

## Description

Digital tilting indicator FIP-M is a digital device able to signal when inclination is exceeded on four independent semi-axes.

Information is given by:

### - digital output:

V+ when inclination is less than all four thresholds

0V when inclination exceeds at least one threshold

(A reverse output logic can be requested during ordering)

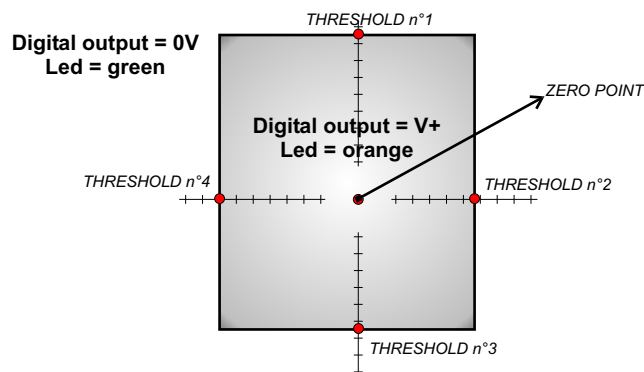
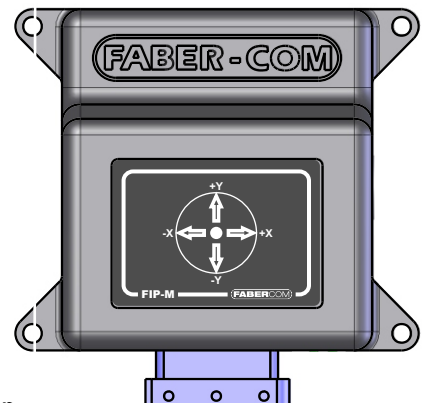
### - two-color led:

orange when inclination is less than all four thresholds. Power indication.

green when inclination exceeds at least one threshold

Each semi-axis has an independent configurable threshold.

Zero-calibration is also possible.



## Working specifications

Digital tilting indicator uses a zero point and thresholds which are pre-calibrate in Fabercom following customer requests.

In order to re-program the mentioned four thresholds and zero point it is necessary a stand alone, serial programmer, named PRG2.

Otherwise it is possible to use a PC application, in conjunction with a RS232 serial communication, designed to configure all FIP-M working parameters (included thresholds and zero point).

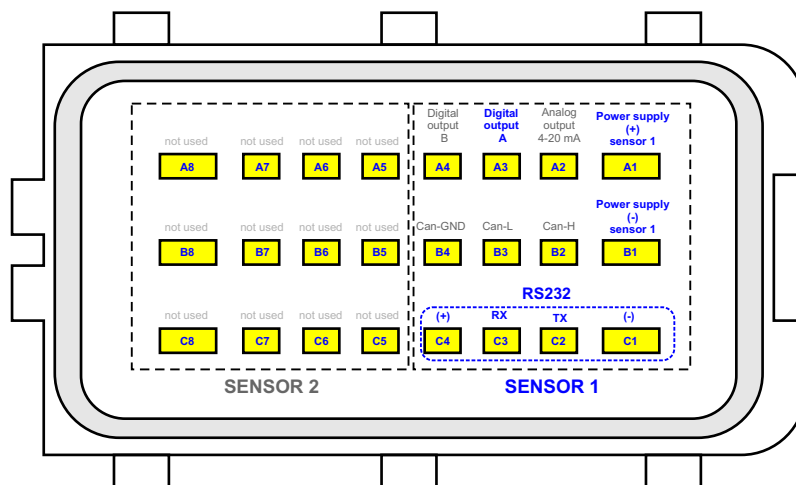
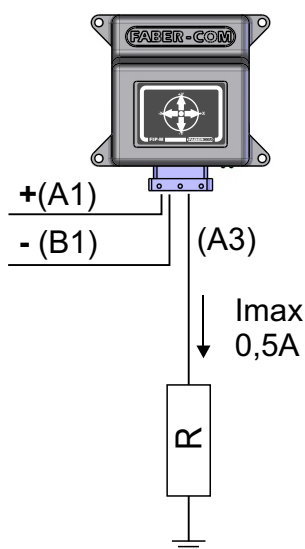
At power on device is able to give immediatly an information about planarity.

Attention: digital output is designed for maximum 0,5 Amp resistive load rating



PRG2 used  
for calibration

### Connection:



Male 24 way connector (view from side pin)

NOTE: only marked pin are connect. Other are used in other version card

### Ordering code:

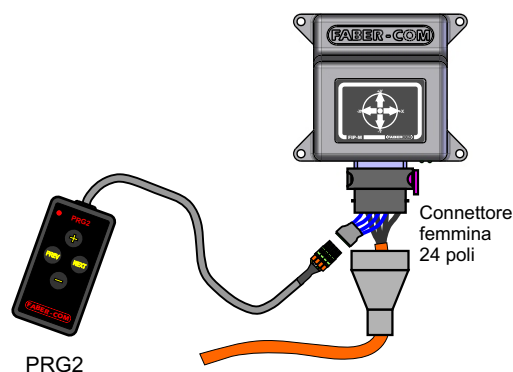
FIP-M card (without connector): **PSDPAAnnnnn (\*)**

Female 24 way connector: **PCVF247**  
(with accessories)

PRG2 Programming keyboard: **PPRG2**

### (\*) Specify before ordering:

- Values of the 4 thresholds
- on/off output logic (when it has to be ON and when OFF)
- (optional) ON/OFF output hysteresis. [Pre-setting is 0,1°]
- (optional) turn on delay in ON/OFF output [Pre-setting is 0sec].
- (optional) turn off delay in ON/OFF output [Pre-setting is 0sec].

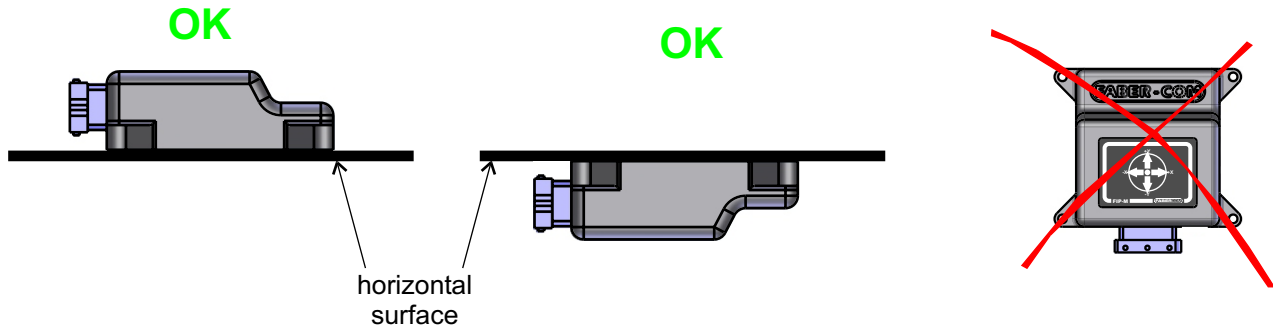


### Technical characteristics

Supply Voltage	10 ÷ 32 V
Digital output voltage	Valim - 0,125 V
Max output current	0,5 A
Consumption (without load)	23 mA
Operating field	(max [-40 ÷ 40 degrees])
Repeatability error	0.22 degrees
Intervention delay	programmable
Digital output protection	short circuit, overvoltage
Operating temperature	-40 ÷ 70 °C
Temperature drift	0,01 degrees/°C
Watertight rated	IP67

## Mounting recommendations

The FIP-MD must be mounted in accordance with the recommendations given below to ensure the correct working



## Dimension

