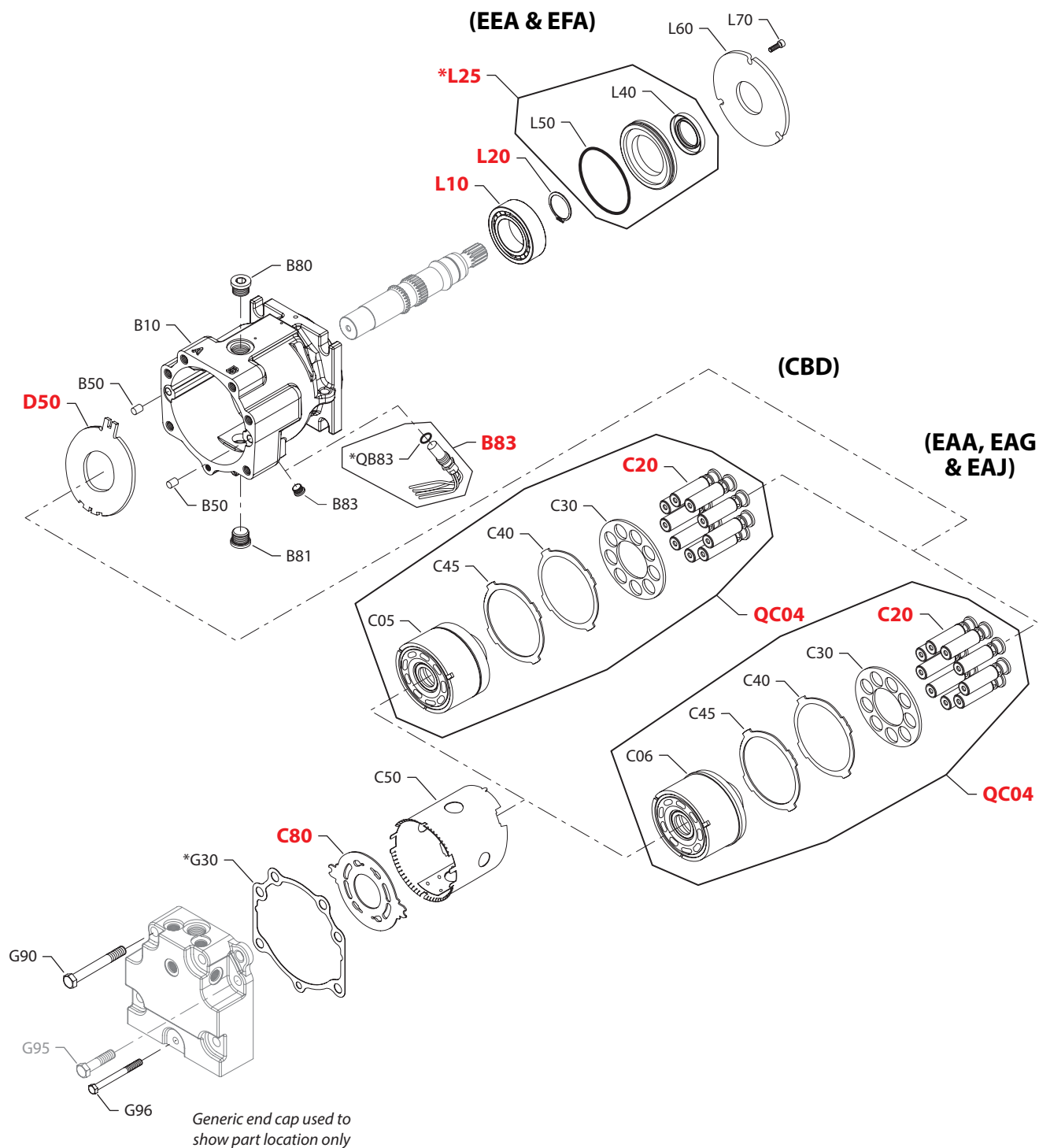


Fixed displacement motor



* = included in overhaul seal kit Q210

E100 771E

Enlarged **bold** type item numbers are recommended part to stock for servicing.

Parts Manual

Series 90 55 cc Axial Piston Motors

Fixed displacement motor

Common parts

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
	B10	87-02		8000782	Housing (SB-2004-015)	1
	B50	87-02		001289 (9004800-3708)	Pin	2
	B80	87-02		315325 (9005110-8700)	Plug assembly	1
	B81	87-02		315325 (9005110-8700)	Plug assembly	1
	C30	87-02		11067348	Slipper guide	1
	C40	88-43		11057796	Slipper guide retainer	1
	C45	88-43		11063827	Slipper guide retainer spacer	1
	C50	87-02		8000265	Hold down tube	1
	C80	87-02		329748	Valve plate	1
	D50	87-02		11136441	Thrust plate	1
	G30	87-02		8000721	End cap gasket	1
	G90	05-22		675918 (9007210-1216)	Screw (SB-2004-015)	6
	G90	87-02	05-21	675918 (9007210-1216)	Screw (SB-2004-015)	4
	G95	87-02	05-21	675900 (9007210-1209)	Screw (SB-2004-015)	2
	G96	87-02		9007210-0816	Screw	1
	L10	87-02		5000504	Roller beraing	1
	L20	87-02		9006300-0137	Retaining ring	1
	L25	87-02		11083637	Seal assembly	1
	L40	87-02		11013519	Lip seal	1
	L50	87-02		071845 (9004104-1510)	O-ring	1
	L60	87-02		11083638	Retainer plate	1
	L70	87-02		041160 (9007314-0605)	Screw	3

Special hardware

CBD	QC04	87-02		11137419	Cylinder block kit with special spring	1
	C05	87-02		8000801	Cylinder block assembly with special spring	1
	C20	87-02		8000803	Piston assembly (SB-1988-023)	9
	B83	87-02		140644	Plug assembly	1
EAA	QC04	87-02		8510396	Cylinder block kit w/speed ring	1
	C06	87-02		8000336	Cylinder block assembly w/speed ring	1
	C20	87-02		367672	Piston assembly (SB-1988-023)	9
	B83	87-02		KPPG12508	Speed sensor	1
	QB83	87-02		085043 (9004201-3700)	O-ring	1
EAG	QC04	87-02		8510396	Cylinder block kit w/speed ring	1
	C06	87-02		8000336	Cylinder block assembly w/speed ring	1
	C20	87-02		367672	Piston assembly (SB-1988-023)	9
	B83	87-02		KPPG16511	Speed sensor	1
	QB83	87-02		085043 (9004201-3700)	O-ring	1
EAJ	QC04	06-48		8510396	Cylinder block kit w/speed ring	1
	C06	06-48		8000336	Cylinder block assembly w/speed ring	1
	C20	06-48		367672	Piston assembly	9
	B83	06-48		KPPG166	Speed sensor	1
	QB83	06-48		085043 (9004201-3700)	O-ring	1