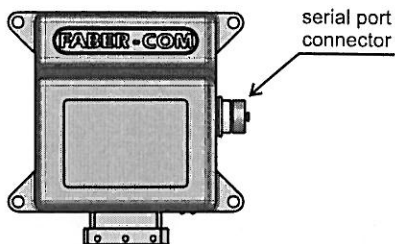


## Serial port



To adjust output parameters (start current, max current, ramps, PWM frequency) you can use:

- PRG2B serial programmer (small 4 keys keyboard). Only main parameters can be modified.
- AISB (Serial Interface Adapter) to be connected to a Personal Computer serial port. With SepSim software you can adjust all parameters, upload and save configuration in a file then download it in a new device.

## Signal configuration:

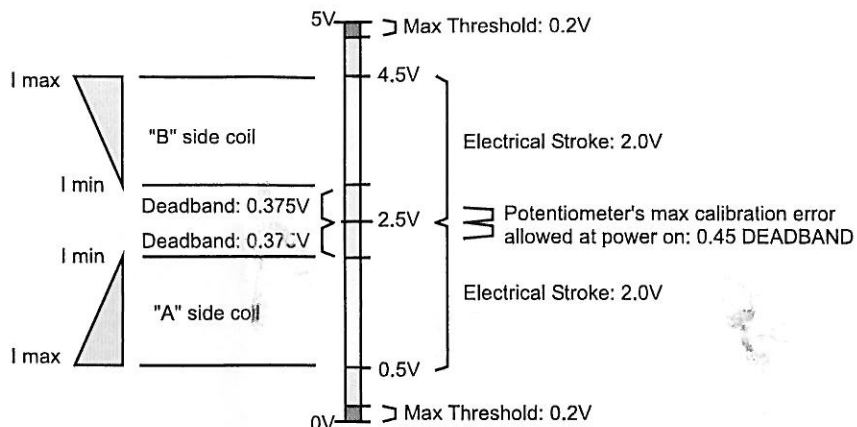
Deadband =  $\pm 0.375$  V  
Signal stroke =  $\pm 2.0$  V  
Limit thresholds = 0.2 V and 4.8V

### Power-on check enabled:

at power-on reference signals must be between  $\pm 0.45 \times \text{deadband} = \pm 0.17$  V.

### NOTE:

Signal reference signals must always remain between 0 and +5V.



## Input/output configuration:

**Pin 7A is configured as:** +5V stabilized output to be used as potentiometers supply - max 50 mA. This is a hardware configuration and can not be changed by user.

**Pin 7B is configured as:** On/off input for SET2 speed selection. When connected to a positive (+5V or Vsupply) = SET1 (fast). When disconnected = SET2 (slow)

**Pin 7C is configured as:** Bypass output. All six semiaxis (Xa, Xb, Ya, Yb, Za and Zb) activate it. Turn off delay = 1 sec.

## PWM output configuration:

SET 1 (fast)  
Imin = 300 mA  
Imax = 830 mA

SET 2 (slow)  
Imin = 300 mA  
Imax = 620 mA

Ramp up = 0 sec  
Ramp down = 0 sec

PWM frequency = 100 Hz

### Other:

Bypass feedback: enabled

## Connections

