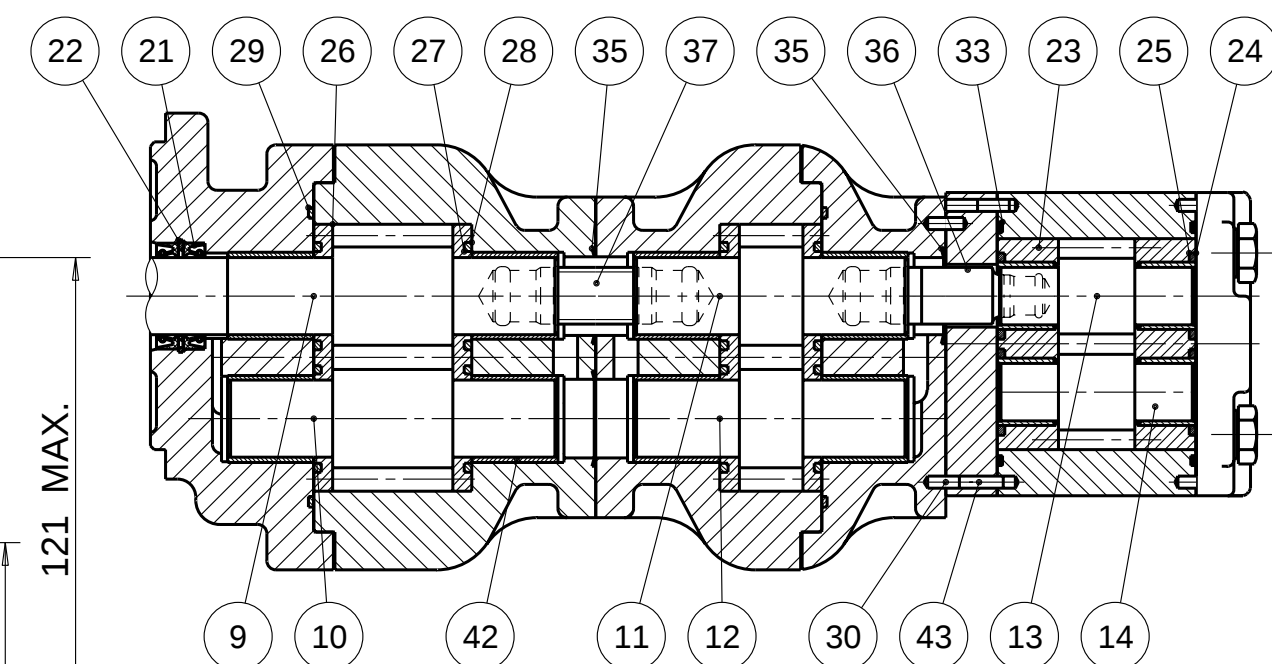
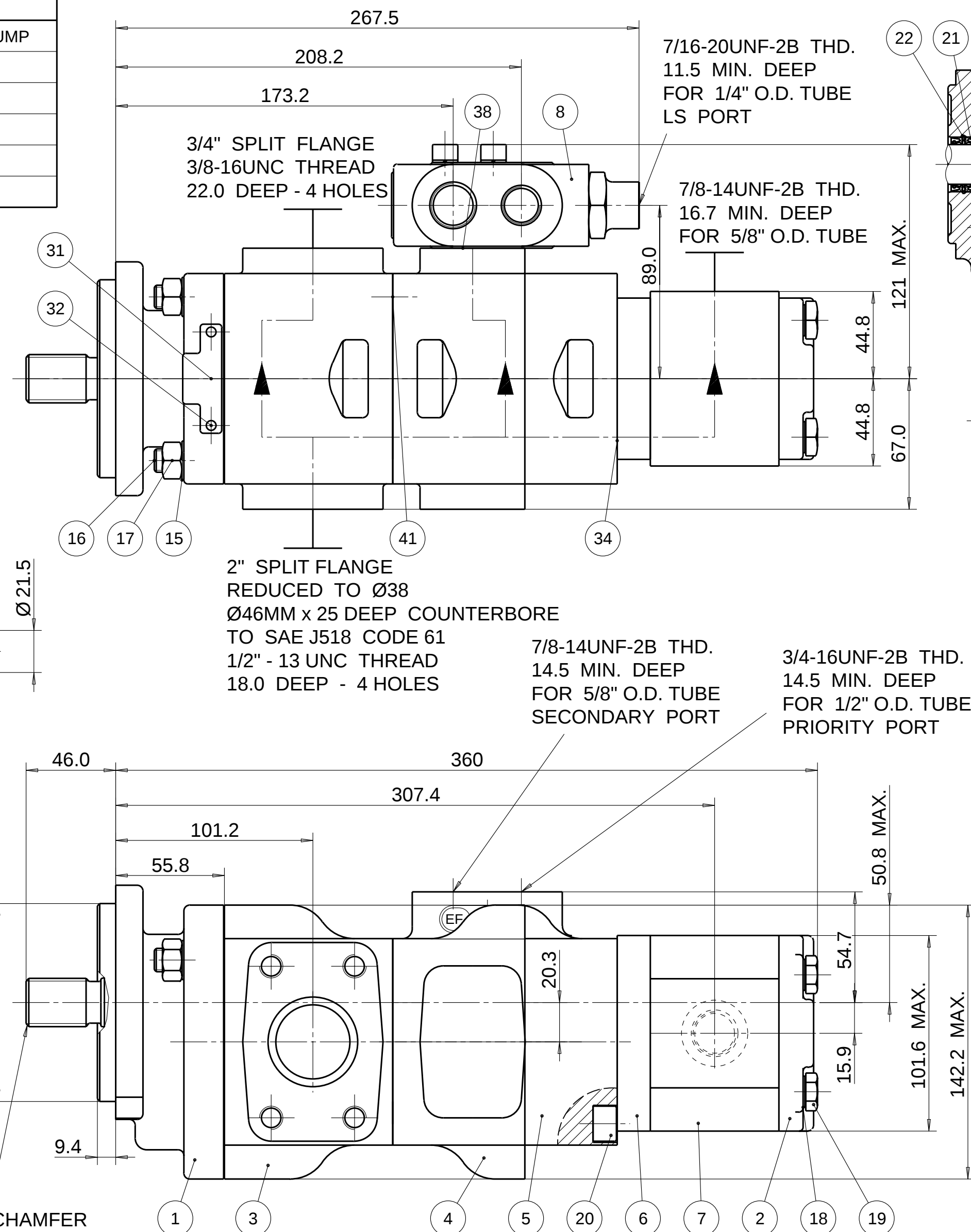
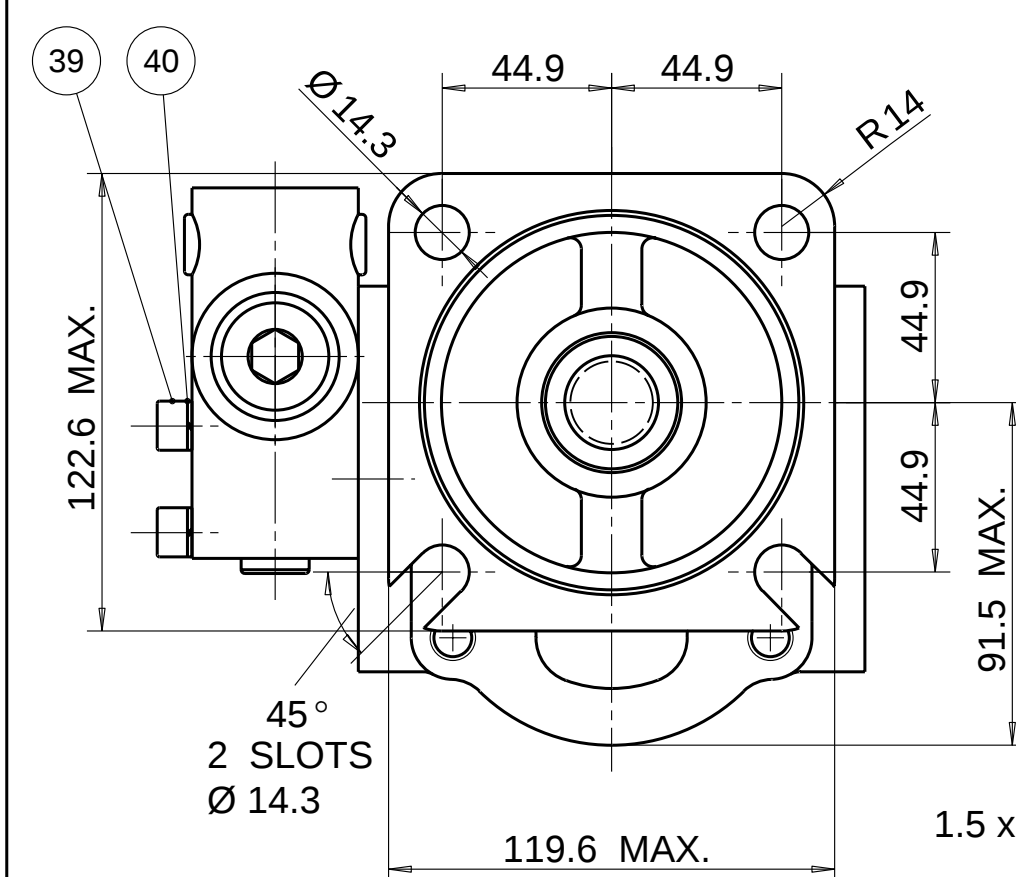


TORQUE :
20 +3 Nm



1 FOR ASSEMBLY INSTRUCTIONS SEE DWG. NO. "620-B1"+"511-B1"
"PGP620+PGP511 PUMP ASSEMBLY INSTRUCTIONS".

32	391 1432 004	2	SCREW. DR.	44			
31	391 2183 227	1	NAMEPLATE	43	391 2080 079	1	PIN
30	391 2080 078	4	PIN	42	8682-018-00C	8	BUSH
29	9312-641-004	2	SEAL. SECT.	41	8676-024-003	2	HOLLOW D.
28	8682-015-00Q	4	SEAL. ELEM.	40	391 3782 256	3	WASHER
27	8682-016-00L	4	SEAL. ENERG	39	9114-318-00D	3	M8 SCREW
26	8682-058-00M	4	BAL. PLATE	38	9323-644-006	1	O-RING
25	8611-015-000	2	SEAL.BK UP	37	73240:4106696	1	COUPLING
24	8611-016-00R	2	SEAL.ELEM.	36	73330:4106685	1	COUPLING
23	8898-207-00U	2	BUSH.BLOCK	35	9313-024-00W	4	O-RING
22	9211-530-006	2	CIRCLIP	34	9313-019-00G	1	O-RING
21	8682-019-00Z	2	SEAL. LIP	33	9313-145-00B	2	O-RING
ITEM	PART NO	REQD		ITEM	PART NO	REQD	

20	391 1402 258	2	M12 SCREW x 210
19	391 1401 547	4	M10 SCREW x 110
18	391 3782 231	4	WASHER
17	391 1451 149	2	M12 NUT
16	391 1425 644	2	M12 DIN939 x 190
15	9222-575-009	4	WASHER
14	334 2716 000	1	DRIVEN GEAR
13	334 2616 000	1	DRIVE GEAR
12	702 2719 000	1	DRIVEN GEAR
11	702 2619 010	1	DRIVE GEAR
10	702 2736 000	1	DRIVEN GEAR
9	702 1236 800	1	DRIVE GEAR
8	350 9612 008	1	PORT MOUNTED LSPV
7	334 8616 310	1	HOUSING
6	391 2183 361	1	SPACER
5	77020:4112394	1	COVER
4	702 6919 001	1	BODY
3	702 6236 890	1	BODY
2	334 3000 100	1	COVER
1	2PRF09B39	1	FLANGE
ITEM	PART NO	REQ'D	DESCRIPTION

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PGP620B0360AE1A3*MS7S2C-620B0190XB1J6C-511A0160XB1D4B1B1+LSPV

STANDARDS:
MOUNTING FLANGE
TO SAE J744
STRAIGHT THREADS
TO SAE J514b

ADM	P
CTR	
REV	18FEB08
DTE	
WT	30.2 kg

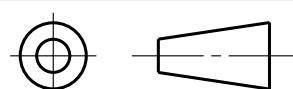
DIMENSIONS ARE MM

DR.BY	DATE	CH.BY	DATE	SCAL
WS	18FEB08	JS	18FEB08	1/2

8998S

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THIRD ANGLE PROJECTION



EXP NO.

FIRST USED

08 - 02 - 627

8998S

DWG REDRAWN WITH PIN DESIGN FOR SECTION THREE

SYM.	REVISIONS	18FEB08 WS 08-02-627
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WITH EXCEPTION OF DRIVE SHAFT, FLANGE SPIGOT AND MTG. FACE
PLUS AREAS AROUND PORTS, ALL SURFACES ARE PAINTED
BLACK ZSS - A1 (AA-O-05.2)

CUSTOMER
PART NUMBER:
20 / 918300