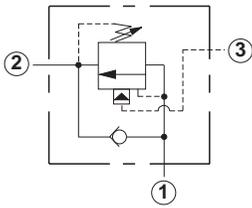


## Counterbalance Valves

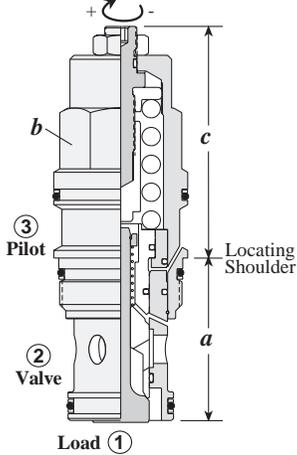
### STANDARD, 4000 PSI MAXIMUM SETTING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	<b>CBCA – LHN</b>	T - 11A	1.38	7/8"	1.97	2.19	30/35
30 GPM	<b>CBEA – LHN</b>	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
60 GPM	<b>CBGA – LHN</b>	T - 17A	1.81	1 1/4"	2.75	3.31	150/160
120 GPM	<b>CBIA – LHN</b>	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### OPTION ORDERING INFORMATION

Turn screw clockwise to reduce setting and release load. Complete Adjustment 3 Turns



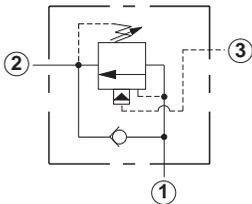
**CB \* \* - \* \* \***

Nominal Capacity	Control**	Cracking Pressure	Seal
<b>C</b> 15 GPM	<b>L</b> Standard Screw	<b>30 psi Check Spring</b>	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>C</b> Tamper Resistant	<b>H</b> 1000 - 4000 psi	<b>V</b> Viton
<b>G</b> 60 GPM		<b>I</b> 400 - 1500 psi	
<b>I</b> 120 GPM			
	Version		
	<b>A</b> 3:1 Pilot Ratio	<b>5 psi Check Spring</b>	
	<b>B</b> 1.5:1 Pilot Ratio (with sealed pilot)	<b>A</b> 1000 - 4000 psi	
	<b>Y</b> 2:1 Pilot Ratio (with bleed through pilot)	<b>B</b> 400 - 1500 psi	

*Adjustment Range Options:  
A and H are standard set at 3000 psi.  
I and B are standard set at 1000 psi.  
Customer may specify setting.*

\*\* See page 244 for information on Control Options

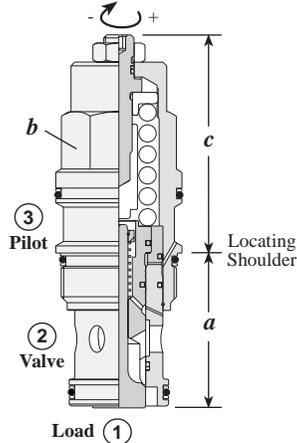
### STANDARD, 5000 PSI MAXIMUM SETTING



Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions				Installation Torque (lb. ft.)
			a	b	L	C	
15 GPM	<b>CBCG – LJN</b>	T - 11A	1.38	7/8"	1.97	2.19	30/35
30 GPM	<b>CBEG – LJN</b>	T - 2A	1.38	1 1/8"	2.38	2.50	45/50
60 GPM	<b>CBGG – LJN</b>	T - 17A	1.81	1 1/4"	2.75	3.31	150/160
120 GPM	<b>CBIG – LJN</b>	T - 19A	2.50	1 5/8"	3.50	4.09	350/375

### OPTION ORDERING INFORMATION

Turn screw clockwise to reduce setting and release load. Complete Adjustment 3 Turns



**CB \* \* - \* \* \***

Nominal Capacity	Control**	Cracking Pressure	Seal
<b>C</b> 15 GPM	<b>L</b> Standard Screw	<b>30 psi Check Spring</b>	<b>N</b> Buna-N
<b>E</b> 30 GPM	<b>C</b> Tamper Resistant	<b>J</b> 2000 - 5000 psi	<b>V</b> Viton
<b>G</b> 60 GPM		<b>K</b> 1000 - 2500 psi	
<b>I</b> 120 GPM			
	Version		
	<b>G</b> 4.5:1 Pilot Ratio	<b>5 psi Check Spring</b>	
	<b>H</b> 10:1 Pilot Ratio	<b>C</b> 2000 - 5000 psi	
	<b>L</b> 2.3:1 Pilot Ratio (with sealed pilot)	<b>D</b> 1000 - 2500 psi	

*Adjustment Range Options:  
J and C are standard set at 3000 psi.  
K and D are standard set at 2000 psi.  
Customer may specify setting.*

\*\* See page 244 for information on Control Options

## TECHNICAL TIPS / PERFORMANCE CURVES

### Counterbalance Valves, 3:1, 1.5:1 and 2:1 Pilot Ratio, External Pilot, Non-vented

#### Applications

The Sun three port counterbalance cartridges (with pilot to open assist) are modulating devices that allow free flow from port 2 (inlet) to port 1 (load) and then block reverse flow until a pilot pressure inversely proportional to the load pressure is sensed at port 3 (pilot) or load pressure exceeds relief setting. These valves improve the motion control of most control valve systems by ensuring that the actuator always sees a positive load pressure, even under overrunning load situations.

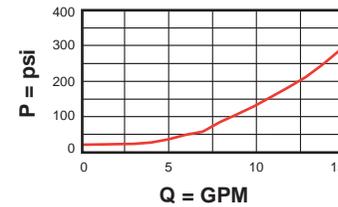
#### Design Concepts and Features

- Recommended minimum setting should be 1.3 times maximum load induced pressure.
- 3:1, 1.5:1, 2:1 pilot ratio, load holding to 3000 psi (with 4000 psi setting).
- Load reactive pilot assist for overcenter load control applications.
- 5 drops/min. maximum leakage at reseal.
- Reseat exceeds 85% of set pressure at standard setting.
- Back pressure at Port 2 may adversely affect operation of valve. For circuits with back pressure Sun recommends vented counterbalance valves CW\*\* (vented valves).

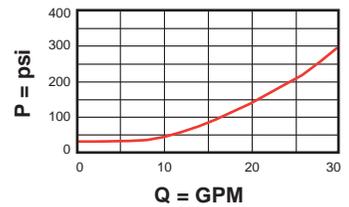
#### Performance Curves

##### Free Flow and Pilot Open Pressure Drop

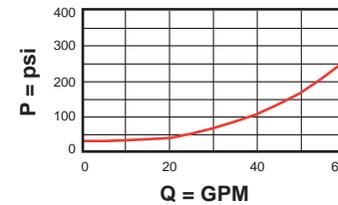
**CBC\*-L\*N**



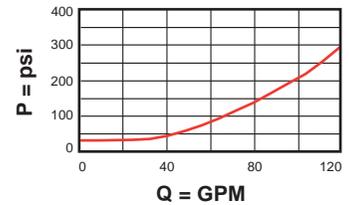
**CBE\*-L\*N**



**CBG\*-L\*N**



**CBI\*-L\*N**



### Counterbalance Valves, 4.5:1, 10:1 and 2.3:1 Pilot Ratio, External Pilot, Non-vented

#### Applications

The Sun three port counterbalance cartridges (with pilot to open assist) are modulating devices that allow free flow from port 2 (inlet) to port 1 (load) and then block reverse flow until a pilot pressure inversely proportional to the load pressure is sensed at port 3 (pilot) or load pressure exceeds relief setting. These valves improve the motion control of most control valve systems by ensuring that the actuator always sees a positive load pressure, even under overrunning load situations.

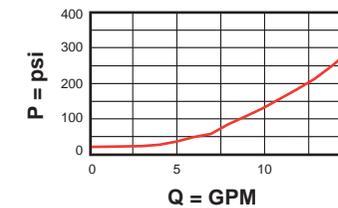
#### Design Concepts and Features

- Recommended minimum setting should be 1.3 times maximum load induced pressure.
- 4.5:1 10:1, 2.3:1 pilot ratio, load holding to 3760 psi (with 5000 psi setting).
- Load reactive pilot assist for overcenter load control applications.
- 5 drops/min. maximum leakage at reseal.
- Reseat exceeds 85% of set pressure at standard setting.
- Back pressure at Port 2 may adversely affect operation of valve. For circuits with back pressure Sun recommends vented counterbalance valves CW\*\* (vented valves).

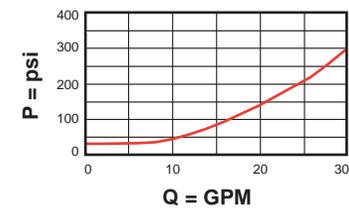
#### Performance Curves

##### Free Flow and Pilot Open Pressure Drop

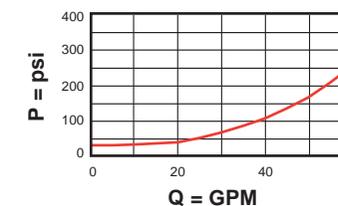
**CBC\*-L\*N**



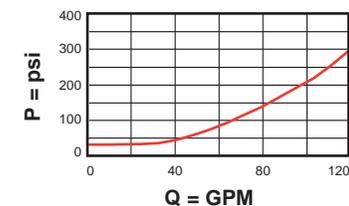
**CBE\*-L\*N**



**CBG\*-L\*N**



**CBI\*-L\*N**



### General Application Requirements

- Operating Temperature Range: Buna-N seals -50° F to 200° F, Viton seals 0° F to 250° F.
- Viscosity Range: 60-3000 SUS.
- Fluid Contamination Level: ISO 4406 18/15 or better; Recommend  $\beta_{10} \geq 75$  to achieve ISO 18/15 or better in most systems.
- Factory Pressure Setting for cartridge is established at cracking flow 35 cc/min.