
30									
[10]	[195] 22 560	[486] 55 544	[777] 88 529	[1070] 121 513	[1359] 154 497	[1643] 186 480	[1920] 217 461	[2191] 248 440	[2446] 276 419
38									
[12]	[182] 21 672	[472] 53 658	[757] 86 643	[1052] 119 623	[1345] 152 606	[1627] 184 586	[1912] 216 565	[2189] 247 547	[2444] 276 528
45									
[14]	[187] 21 788	[459] 52 776	[750] 85 758	[1045] 118 738	[1339] 151 720	[1633] 184 701	[1926] 218 680	[2198] 248 654	[2443] 276 640
53									
[16]	[182] 21 901	[436] 49 887	[724] 82 870	[1019] 115 849	[1313] 148 829	[1604] 181 808	[1915] 216 785	[2181] 246 753	[2443] 276 734
61									
[19]	[167] 19 1075	[407] 46 1061	[702] 79 1040	[996] 113 1017	[1283] 145 996	[1588] 179 967	[1866] 211 950	[2157] 244 919	[2441] 276 876
72									
[21]	[162] 18 1188	[391] 44 1175	[679] 77 1152	[967] 109 1129	[1255] 142 1105	[1556] 176 1075	[1840] 208 1052	[2268] 256 987	[2432] 275 988
79									
[23]					[1226] 139 1214	[1523] 172 1185	[1814] 205 1155	[1985] 224 1125	[2387] 270 1107
87									

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		80cm³/r [4.9 in³/r] ΔPressure Bar [PSI]								
		[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
Flow LPM [GPM]	[.25] .95	[210] 25 3	[420] 45 1							
	[.5] 1.9	[250] 30 17	[500] 50 8	[740] 85 3						
	[1] 3.8	[330] 35 44	[670] 75 40	[990] 110 37	[1300] 145 34	[1550] 175 28	[1800] 205 22	[1950] 220 14	[2110] 240 2	
	[2] 7.5	[330] 35 90	[670] 75 85	[995] 110 81	[1310] 150 78	[1580] 180 72	[1840] 210 65	[2100] 235 57	[2365] 265 49	[2630] 295 42
	[4] 15	[325] 35 182	[670] 75 176	[1005] 115 170	[1330] 150 166	[1620] 185 159	[1920] 215 152	[2200] 250 140	[2480] 280 128	[2765] 310 117
	[6] 23	[320] 35 273	[665] 75 267	[1010] 115 259	[1340] 150 254	[1655] 185 246	[1975] 225 238	[2270] 255 223	[2570] 290 207	[2880] 325 192
	[8] 30	[310] 35 365	[660] 75 375	[1015] 115 349	[1345] 150 341	[1685] 190 333	[2020] 230 325	[2330] 265 306	[2640] 280 286	[2960] 335 266
	[10] 38	[300] 35 456	[650] 75 448	[1010] 115 439	[1350] 155 429	[1700] 190 420	[2050] 230 411	[2370] 270 388	[2690] 305 364	[3010] 340 341
	[12] 45	[285] 30 547	[640] 70 537	[1005] 115 530	[1350] 155 516	[1705] 195 507	[2065] 235 497	[2390] 270 470	[2715] 305 442	[3035] 345 415
	[14] 53	[270] 30 638	[625] 70 629	[990] 110 622	[1340] 150 603	[1705] 195 593	[2065] 235 584	[2395] 270 553	[2720] 305 521	[3030] 340 490
	[16] 61	[255] 30 729	[610] 70 720	[975] 110 714	[1330] 150 689	[1690] 190 679	[2055] 230 670	[2385] 270 635	[2700] 305 599	[2995] 340 564
	[18] 68	[230] 25 818	[590] 65 810	[955] 110 795	[1310] 150 775	[1680] 190 765	[2025] 230 756	[2355] 265 717	[2660] 300 677	[2935] 330 638
	[20] 76	[210] 25 908	[570] 65 901	[930] 105 880	[1290] 145 861	[1645] 185 851	[1985] 225 842	[2305] 260 799	[2600] 295 755	[2845] 320 712



		90cm³/r [5.5 in³/r] ΔPressure Bar [PSI]									
		[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
Flow LPM [GPM]	[.25] .95	[124] 14 5	[233] 26 2	[471] 53 1							
	[.5] 1.9	[133] 15 15	[273] 31 13	[555] 63 6	[832] 94 2						
	[1] 3.8	[151] 17 39	[358] 40 39	[744] 84 35	[1091] 123 32	[1424] 161 28	[1697] 192 21	[1952] 221 13	[2189] 247 12	[2368] 268 2	
	[2] 7.5	[151] 17 82	[358] 40 80	[744] 84 76	[1099] 124 72	[1439] 163 68	[1737] 196 61	[2015] 228 50	[2293] 259 38	[2570] 290 29	[2855] 323 20
	[4] 15	[151] 17 167	[350] 40 163	[899] 102 158	[1113] 126 152	[1473] 166 148	[1800] 203 139	[2132] 241 126	[2454] 277 115	[2775] 314 102	[3100] 350 90
	[6] 23	[142] 16 250	[348] 39 245	[736] 83 240	[613] 69 233	[1492] 169 227	[1851] 209 218	[2208] 249 203	[2552] 288 191	[2898] 327 176	[3249] 367 161
	[8] 30	[133] 15 35	[338] 38 328	[729] 82 329	[1128] 127 314	[1509] 170 306	[1890] 214 295	[2269] 256 281	[2635] 298 266	[3000] 339 249	[3367] 380 231
	[10] 38	[124] 14 418	[331] 37 410	[724] 82 404	[1130] 128 395	[1521] 172 385	[1912] 216 373	[2309] 261 361	[2670] 302 342	[3036] 343 322	[3398] 384 302
	[12] 45	[106] 12 502	[315] 36 493	[714] 81 485	[1127] 127 477	[1525] 172 464	[1924] 217 451	[2326] 263 441	[2704] 306 417	[3082] 348 394	[3458] 391 372
	[14] 53	[98] 11 585	[298] 34 575	[706] 80 567	[1115] 126 559	[1525] 172 543	[1924] 217 529	[2326] 263 521	[2707] 306 493	[3080] 348 467	[3450] 390 431
	[16] 61	[80] 9 670	[285] 32 658	[688] 78 650	[1107] 125 641	[1510] 171 622	[1907] 215 607	[2311] 261 610	[2697] 305 568	[3070] 347 541	[3432] 388 513
	[18] 68	[62] 7 753	[262] 30 740	[673] 76 732	[1087] 123 719	[1490] 168 701	[1892] 214 685	[2281] 258 680	[2662] 301 643	[3030] 342 613	[3381] 382 583
	[20] 76	[53] 6 836	[242] 27 822	[644] 73 814	[1045] 118 796	[1447] 163 780	[1850] 209 765	[2246] 254 748	[2617] 296 719	[2988] 338 686	[3301] 373 653
	[22] 83	[35] 4 920	[231] 26 916	[639] 72 907	[1047] 118 895	[1437] 162 876	[1836] 207 854	[2218] 251 749	[2599] 294 803	[2981] 337 774	
	[24] 91	[18] 2 1003	[204] 23 1000	[612] 69 991	[1011] 114 978	[1366] 154 960	[1792] 202 940	[2182] 247 918	[2573] 291 882	[2963] 335 850	
	[25] 95		[195] 22 1042	[594] 67 1033	[994] 112 1020	[1384] 156 1003	[1765] 199 984	[2173] 246 954	[2564] 290 921		

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

130cm³/r [8.0 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.25] .95	[170] 20 3									
[.5] 1.9	[190] 20 12	[410] 45 8	[870] 100 2							
[1] 3.8	[230] 25 28	[510] 60 27	[1070] 120 23	[1580] 180 19	[2050] 230 16	[2520] 285 13	[2920] 309 9	[3310] 375 3		
[2] 7.5	[230] 25 56	[510] 60 56	[1080] 120 53	[1600] 180 47	[2090] 235 42	[2580] 290 39	[2930] 330 36	[3320] 375 28	[3640] 410 21	[3990] 450 13
[4] 15	[220] 25 114	[500] 55 113	[1080] 120 111	[1620] 185 104	[2150] 245 95	[2660] 300 92	[3100] 350 85	[3540] 400 77	[3980] 450 70	[4420] 500 70
[6] 23	[220] 25 172	[490] 55 171	[1080] 120 169	[1640] 185 161	[2190] 245 153	[2740] 310 149	[3260] 370 146	[3770] 425 132	[4280] 485 118	[4800] 540 104
[8] 30	[200] 25 230	[480] 55 224	[1080] 120 222	[1650] 185 219	[2220] 250 210	[2780] 315 204	[3310] 375 201	[3840] 435 192	[4360] 495 184	[4890] 550 175
[10] 38	[180] 20 287	[470] 55 286	[1070] 120 282	[1650] 185 276	[2230] 250 269	[2800] 315 261	[3420] 385 255	[3940] 445 243	[4450] 505 231	[4970] 560 219
[12] 45	[160] 20 345	[460] 50 344	[1060] 120 338	[1640] 185 333	[2230] 250 327	[2800] 315 317	[3350] 380 307	[3910] 440 295	[4440] 500 284	[4960] 560 272
[14] 53	[150] 15 403	[440] 50 402	[1030] 115 395	[1620] 185 391	[2220] 250 385	[3000] 340 373	[3350] 380 360	[3910] 440 348	[4440] 500 336	
[16] 61	[130] 15 461	[420] 45 460	[1010] 115 452	[1600] 180 447	[2200] 250 443	[2780] 315 430	[3330] 375 411	[3890] 440 397	[4440] 500 384	
[18] 68	[110] 10 518	[400] 45 517	[990] 110 509	[1580] 180 504	[2160] 245 500	[2750] 310 484	[3300] 375 471	[3860] 435 456	[4410] 500 440	
[20] 76	[90] 10 576	[380] 45 575	[960] 110 568	[1550] 175 560	[2130] 240 551	[2710] 305 539	[3280] 370 524	[3840] 435 508		
[22] 83	[60] 5 634	[350] 40 633	[940] 105 624	[1520] 170 619	[2100] 235 604	[2680] 305 597	[3250] 365 579	[3820] 430 560		
[24] 91	[40] 5 692	[325] 35 691	[920] 105 682	[1490] 170 676	[2070] 235 665	[2650] 300 651	[3220] 365 633	[3780] 425 616		
[25] 95	[20] 1,0 720	[310] 35 719	[900] 100 712	[1480] 165 705	[2050] 230 692	[2630] 295 679	[3200] 360 682	[3700] 420 656		

100cm³/r [6.2 in³/r]
ΔPressure Bar [PSI]

	[250] 15	[500] 35	[1000] 70	[1500] 105	[2000] 140	[2500] 170	[3000] 205	[3500] 240	[4000] 275	[4500] 310
[.25] .95	[140] 15 4	[260] 30 2								
[.5] 1.9	[150] 15 13	[300] 35 9	[620] 70 5	[940] 105 2						
[1] 3.8	[170] 20 35	[390] 45 34	[830] 95 31	[1210] 135 28	[1570] 175 23	[1870] 210 15	[2130] 240 6			
[2] 7.5	[170] 20 73	[390] 45 71	[830] 95 68	[1220] 140 63	[1590] 180 59	[1920] 215 51	[2220] 250 38	[2520] 285 24	[2810] 315 14	[3120] 355 4
[4] 15	[170] 20 148	[380] 45 145	[820] 90 141	[1240] 140 136	[1640] 185 131	[2010] 225 121	[2380] 270 104	[2750] 310 94	[3120] 355 80	[3490] 395 69
[6] 23	[160] 20 222	[380] 45 219	[820] 90 215	[1260] 140 209	[1670] 190 202	[2080] 235 192	[2480] 280 172	[2880] 325 163	[3280] 370 149	[3680] 415 134
[8] 30	[150] 15 297	[370] 40 294	[810] 90 288	[1260] 140 281	[1700] 190 273	[2130] 240 261	[2560] 290 243	[2990] 340 231	[3420] 385 216	[3840] 435 200
[10] 38	[140] 15 371	[368] 40 367	[810] 90 362	[1270] 145 354	[1720] 195 344	[2160] 245 330	[2610] 295 316	[3020] 340 300	[3440] 390 283	[3850] 435 266
[12] 45	[120] 15 445	[350] 40 442	[800] 90 436	[1270] 145 427	[1730] 195 415	[2180] 245 399	[2630] 295 389	[3070] 345 369	[3510] 395 350	[3950] 445 332
[14] 53	[110] 10 519	[330] 35 516	[800] 90 509	[1260] 140 500	[1740] 195 486	[2180] 245 469	[2630] 295 463	[3070] 345 437	[3500] 395 417	[3940] 445 378
[16] 61	[90] 10 594	[320] 35 591	[780] 90 583	[1260] 140 573	[1720] 195 558	[2160] 245 540	[2610] 295 537	[3060] 345 506	[3500] 395 485	[3940] 445 463
[18] 68	[70] 10 668	[300] 35 665	[770] 85 657	[1240] 140 646	[1700] 190 630	[2140] 240 611	[2580] 290 609	[3020] 340 574	[3460] 390 552	[3900] 440 529
[20] 76	[60] 5 742	[280] 30 739	[730] 80 731	[1180] 135 715	[1630] 185 703	[2090] 235 684	[2550] 290 662	[2980] 335 643	[3440] 390 619	[3830] 435 595
[22] 83	[40] 5 816	[260] 30 813	[720] 80 805	[1180] 135 794	[1620] 185 777	[2070] 235 758	[2500] 280 749	[2930] 330 712	[3360] 380 687	
[24] 91	[20] 1,0 890	[230] 80 887	[690] 80 879	[1140] 130 868	[1540] 175 852	[2020] 230 834	[2460] 280 814	[2900] 330 782	[3340] 375 754	
[25] 95		[220] 25 924	[670] 75 916	[1120] 125 905	[1560] 175 890	[1990] 225 873	[2450] 275 846	[2890] 325 817		

[1560]
175
890 } Torque [lb-in]
Nm
Speed RPM

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

195cm³/r [11.9 in³/r] ΔPressure Bar [PSI]															
	[250] 15	[500] 35	[750] 50	[1000] 70	[1250] 85	[1500] 105	[1750] 120	[2000] 140	[2250] 155	[2500] 170	[2750] 190	[3000] 205	[3250] 225	[3500] 240	[3750] 260
[25] _95	[240] 25 4	[590] 65 2													
[5] 1,9	[290] 35 8	[640] 70 6	[990] 110 5	[1340] 150 2											
[1] 3,8	[380] 45 17	[730] 80 16	[1100] 125 15	[1430] 160 14	[1790] 200 13	[2120] 210 11	[2450] 275 30	[2720] 305 7	[2990] 340 5	[3260] 370 4	[3540] 430 3	[3810] 430 2	[4080] 460 2	[4350] 490 1	[4620] 520 1
[2] 7,5	[390] 45 37	[755] 85 35	[1135] 130 34	[1470] 165 33	[1860] 210 32	[2195] 250 31	[2535] 285 32	[2880] 325 24	[3120] 355 21	[3680] 415 25	[4090] 460 20	[4500] 510 19	[4800] 540 17	[5100] 575 14	[5400] 610 14
[4] 15	[405] 45 76	[795] 90 74	[1185] 135 73	[1540] 175 72	[1970] 225 71	[2310] 255 70	[2675] 300 66	[3040] 345 64	[3420] 385 62	[3790] 435 61	[4160] 470 59	[4520] 510 57	[4890] 550 55	[5260] 595 51	[5630] 635 58
[6] 23	[405] 45 115	[815] 90 113	[1220] 140 111	[1590] 180 110	[2035] 230 109	[2395] 270 108	[2780] 310 104	[3170] 360 102	[3560] 400 100	[3940] 445 99	[4320] 490 96	[4700] 530 94	[5070] 570 91	[5450] 615 87	[5830] 660 81
[8] 30	[400] 45 154	[820] 90 151	[1215] 140 149	[1625] 185 148	[2065] 235 147	[2450] 275 146	[2850] 320 143	[3260] 370 140	[3670] 415 137	[4040] 455 135	[4410] 500 132	[4780] 540 130	[5150] 580 127	[5520] 625 123	[5890] 665 117
[10] 38	[380] 45 193	[810] 95 190	[1230] 140 188	[1645] 185 187	[2095] 235 186	[2480] 280 184	[2895] 325 181	[3310] 375 175	[3730] 420 173	[4100] 465 170	[4470] 505 168	[4840] 545 164	[5210] 590 160	[5590] 630 160	
[12] 45	[355] 40 231	[790] 90 229	[1215] 135 227	[1650] 185 226	[2100] 235 224	[2485] 280 221	[2915] 325 219	[3340] 375 218	[3760] 425 215	[4120] 465 211	[4480] 505 208	[4850] 550 204			
[14] 53	[320] 35 269	[765] 85 267	[1190] 135 267	[1645] 185 264	[2090] 235 261	[2475] 280 260	[2915] 330 257	[3350] 380 254	[3770] 425 250	[4130] 465 248	[4480] 505 245	[4860] 550 241			
[16] 61	[290] 30 308	[730] 80 306	[1160] 130 305	[1625] 185 303	[2070] 235 299	[2455] 275 296	[2900] 330 294	[3340] 375 290	[3760] 425 286	[4130] 465 283	[4490] 505 279	[4860] 550 276			
[18] 68	[290] 30 346	[690] 80 345	[1120] 125 345	[1590] 180 342	[2035] 230 337	[2420] 270 334	[2870] 325 333	[3310] 375 327	[3730] 420 321	[4100] 465 315	[4480] 505 308				
[20] 76	[210] 25 385	[650] 75 384	[1080] 120 383	[1550] 175 380	[1995] 225 375	[2380] 270 372	[2830] 320 371	[3270] 370 367	[3690] 415 363	[4070] 460 359	[4450] 500 355				
[22] 83	[170] 20 424	[610] 70 423	[1040] 120 422	[1500] 170 418	[1955] 220 414	[2340] 265 410	[2785] 315 408	[3220] 365 404	[3640] 410 399	[4050] 460 395					
[24] 91	[135] 15 462	[570] 65 461	[1000] 115 460	[1440] 165 457	[1910] 215 453	[2300] 260 449	[3170] 360 441	[3590] 405 436	[3980] 450 432	[3980] 450 432					
[25] 95	[120] 15 484	[550] 60 482	[980] 110 479	[1410] 160 476	[1890] 215 473	[2280] 260 469	[3150] 355 459	[3570] 405 454	[3960] 445 449	[3960] 445 449					
[30] 114		[420] 45 577	[860] 95 575	[1290] 145 571	[1700] 190 567	[2120] 240 565	[2530] 285 556	[2940] 330 550	[3400] 385 542						

160cm³/r [9.6 in³/r] ΔPressure Bar [PSI]										
	[250]	[500]	[1000]	[1500]	[2000]	[2500]	[3000]	[3500]	[3750]	
	15	35	70	105	140	170	205	240	260	
Flow LPM [GPM]	[.25]	[200]								
	0,95	25 3								
	[.5]	[240]	[490]	[990]	[1570]	[2140]				
	1,9	25 9	55 7	110 5	175 3	240 1				
	[1]	[280]	[590]	[1170]	[1730]	[2290]	[2830]	[3330]	[3820]	[4070]
	3,8	30 6	65 21	130 19	195 17	260 13	320 8	375 3	430 2	460 1
	[2]	[300]	[610]	[1210]	[1790]	[2350]	[2920]	[3480]	[4050]	[4330]
	7,5	35 46	70 45	135 42	200 39	265 35	330 34	395 33	460 28	490 22
	[4]	[320]	[630]	[1260]	[1890]	[2530]	[3170]	[3820]	[4460]	[4780]
	15	35 93	70 92	140 89	215 85	285 79	360 77	430 75	505 59	540 43
	[6]	[320]	[650]	[1300]	[1960]	[2620]	[3280]	[3940]	[4600]	[4930]
	23	35 142	75 140	145 137	220 131	295 124	370 118	445 113	520 104	560 96
	[8]	[310]	[650]	[1330]	[2010]	[2670]	[3330]	[4000]	[4660]	[4990]
	30	35 190	75 187	150 184	225 178	300 270	375 166	450 164	525 153	565 142
	[10]	[290]	[640]	[1340]	[2030]	[2850]	[3410]	[4030]	[4700]	[5030]
	38	35 70	75 235	150 231	230 226	320 321	385 212	455 297	530 193	570 187
	[12]	[270]	[620]	[1320]	[2030]	[2700]	[3370]	[4040]	[4710]	[5040]
	45	30 286	70 283	150 279	230 274	305 265	380 254	455 246	530 235	570 224
	[14]	[240]	[590]	[1300]	[2020]	[2690]	[3360]	[4030]	[4700]	
53	25 334	65 331	145 326	230 322	305 312	380 305	455 297	530 286		
[16]	[220]	[570]	[1270]	[1980]	[2660]	[3330]	[4010]	[4680]		
61	25 382	65 378	145 374	225 369	300 360	375 349	455 339	530 326		
[18]	[190]	[540]	[1240]	[1960]	[2640]	[3320]	[3990]			
68	20 429	40 426	140 422	220 416	300 275	375 394	450 387			
[20]	[170]	[510]	[1210]	[1920]	[2630]	[3310]	[3940]			
76	20 477	60 474	135 469	215 462	300 451	375 440	445 430			
[22]	[150]	[480]	[1170]	[1880]	[2600]	[3290]	[3920]			
83	15 525	55 522	130 517	210 510	295 501	370 484	445 473			
[24]	[120]	[450]	[1150]	[1860]	[2570]	[3260]	[3900]			
91	15 572	50 569	130 564	210 556	290 546	370 531	440 522			
[25]	[90]	[440]	[1140]	[1840]	[2560]	[3230]	[3880]			
95	10 596	50 593	130 587	210 580	290 566	365 553	440 544			
[30]		[330]	[1040]	[1550]	[2470]	[3140]	[3800]			
114		35 713	120 706	200 696	280 682	355 672	430 658			

[330] } Torque [lb-in]
35 } Nm
713 } Speed RPM

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

	Continuous		Peak
	Intermittent		No Operation

245cm³/r [14.9 in³/r]
ΔPressure Bar [PSI]

	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	[3000]	[3250]	[3500]	[3750]
	15	35	50	70	85	105	120	140	155	170	190	205	225	240	260
[.5]	[410]	[850]													
1.9	45	95													
	4	2													
[1]	[450]	[930]	[1420]	[1850]	[2320]	[2780]	[3250]	[3650]	[4100]	[4540]	[4980]	[5430]	[5870]	[6310]	
3.8	50	105	160	210	260	315	365	410	465	515	560	615	665	715	
	14	13	12	11	10	9	8	6	5	4	4	3	2	1	
[2]	[460]	[960]	[1460]	[1900]	[2400]	[2860]	[3340]	[3780]	[4320]	[4770]	[5210]	[5660]	[6110]	[6570]	[6950]
7.5	50	110	165	215	270	325	375	425	490	540	590	640	690	740	785
	29	28	27	26	25	23	22	20	19	18	17	15	14	12	10
[4]	[470]	[1000]	[1540]	[1980]	[2510]	[3010]	[3480]	[3980]	[4450]	[4910]	[5380]	[5850]	[6320]	[6780]	[7250]
15	55	115	175	225	285	340	395	450	505	555	610	660	715	765	820
	60	59	58	56	54	53	51	49	48	47	47	46	45	44	42
[6]	[460]	[1020]	[1550]	[2040]	[2580]	[3110]	[3590]	[4120]	[4580]	[5050]	[5520]	[5980]	[6440]	[6910]	
23	50	115	175	230	290	350	405	465	515	570	625	675	730	780	
	91	90	89	87	84	83	81	78	76	73	71	69	67	65	
[8]	[460]	[1010]	[1560]	[2080]	[2630]	[3170]	[3670]	[4210]	[4680]	[5160]	[5630]	[6110]	[6590]		
30	50	115	175	235	295	360	415	475	530	585	635	690	745		
	122	121	120	118	115	113	111	108	106	104	102	101	99		
[10]	[440]	[1000]	[1550]	[2110]	[2650]	[3200]	[3730]	[4250]	[4730]	[5210]	[5720]	[6230]			
38	50	115	175	240	300	360	420	480	535	590	645	705			
	153	152	150	148	146	144	142	139	137	135	133	133			
[12]	[410]	[960]	[1530]	[2100]	[2640]	[3190]	[3760]	[4260]	[4740]	[5220]	[5730]				
45	45	110	175	235	300	360	425	480	535	600	645				
	184	183	182	180	177	175	173	170	168	165	162				
[14]	[380]	[910]	[1500]	[2080]	[2600]	[3160]	[3760]	[4230]	[4710]	[5190]					
53	40	105	170	235	295	355	425	480	530	585					
	215	214	213	211	209	207	204	201	198	195					
[16]	[340]	[860]	[1460]	[2040]	[2570]	[3120]	[3740]	[4180]	[4660]	[5140]					
61	40	95	165	230	290	355	425	470	525	580					
	246	245	244	242	240	238	235	232	227	223					
[18]	[290]	[810]	[1420]	[2000]	[2520]	[3060]	[3700]	[4130]	[4610]	[5090]					
68	30	90	160	225	285	345	420	465	520	575					
	277	276	275	273	271	269	266	263	258	253					
[20]	[250]	[800]	[1350]	[1910]	[2450]	[3010]	[3630]	[4110]	[4610]						
76	30	90	155	215	280	340	410	465	520						
	308	306	304	302	300	298	295	291	288						
[22]	[200]	[710]	[1300]	[1870]	[2390]	[2940]	[3560]	[4010]	[4510]						
83	25	80	145	210	270	330	400	455	510						
	339	337	337	334	332	330	327	323	318						
[24]	[150]	[670]	[1240]	[1790]	[2330]	[2880]	[3460]	[3960]	[4460]						
91	15	75	140	200	265	325	390	445	505						
	370	369	367	364	362	360	357	353	344						
[25]	[120]	[660]	[1210]	[1750]	[2300]	[2860]	[3410]	[3950]	[4470]						
95	15	75	135	200	260	325	385	445	505						
	385	384	382	379	377	375	372	367	363						
[30]		[520]	[1080]	[1620]	[2180]	[2720]	[3260]	[3790]							
114		60	120	185	245	305	370	430							
		462	460	458	456	453	450	447							

C-1

305cm³/r [18.7 in³/r]
ΔPressure Bar [PSI]

	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	[3000]	[3250]	[3500]
	15	35	50	70	85	105	120	140	155	170	190	205	225	240
[.5]	[500]	[1050]												
1.9	55	120												
	4	2												
[1]	[610]	[1180]	[1750]	[2330]	[2870]	[3440]	[3930]	[4410]	[4900]	[5380]				
3.8	70	135	200	260	325	390	445	500	555	610				
	12	11	11	10	10	9	8	6	3	1				
[2]	[620]	[1210]	[1800]	[2400]	[2970]	[3510]	[4050]	[4600]	[5140]	[5680]	[6220]	[6750]	[7290]	[7820]
7.5	70	135	205	270	335	395	460	520	580	640	705	765	825	885
	24	24	23	22	22	20	19	18	17	15	13	11	8	6
[4]	[680]	[1250]	[1880]	[2500]	[3120]	[3690]	[4260]	[4840]	[5410]	[5980]	[6550]	[7120]	[7690]	
15	75	140	210	280	355	415	480	545	610	675	740	805	870	
	49	49	48	47	47	45	43	42	40	38	36	34	33	
[6]	[620]	[1270]	[1920]	[2560]	[3230]	[3810]	[4390]	[4970]	[5560]	[6130]	[6710]	[7290]		
23	70	145	215	290	365	430	495	560	630	695	760	825		
	74	74	72	71	69	66	64	61	58	55	52			
[8]	[600]	[1270]	[1940]	[2600]	[3290]	[3880]	[4470]	[5070]	[5660]	[6250]	[6840]			
30	70	145	220	295	370	440	505	575	640	705	775			
	98	98	97	96	95	93	90	86	83	80	77			
[10]	[570]	[1250]	[1940]	[2610]	[3310]	[3920]	[4530]	[5150]	[5760]	[6370]				
38	65	140	220	295	375	440	510	580	650	720				
	123	122	121	120	119	117	113	110	106	102				
[12]	[530]	[1220]	[1920]	[2600]	[3300]	[3920]	[4530]	[5150]	[5760]	[6370]				
45	60	140	215	295	375	440	510	580	650	720				
	148	147	145	144	143	142	138	133	128	124				
[14]	[480]	[1180]	[1870]	[2560]	[3260]	[3900]	[4510]	[5120]	[5730]					
53	55	135	210	290	370	440	510	580	645					
	172	172	170	168	167	165	160	156	152					
[16]	[430]	[1120]	[1820]	[2500]	[3210]	[3870]	[4480]	[5080]	[5690]					
61	50	125	205	280	365	440	505	575	645					
	196	196	194	192	191	188	183	178	174					
[18]	[370]	[1060]	[1760]	[2440]	[3140]	[3800]	[4420]	[5050]						
68	40	120	200	275	355	440	500	570						
	221	221	218	217	215	212	207	202						
[20]	[320]	[980]	[1680]	[2360]	[3050]	[3710]	[4370]	[5020]						
76	35	110	190	265	345	420	495	565						
	246	245	243	241	239	236	231	226						
[22]	[240]	[920]	[1620]	[2300]	[2990]	[3560]	[4190]	[4820]						
83	25	105	185	260	340	400	475	545						
	271	270	268	266	263	260	258	255						
[24]	[180]	[870]	[1550]	[2240]	[2920]	[3420]	[4020]	[4630]						
91	20	100	175	255	330	385	455	525						
	296	294	293	290	288	285	283	280						
[25]	[150]	[840]	[1520]	[2200]	[2890]	[3340]	[3930]	[4520]						
95	15	95	170	250	325	375	445	510						
	308	307	305	303	300	298	295	293						
[30]		[680]	[1360]	[2040]	[2720]	[3140]	[3810]							
		75	155	230	305	355	430							
		365	362	360	357	356	352							

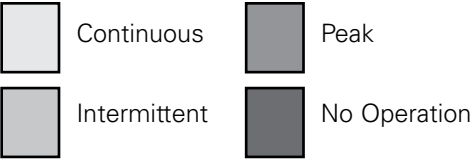
[3790]
430 } Torque [lb-in]
447 } Nm
Speed RPM

2000 Series

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



		490cm ³ /r [29.8 in ³ /r] ΔPressure Bar [PSI]							
		[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]
		15	35	50	70	85	105	120	140
Flow LPM [GPM]	[.5]	[670]	[1600]						
	1.9	75 2	180 1						
	[1]	[920]	[2000]	[2990]	[3900]	[4880]			
	3.8	105 7	225 6	340 5	440 4	550 2			
	[2]	[950]	[2060]	[3110]	[4080]	[5110]	[6320]		
	7.5	105 14	235 13	350 12	460 10	575 9	715 7		
	[4]	[980]	[2130]	[3230]	[4270]	[5350]	[6370]	[7380]	[7980]
	15	110 30	240 29	365 28	480 27	605 26	720 24	835 22	900 20
	[6]	[980]	[2120]	[3230]	[4300]	[5370]	[6420]	[7470]	[8225]
	23	110 45	240 44	365 43	485 42	605 41	725 39	845 37	930 35
	[8]	[980]	[2110]	[3220]	[4330]	[5400]	[6470]	[7550]	
	30	110 61	240 60	365 59	490 58	610 57	730 55	855 52	
	[10]	[920]	[2050]	[3170]	[4300]	[5390]	[6460]	[7550]	
	38	105 76	230 75	360 74	485 73	610 72	730 70	855 68	
	[12]	[860]	[1990]	[3120]	[4260]	[5370]	[6460]	[7560]	
	45	95 91	225 90	355 90	480 89	605 87	730 85	855 84	
Flow LPM [GPM]	[14]	[790]	[1930]	[3055]	[4185]	[5300]	[6400]		
	53	90 106	220 105	345 105	475 104	600 102	725 100		
	[16]	[720]	[1870]	[2990]	[4110]	[5230]	[6340]		
	61	80 122	210 121	340 120	465 119	590 118	715 116		
	[18]	[630]	[1770]	[2890]	[4020]	[5140]	[6260]		
	68	70 137	200 136	325 135	455 134	580 133	705 131		
	[20]	[550]	[1670]	[2800]	[3940]	[5060]	[6180]		
	76	60 153	190 152	315 151	445 150	570 149	700 146		
	[22]	[450]	[1570]	[2700]	[3830]	[4960]	[6070]		
	83	50 168	175 168	305 167	435 165	560 164	685 161		
	[24]	[360]	[1480]	[2600]	[3730]	[4860]	[5970]		
	91	40 184	165 184	295 183	420 181	550 179	675 177		
	[26]	[270]	[1390]	[2510]	[3640]	[4770]			
	98	30 199	155 195	285 194	410 192	540 190			
	[28]		[1260]	[2370]	[3520]	[4630]			
	106		140 212	270 211	400 209	525 207			
	[30]		[1130]	[2240]	[3400]	[4500]			
	114		125 230	255 229	385 227	510 224			

395cm ³ /r [24.0 in ³ /r] ΔPressure Bar [PSI]												
	[250]	[500]	[750]	[1000]	[1250]	[1500]	[1750]	[2000]	[2250]	[2500]	[2750]	
	15	35	50	70	85	105	120	140	155	170	190	
[.5]	[560]	[1310]										
1.9	65 4	150 3										
[1]	[770]	[1540]	[2290]	[3080]	[3780]	[4480]	[5170]	[5880]	[6580]	[7270]	[7980]	
3.8	85 9	175 9	260 9	350 8	430 8	505 7	585 7	665 6	745 5	820 4	900 3	
[2]	[790]	[1580]	[2360]	[3180]	[3930]	[4680]	[5430]	[6180]	[6840]	[7500]	[8170]	
7.5	90 18	180 18	265 18	360 17	445 17	530 16	615 15	700 14	775 13	845 11	925 10	
[4]	[810]	[1660]	[2480]	[3320]	[4130]	[4940]	[5740]	[6550]	[7230]	[7880]		
15	90 37	190 37	280 37	375 36	465 36	560 35	650 34	740 33	815 31	890 28		
[6]	[820]	[1700]	[2550]	[3420]	[4250]	[5080]	[5920]	[6750]	[7420]	[8000]		
23	90 57	190 56	290 56	385 55	480 54	575 52	670 50	765 49	840 47	905 45		
[8]	[820]	[1700]	[2580]	[3460]	[4300]	[5130]	[5960]	[6800]				
30	90 76	190 75	290 75	390 74	485 73	580 71	675 69	770 68				
[10]	[800]	[1700]	[2590]	[3480]	[4320]	[5160]	[6000]	[6840]				
38	90 95	190 94	295 94	395 93	490 92	585 90	680 88	775 86				
[12]	[770]	[1680]	[2570]	[3470]	[4310]	[5150]	[5990]	[6830]				
45	85 114	190 113	290 113	390 112	485 111	580 109	675 106	770 103				
[14]	[740]	[1640]	[2530]	[3430]	[4280]	[5120]	[5960]					
53	85 133	185 132	285 132	390 131	485 129	580 127	675 124					
[16]	[690]	[1590]	[2480]	[3370]	[4220]	[5060]	[5910]					
61	80 153	180 152	280 152	380 150	475 149	570 146	670 144					
[18]	[640]	[1530]	[2420]	[3310]	[4160]	[5010]	[5870]					
68	70 172	170 171	275 171	375 170	470 169	565 167	665 164					
[20]	[580]	[1470]	[2370]	[3260]	[4110]	[4960]	[5820]					
76	65 191	165 190	270 190	370 189	465 188	560 186	660 184					
[22]	[510]	[1390]	[2290]	[3170]	[4030]	[4880]						
83	60 210	155 209	260 209	360 208	455 207	550 206						
[24]	[440]	[1330]	[2220]	[3100]	[3950]	[4800]						
91	50 230	150 229	250 228	350 227	445 225	540 224						
[26]	[350]	[1240]	[2130]	[3020]	[3880]	[4730]						
98	40 249	140 248	240 247	340 246	440 244	535 242						
[28]	[270]	[1150]	[2050]	[2930]	[3790]	[4650]						
106	30 268	130 267	230 265	330 264	430 261	525 259						
[30]	[180]	[1060]	[1960]	[2850]	[3710]	[4570]						
114	20 287	120 286	220 284	320 283	420 281	515 277						
[35]		[840]	[1760]	[2640]	[3480]							
132		95 335	200 334	300 333	395 332							

Torque [lb-in]

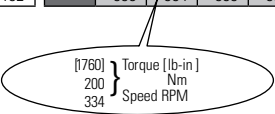
Nm

Speed RPM

[1760]

200

334



2000 Series

Dimensions

Standard Mount

Ports

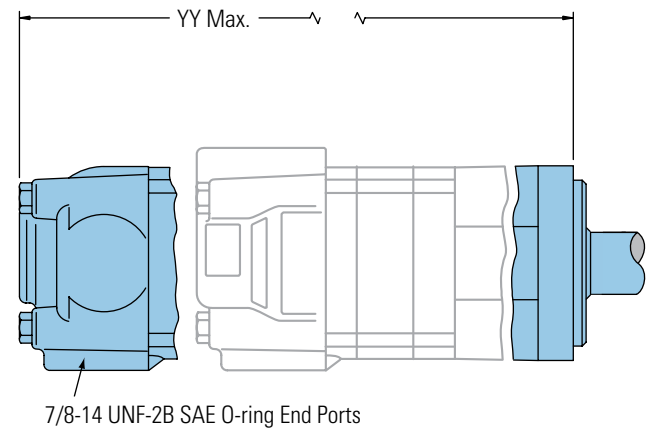
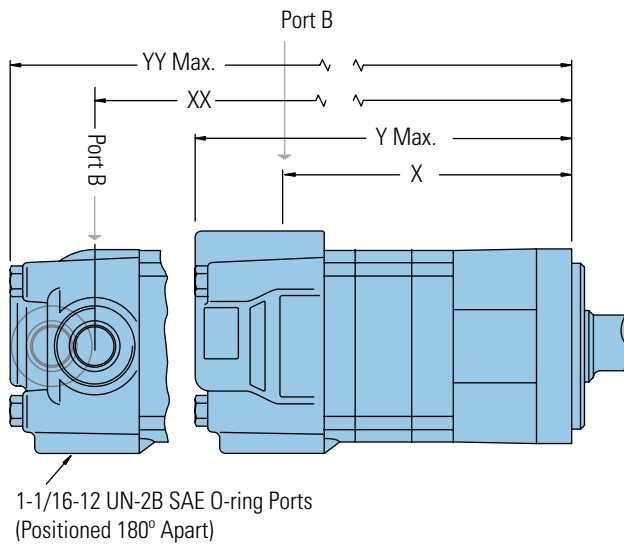
7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 7/8 -14 UNF-2B SAE O-ring End Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 1/2 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1) or
 Manifold Mount
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

Standard Mount



C-1

STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
34 [2.1]	126,7 [4.99]	174,0 [6.85]	129,0 [5.08]	175,3 [6.90]
41 [2.5]	128,0 [5.04]	175,3 [6.90]	130,5 [5.14]	176,8 [6.96]
66 [4.0]	133,9 [5.27]	181,1 [7.13]	136,1 [5.36]	182,4 [7.18]
80 [4.9]	136,9 [5.39]	184,2 [7.25]	139,2 [5.48]	185,4 [7.30]
100 [6.2]	141,5 [5.57]	189,0 [7.44]	143,8 [5.66]	190,3 [7.49]
130 [8.0]	147,9 [5.83]	195,4 [7.69]	150,2 [5.92]	196,6 [7.74]
160 [9.6]	147,9 [5.83]	195,4 [7.69]	150,2 [5.92]	196,6 [7.74]
195 [11.9]	154,7 [6.09]	202,2 [7.96]	157,0 [6.18]	203,2 [8.00]
245 [14.9]	163,7 [6.45]	211,1 [8.31]	166,0 [6.54]	212,4 [8.36]
305 [18.7]	175,1 [6.90]	222,3 [8.75]	177,4 [6.99]	223,5 [8.80]
395 [24.0]	191,0 [7.52]	238,6 [9.39]	193,3 [7.61]	239,8 [9.44]
490 [29.8]	208,4 [8.21]	255,8 [10.07]	210,7 [8.30]	270,1 [10.12]

2000 Series

Dimensions

Standard Mount with
Integral Relief Valve

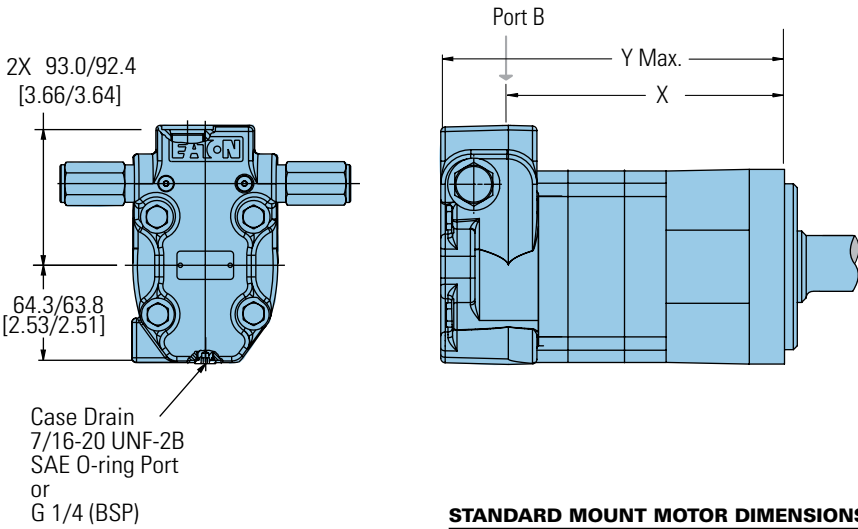
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Standard Mount with Integral Relief Valve



STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	126,7 [4.99]	174,0 [6.85]
41 [2.5]	128,2 [5.05]	175,5 [6.91]
66 [4.0]	133,9 [5.27]	181,2 [7.13]
80 [4.9]	137,0 [5.40]	184,5 [7.26]
100 [6.2]	141,6 [5.58]	189,0 [7.44]
130 [8.0]	147,9 [5.83]	195,4 [7.69]
160 [9.6]	147,9 [5.83]	195,4 [7.69]
195 [11.9]	154,8 [6.10]	202,2 [7.96]
245 [14.9]	163,7 [6.45]	211,1 [8.31]
305 [18.7]	175,1 [6.90]	222,6 [8.76]
395 [24.0]	191,1 [7.53]	238,6 [9.39]
490 [29.8]	208,4 [8.21]	255,8 [10.07]

2000 Series

Dimensions
Wheel Mount

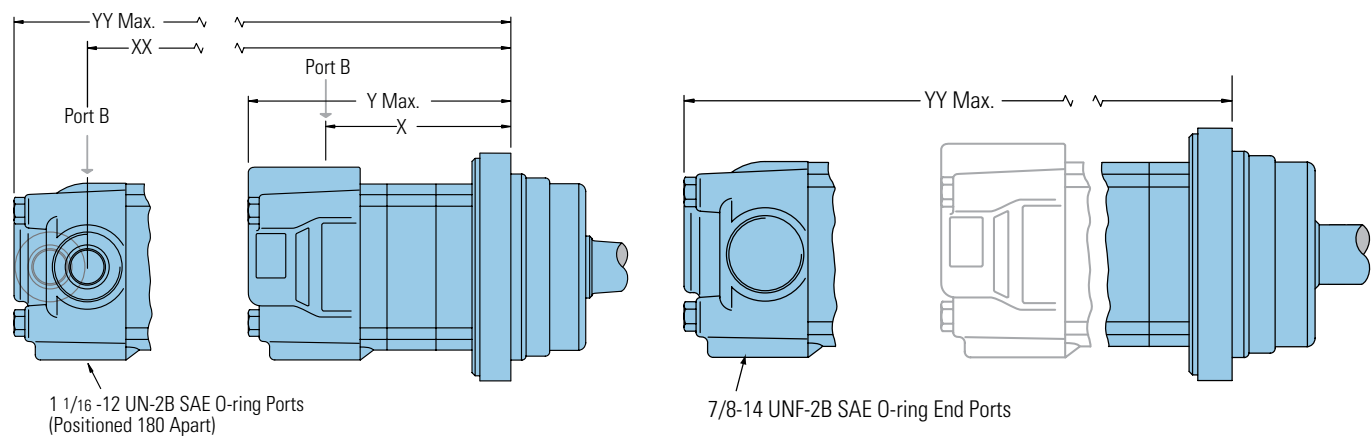
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- 7/8 -14 UNF-2B SAE O-ring End Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1) or
- Manifold Mount
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount



WHEEL MOUNT MOTOR DIMENSIONS

Displacement	X	Y	XX	YY
cm ³ /r [in ³ /r]	mm [inch]	mm [inch]	mm [inch]	mm [inch]
34 [2.1]	86,5 [3.41]	133,8 [5.27]	88,8 [3.50]	135,1 [5.32]
41 [2.5]	88,0 [3.47]	135,3 [5.33]	90,3 [3.56]	136,6 [5.38]
66 [4.0]	93,7 [3.69]	141,0 [5.55]	96,0 [3.78]	142,3 [5.60]
80 [4.9]	96,8 [3.81]	144,0 [5.67]	99,1[3,90]	145,3 [5.72]
100 [6.2]	101,3 [3.99]	148,9 [5.86]	103,6 [4.08]	150,2 [5.91]
130 [8.0]	107,8 [4.25]	155,2 [6.11]	110,1 [4.34]	156,5 [6.16]
160 [9.6]	107,8 [4.25]	155,2 [6.11]	110,1 [4.34]	156,5 [6.16]
195 [11.9]	114,6 [4.51]	161,8 [6.37]	116,8 [4.60]	163,1 [6.42]
245 [14.9]	123,5 [4.87]	171,0 [6.73]	125,8 [4.96]	172,3 [6.78]
305 [18.7]	135,0 [5.32]	182,1 [7.17]	137,4 [5.41]	183,4 [7.22]
395 [24.0]	150,9 [5.94]	198,4 [7.81]	153,2 [6.03]	199,7 [7.86]
490 [29.8]	168,2 [6.63]	215,7 [8.49]	170,7 [6.72]	217,0 [8.54]

2000 Series

Dimensions

Wheel Mount with Integral
Relief Valve

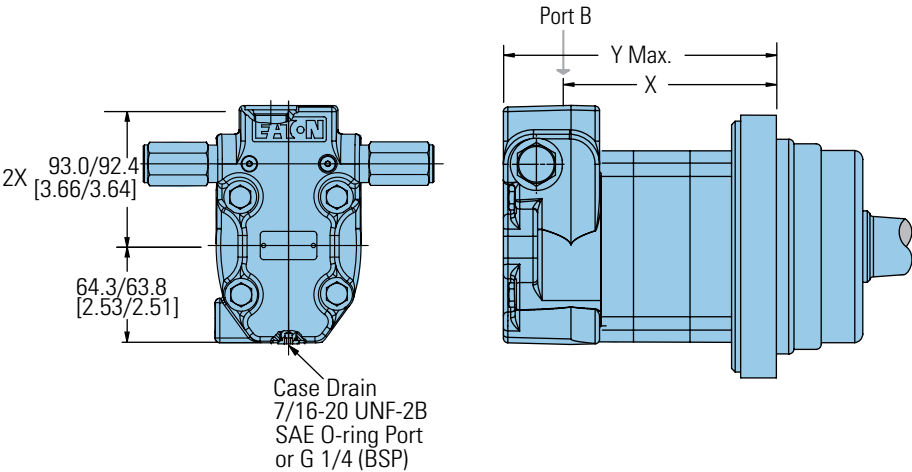
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Wheel Mount with Integral Relief Valve



WHEEL MOUNT MOTOR DIMENSIONS

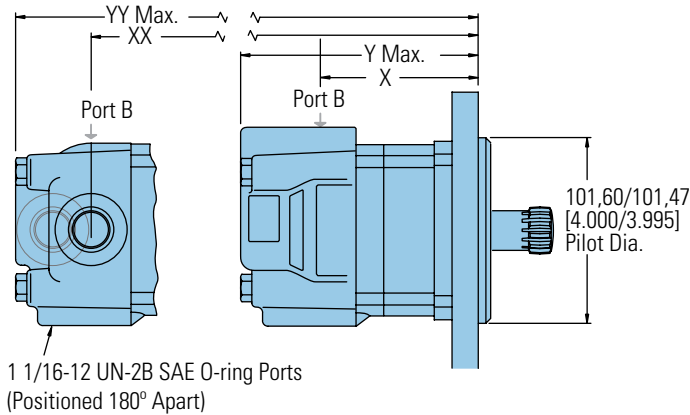
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	86,5 [3.41]	133,8 [5.27]
41 [2.5]	88,0 [3.47]	135,3 [5.33]
66 [4.0]	93,7 [3.69]	141,0 [5.55]
80 [4.9]	96,9 [3.82]	144,3 [5.68]
100 [6.2]	101,4 [4.00]	148,9 [5.86]
130 [8.0]	107,8 [4.25]	155,2 [6.11]
160 [9.6]	107,8 [4.25]	155,2 [6.11]
195 [11.9]	114,6 [4.52]	162,1 [6.38]
245 [14.9]	123,5 [4.87]	171,0 [6.73]
305 [18.7]	135,0 [5.32]	182,4 [7.18]
395 [24.0]	151,0 [5.95]	198,4 [7.81]
490 [29.8]	168,2 [6.63]	215,7 [8.49]

2000 Series

Dimensions

Bearingless

Bearingless



Ports

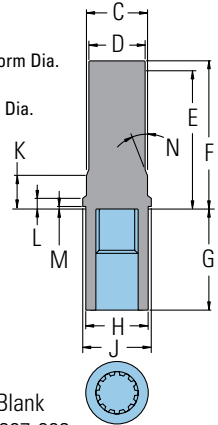
7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 1 1/16 -12 UN-2B SAE O-ring Ports (Positioned 180° Apart) (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 7/8 -14 UNF-2B SAE O-ring End Ports (2)
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1) or
 G 1/2 (BSP) Staggered Ports (2)
 G 1/4 (BSP) Case Drain Port (1) or
 Manifold Mount
 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
 Port B Pressurized — CCW

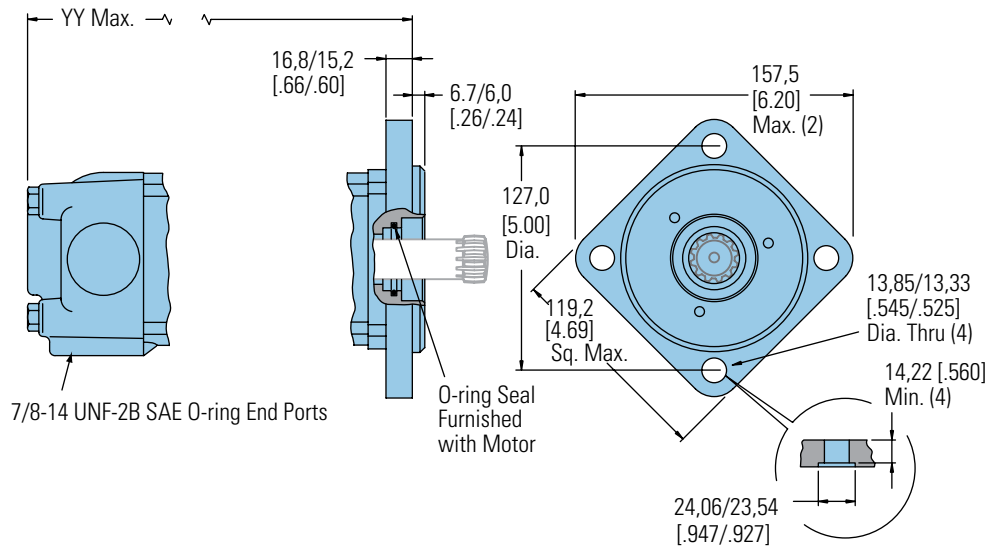
MAT'L

C 35,86 [1.412] Dia.
 D 34,04 [1.340] Dia.
 E 81,0 [3.19] Min. Full Form Dia.
 F 86,1 [3.39] Max.
 G 62,10 [2.445] Full Form Dia.
 H 38,40 [1.512] Dia.
 J 43,7 [1.72] Dia.
 K 25,91 [1.020]
 L 8,25 [.325]
 M 0,89 [.035]
 N 15°



Mating Coupling Blank
 Eaton Part No. 13307-003

C-1



For 2000 Series Bearingless Motor application information contact your Eaton representative (mating coupling blanks available from Eaton Hydraulics).

Note:

After machining blank, part must be hardened per Eaton specification.

BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
34 [2.1]	68,7 [2.71]	116,3 [4.58]	70,9 [2.79]	117,6 [4.63]
41 [2.5]	70,1 [2.76]	117,6 [4.63]	72,4 [2.85]	119,1 [4.69]
66 [4.0]	75,7 [2.98]	123,4 [4.86]	78,1 [3.08]	124,8 [4.91]
80 [4.9]	79,0 [3.11]	126,5 [4.98]	81,3 [3.20]	127,8 [5.03]
100 [6.2]	83,5 [3.29]	131,4 [5.17]	85,8 [3.38]	132,6 [5.22]
130 [8.0]	89,9 [3.54]	137,7 [5.42]	92,2 [3.63]	139,0 [5.47]

BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]	XX mm [inch]	YY mm [inch]
160 [9.6]	89,9 [3.54]	137,7 [5.42]	92,2 [3.63]	139,0 [5.47]
195 [11.9]	96,8 [3.81]	144,3 [5.68]	99,0 [3.90]	145,5 [5.73]
245 [14.9]	105,6 [4.16]	153,5 [6.04]	107,9 [4.25]	154,7 [6.09]
305 [18.7]	117,1 [4.61]	164,6 [6.48]	119,4 [4.70]	165,9 [6.53]
395 [24.0]	133,1 [5.24]	180,9 [7.12]	135,4 [5.33]	182,1 [7.17]
490 [29.8]	150,3 [5.92]	198,2 [7.80]	152,7 [6.01]	199,3 [7.85]

2000 Series

Dimensions

Bearingless with Integral
Relief Valve

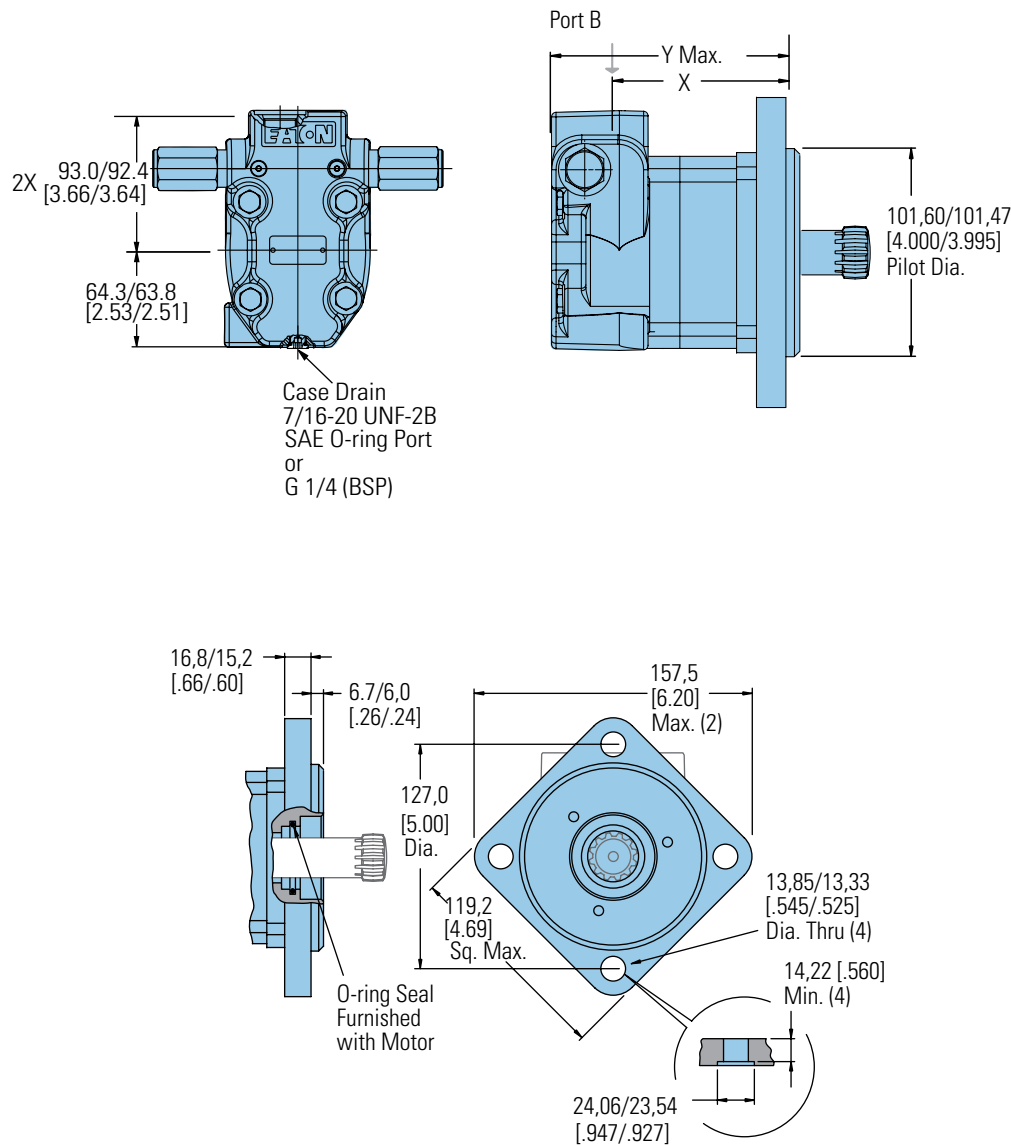
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 7/16 -20 UNF-2B SAE O-ring Case Drain Port (1)
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Bearingless with Integral Relief Valve



BEARINGLESS MOTORS DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
34 [2.1]	68,6 [2.70]	116,3 [4.58]
41 [2.5]	70,1 [2.76]	117,8 [4.64]
66 [4.0]	75,8 [2.99]	123,5 [4.86]
80 [4.9]	79,0 [3.11]	126,8 [4.99]
100 [6.2]	83,5 [3.29]	131,4 [5.17]
130 [8.0]	89,9 [3.54]	137,7 [5.42]

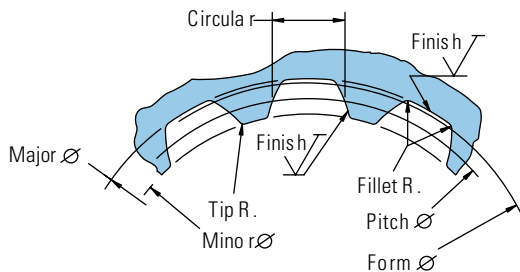
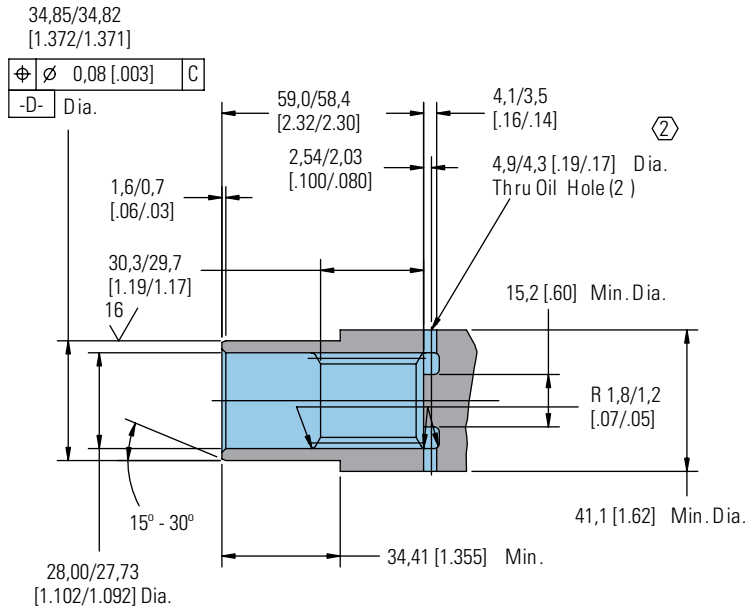
BEARINGLESS MOTORS DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
160 [9.6]	89,9 [3.54]	137,7 [5.42]
195 [11.9]	96,8 [3.81]	144,6 [5.69]
245 [14.9]	105,6 [4.16]	153,5 [6.04]
305 [18.7]	117,1 [4.61]	164,9 [6.49]
395 [24.0]	133,1 [5.24]	180,9 [7.12]
490 [29.8]	150,3 [5.92]	198,2 [7.80]

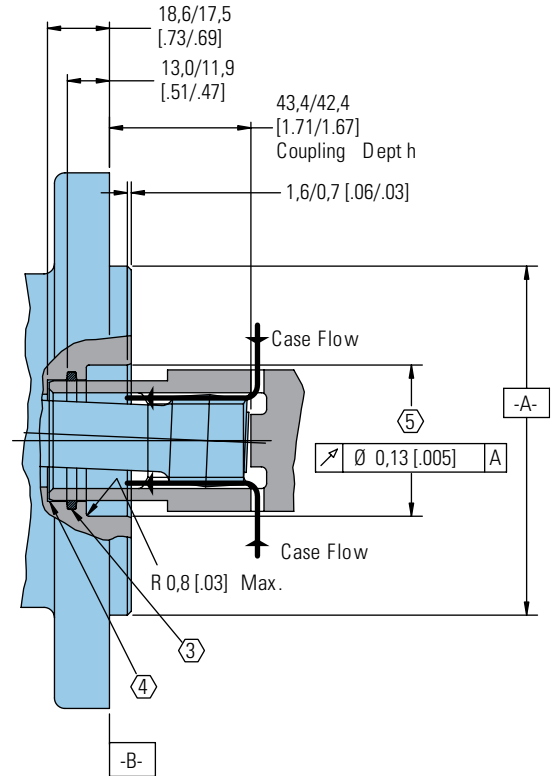
2000 Series

Installation Information

Bearingless



- 1 Internal spline in mating part to be per spline data. Specification material to be ASTM A304, 8620H vacuum degassed alloy steel carbonize to a hardness of 59-62 HRC with case depth (to 50HRC) of 0,076 -1,02 [.030 -.040]. Dimensions apply after heat treat.
- ② Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
- ③ Seal to be furnished with motor for proper oil circulation thru splines.
- ④ Some means of maintaining clearance between shaft and mounting flange must be provided.
- ⑤ Counterbore designed to adapt a standard sleeve bearing 35,010 -35,040 [1.3784 -1.3795] I.D. by 44,040 -44,070 [1.7339 -1.7350] O.D. (Oilite Bronze Sleeve Bearing AAM3544-22).



Spline Pitch.....	12/24
Pressure Angle.....	30°
Number of teeth.....	12
Class of Fit.....	Ref. 5
Type of Fit.....	Side
Pitch Diameter.....	Ref. 25,400000 [1.0000000]
Base Diameter.....	Ref. 21,997045 [.8660254] Ⓢ 0,21 [.008] D
Major Diameter.....	(27,74 [1.092] Max. 27,59 [1.086] Min.)
Minor Diameter.....	23,097 - 23,224 [.9093 - .9143]
Form Diameter, Min.	29,93 [1.060]
Fillet Radius.....	0,64 - 0,76 [.025 - .030]
Tip Radius.....	0,25 - 0,38 [.010 - .015]
Finish.....	1,6 (63)
Involute Profile Variation.....	+0,000 -0,025 [+0.0000 -0.010]
Total Index Variation	0,038 [.0015]
Lead Variation	0,013 [.0005]
Circular Space Width:	
Maximum Actual	4,318 [1.700]
Minimum Effective	4,216 [1.660]
Maximum Effective	Ref. 4,270 [1.681]
Minimum Actual	Ref. 4,247 [1.672]
Dimension Between Two Pins.....	Ref. 19,020 - 19,190 [.7488 - .7555]
Pin Diameter	4,496 [1.770] Pins to Have 3,38 [1.133]
Wide Flat for Root Clearance	

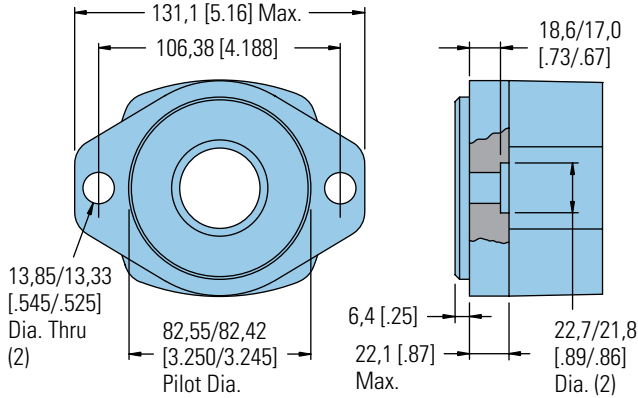
2000 Series

Dimensions

Mounting Options

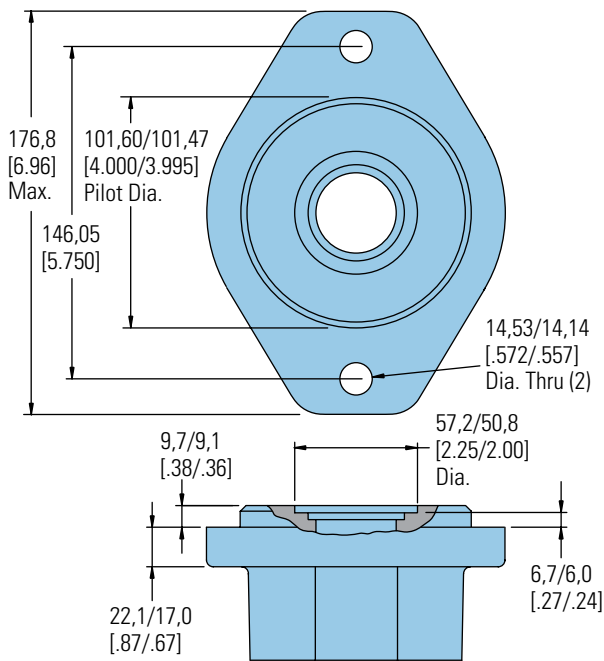
Mounting Code : AC

SAE A – Two Bolt (Standard Motor)



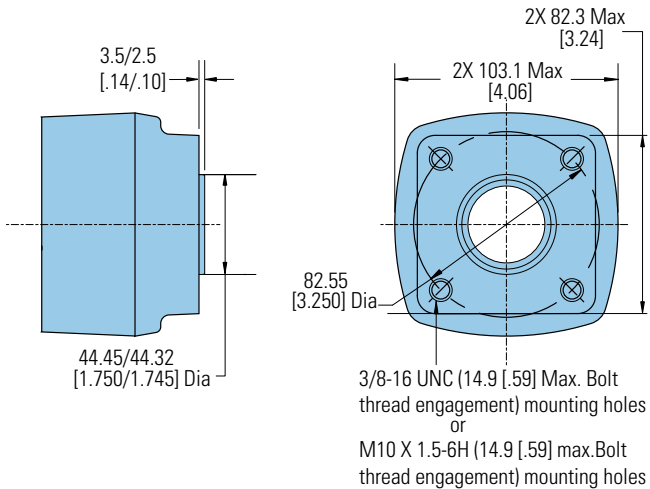
Mounting Code: AF

SAE B – Two Bolt



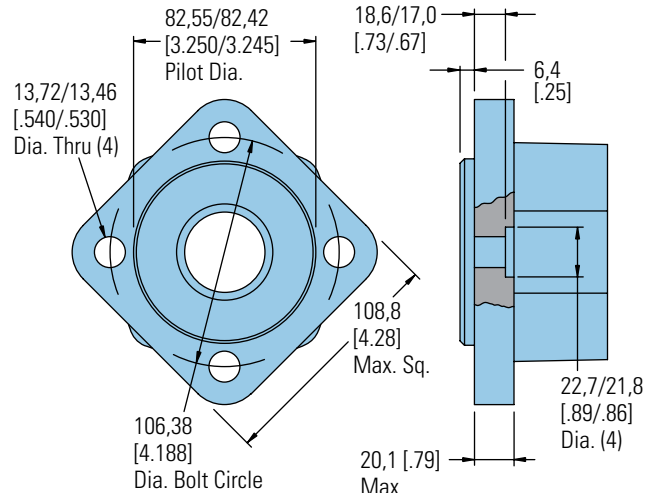
Mounting Code: BY

Four Bolt (Standard Motor)



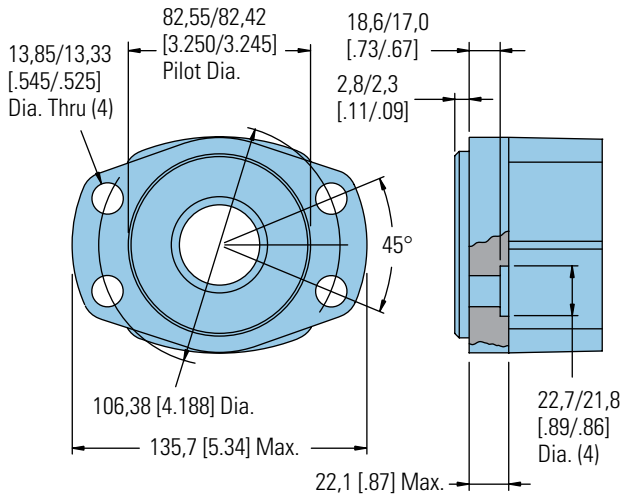
Mounting Code : AH

Four Bolt



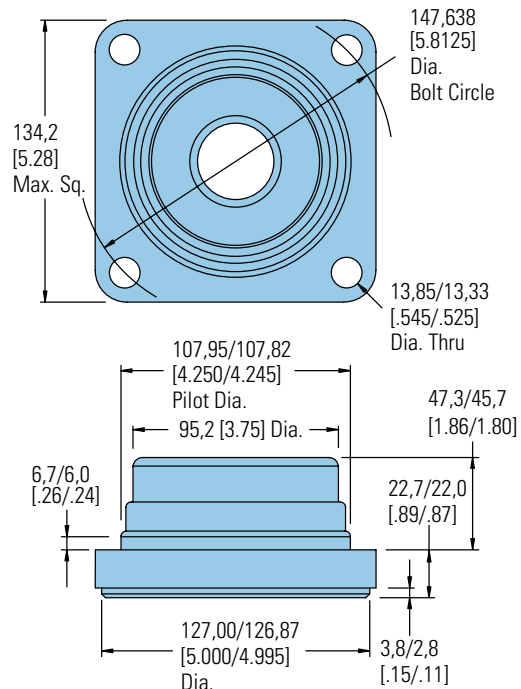
Mounting Code : AJ

Four Bolt Magneto



Mounting Code : AB

Four Bolt (Wheel Motor)



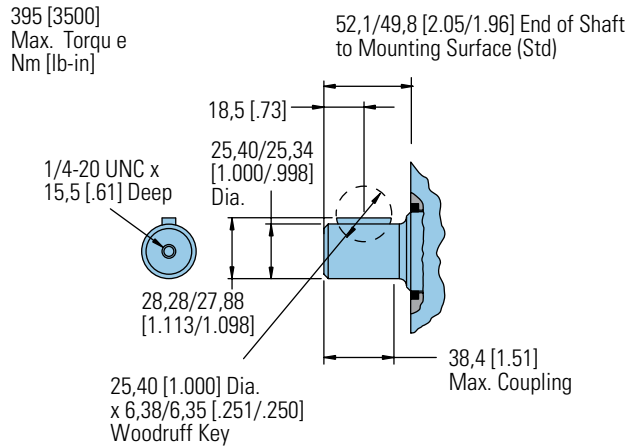
2000 Series

Dimensions

Shafts

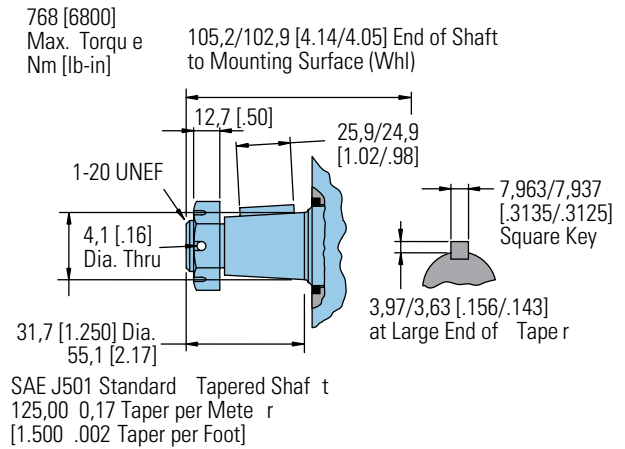
Shaft Code: 01

1 Inch Straight



Shaft Code: 03

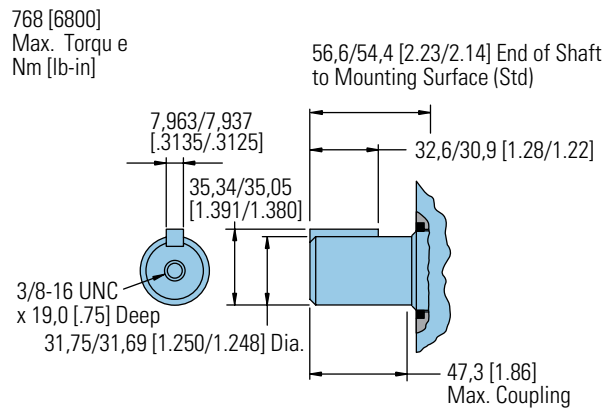
1 1/4 Inch Tapered



C-1

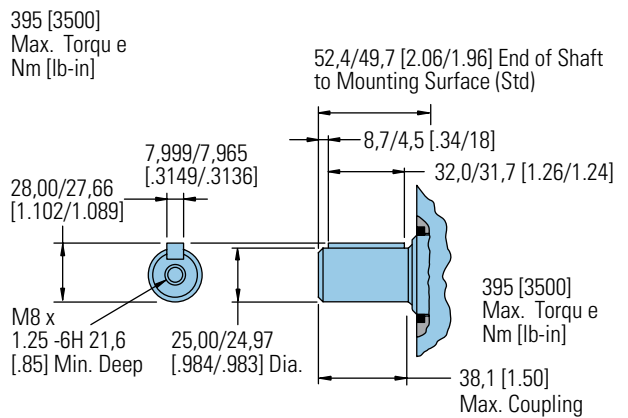
Shaft Code: 02

1 1/4 Inch Straight



Shaft Code: 19

25 mm Straight

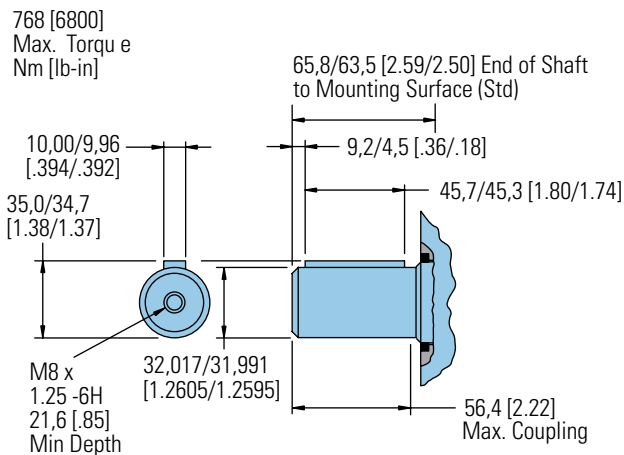


2000 Series

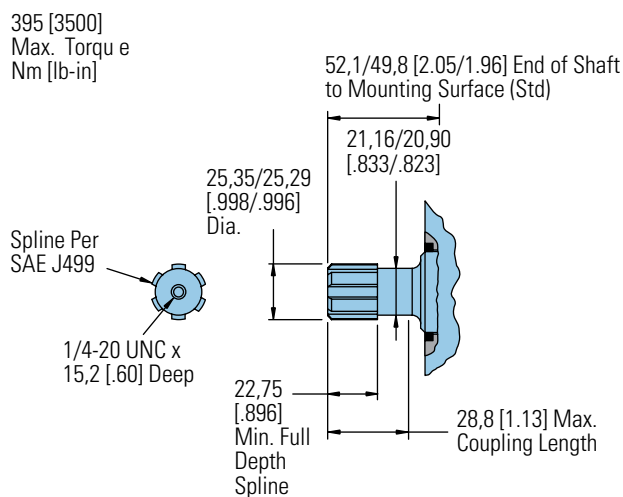
Dimensions

Shafts

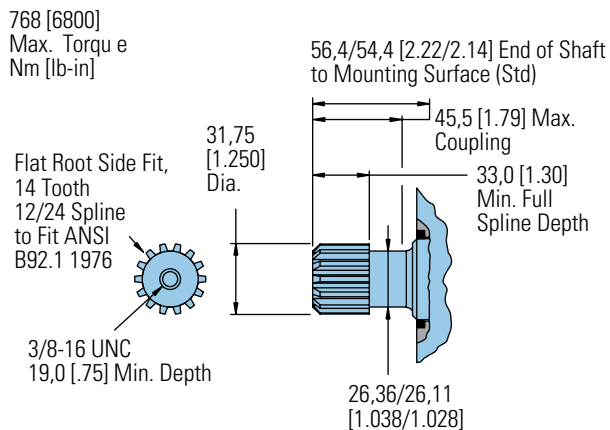
Shaft Code: 16 32 mm Straight



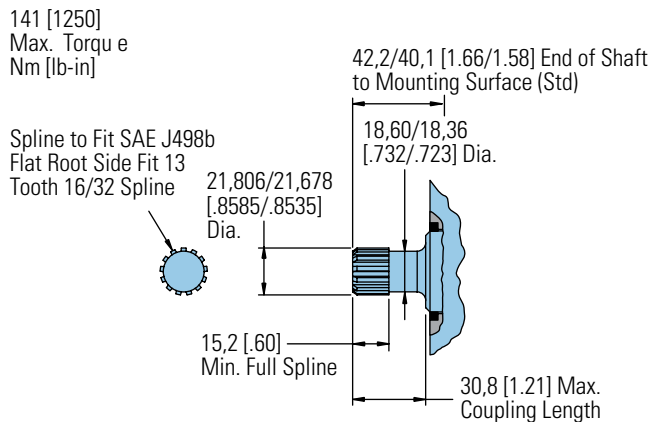
Shaft Code: 05 SAE 6B Splined



Shaft Code: 04 1 1/4 -14 Tooth Splined



Shaft Code: 07 13 Tooth Splined



2000 Series

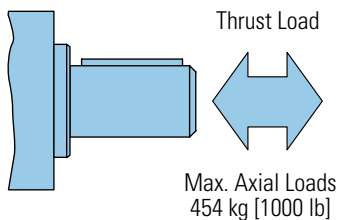
Shaft Side Load Capacity

These curves indicate the radial load capacity on the motor shaft at various locations with an allowable external thrust load of 454 kg [1000 lb].

Note:

Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 61 kg/7 Bar [135 lb/100 PSI].

Each curve is based on B 10 bearing life (2000



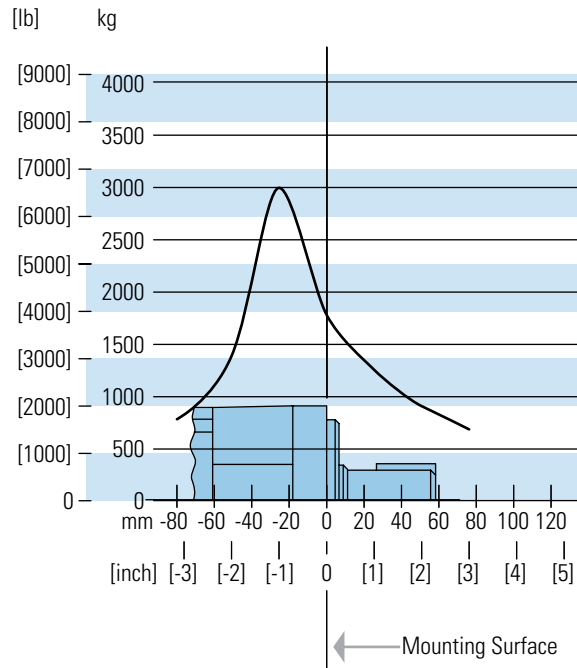
hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.

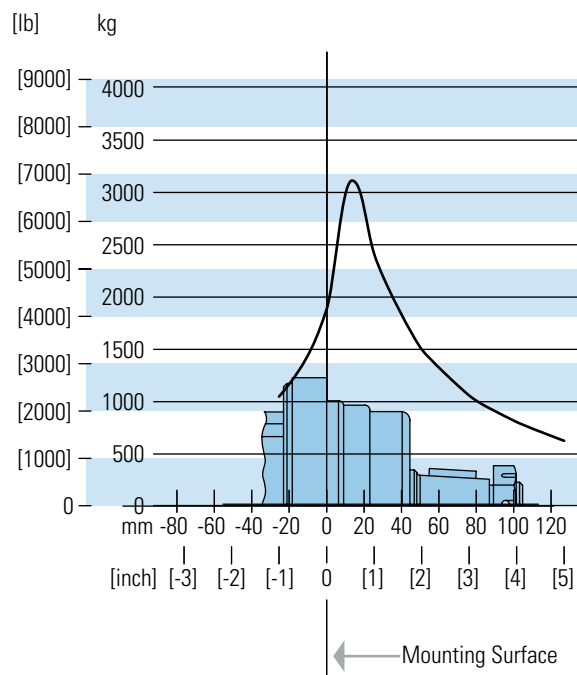
RPM	Multiplication Factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

For 3,000,000 shaft revolutions or 500 hours—Increase these shaft loads 52%.

Standard Motor
Straight and Splined Shafts



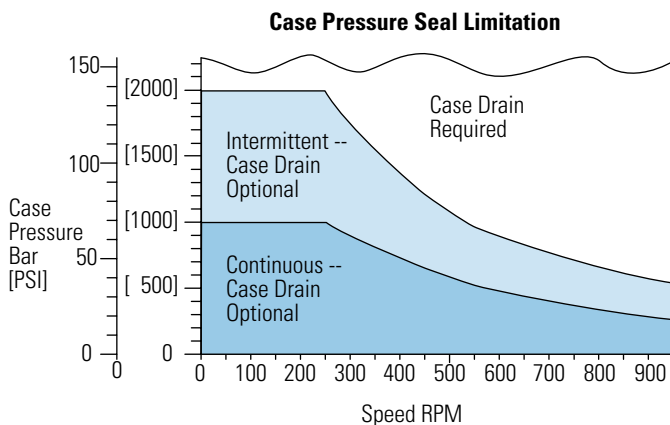
Wheel Motor
Tapered Shaft



2000 Series

Case Pressure and Case Porting

Char-Lynn 2000 Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation chart.



Case Porting Advantage

Contamination Control — flushing the motor case.

Cooler Motor — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction in the case drain line.

Ports

**7/8-14 UNF-2B SAE O-ring Ports (2)
or G 1/2 (BSP) Ports (2)**



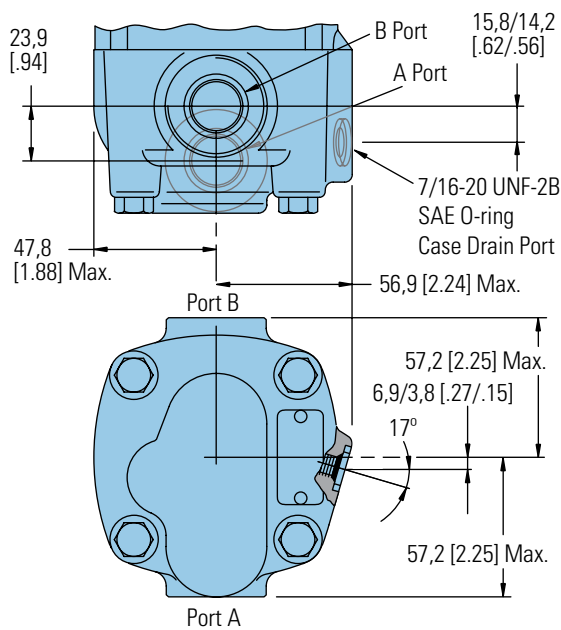
7/8-14 UNF-2B SAE O-ring Ports (2) with Top Ported Case Drain



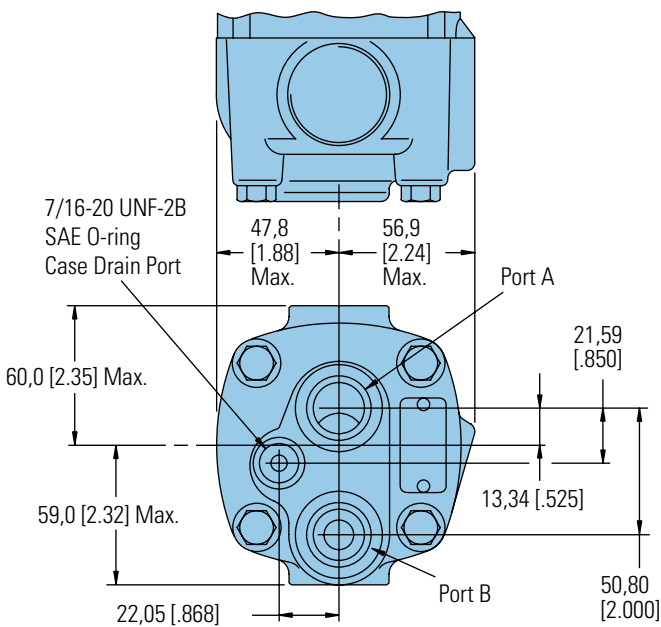
2000 Series

Dimensions
Ports

Port Code: AF
1-1/16-12 UN-2B SAE O-ring Ports (2)
Positioned 180° Apart



Port Code: AD
7/8-14 UNF-2B SAE O-ring End Ports (2)



2000 Series

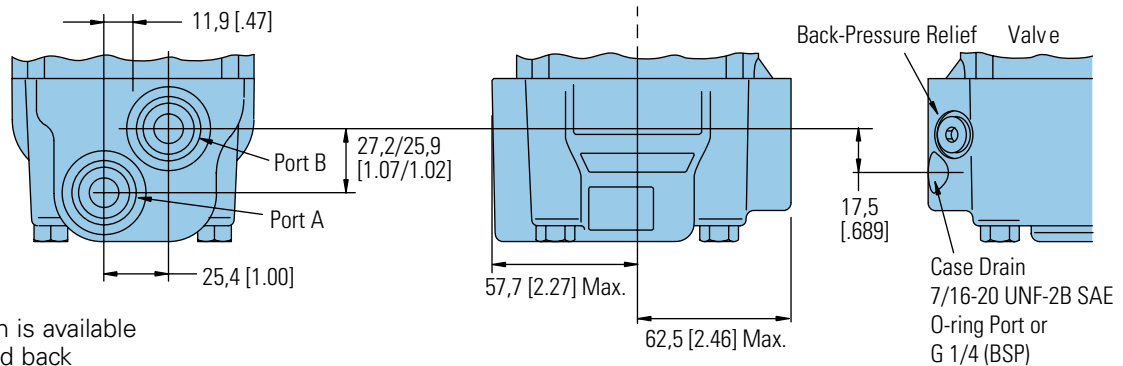
Dimensions

Ports with Shuttle

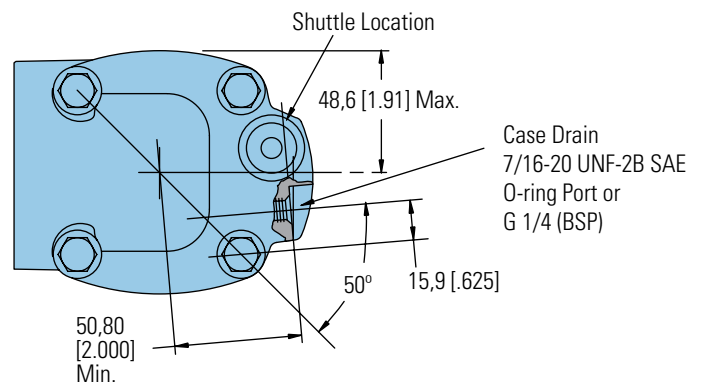
Port Code: AA

Port Code: AG

7/8 -14 UNF-2B SAE O-ring Ports (2) or G 1/2 (BSP) Ports (2)



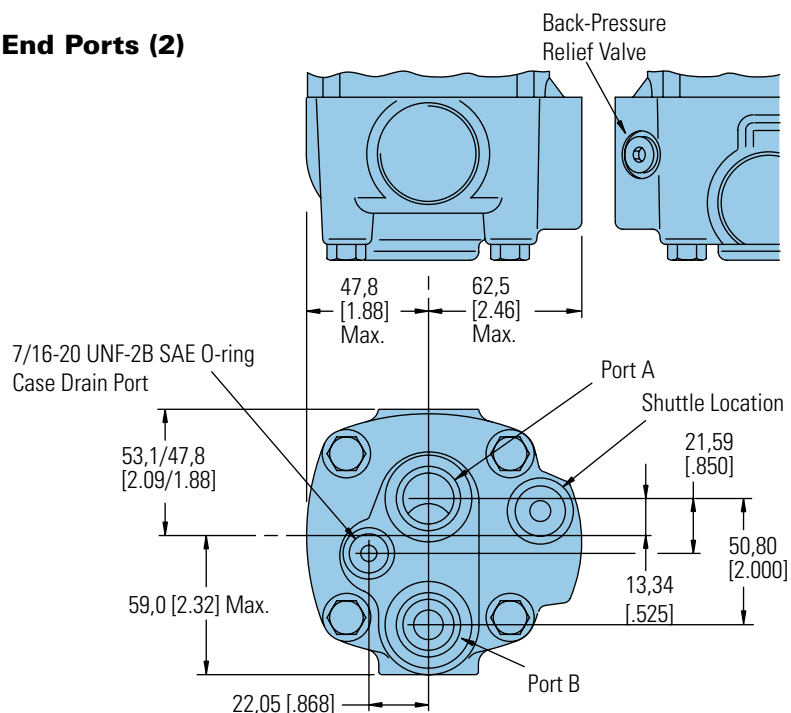
This port option is available with shuttle and back pressure relief valve for closed loop applications.



C-1

Port Code: AD

7/8 -14 UNF-2B SAE O-ring End Ports (2)



This port option is available with shuttle and back pressure relief valve for closed loop applications.

2000 Series

Product Numbers

Note:

For 2000 Series Motors with a configuration **Not Shown** in the charts below: Use model code number system on the next page to specify product in detail.

Use digit prefix — 104-, 105-, or 106- plus four digit number from charts for complete product number— Example 106-1043.

Orders will not be accepted without three digit prefix.

MOUNTING SHAFT	PORT SIZE	DISPL. cm ³ / r [in ³ / r]/	PRODUCT NUMBER										
			41* [2.5]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	104-4708	-1001	—	-1002	-1003	-1004	-1005	-1006	-1007	-1143	—
		1 1/16 -12 O-ring 180° Apart	104—	-1037	—	-1038	-1039	-1040	-1041	-1042	-1043	-1044	—
	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	104-4774	-1022	—	-1023	-1024	-1025	-1026	-1027	-1028	-1228	-1420
		1 1/16 -12 O-ring 180° Apart	104—	-1061	—	-1062	-1063	-1064	-1065	-1066	-1067	-1068	-1421
	1 1/4 Inch - 14 T Splined	7/8 -14 O-ring Staggered	104-4764	-1029	—	-1030	-1031	-1032	-1033	-1034	-1035	-1229	-1422
		1 1/16 -12 O-ring 180° Apart	104—	-1087	—	-1088	-1089	-1090	-1091	-1092	-1093	-1094	-1423
2 Bolt SAE B Flange	1 1/4 Inch Straight	7/8-14 O-ring Staggered	104—	-1200	—	-1201	-1202	-1203	-1204	-1205	-1206	-1207	—
	1 1/4 Inch Involute SAE C Splined	7/8 -14 O-ring Staggered	104—	-1208	—	-1209	-1210	-1211	-1212	-1213	-1214	-1215	—
	1 Inch SAE 6B Splined	7/8 -14 O-ring Staggered	104—	-1193	—	-1194	-1195	-1196	-1197	-1198	-1199	—	—
	7/8 Inch SAE B Splined	7/8 -14 O-ring Staggered	104—	-1216	—	-1217	-1218	-1219	-1220	—	—	—	—
Standard with 4 Bolt Flange	32 mm Straight	G 1/2 (BSP))	104-4672	-1384	—	-1385	-1386	-1387	-1388	-1389	-1390	-1391	—
	1 1/4 Inch 14 T Splined	G 1/2 (BSP)	104—	-1376	—	-1377	-1378	-1379	-1380	-1381	-1382	-1383	—
Wheel Motor	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	105—	—	—	—	—	—	—	—	—	—	-1148
		1 1/16 -12 O-ring 180° Apart	105—	—	—	—	—	—	—	—	—	—	-1149
	32 mm Straight	G 1/2 (BSP)	105—	-1134	—	-1135	-1136	-1137	-1138	-1139	-1140	-1141	—
	1 1/4 Inch Tapered	7/8 -14 O-ring Staggered	105—	-1001	—	-1002	-1003	-1004	-1005	-1006	-1007	-1060	-1152
		1 1/16 -12 O-ring 180° Apart	105—	-1071	—	-1072	-1073	-1074	-1075	-1076	-1077	-1078	—
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	105—	-1029	—	-1030	-1031	-1032	-1033	-1034	-1035	-1096	—
		1 1/16 -12 O-ring 180° Apart	105—	-1079	—	-1080	-1081	-1082	-1083	-1084	-1085	-1086	—
Bearingless		7/8 -14 O-ring Staggered	106—	-1008	—	-1009	-1010	-1011	-1012	-1013	-1014	-1015	-1047
		G 1/2 (BSP)	106—	-1038	—	-1039	-1040	-1041	-1042	-1043	-1044	-1045	—

*New Release

106-1044

MOUNTING SHAFT	PORT SIZE	DISPL. cm ³ / r [in ³ / r]/	PRODUCT NUMBER										
			41* [2.5]	80 [4.9]	90 [5.5]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	104—	-1528	—	-1529	-1530	-1531	-1532	-1533	-1534	-1519	-1535
	1 1/4 Inch Straight	7/8 -14 O-ring	104—	-1516	—	-1536	-1537	-1538	-1539	-1452	-1479	-1509	-1489

*New Release

2000 Series

Model Code

M	0	2	***			**		**		**		**		*	**		1	*	**		00		**		**		AA		F
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product
M – 2000 Series Motor

2, **3** Product Series
02 – 2000 Series Motor

4, **5**, **6** Displacement
021 – 34 cm³/r [2.07 in³/r]
025 – 40.8 cm³/r [2.49 in³/r]
040 – 66.5 cm³/r [4.06 in³/r]
049 – 80.6 cm³/r [4.92 in³/r]
055 – 90.6 cm³/r [5.53 in³/r]
062 – 101.6 cm³/r [6.20 in³/r]
080 – 130.6 cm³/r [7.97 in³/r]
096 – 158.1 cm³/r [9.65 in³/r]
119 – 194.8 cm³/r [11.89 in³/r]
149 – 244.3 cm³/r [14.91 in³/r]
187 – 306.6 cm³/r [18.71 in³/r]
240 – 393.8 cm³/r [24.03 in³/r]
298 – 489.0 cm³/r [29.84 in³/r]

7, **8** Mounting Type
AB – Wheel, 4 Bolt: 108.0 [4.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 147.6 [5.81] Dia. Bolt Circle. 127.0 [5.00] Dia. Rear Mount Pilot
AC – Standard, 2 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 106.4 [4.19] Dia. Bolt Circle. SAE A

AD – Bearingless (w/ Leakage Slots), 4 Bolt: 101.6 [4.00] Pilot Dia. 13.59 [5.35] Dia. Holes on 127.0 [5.00] Dia. Bolt Circle
AF – Standard, 2 Bolt: 101.6 [4.00] Pilot Dia. 14.35 [5.65] Dia. Holes on 146.0 [5.75] Dia. Bolt Circle. SAE B

AH – Standard, 4 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 106.4 [4.19] Dia. Bolt Circle

AJ – Standard (Magnet), 4 Bolt: 82.6 [3.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 106.4 [4.19] Dia. Bolt Circle. 2.79 [1.10] Pilot Length

AL – Wheel (European), 4 Bolt: 125 [4.92] Pilot Dia. 13.79 [5.43] Dia. Holes on 159.99 [6.299] Dia. Bolt Circle
AP – Wheel, 4 Bolt: 108.0 [4.25] Pilot Dia. 13.59 [5.35] Dia. Holes on 147.6 [5.81] Dia. Bolt Circle. 127.0 [5.00] Dia. Rear Mount Pilot. Spigot Reduced to 88.9 [3.50] Dia. by 25.4 [1.00] Depth.

The following 30-digit coding system has been developed to identify all of the configuration options for the 2000 Series motor. Use this model code to specify a motor with the desired features. All 30 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

9, **10** Output Shaft
00 – None (Bearingless)
01 – 25.40 [1.000] Dia. Straight Shaft with 1/4-20UNC-2B Thread in End, 6.35 [.250] Wide x 25.40 [1.000] Dia. Woodruff Key

02 – 31.75 [1.250] Dia. Straight Shaft with .375-16UNC-2B Thread in End, 7.938 [.3125] Sq x 31.75 [1.250] Straight Key
03 – 31.75 [1.250] Dia. .125:1 Tapered Shaft per SAE J501 with/1.000-20 UNEF-2A Threaded Shaft End and Slotted Hex Nut, 7.938 [.3125] Sq x 25.40 [1.0] Straight Key
04 – 31.75 [1.250] Dia. Flat Root Side Fit, 14 Tooth, 12/24 DP 30° Involute Spline w/ .375-16UNC-2B Thread in End, 33.0 [1.30] Min. Full Spline Length

05 – 25.40 [1.000] Dia. 6B Spline per SAE J499 with .250-20UNC-2B Thread in End, 22.76 [.896] Min. Full Spline Length
07 – 22.22 [.875] Dia. Flat Root Side Fit, 13 Tooth, 16/32 DP 30° SAE B Involute Spline, 15.2 [.60] Min. Full Spline Length

16 – 32.00 [1.260] Dia. Straight Shaft with M8 x 1.25-6H Thread in End, 9.982 [.3930] W x 7.995 [.3132] H x 45.00 [1.772] L Key

17 – 31.75 [1.250] Dia. Straight Shaft With 3/8 -16 UNC-2B Thread in End, 7.938 [.3125] Sq x 31.75 [1.250] Straight Key, Corrosion Resistant (Seal area to shaft end)

19 – 25.00 [.984] Dia. Straight Shaft with M8 x 1.25-6h Thread in End, 7.982 [.3142] W x 6.954 [.2738] H x 31.82 [1.254] L Key

41 – 35.00 [1.378] Dia. 10:1 Tapered Shaft Per ISO R775 with M20 x 1.5-6g Threaded Shaft End and Slotted Hex Nut, 6.00 [.236] Sq. X 20.00 [.787] Key

42 – 35.00 [1.378] Dia. Straight Shaft with M8 x 1.25-6h Thread in End, 9.982 [.3930] W x 7.995 [.3132] H x 45.00 [1.772] L Key

11, **12** Ports
AA – .875-14 UNF-2B SAE O-ring Ports - Staggered Ports
AB – 12.70 [.500] and 15.88 [.625] Dia. Manifold Ports with 3 x .375-16 UNC-2B Port Block Mounting Holes
AC – .875-14 UNF-2B SAE O-ring Ports - Ports Oriented 180° to each other
AE – 12.70 [.500] And 15.88 [.625] Dia. Manifold Ports with 3 x M10 x 1.5-6H Port Block Mounting Holes
AF – 1.0625-12 UN-2B SAE O-ring Ports - Ports Oriented 180° to each other

AG – G-1/2 BSP Straight THD Ports - Staggered Ports
AN – G-1/2 BSP Straight THD Ports - End Ported
AS – G-1/2 Bsp Straight THD Ports - Staggered Port with 2 x M10 x 1.5-6H Port Block Mounting Holes - European

13, **14** Case Flow Options
Shuttles available with port code AA only)
01 – .4375-20 UNF-2B SAE O-Ring Port

02 – G 1/4 BSP Straight THD Port
09 – Reverse Flow Shuttle Valve w/ G-1/4 BSP Straight THD Port, .062 Dia. Shuttle Flow Orifice
13 – Reverse Flow Shuttle Valve w/ .4375-20 UNF-2B SAE O-Ring Port, .062 Dia. Shuttle Flow Orifice

15 Low Pressure Relief
0 – None

A – Set at 4.5 bar [65 lbf/in²]
B – Set at 15.2 bar [220 lbf/in²]
C – Set at 20.7 bar [300 lbf/in²]
E – Set at 11.03 bar [160 lbf/in²]

16, **17** Pressure/Flow Option

00 – None
Integral Cross-Over Relief Valve:
30 – Set at 103.4 bar [1500 lbf/in²]
31 – Set at 120.6 bar [1750 lbf/in²]
32 – Set at 137.9 bar [2000 lbf/in²]
33 – Set at 155.1 bar [2250 lbf/in²]
34 – Set at 172.4 bar [2500 lbf/in²]
35 – Set at 189.6 bar [2750 lbf/in²]
36 – Set at 206.8 bar [3000 lbf/in²]
51 – Set at 234.4 bar [3400 lbf/in²]

18 Geroler Option
1 – Standard
2 – Free Running
6 – Reduced side clearance, no warranty for galling

19 Seal Options
0 – Standard
1 - Viton
2 - Viton Shaft Seal
3 - High Pressure Shaft Seal
4 - Seal Guard
5 - Extreme Duty Seal Guard
6 - High Pressure Shaft Seal, Seal Guard

20, **21** Accessories
00 – None
AA - Long Body Digital Speed Pickup (30 Pulse) 127 [5.0] Lead Wire With Packard Weather Pac Shroud Connector (A=Power, B=Signal, C=Common)
AD – M 12 Threaded Connector, Digital Speed Pickup (30 Pulse)
AG - M 12 Threaded Connector, Digital Speed And Direction Pickup (One 60 Pulse Per Rev Speed Signal And One Directional Signal (Pin 1=Power, Pin 2=Direction, Pin 3=Common, Pin 4=Speed)

22, **23** Special Features (Hardware)
00 – None

24, **25** Special Features (Assembly)
00 – None
AA – Flange rotated 90 degrees
AB – Reverse Rotation
AE - Flange Rotated 45 Degrees

26, **27** Paint/Packaging
AA – No Paint, Indiv. Box
AB – Low Gloss Black Primer, Indiv. Box
AT – Environmental coated black, individual box
BJ – Nickel plated motor (excluding shaft), individual box

28, **29** Customer ID
AA – None

30 Design Code
F – Sixth
Feature in bold are preferred and allow for shorter lead time

C-1

2000 Series Two-Speed

Description

The Eaton 2000 Series motors are available with an integral two speed feature that changes the displacement in a ratio of 1 to 2 and shifts the motor from a low speed high torque (LSHT) mode to a high speed low torque (HSLT) mode. The open center selector valve shifts the speed mode from low to high speed when pilot pressure of 6.9 Δ Bar [100 Δ PSI] minimum is applied to the pilot port (6.9 Bar [100 PSI] higher than case pressure). In the high speed mode torque values are approximately one half with twice the speed of the conventional 2000 Series single speed motors.

An external two position three way valve is required for shifting the pilot pressure port between signal pressure (HSLT) and low pressure (LSHT)

Two speed motors are available with a return line closed center shuttle for closed circuit applications. Low speed high torque mode is the normal position of the speed selector valve. When a differential pressure is supplied to the pilot port and 6.9 Bar [100 PSI] is reached, the selector valve overcomes the return spring force and the spool shifts to the high speed mode. The oil in the opposite side of the spool is drained internally. Pressure between the pilot supply and case drain or return line (depending on open or closed circuit system) must be maintained to keep the motor in the high speed mode.

When pilot pressure is removed from the pilot port the pressure in the pilot end of the spool valve is relieved and drained back through this three way valve,

the spring force returns the spool valve to LSHT position. Pilot pressure may come from any source that will provide uninterrupted pressure during the high speed mode operation. Pilot pressure 6.9 Δ Bar [100 Δ PSI] minimum, up to the full operating pressure of the motor.

In normal LSHT operation the Char-Lynn two speed motor will function with equal shaft output in either direction (CW or CCW), the same as the single speed Char-Lynn disc valve motors.

However, to prevent cavitation in the HSLT mode, the preferred direction of shaft rotation is counter clockwise (port B pressurized). This unique disc valve is not symmetrical in porting the fluid for the HSLT mode. Consequently, when the pressure is reversed for HSLT CW rotation, cavitation

can occur. Installing a restriction (200 psi or more depending on flow) in the hydraulic line that connects port B will prevent cavitation.

If you are operating in a critical area and a restriction in the hydraulic line causes concern, these two speed motors can be ordered timed with CW preferred HSLT shaft rotation. Hence, with this option port B will have to be pressurized for CW preferred HSLT shaft rotation. The restriction recommended for the line connecting port B remains unchanged.

Finally in closed circuit applications a hydraulic line restriction is not required. Instead, the charge pump can be used to supply and maintain a minimum pressure of 14 Bar [200 PSI].

Performance Data

In the high speed mode torque values are approximately one half with twice the speed of the conventional 2000 Series single speed motors.

In the low speed mode torque and speed values are the same as the conventional 2000 Series motors.

Note:

Low displacement (4.9 to 8.0 CID) motors have limited starting torque when started in high speed mode.

Be certain in closed loop applications that the charge pump when used for back pressure on the B port, has sufficient displacement to maintain charge pressure especially in dynamic braking or overrunning load conditions.

Important!

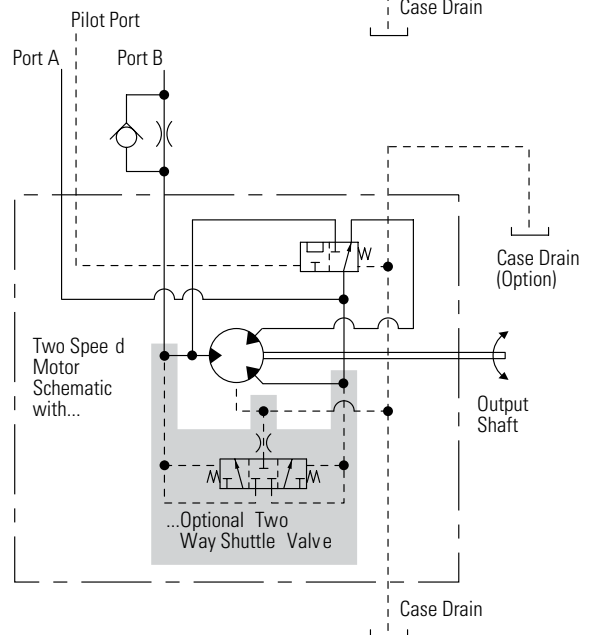
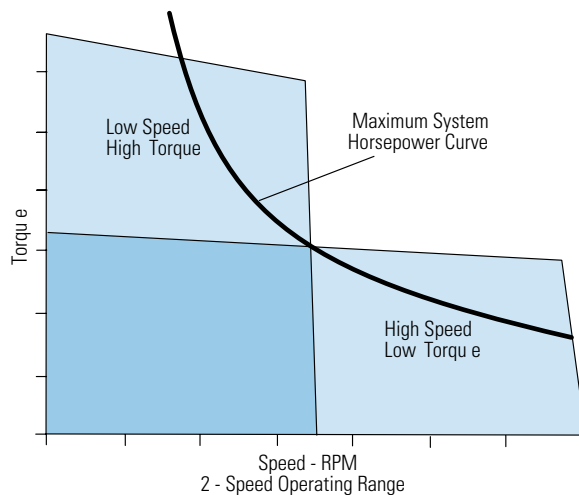
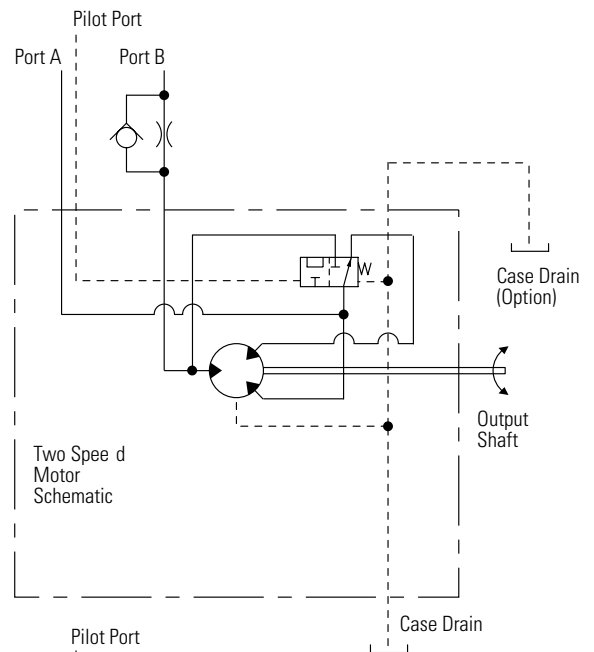
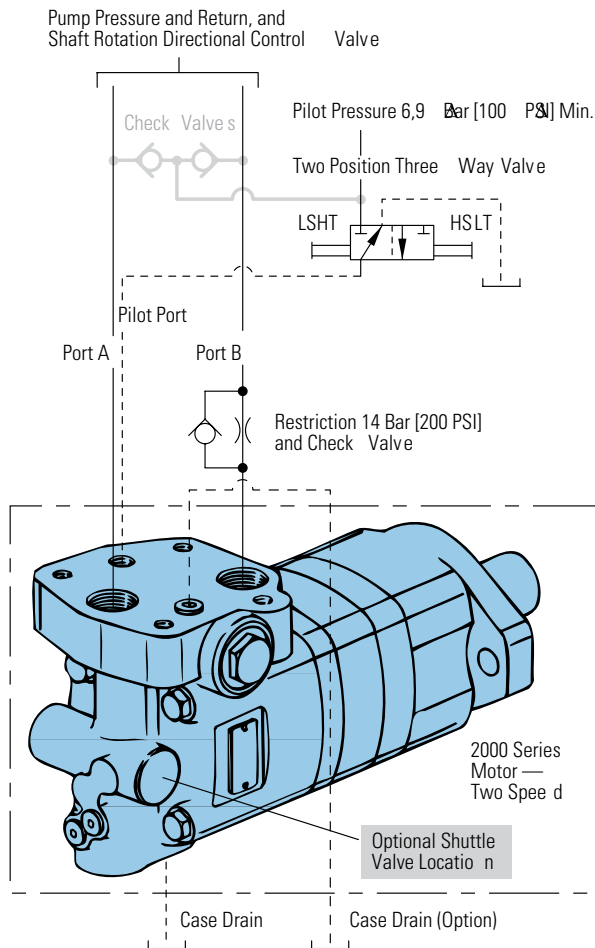
Due to potential problems in maintaining charge pump pressure at port B for uninterrupted back pressure during dynamic braking, Eaton does not recommend the two speed motor where overrunning conditions may exist.

2000 Series Two-Speed

Typical Hydraulic Circuit

Note:

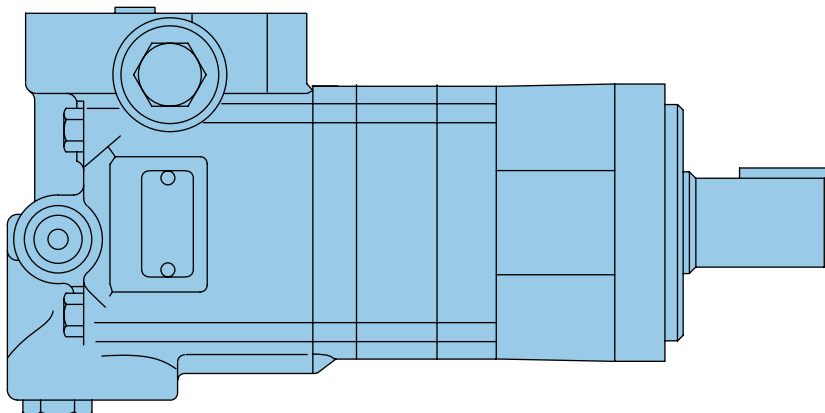
This is the low speed biased motor circuit. For the high speed biased motor circuit please contact your Eaton Hydraulics representative.



C-1

2000 Series Two-Speed

Specifications



SPECIFICATION DATA — 2000 SERIES TWO-SPEED MOTORS

Displ. cm ³ /r [in ³ /r]	High Speed Mode	40 [2.45]	50 [3.1]	65 [4.0]	80 [4.8]	95 [5.95]	120 [7.45]	155 [9.35]	195 [12.0]	245 [14.9]
	Low Speed Mode	80 [4.9]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
Max. Speed (RPM) @ Continuous Flow	High Speed Mode	1000	1000	990	860	700	560	450	350	230
	Low Speed Mode	500	500	495	430	350	280	225	175	115
Flow l/min [GPM]	High Speed Mode	45 [12]	55 [15]	70 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
	Low Speed Mode	45 [12]	55 [15]	70 [19]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]	75 [20]
Torque* Nm [lb-in]	High Speed Mode									
	Continuous	100 [880]	125 [1115]	165 [1450]	195 [1725]	240 [2150]	300 [2675]	380 [3350]	365 [3225]	448 [3970]
	Intermittent	145 [1300]	185 [1660]	240 [2150]	240 [2150]	300 [2650]	375 [3330]	440 [3900]	445 [3940]	486 [4300]
Torque* Nm [lb-in]	Low Speed Mode									
	Continuous	235 [2065]	295 [2630]	385 [3420]	455 [4040]	540 [4780]	660 [5850]	765 [6750]	775 [6840]	845 [7470]
	Intermittent	345 [3035]	445 [3950]	560 [4970]	570 [5040]	665 [5890]	820 [7250]	885 [7820]	925 [8170]	930 [8225]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	155 [2250]	120 [1750]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	260 [3750]	260 [3750]	260 [3750]	240 [3500]	190 [2750]	140 [2000]
Weight kg [lb]	Standard or Wheel Mount	13,8 [30.5]	14,1 [31.0]	14,3 [31.5]	14,5 [32.0]	15,0 [33.0]	15,4 [34.0]	15,9 [35.0]	16,3 [36.0]	16,8 [37.0]
	Bearingless	11,8 [26.0]	12,0 [26.5]	12,2 [27.0]	12,5 [27.5]	12,9 [28.5]	13,4 [29.5]	13,8 [30.5]	14,3 [31.5]	14,7 [32.5]

Maximum Case Pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

High Speed Mode

(Reduced Motor Displacement)

Low Speed Mode

(Full Motor Displacement)

Maximum Inlet Pressure:

310 bar [4500 PSI]

Do not exceed Δ pressure rating (see chart above).

Maximum Return Pressure:

310 bar [4500 PSI] with case drain line installed.

Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI] :

The true pressure difference between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code, 4406: 20/18/13

2000 Series Two-Speed

Dimensions

Standard and Wheel

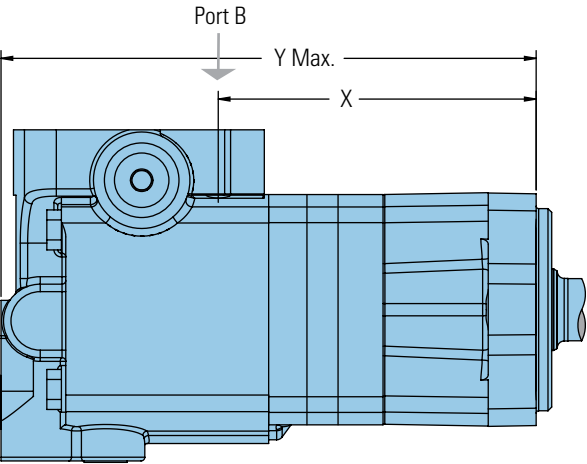
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)
- 7/16 -20 UNF-2B SAE O-ring Pilot Control Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)
- G 1/4 (BSP) Pilot Control Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Two-Speed Standard Motors

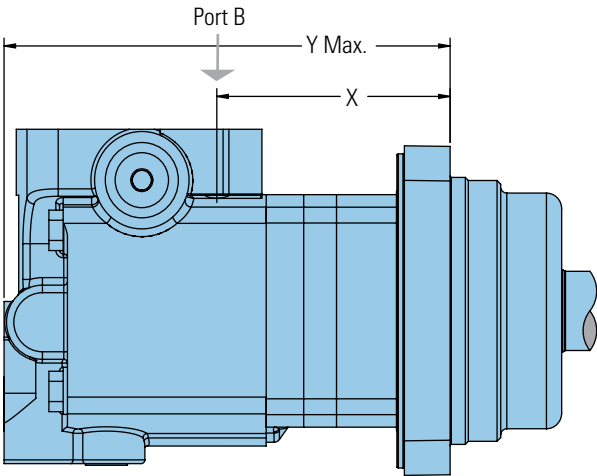


STANDARD MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	137,4 [5.41]	231,6 [9.12]
100 [6.2]	142,0 [5.59]	236,5 [9.31]
130 [8.0]	148,5 [5.85]	242,9 [9.56]
160 [9.6]	148,5 [5.85]	242,9 [9.56]
195 [11.9]	155,2 [6.11]	249,4 [9.82]
245 [14.9]	164,2 [6.47]	258,6 [10.18]
305 [18.7]	175,7 [6.92]	270,1 [10.63]
395 [24.0]	191,5 [7.54]	286,1 [11.26]
490 [29.8]	209,0 [8.23]	303,3 [11.94]

C-1

Two-Speed Wheel Motors



WHEEL MOUNT MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	97,2 [3.83]	191,5 [7.54]
100 [6.2]	101,8 [4.01]	196,4 [7.73]
130 [8.0]	108,3 [4.27]	202,7 [7.98]
160 [9.6]	108,3 [4.27]	202,7 [7.98]
195 [11.9]	115,0 [4.53]	209,3 [8.24]
245 [14.9]	124,2 [4.89]	218,5 [8.60]
305 [18.7]	135,5 [5.34]	229,9 [9.05]
395 [24.0]	151,4 [5.96]	245,9 [9.68]
490 [29.8]	168,9 [6.65]	263,1 [10.36]

2000 Series Two-Speed

Dimensions
Bearingless

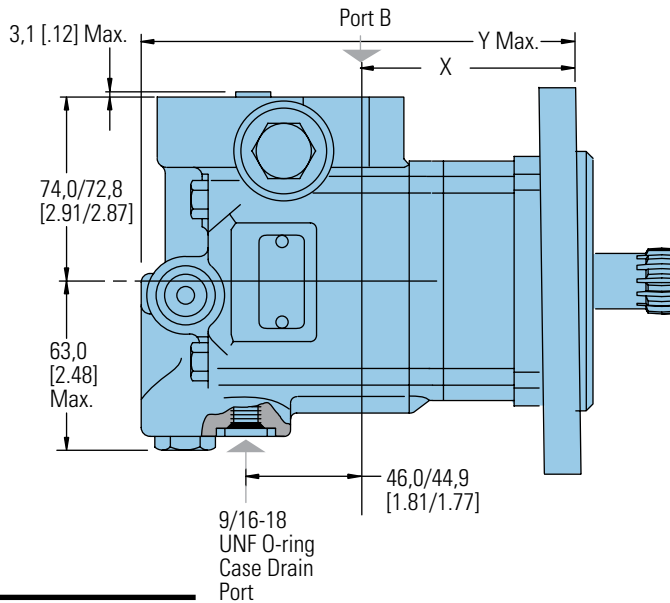
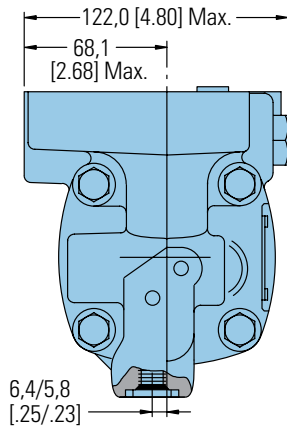
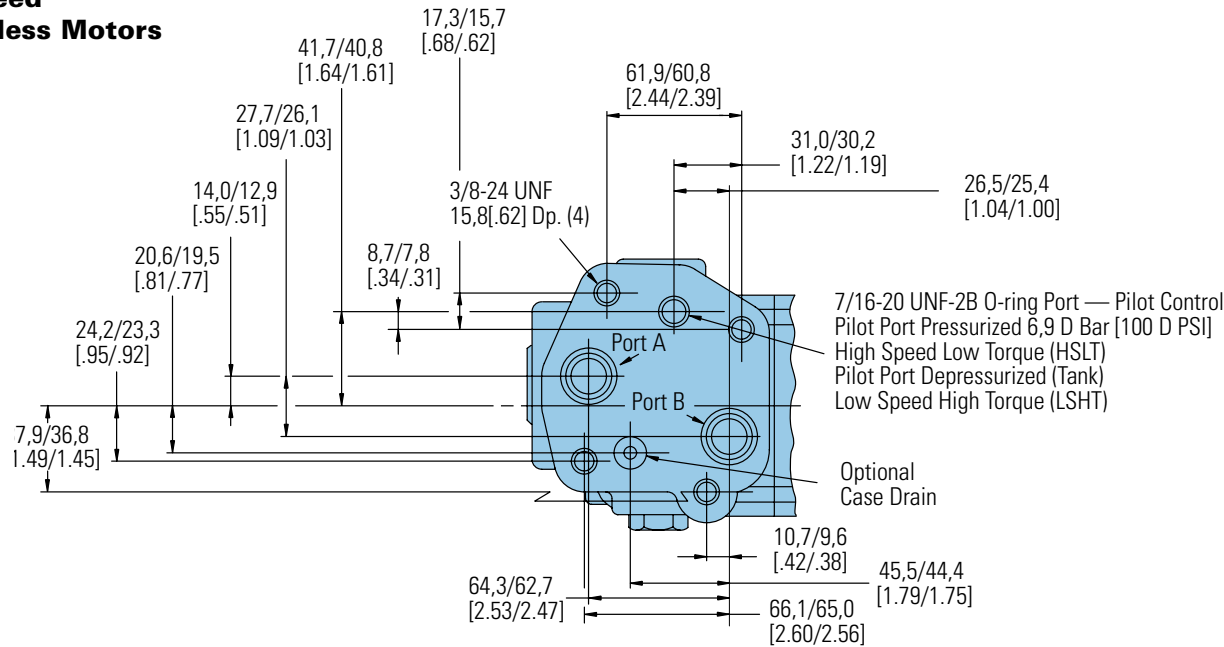
Ports

- 7/8 -14 UNF-2B SAE O-ring Staggered Ports (2)
- 9/16 -18 UNF-2B SAE O-ring Case Drain Port (1)
- 7/16 -20 UNF-2B SAE O-ring Pilot Control Port (1) or
- G 1/2 (BSP) Staggered Ports (2)
- G 1/4 (BSP) Case Drain Port (1)
- G 1/4 (BSP) Pilot Control Port (1)

Standard Rotation Viewed from Shaft End

- Port A Pressurized — CW
- Port B Pressurized — CCW

Two-Speed Bearingless Motors



BEARINGLESS MOTOR DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
80 [4.9]	79,3 [3.13]	174,0 [6.85]
100 [6.2]	84,1 [3.31]	178,9 [7.04]
130 [8.0]	90,7 [3.57]	185,2 [7.29]
160 [9.6]	90,7 [3.57]	185,2 [7.29]
195 [11.9]	97,3 [3.83]	191,8 [7.55]
245 [14.9]	106,4 [4.19]	201,0 [7.91]
305 [18.7]	117,8 [4.64]	212,4 [8.36]
395 [24.0]	133,6 [5.26]	228,4 [8.99]
490 [29.8]	151,1 [5.95]	245,6 [9.67]

2000 Series Two-Speed

Product Numbers

Note:

For 2000 Series Motors with a configuration **Not Shown** in the charts below, contact your Eaton Representative.

Use digit prefix — 193- plus four digit number from charts for complete product number—Example 193-0002.

Orders will not be accepted without three digit prefix.

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER								
			80 [4.9]	100 [6.2]	130 [8.0]	160 [9.6]	195 [11.9]	245 [14.9]	305 [18.7]	395 [24.0]	490 [29.8]
2 Bolt SAE A Flange	1 Inch Straight	7/8 -14 O-ring Staggered	193-0002-001	-0003	-0004	-0005	-0006	-0007	-0008	-0009	—
	1 1/4 Inch Straight	7/8 -14 O-ring Staggered	193-0010-001	-0011	-0012	-0013	-0014	-0015	-0016	-0017	-0070
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	193-0018-001	-0019	-0020	-0021	-0022	-0023	-0024	-0025	—
Wheel Motor	1 1/4 Inch Tapered	7/8 -14 O-ring Staggered	193-0222-001	-0223	-0224	-0225	-0226	-0227	-0228	-0229	—
	1 1/4 Inch 14 T Splined	7/8 -14 O-ring Staggered	193-0230-001	-0231	-0232	-0233	-0234	-0235	-0236	-0237	—
Bearingless		7/8 -14 O-ring Staggered	193-0282-001	-0283	-0234	-0285	-0286	-0287	-0288	-0289	—

193-0288-001

C-1

2000 Series Two-Speed

Model Code (193-)

The following 30-digit coding system has been developed to identify all of the configuration options for the 2000 Series motor. Use this model code to specify a motor with the desired features. All 30 digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.

M	2 2		**			**		**		**		**		*	**		1	*	**		00		**		**		AA		A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30

1 Product

M – Motor

2, 3 Series

22 – 2000 2 Speed Series
(1:2 Ratio)

4, 5, 6 Displacement

049 – 80.6 cm³/r [4.92 in³/r]
062 – 101.6 cm³/r [6.20 in³/r]
080 – 130.6 cm³/r [7.97 in³/r]
096 – 158.1 cm³/r [9.65 in³/r]
119 – 194.8 cm³/r [11.89 in³/r]
149 – 244.3 cm³/r [14.91 in³/r]
187 – 306.6 cm³/r [18.71 in³/r]
240 – 393.8 cm³/r [24.03 in³/r]
298 – 489.0 cm³/r [29.84 in³/r]

7, 8 Mounting Description

AB – Wheel, 4 Bolt: 108.0
[4.25] Pilot Dia. 13.59 [.535]
Dia. Holes on 147.6 [5.81] Dia.
Bolt Circle. 127.0 [5.00] Dia.
Rear Mount Pilot
AC – Standard, 2 Bolt: 82.6
[3.25] Pilot Dia. 13.59 [.535]
Dia. Holes on 106.4 [4.19] Dia.
Bolt Circle. SAE A
AE – Bearingless (w/ Leakage
Slots), 4 Bolt: 101.6 [4.00]
Pilot Dia. 13.59 [.535] Dia.
Holes on 127.0 [5.00] Dia. Bolt
Circle
AF – Standard, 2 Bolt: 101.6
[4.00] Pilot Dia. 14.35 [.565]
Dia. Holes on 146.0 [5.75] Dia.
Bolt Circle. SAE B
Dia Bolt Circle (European)

9, 10 Output Shaft Description

00 – None (Bearingless)
01 – 25.40 [1.000] Dia. Straight
Shaft with 1/4-20UNC-2B
Thread in End, 6.35 [.250]
Wide x 25.40 [1.000] Dia.
Woodruff Key
02 – 31.75 [1.250] Dia. Straight

Shaft with .375-16UNC-2B
Thread in End, 7.938 [.3125] Sq
x 31.75 [1.250] Straight Key
03 – 31.75 [1.250] Dia. .125:1
Tapered Shaft per SAE J501
with/1.000-20 UNEF-2A
Threaded Shaft End and
Slotted Hex Nut, 7.938 [.3125]
Sq x 25.40 [1.0] Straight Key
04 – 31.75 [1.250] Dia. Flat
Root Side Fit, 14 Tooth, 12/24
DP 30° Involute Spline w/
.375-16UNC-2B Thread in End,
33.0 [1.30] Min. Full Spline

11, 12 Ports Description

AA – .875-14 UNF-2B SAE
O-ring Ports - Staggered Ports
AB – 12.70 [.500] and 15.88
[.625] Dia. Manifold Ports with
3 x .375-16 UNC-2B Port Block
Mounting Holes

13, 14 Case Flow Options / Selector Valve

01 – .5625-10 UNF-2B SAE
O-Ring Case Drain Port,
.4375-20 UNF-2B SAE O-Ring
Pilot Control Port, Optional
.4375-20 UNF-2B SAE Case
Drain Port for Pilot Operated
Normally Low Speed

15 Shuttle Valve / Low Pressure Relief

0 – NONE

16, 17 Pressure / Flow Option

00 – NONE

18 Geroler Option

1 – STANDARD

19 Seal Option

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

11 – High pressure shaft
seal, slinger seal

19 – Extreme duty seal
guard

20, 21 Accessories

00 – NONE

22, 23 Special Features (Hardware)

00 – NONE

24, 25 Special Features (Assembly)

00 – NONE

26, 27 Paint / Packaging

AA – No Paint, Individual Box

AB – Low Gloss Black Primer,
Individual Box

28, 29 Customer Identification

AA – NONE

30 Design Code

A – FIRST