



# Viking Xtreme

High performance directional control valves  
G1/8 - G1/2 body ported

Catalogue PDE2569TCUK Edition May 10

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
**pneumatics**  
process control  
sealing & shielding



ENGINEERING YOUR SUCCESS.

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**Important !**

 Before carrying out any service work, ensure that the valve and manifold have been vented. Remove the primary supply air hose to ensure total disconnection of the air supply before dismantling valves or blank connection blocks.

**NB !**

All technical data in this catalogue is typical only. The air quality is decisive for the valve life: see ISO 8573.

**WARNING**

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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# Extreme Environments Demand The Viking Xtreme



The Viking Xtreme valve range is robust, versatile and combines high performance with compact installation dimensions. Large flow capacity, short change-over times and low change-over pressure are important characteristics of this valve range.

The 1/8 & 1/4 sizes are designed to operate with pressures up to 16 bar and the 3/8 & 1/2 sizes up to 12 bar, in ambient temperatures -40°C to + 60°C when fitted with suitable solenoid operators.

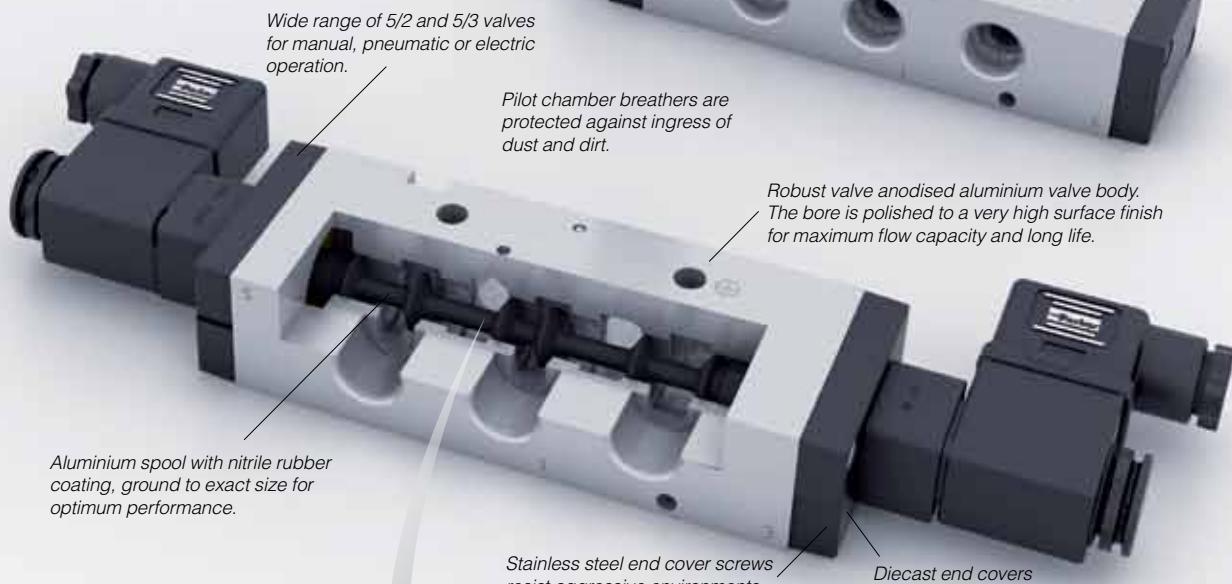
## Viking Xtreme range

**P2LAX, dimension G1/8**

**P2LBX, dimension G1/4**

**P2LCX, dimension G3/8**

**P2LDX, dimension G1/2**



### Over-moulded single piece aluminium spool

- Reduced product complexity
- Increased flow
- Wide operating temperature range.
- Stable seal performance even with high flow/pressure drop across spool.

Precision ground for maximum performance

# Whatever the environment, Push it to the Xtreme



## Compact installation dimensions - flexible installation

Compact dimensions direct body porting and integral mounting holes are all features of the Viking Xtreme range. In addition to single valve installation, the Viking valve may be installed on manifolds so that the valves have a common supply and manifolded exhausts.

## Mobile applications

The Viking Xtreme valves have a robust body which is machined out of solid aluminium bar and then anodised. Valves have passed aggressive salt spray, and demanding vibration tests and will operate in ambient temperatures of  $-40^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ . Solenoids are available having wide voltage tolerance for mobile applications.

## Maintenance

The Viking Xtreme valve range has been developed from the very successful VGD15 and P2L-A product ranges which have a history of reliable and long service life in demanding and difficult applications. Spares kits are available for the valve and solenoid operators.

## Now available in manually operated versions

The range has now been extended to include lever operated versions. The rugged lever actuator has been specifically designed for gloved hands to suit mobile applications in the most arduous of environments. Available in 5/2 and 5/3 functions with either spring return or detented lever and with a choice of mid position function in the 5/3 versions. The lever actuated versions are available across the entire range of port sizes G1/8, G1/4, G3/8 and G1/2.

## High reliability

Valves easily comply with the requirements for the component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983.

The Viking Xtreme valves have few moving parts combined with short spool movement, these features combine to give valves having high reliability and long service life. The valves are designed for use with or without supplementary lubrication.

## Rust and corrosion resistant designs.

Viking valves are made entirely of anodized aluminium, for good corrosion resistance. The smooth design, with no dirt-collecting pockets, makes the valve suitable for most environments, including applications with stringent hygiene requirements. The valve has stainless steel fixing screws for the end covers, to withstand aggressive environments.

## Insensitive to dirty air

Thanks to large flow passage areas and the large flow diameter of 1.0 in the pilot valves, the P2LA and P2LB can be used in normal industrial or mobile environments without any problems of blocking. However the service life of the valve depends on the cleanliness of the air. Please refer to ISO 8573. Valves having ATEX approval ATEX approved options are available for use in explosive atmospheres. Consult our Technical Sales Department for further information.



Road



Industrial



Oil &amp; Gas



### Flexible multiple installation

There is a system of multiple installation plates, intermediate blocks and several variants of connectors for the P2LA. Several variants of connectors are available, which permit connection from above, beneath, straight from the side or in the middle of a valve block. Using the type L manifold, valve blocks may be constructed for supplying several different pressures.

### Manifold bar installation

A manifold bar, with common ducts for ports 1, 3 and 5 gives simple, time saving and easily serviced installation. Manifold bars are available in several different sizes, with space for between 2 and 14 valves. They are designed for simple handling and are entirely serviced from the front.

### Pressure bar installation

A pressure bar for common primary air supply gives a simple, robust, time saving and easily serviced installation. When pressure bars are used, restrictor-silencers can be installed in the exhaust ports of each valve, for individual adjustment of cylinder/air motor speed. Pressure bars are available in a number of different sizes, with space ranging from 2 to 10 valves.



Rail



Agri-Food



Forestry

## Working medium, air quality

Working medium: Dry, filtered compressed air to ISO 8573-1 class 3.4.3.

### Recommended air quality for valves

For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m<sup>3</sup>, which is what a standard compressor with a standard filter gives.

### ISO 8573-1 quality classes

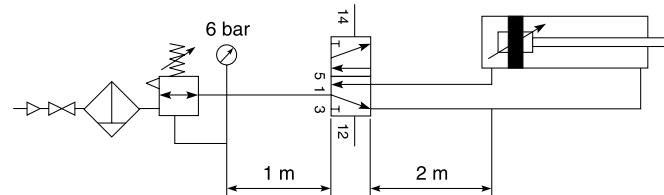
Quality class	pollution particle size (µm)	max. concentration (mg/m <sup>3</sup> )	Water max. press. dew point (°C)	Oil max. concentration (mg/m <sup>3</sup> )
1	0,1	0,1	-70	0,01
2	1	1	-40	0,1
3	5	5	-20	1,0
4	15	8	+3	5,0
5	40	10	+7	25
6	-	-	+10	-

### Typical cylinders speeds which can be achieved with Viking valves and different tube sizes.

In the chart below you can find the suitable valves, tubes etc. for each cylinder size. If you have a tube length over 2 m, choose one tube size larger than in the chart.

Following data is valid:

Supply pressure : min 7,0 bar  
 Regulator pressure setting : 6,0 bar  
 Pipe length between air treatment unit and valve : max 1 m  
 Pipe length between valve and cylinder : max 2 m



Cylinder bore	<20	20-32	40-50	63	80	100	125	160	200
Cylinder port	M5	G1/8	G1/4	G3/8	G3/8	G1/2	G1/2	G3/4	G3/4
Tubing Ext/Int	4/2.7	6/4	8/6	10/8	10/8	12/9	14/11	18/15	20/18
			6/4	8/6	12/9	14/11			
P2LAX	G1/8	G1/8	G1/8	G1/8	G1/8				
P2LBX	G1/4	G1/4	G1/4	G1/4	G1/4	G1/4			
P2LCX			G3/8	G3/8	G3/8	G3/8	G3/8		
P2LDX				G1/2	G1/2	G1/2	G1/2	G1/2	G1/2

Cylinder speed < 0,5 m/s

Cylinder speed < 1 m/s

Oversized

Cylinder speed > 1 m/s

**Material specification****P2LAX****Valve**

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Acetal plastic
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

**Accessories**

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium
Multiple manifolds	Anodised aluminium
End and intermediate blocks	Anodised aluminium

**P2LCX****Valve**

Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

**P2LBX****Valve**

Valve body	Anodised aluminium
End covers	Anodised aluminium
Lever housing	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

**Accessories**

Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium

**P2LDX****Valve**

Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium + nitrile rubber
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Stainless steel
Springs	Dacromet® - processed steel, Stainless steel
Mounting screws for solenoid	Stainless steel
Lever	Reinforced polyamid plastic
Panel mounting nut	Polycarbonate plastic
Gaiter	Chloroprene rubber
Mounting screws for solenoid	Stainless steel

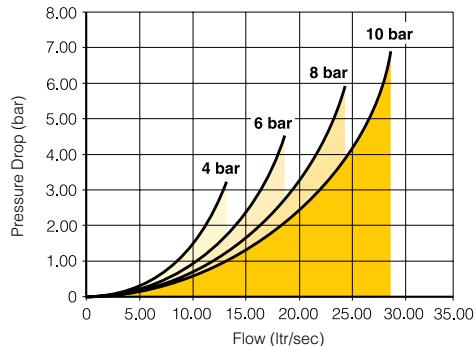
## Flow characteristics

Flow capacities in accordance with ISO6358

All pressures = effective pressure

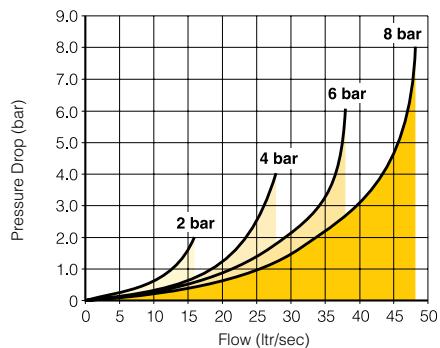
The curves in the diagram below are typical only

## Technical Data P2LAX



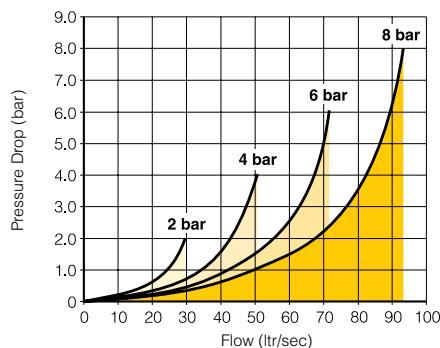
Port size	G1/8
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 3,0 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 11,0 l/s
	Qmax = 19,0 l/s
	Cv = 0,65

## Technical Data P2LBX



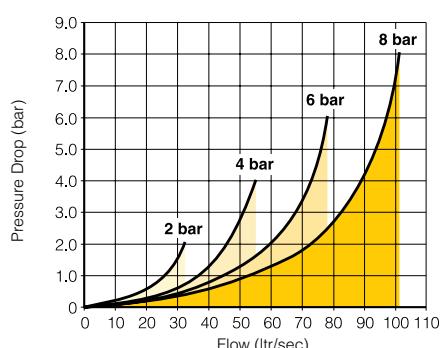
Port size	G1/4
Max operating pressure.	16 bar
Working temperature.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 5,4 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,2
	Qn = 21,5 l/s
	Qmax = 38,0 l/s
	Cv = 1,33

## Technical Data P2LCX



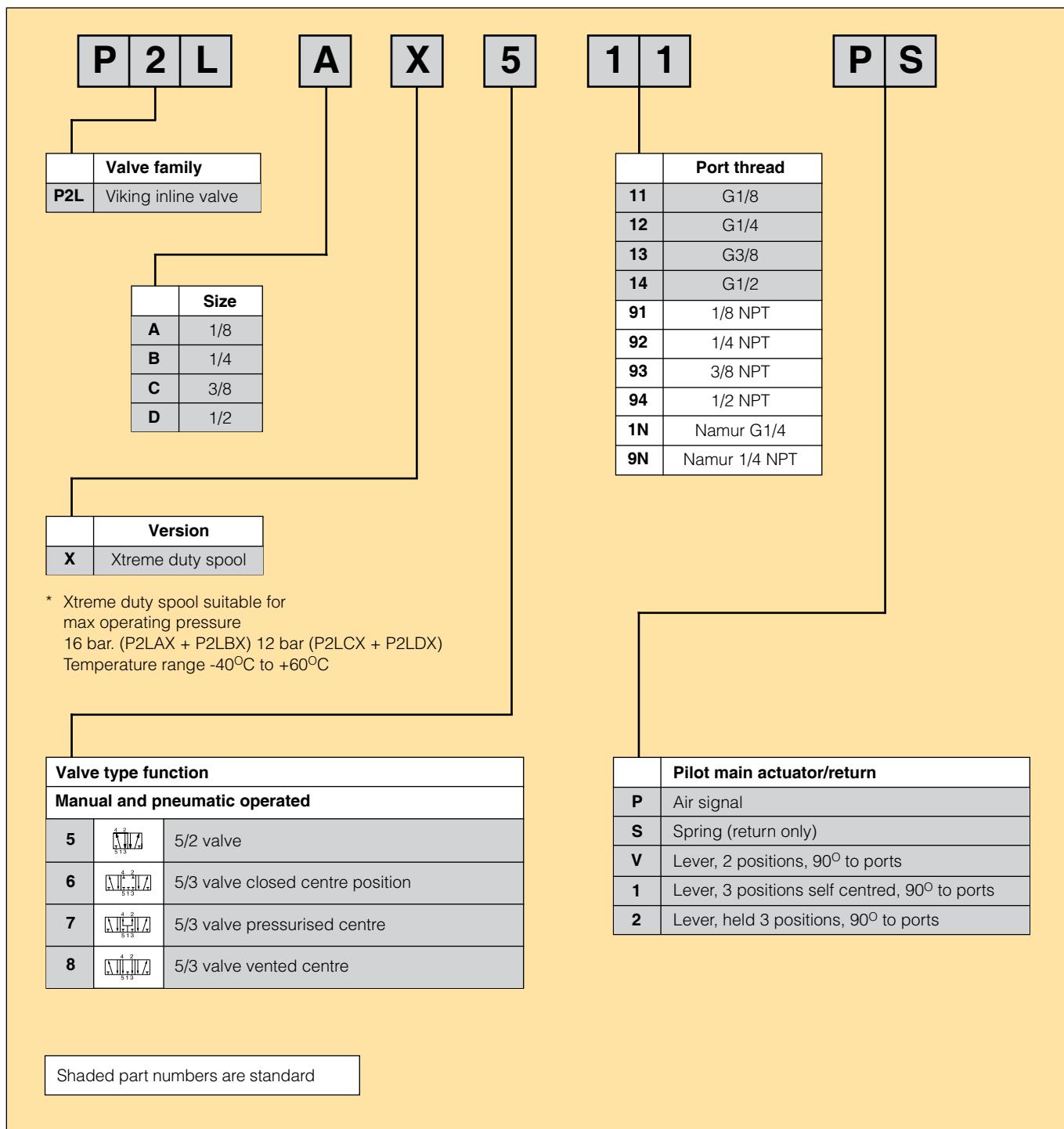
Port size	G3/8
Max operating pressure.	12 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 10,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,22
	Qn = 41,0 l/s
	Qmax = 72,0 l/s
	Cv = 2,5

## Technical Data P2LDX



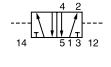
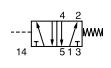
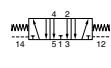
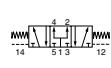
Port size	G1/2
Max operating pressure.	12 bar
Working temperature.	-40°C to + 60°C
Air pilot lever solenoid.	-40°C to + 60°C
Air pilot solenoid.	-10°C to + 50°C
Standard and food version.	-40°C to + 50°C
Mobile version.	c = 11,3 NI/s x bar
Flow (acc. to ISO 6358)	b = 0,3
	Qn = 44,3 l/s
	Qmax = 78 l/s
	Cv = 2,71

## Order chart - Viking Xtreme air pilot &amp; lever valves - Xtreme operating pressure / temperature



**Pneumatic and lever operated valves - Xtreme operating pressure / temperature**

Max operating pressure 16 bar (A &amp; B) 12 bar (C &amp; D). temp range -40°C to +60°C

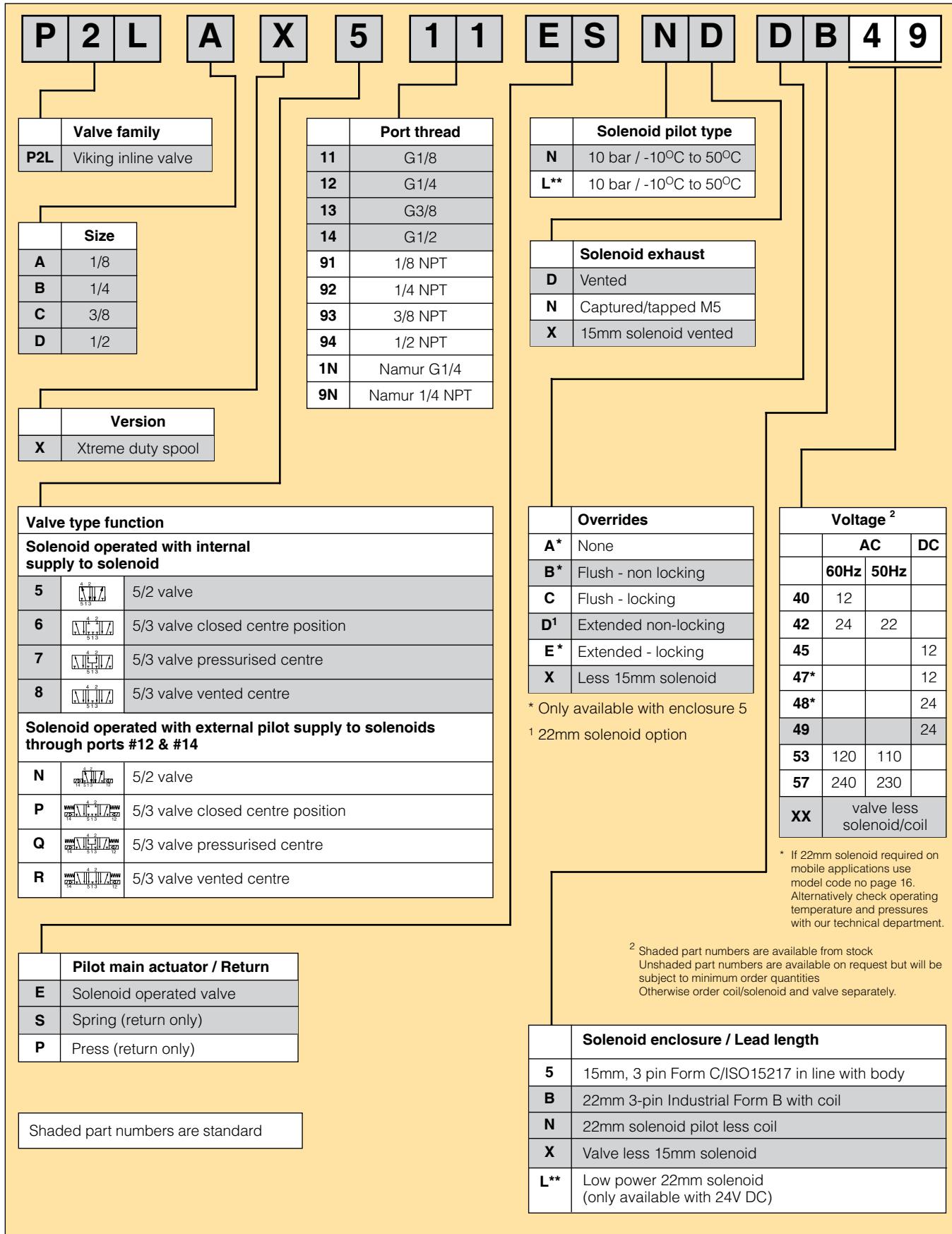
Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, temperature -40°C to +60°C</b>							
	G1/8 G1/4 G3/8 G1/2	Air signal	Air signal	1,5	5/5	0,14	<b>P2LAX511PP</b>
				1,5	6/6	0,30	<b>P2LBX512PP</b>
				1,5	8/8	0,45	<b>P2LCX513PP</b>
				1,5	9/9	0,45	<b>P2LDX514PP</b>
	G1/8 G1/4 G3/8 G1/2	Air signal	Spring	3,2	8/15	0,15	<b>P2LAX511PS</b>
				3,5	10/20	0,32	<b>P2LBX512PS</b>
				3,5	10/30	0,45	<b>P2LCX513PS</b>
				3,5	10/30	0,45	<b>P2LDX514PS</b>
<b>5/3 valves, temperature -40°C to +60°C</b>							
	G1/8 G1/4 G3/8 G1/2	Air signal Closed centre position	Air signal Self centring	3,5	10/20	0,15	<b>P2LAX611PP</b>
				3,5	12/22	0,33	<b>P2LBX612PP</b>
				3,5	15/35	0,50	<b>P2LCX613PP</b>
				3,5	15/35	0,50	<b>P2LDX614PP</b>
	G1/8 G1/4 G3/8 G1/2	Air signal Vented centre position	Air signal Self centring	3,5	10/20	0,15	<b>P2LAX811PP</b>
				3,5	12/22	0,33	<b>P2LBX812PP</b>
				3,5	15/35	0,50	<b>P2LCX813PP</b>
				3,5	15/35	0,50	<b>P2LDX814PP</b>
	G1/8 G1/4 G3/8 G1/2	Air signal Pressurised centre position	Air signal Self centring	3,5	10/20	0,15	<b>P2LAX711PP</b>
				3,5	12/22	0,33	<b>P2LBX712PP</b>
				3,5	15/35	0,50	<b>P2LCX713PP</b>
				3,5	15/35	0,50	<b>P2LDX714PP</b>

**Lever operated directional control valves**

Max operating pressure 16 bar (A &amp; B) 12 bar (C &amp; D). temp range -40°C to +60°C

Symbol	Size	Actuation	Return	Changeover angle	Changeover Force	Type	Weight Kg	Order code
<b>5/2 valves, standard temperature / Low temperature, lever 90° to ports</b>								
	G1/8	Lever	Lever	28°	9 N	Std.	0,18	P2LAX511VV
	G1/4	Lever	Lever	20°	9 N	Std.	0,33	P2LBX512VV
	G3/8	Lever	Lever	32°	25 N	Std.	0,40	P2LCX513VV
	G1/2	Lever	Lever	32°	25 N	Std.	0,60	P2LDX514VV
	G1/8	Lever	Spring	28°	10N	Std.	0,18	P2LAX511VS
	G1/4	Lever	Spring	20°	10N	Std.	0,33	P2LBX512VS
	G3/8	Lever	Spring	32°	15 N	Std.	0,40	P2LCX513VS
	G1/2	Lever	Spring	32°	15 N	Std.	0,60	P2LDX514VS
<b>5/3 valves, low temperature, lever 90° to ports</b>								
	G1/8	Lever	Lever	±14°	15 N	Std.	0,18	P2LAX61122
	G1/4	Closed centre position held in three positions	Lever	±12°	15 N	Std.	0,33	P2LBX61222
	G3/8		Lever	±16°	17 N	Std.	0,71	P2LCX61322
	G1/2		Lever	±16°	17 N	Std.	0,73	P2LDX61422
	G1/8	Lever	Lever	±14°	15 N	Std.	0,18	P2LAX81122
	G1/4	Exhausted centre position held in three positions	Lever	±12°	15 N	Std.	0,33	P2LBX81222
	G3/8		Lever	±16°	17 N	Std.	0,71	P2LCX81322
	G1/2		Lever	±16°	17 N	Std.	0,73	P2LDX81422
	G1/8	Lever	Lever	±14°	15 N	Std.	0,18	P2LAX71122
	G1/4	Pressure applied centre position held in three positions	Lever	±12°	15 N	Std.	0,33	P2LBX71222
	G3/8		Lever	±16°	17 N	Std.	0,71	P2LCX71322
	G1/2		Lever	±16°	17 N	Std.	0,73	P2LDX71422
	G1/8	Lever	Lever	±14°	16 N	Std.	0,18	P2LAX61111
	G1/4	Closed centre position Self centring	Lever	±12°	16 N	Std.	0,33	P2LBX61211
	G3/8		Lever	±16°	30 N	Std.	0,71	P2LCX61311
	G1/2		Lever	±16°	30 N	Std.	0,73	P2LDX61411
	G1/8	Lever	Lever	±14°	16 N	Std.	0,18	P2LAX81111
	G1/4	Exhausted centre position Self centring	Lever	±12°	16 N	Std.	0,33	P2LBX81211
	G3/8		Lever	±16°	30 N	Std.	0,71	P2LCX81311
	G1/2		Lever	±16°	30 N	Std.	0,73	P2LDX81411
	G1/8	Lever	Lever	±14°	16 N	Std.	0,18	P2LAX71111
	G1/4	Pressure applied centre position Self centring	Lever	±12°	16 N	Std.	0,33	P2LBX71211
	G3/8		Lever	±16°	30 N	Std.	0,71	P2LCX71311
	G1/2		Lever	±16°	30 N	Std.	0,73	P2LDX71411

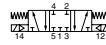
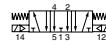
## Order chart - Viking Xtreme Normal Operating Pressure / Temperature



**Directional control valves****Viking Xtreme****Solenoid operated directional control valves fitted with 15mm solenoid(s) 24V DC**

Solenoid plug/connector to be ordered separately. See page 39

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENXB549
	G1/4			1,5	12/12	0,42	P2LBX512EENXB549
	G3/8			1,5	17/17	0,53	P2LCX513EENXB549
	G1/2			1,5	17/17	0,53	P2LDX514EENXB549
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNXB549
	G1/4			3,5	18/45	0,38	P2LBX512ESNXB549
	G3/8			3,5	25/75	0,50	P2LCX513ESNXB549
	G1/2			3,5	25/75	0,50	P2LDX514ESNXB549
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENXB549
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENXB549
	G3/8			3,5	30/90	0,55	P2LCX613EENXB549
	G1/2			3,5	30/95	0,55	P2LDX614EENXB549
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENXB549
	G1/4	Vented centre position	Self centring	3,5	22/55	0,44	P2LBX812EENXB549
	G3/8			3,5	30/90	0,55	P2LCX813EENXB549
	G1/2			3,5	30/95	0,55	P2LDX814EENXB549
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENXB549
	G1/4	Pressurised centre position	Self centring	3,5	22/55	0,44	P2LBX712EENXB549
	G3/8			3,5	30/90	0,55	P2LCX713EENXB549
	G1/2			3,5	30/95	0,55	P2LDX714EENXB549

**Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)**

Solenoid operator(s) and connector/plug(s) should be ordered separately. See page 35 &amp; 39

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENXXX
	G1/4			1,5	12/12	0,42	P2LBX512EENXXX
	G3/8			1,5	17/17	0,45	P2LCX513EENXXX
	G1/2			1,5	17/17	0,45	P2LDX514EENXXX
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNXXX
	G1/4			3,5	18/45	0,38	P2LBX512ESNXXX
	G3/8			3,5	25/75	0,42	P2LCX513ESNXXX
	G1/2			3,5	25/75	0,42	P2LDX514ESNXXX
	G1/8	Electric signal	Air signal	1,5	10/10	0,22	P2LAX511EPNXXX
	G1/4			1,5	12/12	0,38	P2LBX512EPNXXX
	G3/8			1,5	17/17	0,76	P2LCX513EPNXXX
	G1/2			1,5	17/17	0,80	P2LDX514EPNXXX
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENXXX
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENXXX
	G3/8			3,5	30/90	0,55	P2LCX613EENXXX
	G1/2			3,5	30/95	0,55	P2LDX614EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENXXX
	G1/4	Vented centre position	Self centring	3,5	22/55	0,44	P2LBX812EENXXX
	G3/8			3,5	30/90	0,55	P2LCX813EENXXX
	G1/2			3,5	30/95	0,55	P2LDX814EENXXX
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENXXX
	G1/4	Pressurised centre position	Self centring	3,5	22/55	0,44	P2LBX712EENXXX
	G3/8			3,5	30/90	0,55	P2LCX713EENXXX
	G1/2			3,5	30/95	0,55	P2LDX714EENXXX

**Solenoid operated directional control valves fitted with adapter to accept 15mm solenoid(s)**

Solenoid operator(s) and connector/plug(s) should be ordered separately. See page 35 &amp; 39

External supply to solenoid valve(s) via ports 12 &amp; 14. Max operating pressure 10 bar, temp range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, external air, standard temperature</b>							
	G1/8 G1/4 G3/8 G1/2	Electric signal	Electric signal	1,5 1,5 1,5 1,5	10/10 12/12 17/17 17/17	0,19 0,34 0,45 0,45	P2LAXN11EENXXX P2LBXN12EENXXX P2LCXN13EENXXX P2LDXN14EENXXX
	G1/8 G1/4 G3/8 G1/2	Electric signal	Spring	3,2 3,5 3,5 3,5	15/35 18/45 25/75 25/75	0,18 0,34 0,42 0,42	P2LAXN11ESNXXX P2LBXN12ESNXXX P2LCXN13ESNXXX P2LDXN14ESNXXX
	G1/8 G1/4 G3/8 G1/2	Electric signal	Air signal	1,5 1,5 1,5 1,5	10/10 12/12 17/17 17/17	0,19 0,34 0,45 0,45	P2LAXN11EPNXXX P2LBXN12EPNXXX P2LCXN13EPNXXX P2LDXN14EPNXXX
<b>5/3 valves, external air, standard temperature</b>							
	G1/8 G1/4 G3/8 G1/2	Electric signal	Electric signal	3,5 3,5 3,5 3,5	18/40 22/55 30/90 30/95	0,20 0,36 0,55 0,55	P2LAXP11EENXXX P2LBXP12EENXXX P2LCXP13EENXXX P2LDXP14EENXXX
	G1/8 G1/4 G3/8 G1/2	Electric signal	Electric signal	3,5 3,5 3,5 3,5	18/40 22/55 30/90 30/95	0,20 0,36 0,55 0,55	P2LAXR11EENXXX P2LBXR12EENXXX P2LCXR13EENXXX P2LDXR14EENXXX
	G1/8 G1/4 G3/8 G1/2	Electric signal	Electric signal	3,5 3,5 3,5 3,5	18/40 22/55 30/90 30/95	0,20 0,36 0,55 0,55	P2LAXQ11EENXXX P2LBXQ12EENXXX P2LCXQ13EENXXX P2LDXQ14EENXXX

**Directional control valves****Viking Xtreme****Solenoid operated directional control valves fitted with 22mm solenoid(s) 24V DC**

Solenoid plug/connector to be ordered separately. See page 39

Internal supply to solenoid valve(s) via port 1. Max operating pressure 10 bar, Temperature range -10°C to +50°C

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	10/10	0,27	P2LAX511EENDDB49
	G1/4			1,5	12/12	0,42	P2LBX512EENDDB49
	G3/8			1,5	17/17	0,81	P2LCX513EENDDB49
	G1/2			1,5	17/17	0,81	P2LDX514EENDDB49
	G1/8	Electric signal	Spring	3,2	15/35	0,22	P2LAX511ESNDB49
	G1/4			3,5	18/45	0,38	P2LBX512ESNDB49
	G3/8			3,5	27/75	0,76	P2LCX513ESNDB49
	G1/2			3,5	25/75	0,76	P2LDX514ESNDB49
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX611EENDDB49
	G1/4	Closed centre position	Self centring	3,5	22/55	0,44	P2LBX612EENDDB49
	G3/8			3,5	30/90	1,11	P2LCX613EENDDB49
	G1/2			3,5	30/90	1,11	P2LDX614EENDDB49
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX811EENDDB49
	G1/4	Vented centre position	Self centring	3,5	22/45	0,44	P2LBX812EENDDB49
	G3/8			3,5	30/90	1,11	P2LCX813EENDDB49
	G1/2			3,5	30/90	1,11	P2LDX814EENDDB49
	G1/8	Electric signal	Electric signal	3,5	18/40	0,28	P2LAX711EENDDB49
	G1/4	Pressurised centre position	Self centring	3,5	22/45	0,44	P2LBX712EENDDB49
	G3/8			3,5	30/90	1,11	P2LCX713EENDDB49
	G1/2			3,5	30/90	1,11	P2LDX714EENDDB49

**Solenoid operated directional control valves****(supplied with 22mm solenoid operator less coil)** See page 38 & 39 for coil and connector part numbers

Internal supply to solenoid valve(s) via port 1.

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	9/9	0,16	P2LAX511EENDDN
	G1/4			1,5	10/10	0,31	P2LBX512EENDDN
	G3/8			1,5	13/13	0,41	P2LCX513EENDDN
	G1/2			1,5	13/13	0,41	P2LDX514EENDDN
	G1/8	Electric signal	Spring	3,2	12/38	0,16	P2LAX511ESNDDN
	G1/4			3,5	14/42	0,31	P2LBX512ESNDDN
	G3/8			3,5	16/60	0,40	P2LCX513ESNDDN
	G1/2			3,5	16/60	0,40	P2LDX514ESNDDN
	G1/8	Electric signal	Air signal	1,5	9/9	0,16	P2LAX511EPNDDN
	G1/4			1,5	10/10	0,31	P2LBX512EPNDDN
	G3/8			1,5	13/13	0,40	P2LCX513EPNDDN
	G1/2			1,5	13/13	0,40	P2LDX514EPNDDN
<b>5/3 valves, internal air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX611EENDDN
	G1/4	Closed centre position	Self centring	3,5	18/50	0,33	P2LBX612EENDDN
	G3/8			3,5	20/65	1,00	P2LCX613EENDDN
	G1/2			3,5	20/70	1,00	P2LDX614EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX811EENDDN
	G1/4	Vented centre position	Self centring	3,5	18/50	0,33	P2LBX812EENDDN
	G3/8			3,5	20/65	1,00	P2LCX813EENDDN
	G1/2			3,5	20/70	1,00	P2LDX814EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAX711EENDDN
	G1/4	Pressurised centre position	Self centring	3,5	18/50	0,33	P2LBX712EENDDN
	G3/8			3,5	20/65	1,00	P2LCX713EENDDN
	G1/2			3,5	20/70	1,00	P2LDX714EENDDN

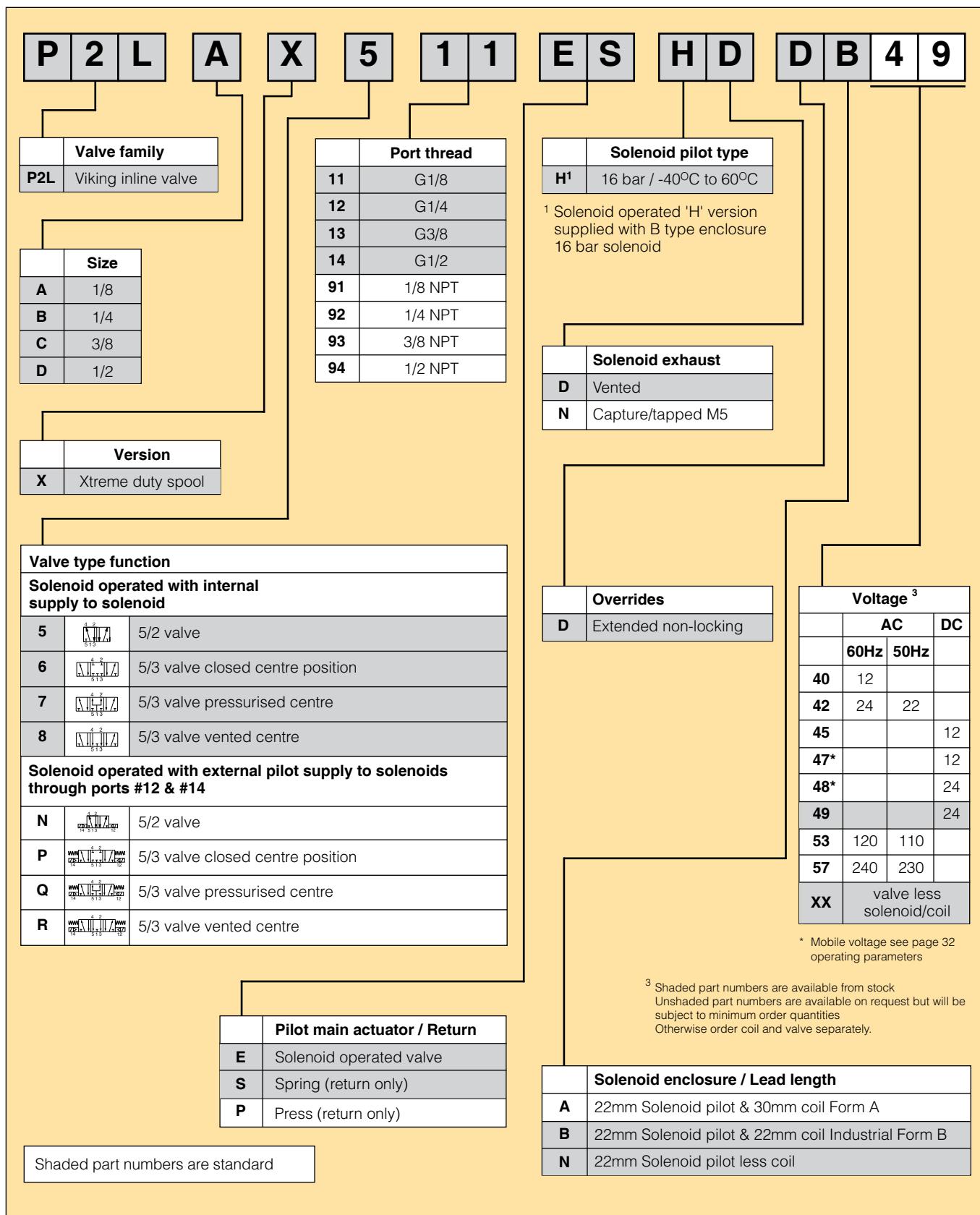
**Solenoid operated directional control valves (supplied with 22mm solenoid less coil)**

See page 35 &amp; 39 for coil and connector part numbers

External supply to solenoid valve(s) via ports 12 and 14. Standard temp. range -10°C to +50°C. Max operating pressure 10 bar

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	9/9	0,16	P2LAXN11EENDDN
	G1/4			1,5	10/10	0,31	P2LBXN12EENDDN
	G3/8			1,5	13/13	0,70	P2LCXN13EENDDN
	G1/2			1,5	13/13	0,70	P2LDXN14EENDDN
	G1/8	Electric signal	Spring	3,2	12/38	0,16	P2LAXN11ESNDNN
	G1/4			3,5	14/42	0,30	P2LBXN12ESNDNN
	G3/8			3,5	16/60	0,70	P2LCXN13ESNDNN
	G1/2			3,5	16/60	0,70	P2LDXN14ESNDNN
	G1/8	Electric signal	Air signal	1,5	9/9	0,16	P2LAXN11EPNDNN
	G1/4			1,5	10/10	0,32	P2LBXN12EPNDNN
	G3/8			1,5	13/13	0,70	P2LCXN13EPNDNN
	G1/2			1,5	13/13	0,70	P2LDXN14EPNDNN
<b>5/3 valves, external air, standard temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXP11EENDDN
	G1/4	Closed centre position	Self centring	3,5	18/50	0,33	P2LBXP12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXP13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXP14EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXR11EENDDN
	G1/4	Vented centre position	Self centring	3,5	18/50	0,33	P2LBXR12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXR13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXR14EENDDN
	G1/8	Electric signal	Electric signal	3,5	15/40	0,17	P2LAXQ11EENDDN
	G1/4	Pressurised centre position	Self centring	3,5	18/50	0,33	P2LBXQ12EENDDN
	G3/8			3,5	20/65	1,00	P2LCXQ13EENDDN
	G1/2			3,5	20/70	1,00	P2LDXQ14EENDDN

## Order chart - Viking Xtreme Valves - Xtreme operating pressure / temperature



**Solenoid operated directional control valves - Xtreme duty -40°C to +60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

Complete with 22mm solenoid and 24V DC coil.

Internal supply to solenoid valve(s) via port 1. Connector/cable plugs to be ordered separately. See page 39

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,27	<b>P2LAX511EEHDB49</b>
	G1/4		Low temp.	1,5	13/13	0,42	<b>P2LBX512EEHDB49</b>
	G3/8			1,5	18/18	0,48	<b>P2LCX513EEHDB49</b>
	G1/2			1,5	18/18	0,48	<b>P2LDX514EEHDB49</b>
	G1/8	Electric signal	Spring	3,2	15/45	0,22	<b>P2LAX511ESHDB49</b>
	G1/4		Low temp.	3,2	20/55	0,38	<b>P2LBX512ESHDB49</b>
	G3/8			3,2	25/85	0,46	<b>P2LCX513ESHDB49</b>
	G1/2			3,2	25/85	0,46	<b>P2LDX514ESHDB49</b>
<b>5/3 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX611EEHDB49</b>
	G1/4	Closed centre position	Self centring	3,5	25/65	0,45	<b>P2LBX612EEHDB49</b>
	G3/8		Low temp.	3,5	30/90	0,55	<b>P2LCX613EEHDB49</b>
	G1/2			3,5	30/95	0,55	<b>P2LDX614EEHDB49</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX811EEHDB49</b>
	G1/4	Vented centre position	Self centring	3,5	25/65	0,45	<b>P2LBX812EEHDB49</b>
	G3/8		Low temp.	3,5	30/90	0,55	<b>P2LCX813EEHDB49</b>
	G1/2			3,5	30/95	0,55	<b>P2LDX814EEHDB49</b>
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	<b>P2LAX711EEHDB49</b>
	G1/4	Pressurised centre position	Self centring	3,5	25/65	0,45	<b>P2LBX712EEHDB49</b>
	G3/8		Low temp.	3,5	30/90	0,55	<b>P2LCX713EEHDB49</b>
	G1/2			3,5	30/95	0,55	<b>P2LDX714EEHDB49</b>

**Directional control valves****Viking Xtreme****Solenoid operated directional control valves - Xtreme duty -40°C to +60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately

Internal supply to solenoid valve(s) via port 1. See pages 38 &amp; 39 for coils and connectors

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,16	P2LAX511EEHDDN
	G1/4			1,5	13/13	0,31	P2LBX512EEHDDN
	G3/8			1,5	18/18	0,41	P2LCX513EEHDDN
	G1/2			1,5	18/18	0,41	P2LDX514EEHDDN
	G1/8	Electric signal	Spring	3,2	15/45	0,16	P2LAX511ESHDDN
	G1/4			3,2	20/55	0,31	P2LBX512ESHDDN
	G3/8			3,2	25/85	0,40	P2LCX513ESHDDN
	G1/2			3,2	25/85	0,40	P2LDX514ESHDDN
<b>5/3 valves, internal air, low temperature</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX611EEHDDN
	G1/4	Closed centre position	Self centring	3,5	25/65	0,33	P2LBX612EEHDDN
	G3/8			3,5	30/90	0,42	P2LCX613EEHDDN
	G1/2			3,5	30/95	0,42	P2LDX614EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX811EEHDDN
	G1/4	Vented centre position	Self centring	3,5	25/65	0,33	P2LBX812EEHDDN
	G3/8			3,5	30/90	0,42	P2LCX813EEHDDN
	G1/2			3,5	30/95	0,42	P2LDX814EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,17	P2LAX711EEHDDN
	G1/4	Pressurised centre position	Self centring	3,5	25/65	0,33	P2LBX712EEHDDN
	G3/8			3,5	30/90	0,42	P2LCX713EEHDDN
	G1/2			3,5	30/95	0,42	P2LDX714EEHDDN

**Solenoid operated directional control valves - Xtreme duty -40°C to + 60°C****P2LAX/P2LBX - 16 bar, P2LCX/P2LDX - 12 bar**

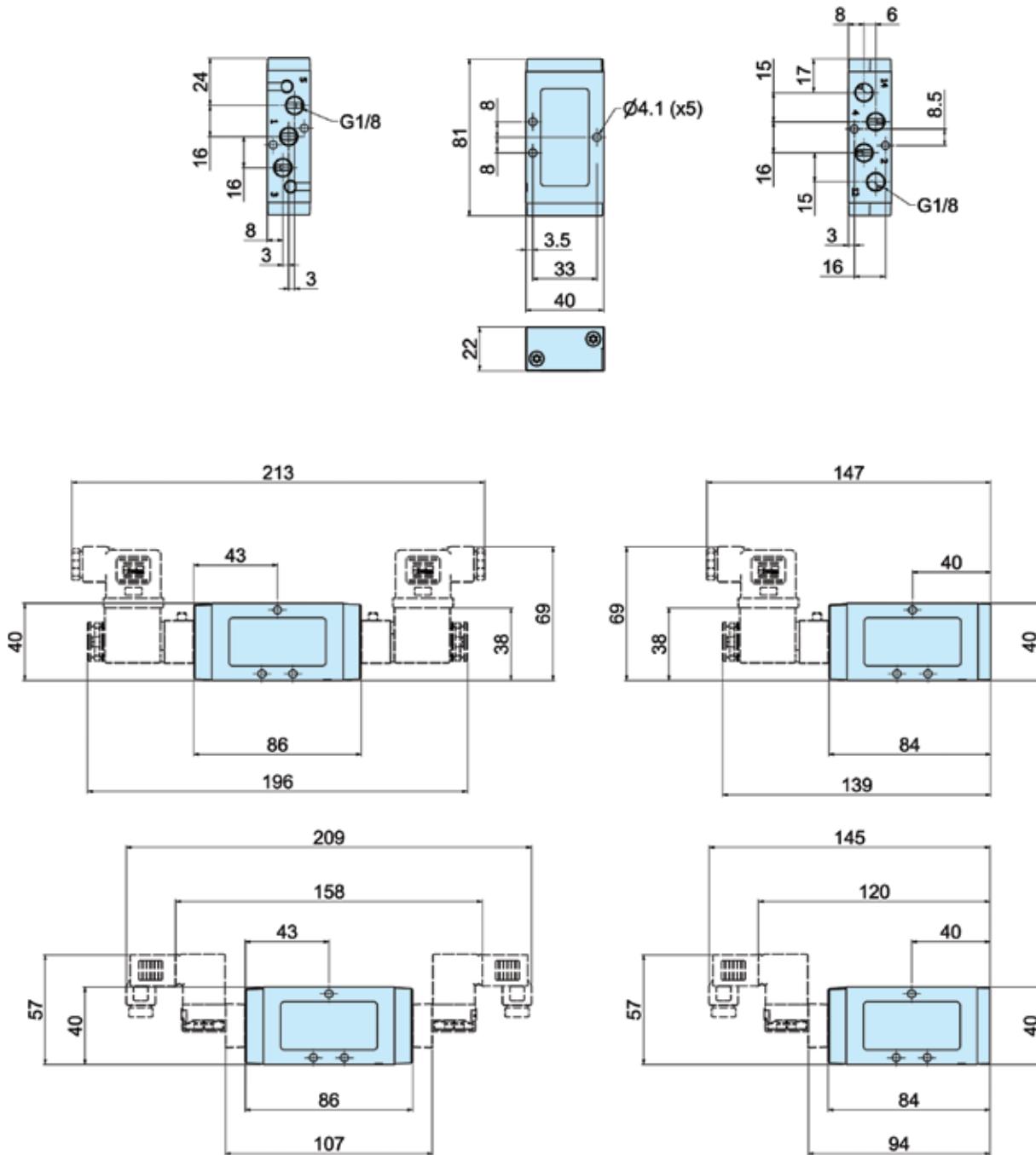
Valves fitted with 22mm solenoid operator(s) less coil(s). Order coils and plug/connectors separately

External supply to solenoid valve(s) via ports 12 &amp; 14. See pages 38 &amp; 39 for coils and connectors

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code
<b>5/2 valves, external air to pilot operators</b>							
	G1/8	Electric signal	Electric signal	1,5	11/11	0,27	P2LAXN11EEHDDN
	G1/4			1,5	13/13	0,42	P2LBXN12EEHDDN
	G3/8			1,5	18/18	0,81	P2LCXN13EEHDDN
	G1/2			1,5	18/18	0,81	P2LDXN14EEHDDN
	G1/8	Electric signal	Spring	3,2	15/45	0,22	P2LAXN11ESHDDN
	G1/4			3,2	20/55	0,38	P2LBXN12ESHDDN
	G3/8			3,2	25/85	0,76	P2LCXN13ESHDDN
	G1/2			3,2	25/85	0,76	P2LDXN14ESHDDN
<b>5/3 valves, external air to pilot operators</b>							
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	P2LAXP11EEHDDN
	G1/4	Closed centre position	Self centring	3,5	25/65	0,44	P2LBXP12EEHDDN
	G3/8			3,5	30/90	1,11	P2LCXP13EEHDDN
	G1/2			3,5	30/95	1,11	P2LDXP14EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	P2LAXR11EEHDDN
	G1/4	Vented centre position	Self centring	3,5	25/65	0,44	P2LBXR12EEHDDN
	G3/8			3,5	30/90	1,11	P2LCXR13EEHDDN
	G1/2			3,5	30/95	1,11	P2LDXR14EEHDDN
	G1/8	Electric signal	Electric signal	3,5	18/50	0,28	P2LAXQ11EEHDDN
	G1/4	Pressurised centre position	Self centring	3,5	25/65	0,44	P2LBXQ12EEHDDN
	G3/8			3,5	30/90	1,11	P2LCXQ13EEHDDN
	G1/2			3,5	30/95	1,11	P2LDXQ14EEHDDN

**Dimensions**

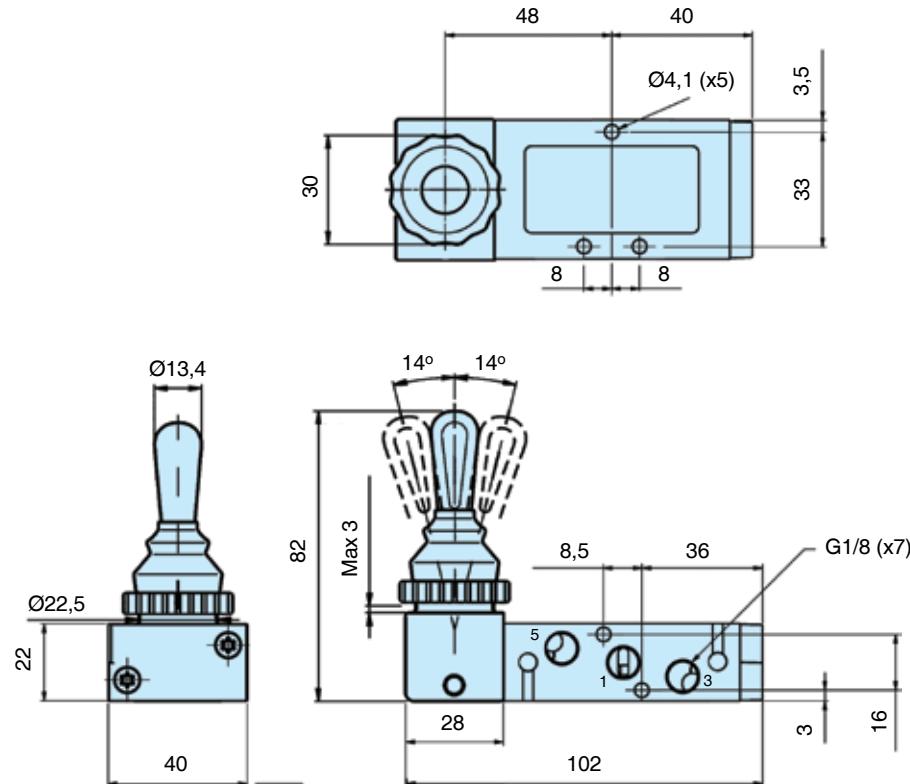
P2LAX... all  
5/2 and 5/3 valves

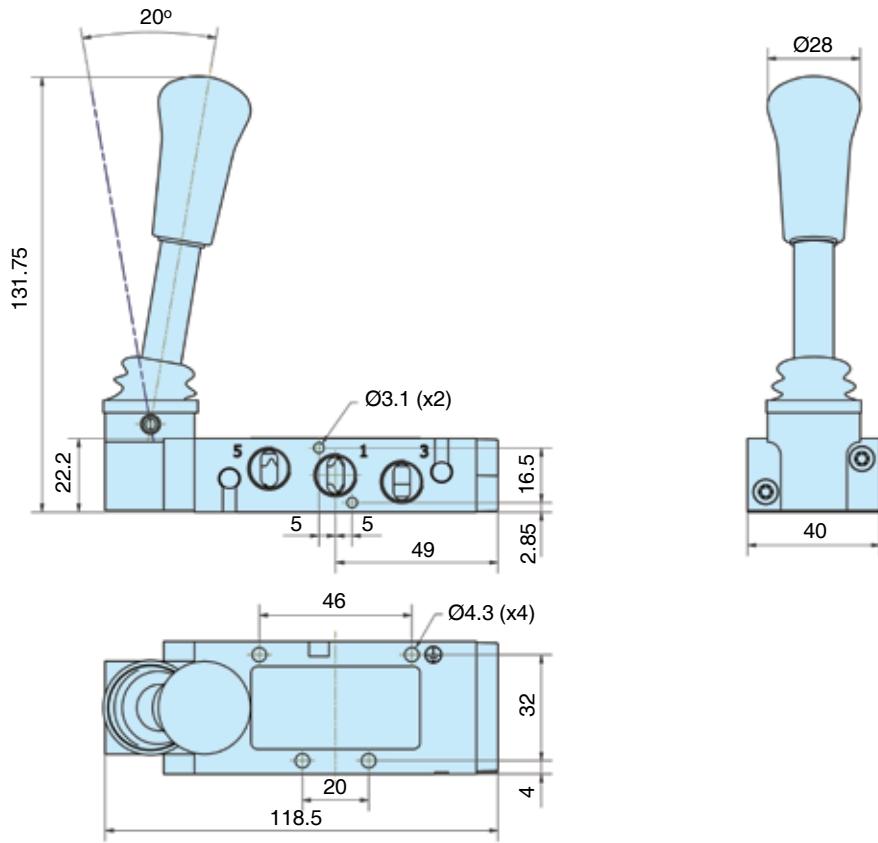
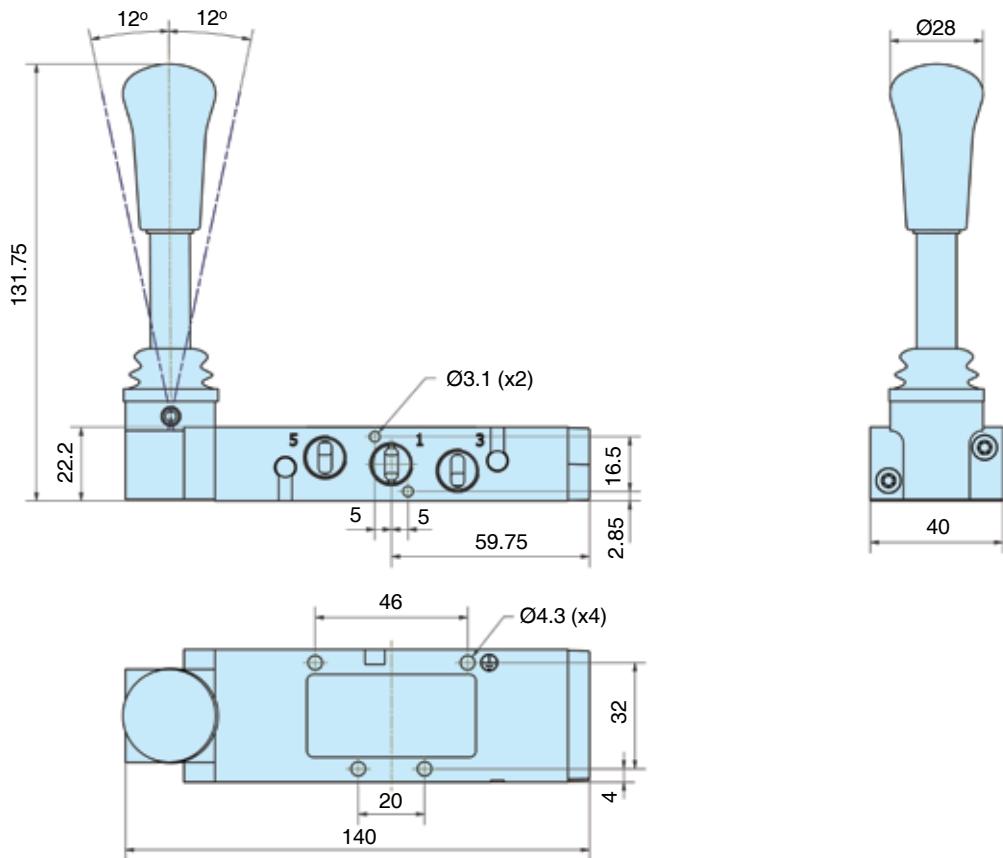
**Solenoid valves**

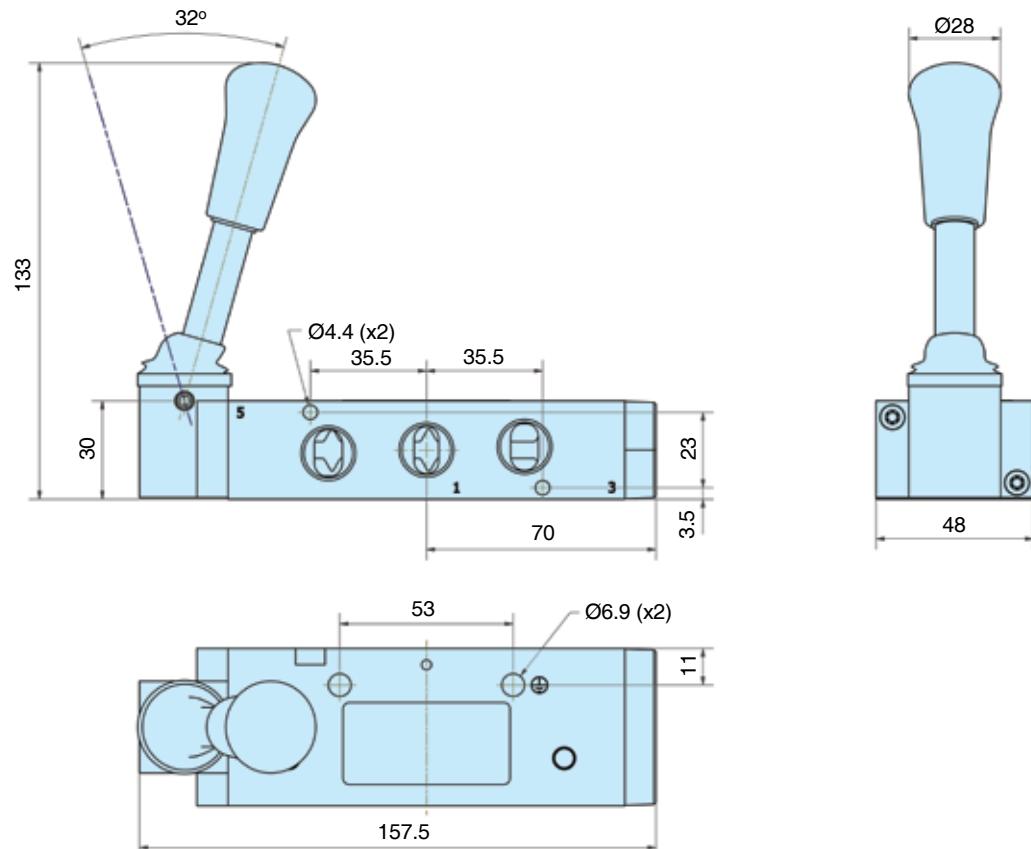
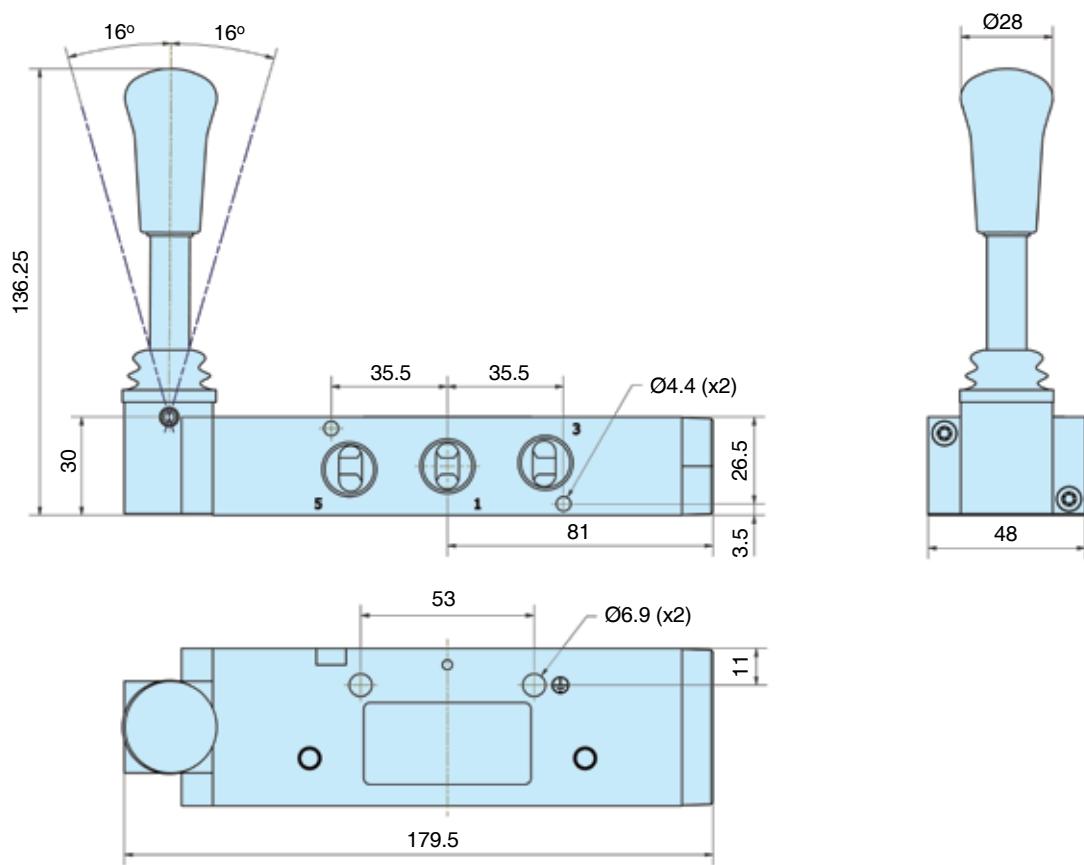
Solenoid valves and cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

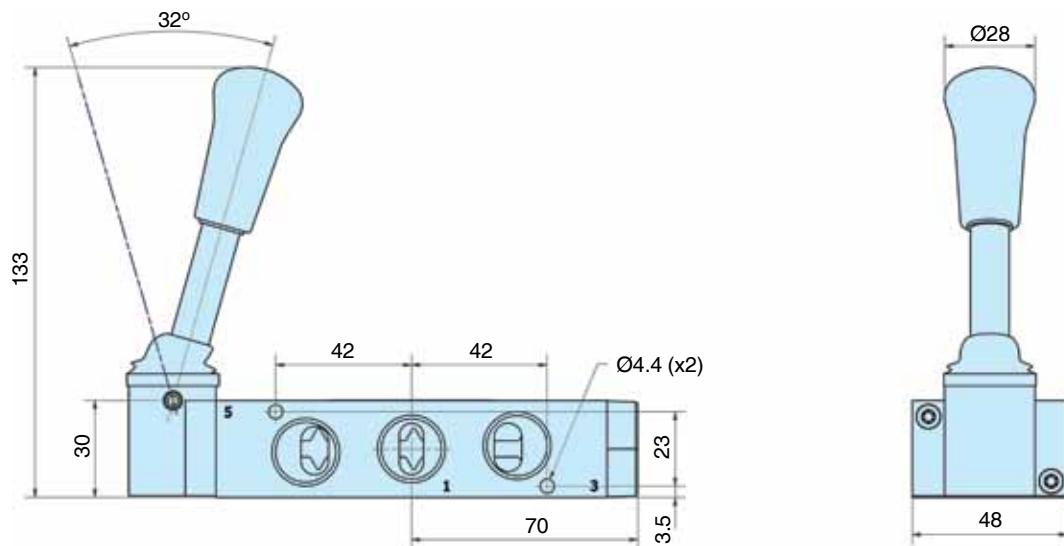
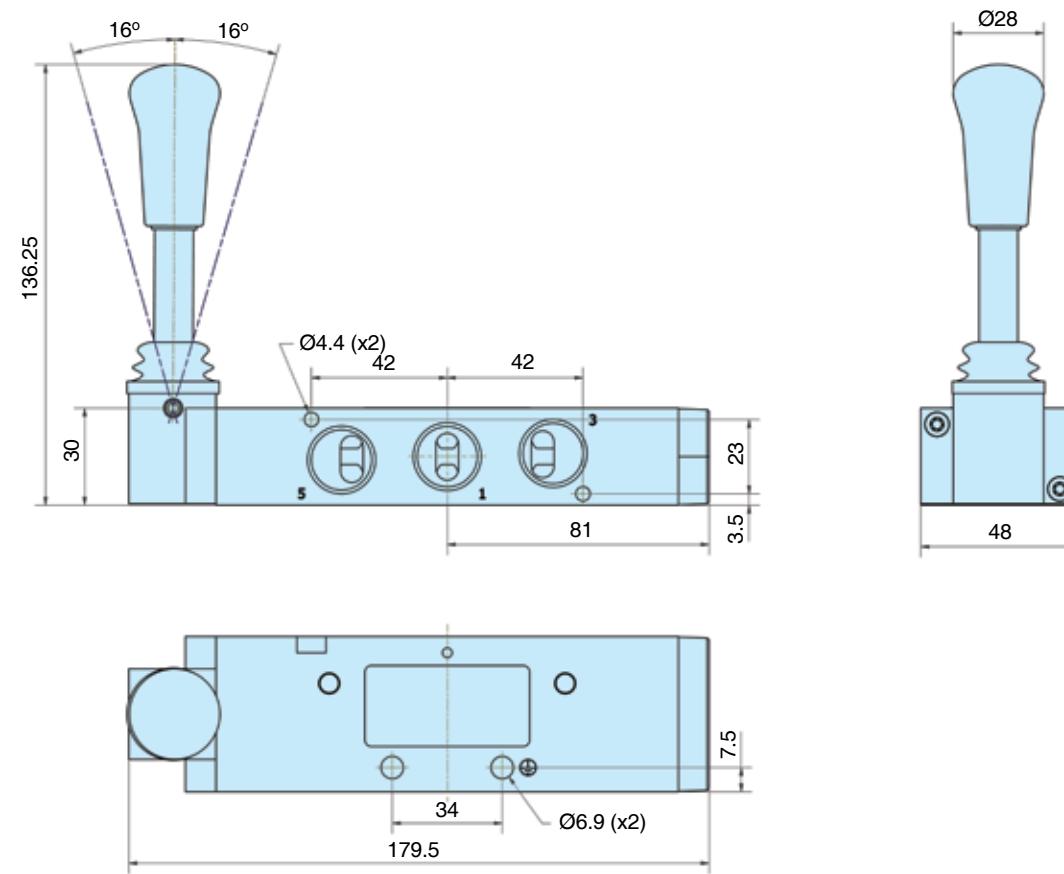
**Dimensions**

P2LAX - Lever operated directional control valves



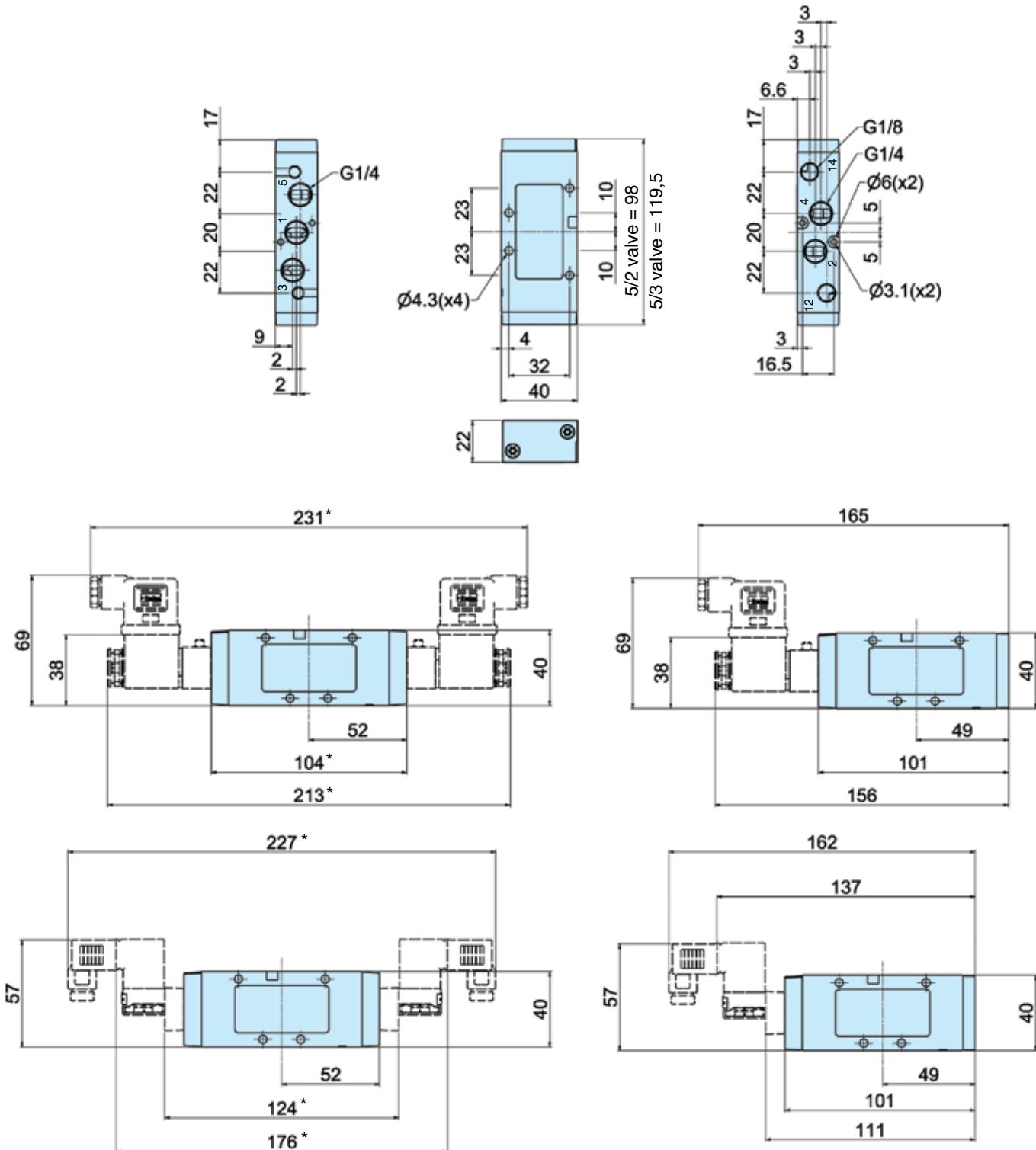
**Dimensions****P2LBX - 5/2 Lever operated directional control valves****P2LBX - 5/3 Lever operated directional control valves**

**Dimensions****P2LCX - 5/2 Lever operated directional control valves****P2LCX - 5/3 Lever operated directional control valves**

**Dimensions****P2LDX - 5/2 Lever operated directional control valves****P2LDX - 5/3 Lever operated directional control valves**

**Dimensions**

P2LBX... all  
5/2 and 5/3 valves



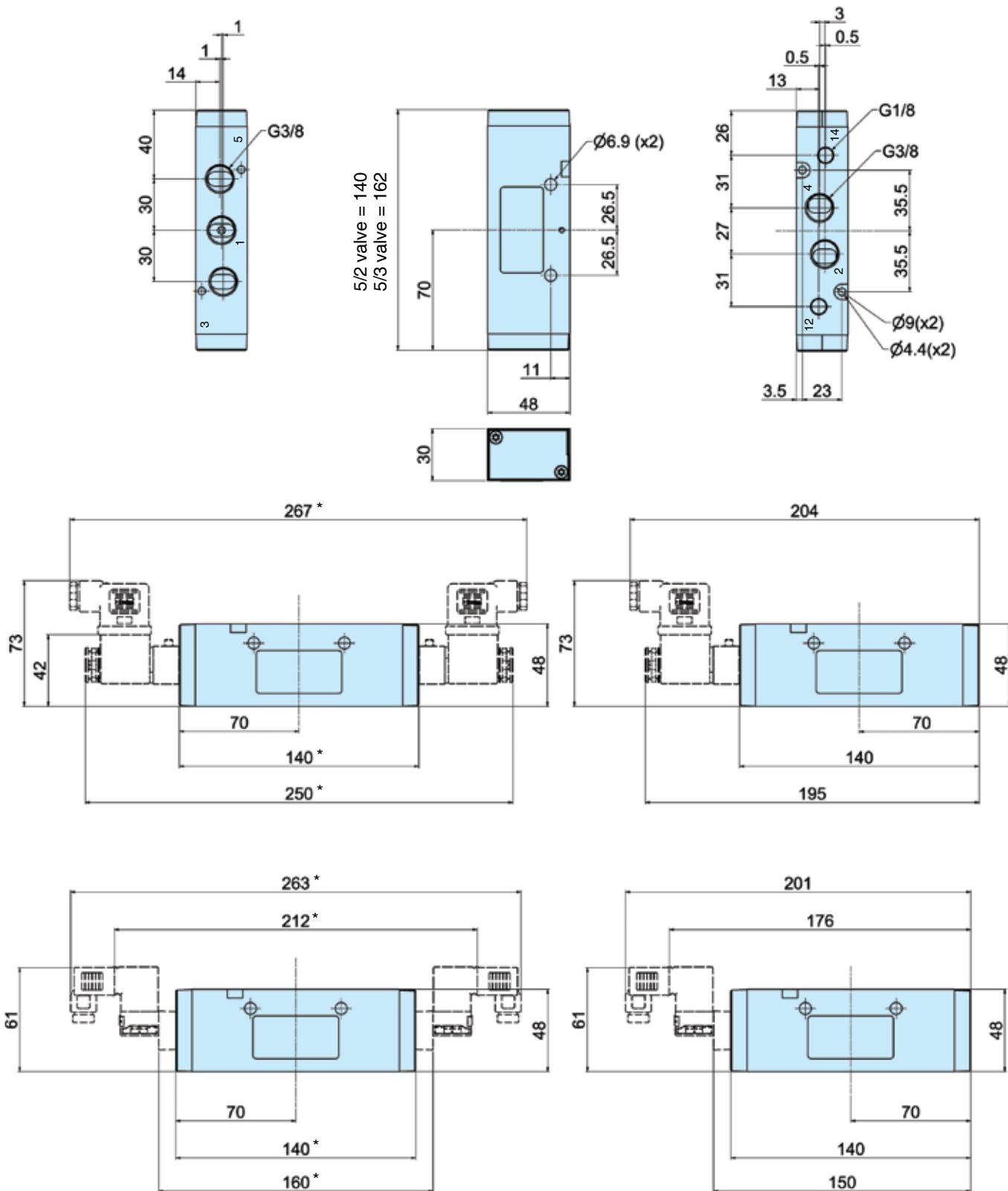
\* Note: 5/3 valves - add 21.5mm

**Solenoid valves**

Solenoid valves and cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

## Dimensions

P2LCX... all  
5/2 and 5/3 valves



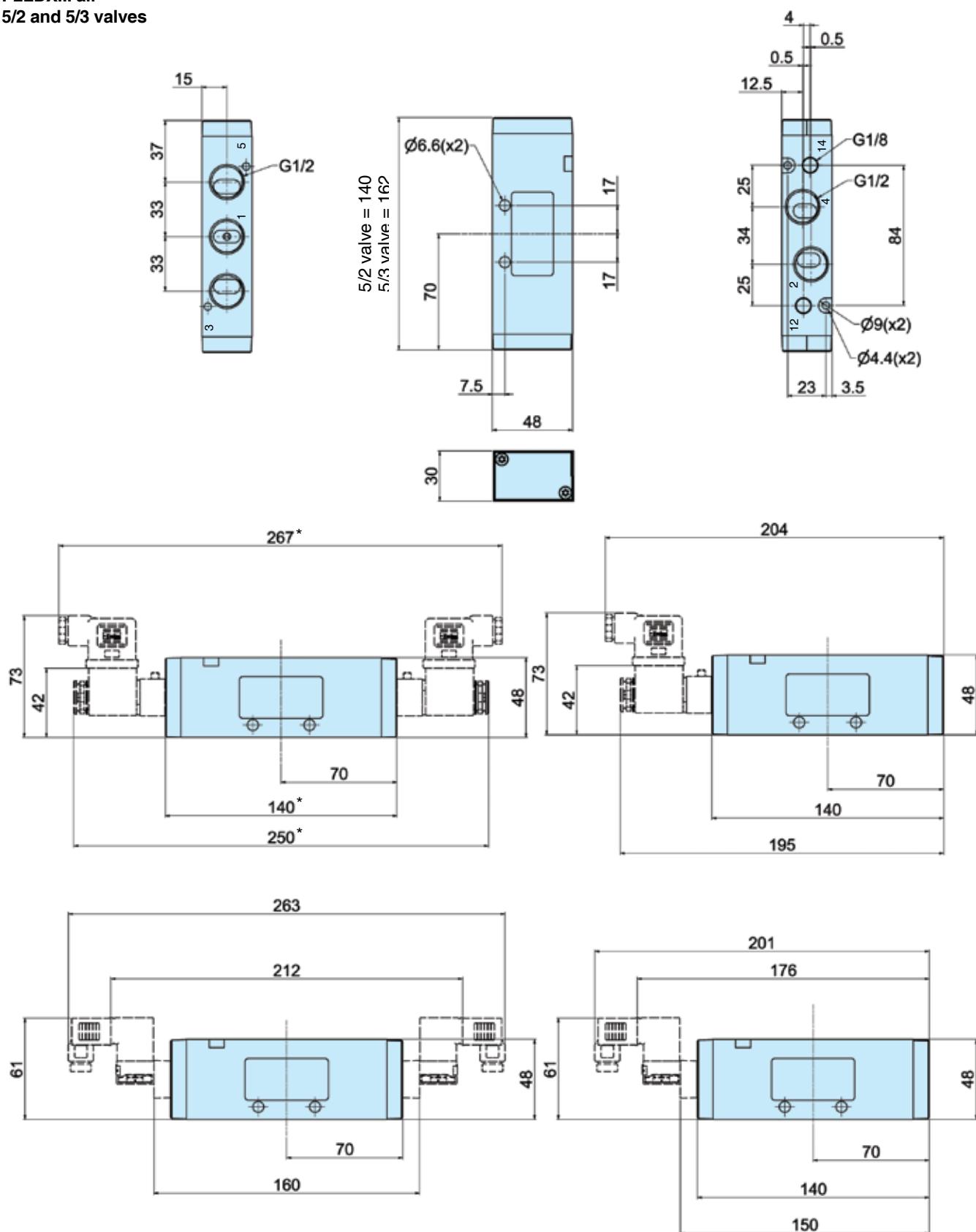
\* Note: 5/3 valves - add 22.0mm

**Solenoid valves**

Solenoid valves and cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

**Dimensions**

P2LDX... all  
5/2 and 5/3 valves



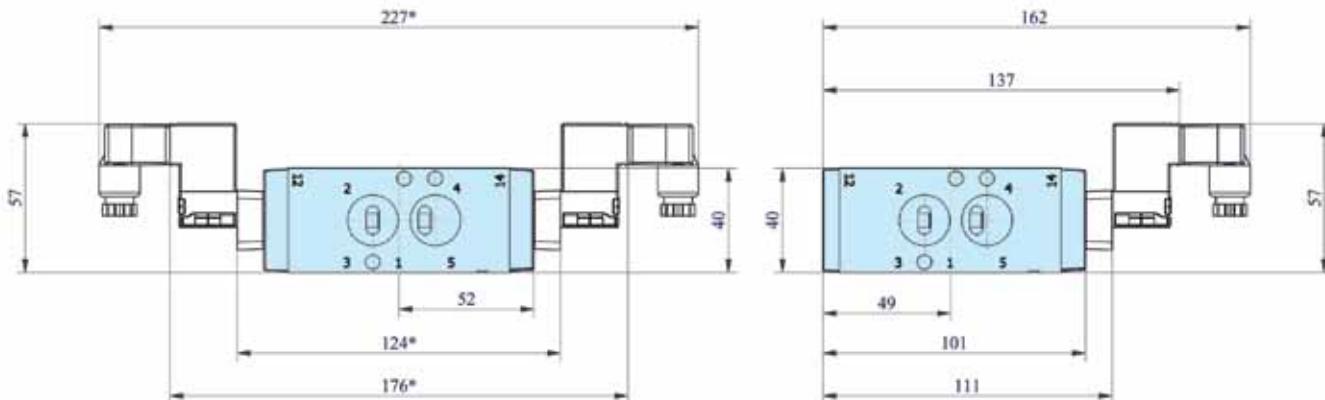
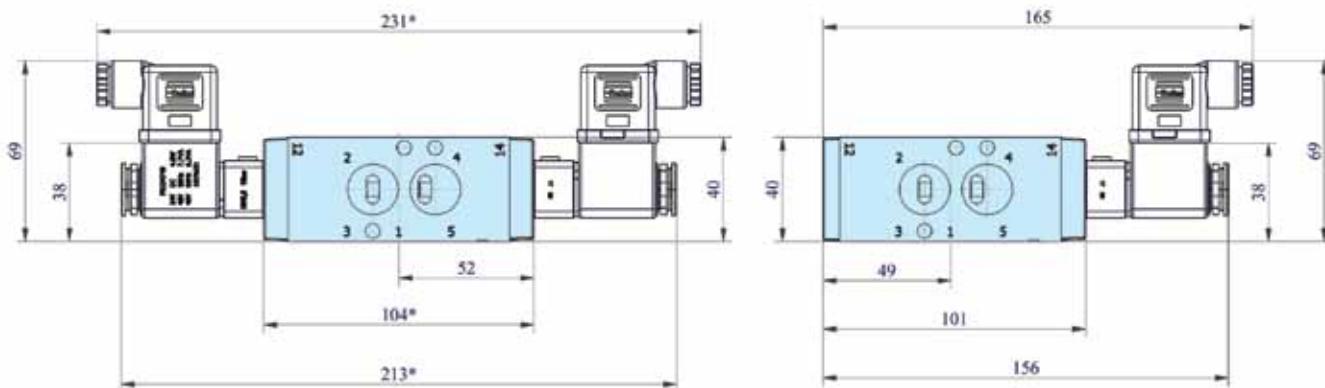
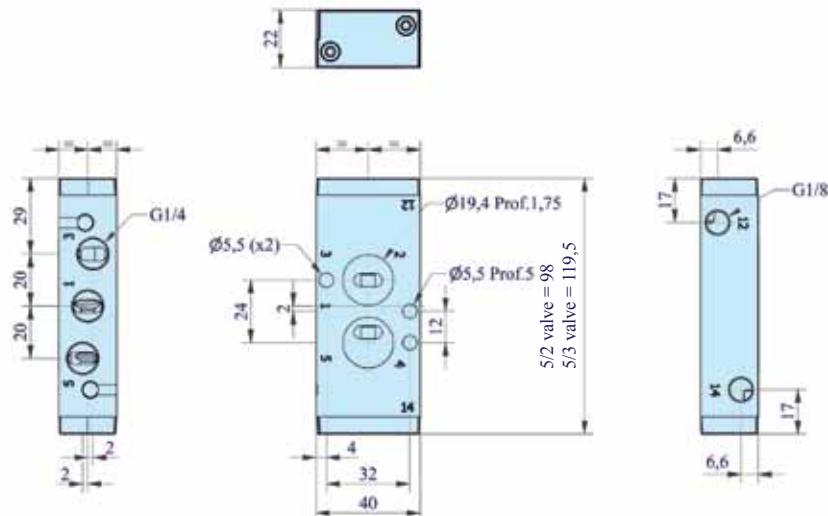
\* Note: 5/3 valves - add 22.0mm

**Solenoid valves**

Solenoid valves and cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

**Dimensions**

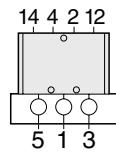
**NAMUR**  
5/2 and 5/3 valves

**Solenoid valves**

Solenoid valves and cable plugs must be ordered separately.  
One pilot valve is required for each E in the valve order code.

**P2LAX, flexible manifold assembly**

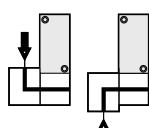
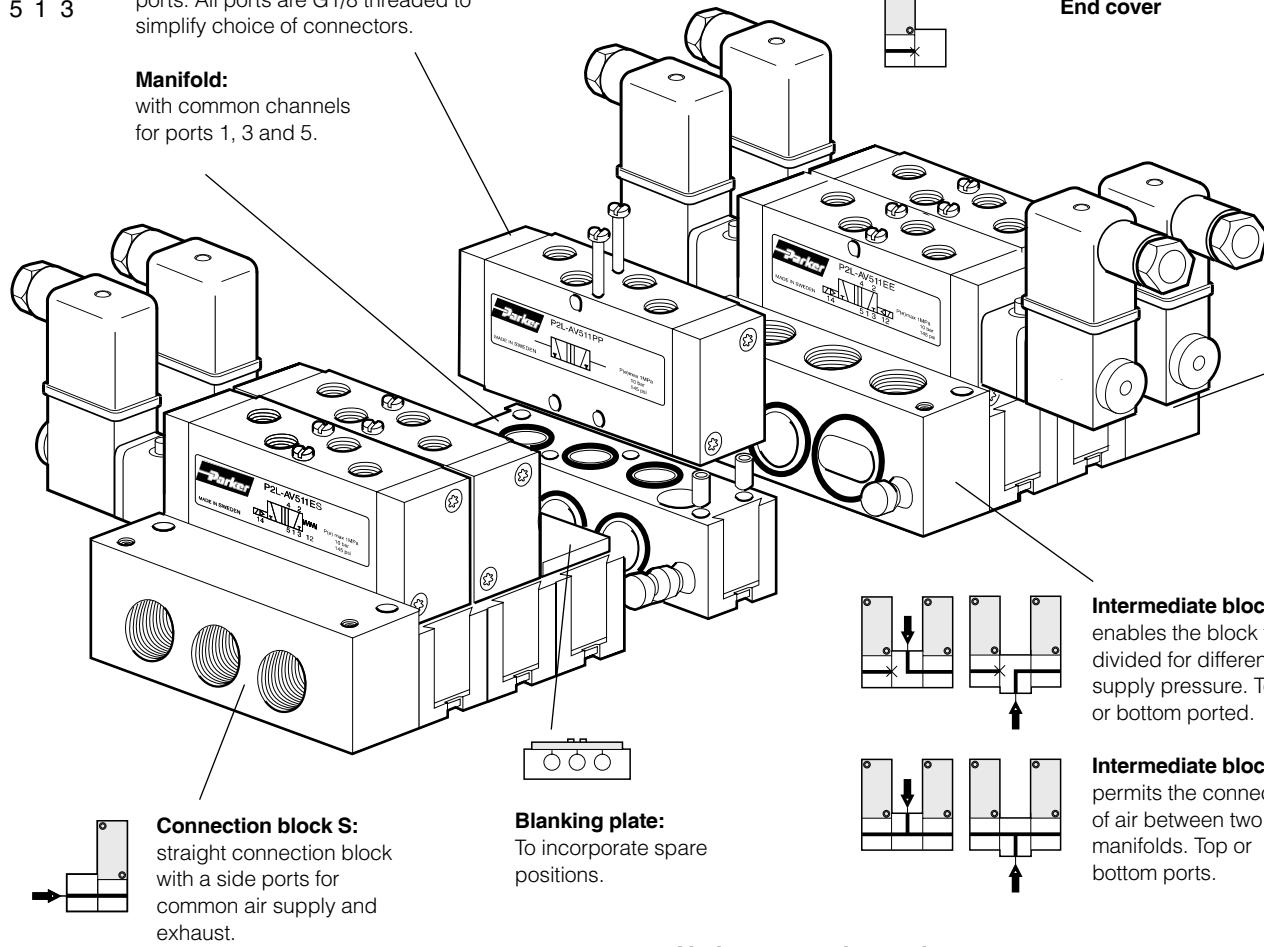
A practical system solution with the aid of connection pieces. The manifolds can easily be assembled from the top to form a compact and stable block. The block can then be installed in cabinets or directly on the machine frame as shown in the example in the bottom of this page.

**Valve:**

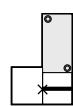
with cylinder ports 2 and 4 and signal ports 12 and 14 facing upwards, enabling easily access to connection ports. All ports are G1/8 threaded to simplify choice of connectors.

**Manifold:**

with common channels for ports 1, 3 and 5.



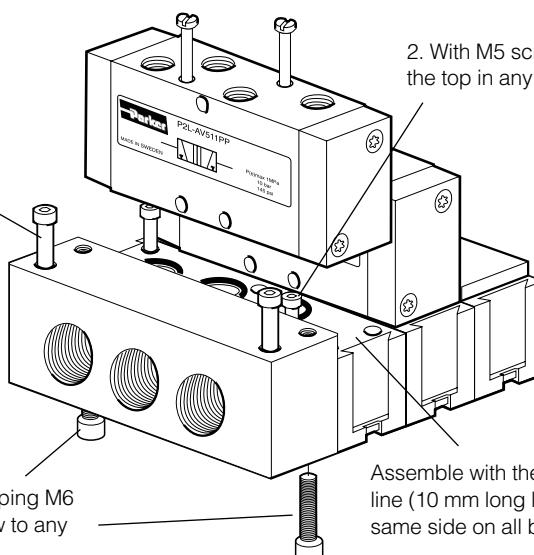
**Connection block S:**  
straight connection block with a side ports for common air supply and exhaust.



**Connection block L:**  
angled connection block for top or bottom ported.

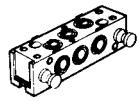
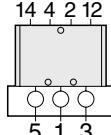
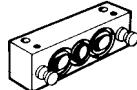
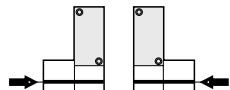
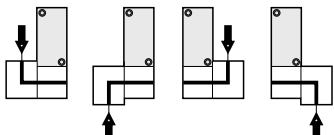
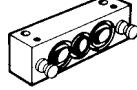
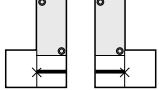
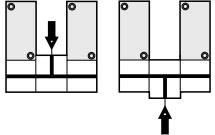
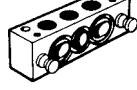
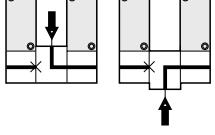
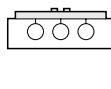
**End cover**

1. With M6 screws for installation from the connection blocks.

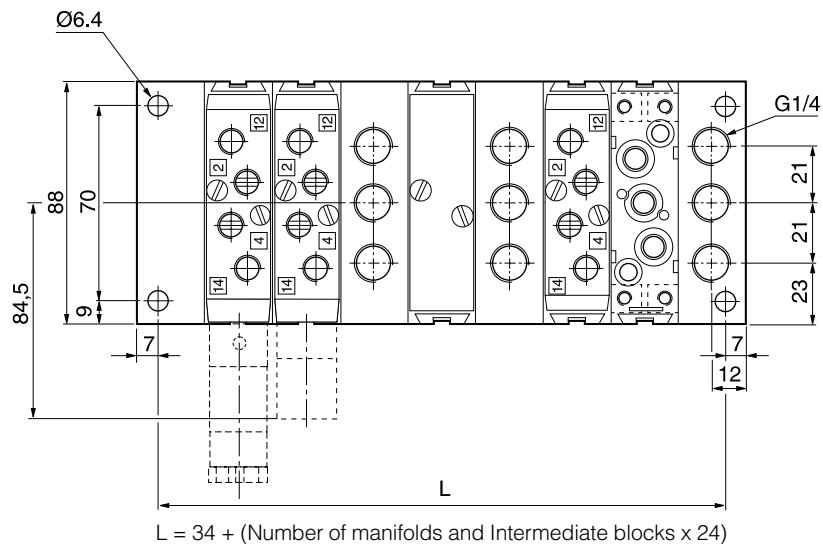
**Various mounting options**

2. With M5 screws from the top in any manifold

Assemble with the indication line (10 mm long line) on the same side on all blocks.

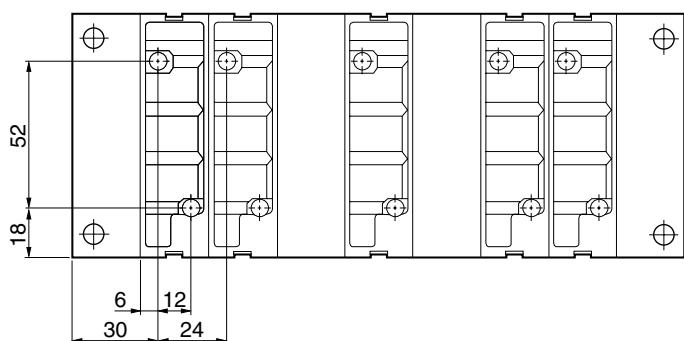
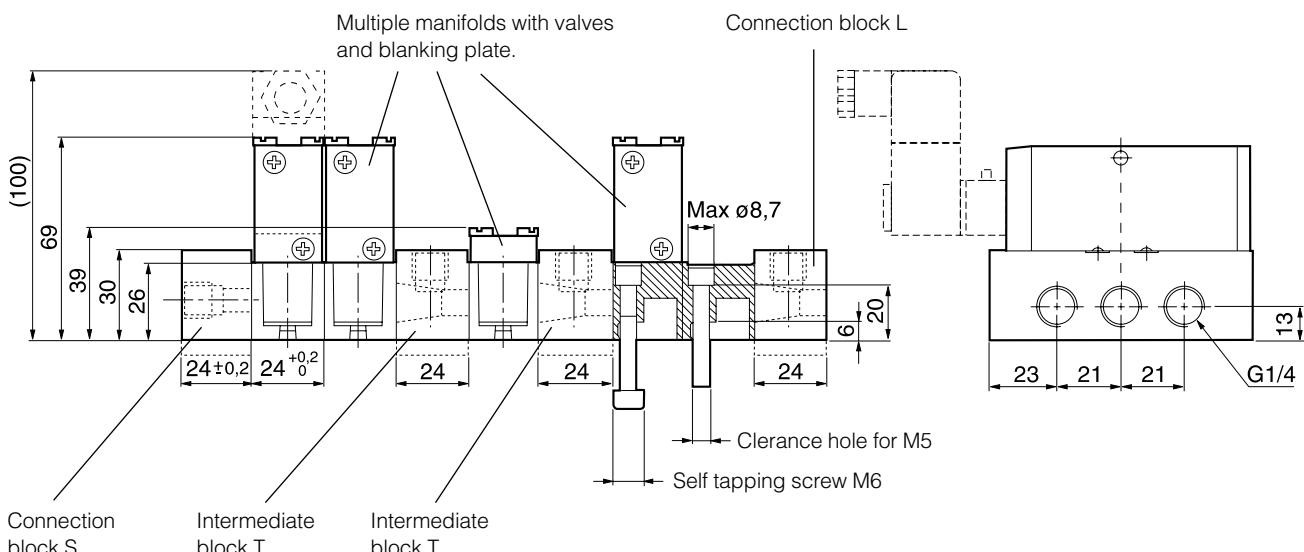
Accessories P2LA	Connection alternatives	Type	Weight kg	Order code
		<b>Multiple manifold</b> including seals, mounting screws, and guiding pins.	0,11	<b>9121658060</b>
		<b>Connection block S</b> including seals, mounting screws, and guiding pins. G1/4	0,15	<b>9121658064</b>
		<b>Connection block L</b> including seals, mounting screws, and guiding pins. G1/4	0,15	<b>9121658061</b>
		<b>End cover</b> including seals, mounting screws, and guiding pins.	0,16	<b>9121658066</b>
		<b>Intermediate block T</b> including seals, mounting screws, and guiding pins. G1/4	0,17	<b>9121658062</b>
		<b>Intermediate block L</b> including seals, mounting screws, and guiding pins. G1/4	0,17	<b>9121658065</b>
		<b>Blanking plate</b> including seals, mounting screws.	0,05	<b>9121658063</b>

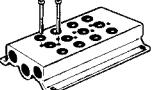
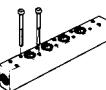
Mounting screws in stainless steel for valve and blanking plate, see page 31

**Dimensions**

Connection block L and intermediate blocks L and T can be turned so that connection can be made from above or below.

Multiple manifolds must be fitted with the top indication line (a 10 mm long line) facing the same side on all manifolds.

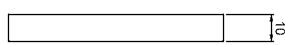
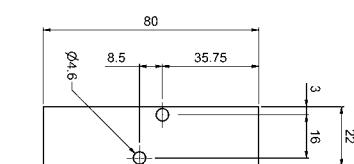
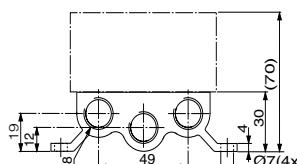
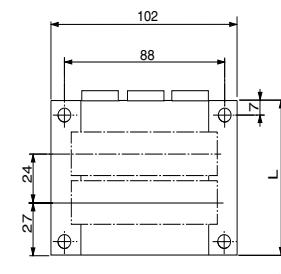


Accessories P2LA	Type	Weight kg	Order code
	<b>Manifold bar, P2LA</b> including seals, mounting screws. G3/8 For 4 valves For 6 valves For 8 valves For 10 valves For 12 valves For 14 valves	0,48 0,63 0,80 0,98 1,10 1,23	9121658075 9121658076 9121658077 9121658078 9121658079 9121658099
	<b>Blanking plate, P2LA</b> for Manifold bar	0,05	9121658063
	<b>Pressure bar, P2LA</b> for common air supply incl. O-rings and mounting screws. G1/4 For 2 valves For 4 valves For 6 valves For 8 valves	0,13 0,20 0,26 0,33	9121658070 9121658071 9121658072 9121658073
	<b>Blanking plate, P2LA</b> for Pressure bar	0,05	9121658074
	<b>Assembly screws, P2LA</b> in stainless steel for valve	0,02	9121658043
	<b>Assembly screws, P2LA</b> in stainless steel for blanking plate	0,01	9121658044
	<b>O-ring kit, P2LA</b> O-rings between valve and manifold bar/Pressure bar	0,01	9121658046

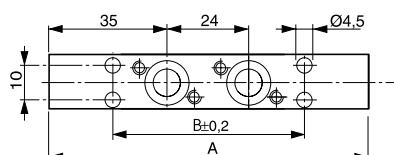
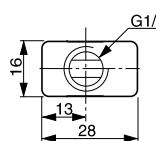
## Dimensions

**Manifold bar, P2LA**

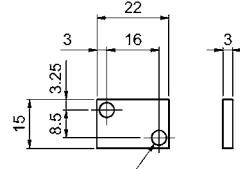
No. of valves	L mm
4	126
6	174
8	222
10	270
12	318
14	366



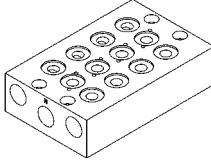
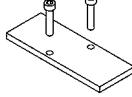
**Pressure bar, P2LA**



**Blanking plate for  
pressure bar, P2LA**

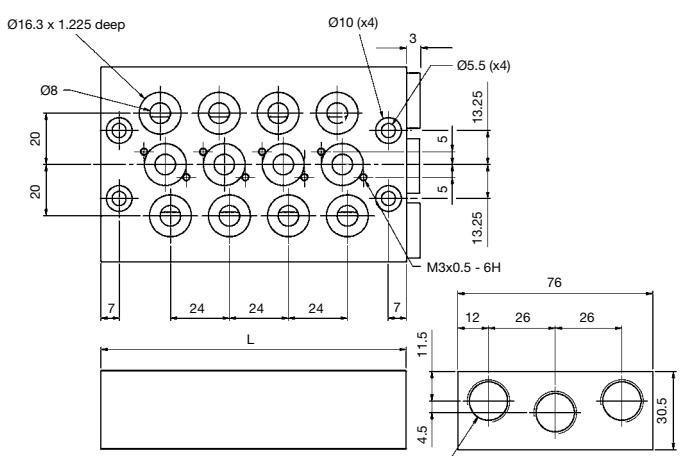


No. of valves	A mm	B mm
2	94	56
4	142	104
6	190	152
8	238	200

Accessories P2LB	Type	Weight kg	Order code
	<b>Manifold bar, P2LB, (not for P2LB with external air supply to solenoid valves)</b> incl. fasteners and O-ring. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,69 1,13 1,56 2,00 2,45	9121594805X 9121594806X 9121594807X 9121594808X 9121594812X
	<b>Blanking plate, P2LBX</b> for Manifold bar	0,10	9121594809X
	<b>Pressure bar, P2LBX</b> for common air supply incl. O-rings and mounting screws. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves	0,38 0,53 0,68 0,83 0,99	9127113301X 9127113302X 9127113303X 9127113304X 9127113305X
	<b>Blanking plate P2LBX</b> for Pressure bar. G1/4	0,02	9127113306X

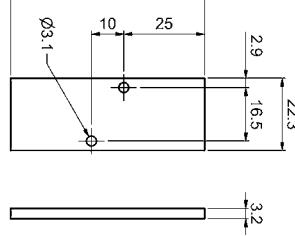
## Dimensions

### Manifold bar, P2LB

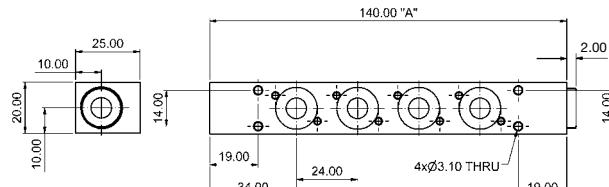


No. of valves	L mm
2	74
4	122
6	170
8	218
10	266

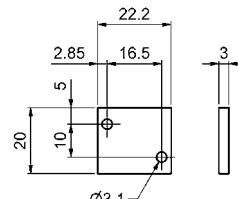
**Blanking plate for manifold bar, P2LB**



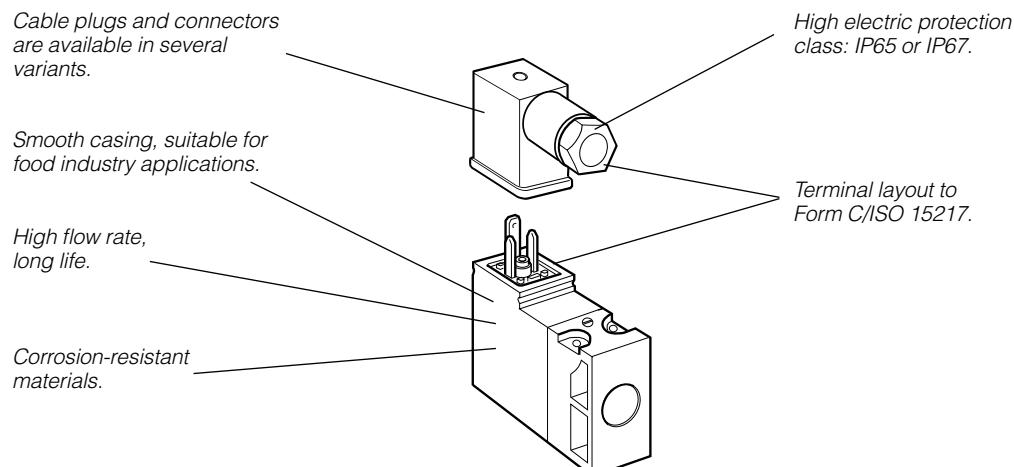
### Pressure bar, P2LB



### Blanking plate for pressure bar, P2LB



No. of valves	A mm
2	92
4	140
6	188
8	236
10	284



## The P2E-•V solenoid operator range

The P2E-•V range of operators are normally closed (NC) 3/2 solenoid valves, with exceedingly compact dimensions in relation to their capacity.

### International standard

The port connection pattern complies with a new French CNOMO standard (in process of drafting), with cable plug connections in accordance with Form C/ISO15217.

### Compact design

Overall dimensions of the P2E-•V operators are substantially less than those of earlier generations of solenoid operators.

### High flow capacity

High flow capacity relative to the electrical operating power as a result of optimised internal flow paths.

### Corrosion-resistant design

The valve is made of thermoplastic material and stainless steel, with Viton™ and nitrile rubber seals for excellent corrosion resistance.

### Clean lines suitable for food industry applications,

#### P2E-QV

The valve has been designed in conjunction with several machine manufacturers and organisations in the food processing industry, with corrosion-resistant materials and smooth lines being important starting points. The valve and its accessories have been designed so that there are no gaps or crevices in which dirt could collect.

### High reliability

Few moving parts result in high reliability, rapid changeover and very long life.

### Low power demand

The solenoids have a power demand of 1.2 W at 24 V DC and 1.6 VA at 24 V AC, 115 V AC and 230 V AC.

### High protection class

The protection class is IP 65 when connected using the cable plug with a moulded cable. When using the standard cable plug for fitting by the user, the protection class is IP65, the bare valve, with Fast-on connectors, has an encapsulation class of IP 20.

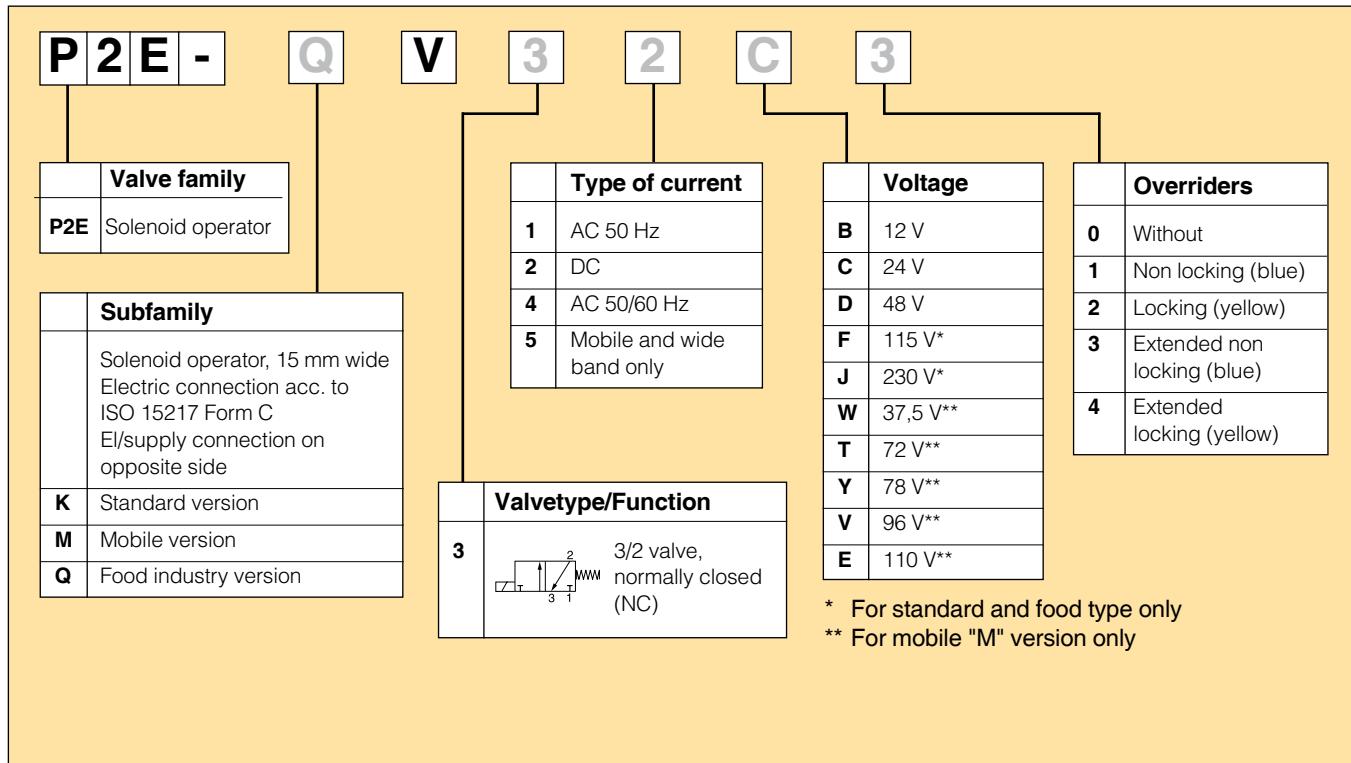
### Insensitive to dirty air

The use of generously sized flow paths (1.0 mm diameter) means that the valve can be used in normal industrial environments without problems of blocking.

### Manual override as option

The operators can be supplied with our without manual override. The manual override device is available as a screwdriver groove or with a control arm, and is either spring return (blue) or lockable (yellow).

## Order key, solenoid operators (15mm)



## Technical data

	<b>NC, Standard</b>	<b>NC, Food<sup>1)</sup></b>	<b>NC, Mobile<sup>2)</sup></b>
Working pressure	0 to 10 bar	0 to 10 bar	0 to 10 bar
Working temperature	-15 °C to +60 °C	-15 °C to +60 °C	-40 °C to +70 °C
Orifice	1,0 mm	1,0 mm	1,0 mm
Flow Qmax	33 NL/min	33 NL/min	22 NL/min
Power, hold	DC 1,2 W / AC 1,6 VA	DC 1,2 W / AC 1,6 VA	DC 1 W
Power, surge	DC 1,2 W / AC 3,5 VA	DC 1,2 W / AC 3,5 VA	DC 1 W
Connection time	100%	100%	100%
Voltage tolerance	+10%/-15%	+10%/-15%	+25%/-30%
Electric connection:	Form C/ISO15217		
Port pattern:	To future CNOMO standard		
Protection:	IP 65		
Approval:	Some valves are UL 429 recognised and marked with the following symbol 		
Working media:	All neutral media, such as compressed air, water, hydraulic oil and many gases.		
1) Design:	Completely smooth exterior, suitable for food industry.		
2) Mobile standard	According to European standard EN 50 155.		

## Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All cable plugs with a yellow LED also incorporate such protection.

## Service life

With compressed air at 6 bar, 20 °C and complying with the requirements for compressed air quality as set out in ISO8573-1 norm (class 4 for dry and class 5 for filtered air), the valves should have a life of at least 50 million cycles.

## Materials

## Operator

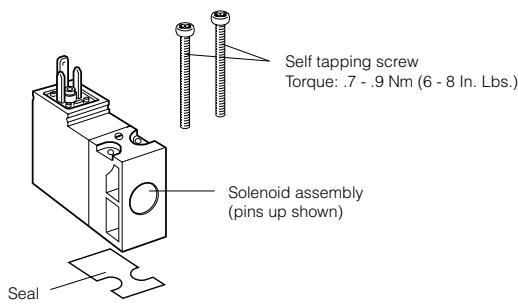
Body, coil casing	Thermoplastic
Internal metal parts	Steel
Screws	Stainless steel
Bottom plug	Thermoplastic
Sealing materials	FPM (Viton™) and nitrile rubber

## Cable head

Sheath	Thermoplastic
Retaining screw	Stainless steel, zinc-plated steel

**15mm Solenoid Operators**

Electrical connection EN175301-803 C/ISO15217 (Ex DIN 43650C)

**Solenoids 15 mm NC, standard**

(Note! Mounting screws included in basic valve)

Voltage	Weight Kg	Order code Without manual override	Weight Kg	Order code Override, blue, non locking flush	Weight Kg	Order code Override, yellow, locking flush
12 VDC	0,038	P2E-KV32B0	0,038	P2E-KV32B1	0,038	P2E-KV32B2
24 VDC	0,038	P2E-KV32C0	0,038	P2E-KV32C1	0,038	P2E-KV32C2
48 VDC	0,038	P2E-KV32D0	0,038	P2E-KV32D1	0,038	P2E-KV32D2
24 VAC 50Hz	0,038	P2E-KV31C0	0,038	P2E-KV31C1	0,038	P2E-KV31C2
48 VAC 50/60Hz	0,038	P2E-KV34D0	0,038	P2E-KV34D1	0,038	P2E-KV34D2
115 VAC 50Hz/ 120 VAC 60Hz	0,038	P2E-KV31F0	0,038	P2E-KV31F1	0,038	P2E-KV31F2
230 VAC 50Hz/ 240 VAC 60Hz	0,038	P2E-KV31J0	0,038	P2E-KV31J1	0,038	P2E-KV31J2

Voltage	Weight Kg	Order code Override extended, blue, non locking flush	Weight Kg	Order code Override extended, yellow, locking flush
24 VDC	0,038	P2E-KV32C3	0,038	P2E-KV32C4
24 VAC 50Hz	0,038	P2E-KV31C3	0,038	P2E-KV31C4

**Solenoids 15 mm NC, mobile**

(Note! Mounting screws included in basic valve)

Voltage	Weight Kg	Order code Without manual override	Weight Kg	Order code Override, blue, non locking flush
12 VDC	0,038	P2E-MV35B0	0,038	P2E-MV35B1
24 VDC	0,038	P2E-MV35C0	0,038	P2E-MV35C1
37,5 VDC	0,038	P2E-MV35W0	0,038	P2E-MV35W1
48 VDC	0,038	P2E-MV35D0	0,038	P2E-MV35D1
72 VDC	0,038	P2E-MV35T0	0,038	P2E-MV35T1
78 VDC	0,038	P2E-MV35Y0	0,038	P2E-MV35Y1
96 VDC	0,038	P2E-MV35V0	0,038	P2E-MV35V1
110 VDC	0,038	P2E-MV35E0	0,038	P2E-MV35E1

**Solenoids 15 mm NC, food industry version**

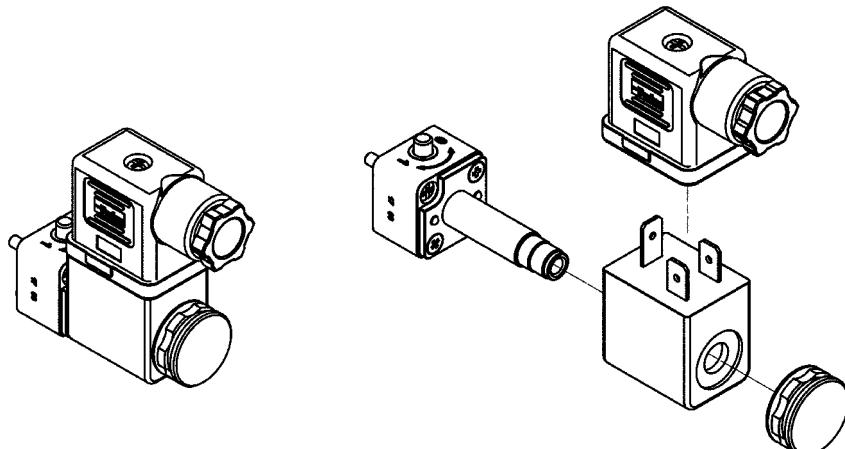
(Note! Mounting screws included in basic valve)

Voltage	Weight Kg	Order code Without manual override	Weight Kg	Order code Override, blue, non locking flush	Weight Kg	Order code Override, yellow, locking flush
24 VDC	0,038	P2E-QV32C0	0,038	P2E-QV32C1	0,038	P2E-QV32C2
48 VDC	0,038	P2E-QV32D0	0,038	P2E-QV32D1	0,038	P2E-QV32D2
24 VAC 50Hz	0,038	P2E-QV31C0	0,038	P2E-QV31C1	0,038	P2E-QV31C2
48 VAC 50/60Hz	0,038	P2E-QV34D0	0,038	P2E-QV34D1	0,038	P2E-QV34D2
115 V 50Hz/ 120 V 60Hz	0,038	P2E-QV31F0	0,038	P2E-QV31F1	0,038	P2E-QV31F2
230 VAC 50Hz/ 240 VAC 60Hz	0,038	P2E-QV31J0	0,038	P2E-QV31J1	0,038	P2E-QV31J2

Voltage	Weight Kg	Order code Override extended, blue, non locking flush	Weight Kg	Order code Override extended, yellow, locking flush
24 VDC	0,038	P2E-QV32C3	0,038	P2E-QV32C4
24 VAC 50Hz	0,038	P2E-QV31C3	0,038	P2E-QV31C4
115 VAC 50 Hz	0,038	P2E-QV31F3	0,038	P2E-QV31F4
230 VAC 50 Hz	0,038	P2E-QV31J3	0,038	P2E-QV31J4

In accordance with the EU Machine Directive, EN 983, solenoid valves with manual override should have spring-return operating arms for safety.



## **22mm Solenoid pilot options**

The P2F P13\*4\* (NC) 3/2 solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The P2F P operator is available for Normal operating pressures up to 10 bar having an outlet orifice 1.3mm and exhaust orifice 1.5 mm. An alternative operator is also available having an outlet orifice of 0.8mm and exhaust orifice of 1.0mm for Xtreme maximum operating pressure of 16 bar and wide band voltage tolerances required for mobile applications.

### **Corrosion resistant design**

The pilot operator body is manufactured in thermoplastic PA 6 material and the core tube brass/stainless steel. The plunger/core is made from stainless steel and the valve seats from FKM.

### **Solenoid Pilot Exhaust**

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut fitted to the core tube is the Diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimises ingress of dirt into the valve through this port. The alternative plastic knurled nut can be specified (refer to part number system) if the exhaust air needs to be captured and piped away using the M5 tapped port.

### **Coils**

Coils are wound with enameled copper wire, having temperature index 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket they give protection to IP65.

### **Mobile Applications**

Viking Xtreme valves are tested to +5g shock and vibration. Solenoid operated valves are designed to operate with wide voltage tolerance bands within the ambient temperature ranges stated in the technical section.

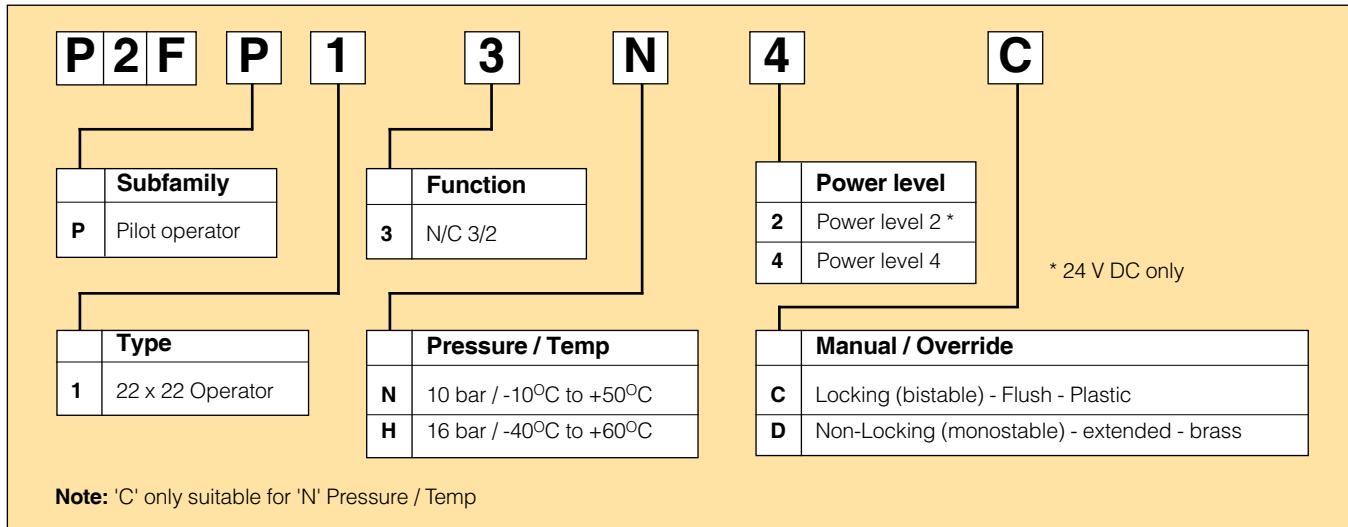
### **Manual Override options**

The pilot operators can be supplied with or without manual override. The standard manual override is the monostable (spring return) extended brass override. Alternatively the bistable (locking) override can be specified as an alternative for the Normal duty 10bar option.

### **Spares**

Solenoid operators are available as spares complete with mounting screws and seals. Coils and connectors should be ordered separately.

## Order key, solenoid operators (22mm)



## Technical data

	NC Normal	NC Xtreme	NC 22mm Xtreme (Mobile)	NC 30mm Xtreme (Mobile)
Working pressure	0 to 10 bar	0 to 16 bar	0 to 10 bar	0 to 16 bar
Ambient temperature	-10 °C to +50 °C	-40 °C to +60 °C	-40 °C to +60 °C	-40 °C to +60 °C
Orifice	1.3/1.5mm	0.8/1.0mm	0.8/1.0mm	0.8/1.0mm
Flow Qn @ 6 bar input				
1 bar press drop. 1-2 l/m	55	20	20	20
Flow Qn @ 6 bar input				
1 bar press drop. 2-3 l/m	70	30	30	30
Power (DC)	4.8W (2W Low power)	4.8W	6.0W	6.8W
Power (AC)	8.5VA	8.5VA		
Voltage tolerance (Standard)	+/- 10%	+/- 10%		
Voltage tolerance (Mobile)			-10 to +30%	+/- 30%
Duty cycle	100%	100%	100%	100%
Insulation class	F	F	F	F
Electric connection	Ind Form B	Ind Form B	Ind Form B	Form A
Protection	IP65	IP65	IP65	IP65
Shock & Vibration	-	0 to +5g	0 to +5g	0 to +5g
Approval	UL coil version available on request			
Working media	All neutral media such as compressed air and inert gases.			

## Mobile applications

Solenoid operated Viking Xtreme duty valves for Mobile applications are fitted with the P2FP13H4D solenoid pilot operator. It has a 22mm footprint with 0.8/1.0mm orifice and will accept 22mm or 30mm coil options. The choice of coil option will depend on the voltage tolerance, operating ambient temperature range and maximum operating pressure. Use the technical data in the table above before selecting the coil type required, or contact our technical department.

## Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavourable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors/cable plugs with LED's listed on page 34 include this type of circuit protection.

## Materials

## Pilot Valve

Body:	Polyamide
Armature tube:	Brass (Normal) Stainless Steel 16 bar mobile
Plunger & core:	Corrosion resistant Cr-Ni steel
Seals:	FKM (Viton™)
Screws:	Stainless steel

## Coil

Encapsualtion material: Thermoplastic

**22mm solenoid operator part numbers and spares****Solenoid coils for 22mm solenoid operators**

Voltage	Order code Form A	Weight (Kg)	Order code Form B	Weight (Kg)
12V 60Hz			<b>P2FCB440</b>	0.093
24V 50/60Hz			<b>P2FCB442</b>	0.093
12V DC			<b>P2FCB445</b>	0.093
12V DC Mobile	<b>P2FCA447</b>	0.17	<b>P2FCB447</b>	0.093
24v DC Mobile	<b>P2FCA448</b>	0.17	<b>P2FCB448</b>	0.093
24V DC			<b>P2FCB449</b>	0.093
24V DC Low power			<b>P2FCB249</b>	0.093
48V DC			<b>P2FCB451</b>	0.093
110V/50Hz, 120V/60Hz			<b>P2FCB453</b>	0.093
230V/50Hz, 230V/60Hz			<b>P2FCB457</b>	0.093

**Note:** Mobile solenoids are only suitable for Viking Xtreme valves with 'H' specification having 0,8/1,0 operator type P2FP13H4D

**Spare Solenoid Nuts****Valves requiring captured exhaust should be fitted with plastic knurled nut**

Order code
<b>P2FNP</b>

**Valves with vented exhaust are fitted with diffuser plastic nut**

Order Code
<b>P2FND</b>

**Spare Solenoid Operators****Solenoid pilot operator 22mm NC, Normal duty  
(Max Operating pressure 10bar, Temp  $-10^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ )**

Order code (with locking bi-stable m/o)	weight Kg	Order code (with Non-locking monostable m/o)	weight Kg
<b>P2FP13N4C</b>	0.05kg	<b>P2FP13N4D</b>	0.05kg

**Low power pilot operator NC, Normal duty  
(Max Operating pressure 10bar, Temp  $-10^{\circ}\text{C}$  to  $+50^{\circ}\text{C}$ )**

Order code (with locking bi-stable m/o)	weight Kg	Order code (with Non-locking monostable m/o)	weight Kg
<b>P2FP13N2C</b>	0.05kg	<b>P2FP13N2D</b>	0.05kg

**Solenoid pilot operator 22mm NC, Xtreme duty  
(Max Operating pressure 16bar, Temp  $-40^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ )**

Order code (with Non-locking (monostable m/o))	weight Kg
<b>P2FP13H4D</b>	0.05kg

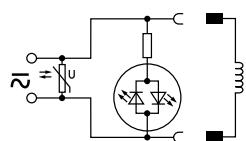
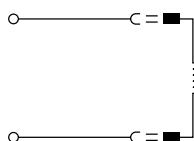
**Note.**

Solenoid pilot operators are fitted to the Viking valve range. Order the above part numbers for spares. The operators are supplied with mounting screws and interface 'O' rings.

**Coils and connectors must be ordered separately.**

**Solenoid Connectors / Cable Plugs EN175301-803**

	Description	Order code 15mm Form C/ISO15217	Order code 22mm Industrial Form B	Order code 30mm Form A/ISO4400
 With large headed screw suitable for mounting in inaccessible or recess position	Standard IP65	<b>P8C-C</b>		
	24V DC LED and protection IP65	<b>P8C-C26C</b>		
	110V AC LED and protection IP65	<b>P8C-C21E</b>		
 With standard screw	Standard IP65 without flying lead	<b>P8C-D</b>	<b>3EV10V10</b>	<b>3EV290V10</b>
	With LED and protection 24V AC/DC	<b>P8C-D26C</b>	<b>3EV10V20-24</b>	<b>3EV290V20-24</b>
	With LED and protection 110V AC	<b>P8C-D21E</b>	<b>3EV10V20-110</b>	
	With LED and protection 230V AC		<b>3EV10V20-230</b>	
 With cable	Standard with 2m cable IP65	<b>P8L-C2</b>		
	Standard with 5m cable IP65	<b>P8L-C5</b>		
	24V AC/DC, 2m cable LED and protection IP65	<b>P8L-C226C</b>		
	24V AC/DC, 5m cable LED and protection IP65	<b>P8L-C526C</b>	<b>3EV10V20-24L5</b>	<b>3EV290V20-24L5</b>
	24V AC/DC, 10m cable LED and protection IP65	<b>P8L-CA26C</b>		
	110V AC/DC, 2m cable LED and protection IP65	<b>P8L-C221E</b>		
	110V AC/DC, 5m cable LED and protection IP65	<b>P8L-C521E</b>	<b>3EV10V20-110L5</b>	
	230V AC, 5m cable LED and protection IP65		<b>3EV10V20-230L5</b>	

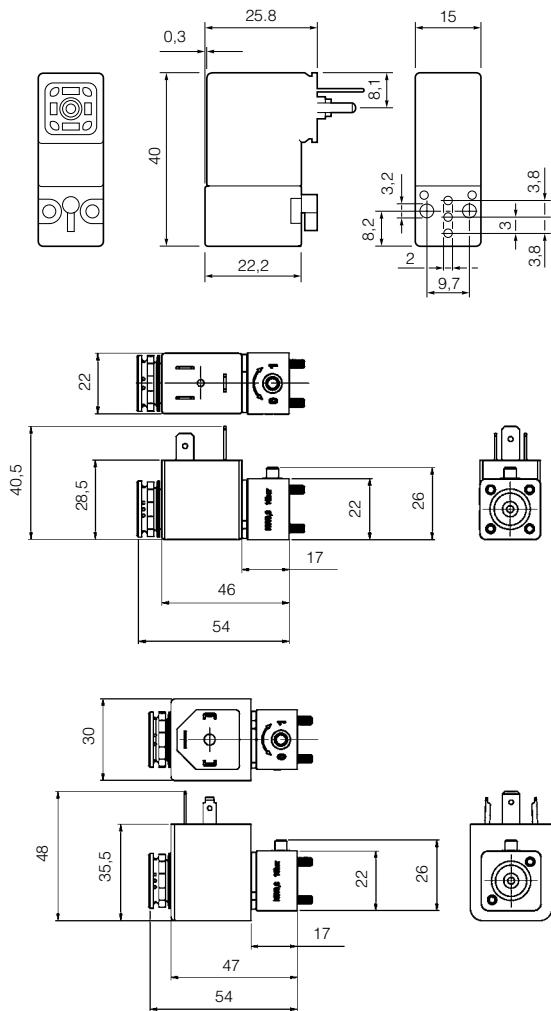


<b>P8C-C</b>
<b>P8C-D</b>
<b>P8L-C2</b>
<b>P8L-C5</b>
<b>3EV10V10</b>
<b>3EV290V10</b>

<b>P8C-D26C</b>	<b>P8L-C226C</b>
<b>P8C-D21E</b>	<b>P8L-C526C</b>
<b>P8C-C26C</b>	<b>P8L-CA26C</b>
<b>P8C-C21E</b>	<b>P8L-C221E</b>
<b>3EV10V20-24</b>	<b>3EV10V20-24L5</b>
<b>3EV10V20-110</b>	<b>3EV10V20-110L5</b>
<b>3EV10V20-230</b>	<b>3EV10V20-230L5</b>

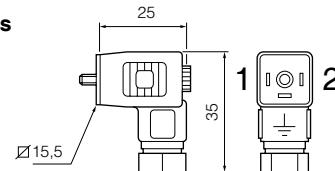
## Cable Plug Dimensions (mm)

## Solenoid operators P2E•V...



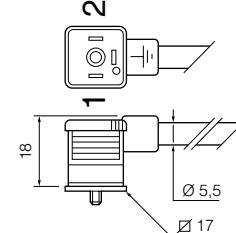
## Cable plugs with cables

P8C-C
P8C-C26C
P8C-C21E
P8C-D
P8C-D26C
P8C-D21E



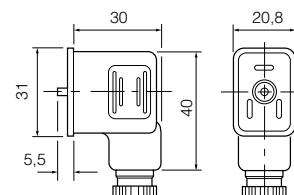
## Cable plugs

P8L-C2
P8LC5
P8L-C226C
P8L-C526C
P8L-CA26C
P8L-C221E
P8L-C521E



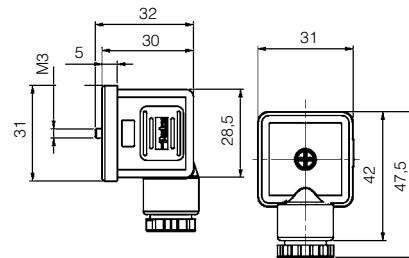
## Cable plugs Form B

3EV10V10
3EV10V20-24
3EV10V20-110
3EV10V20-230
3EV10V20-24L5
3EV10V20-110L5
3EV10V20-230L5



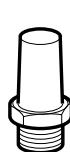
## Cable plugs Form A

3EV290V10
3EV290V20-24
3EV290V20-24L5



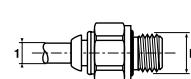
## Accessories

## Sintered bronze series



Port	Order code	Pack Qty
M5	9721900005	1
G1/8	9090050700	1
G1/4	P6M-BAA2	1
G3/8	9090050900	1
G1/2	9090051000	1

## Male straight connectors - Parallel thread



Tube Ø1	Thread B	Order code	Box Qty
4	1/8	F4PMB4-1/8	20
6	1/8	F4PMB6-1/8	30
6	1/4	F4PMB6-1/4	30
8	1/8	F4PB8-1/8	40
8	1/4	F4PB8-1/4	30
8	3/8	F4PB8-3/8	20
10	1/4	F4PB10-1/4	20
10	3/8	F4PB10-3/8	20
10	1/2	F4PB10-1/2	10
12	1/4	F4PB12-1/4	10
12	3/8	F4PB12-3/8	10
12	1/2	F4PB12-1/2	10
14	3/8	F4PB14-3/8	10
14	1/2	F4PB14-1/2	10





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