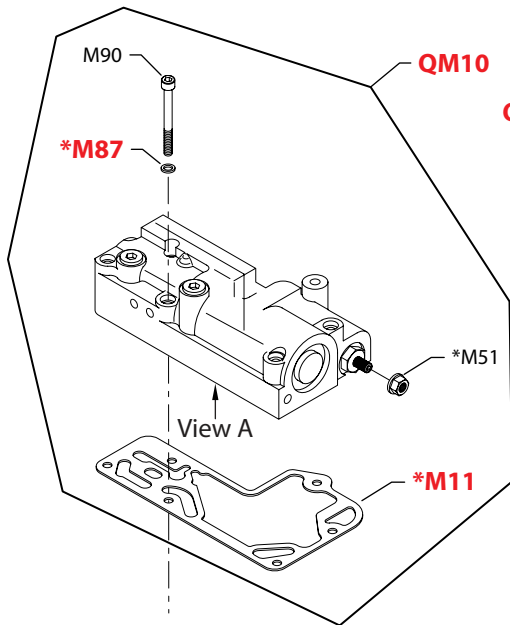




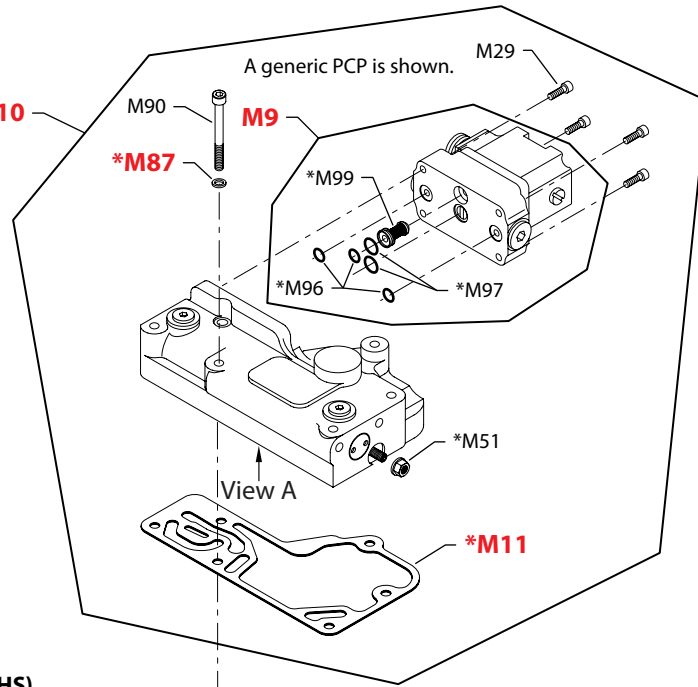
Variable displacement
pump

(HD)

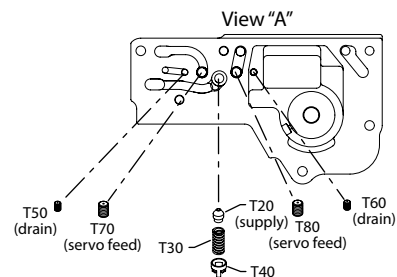
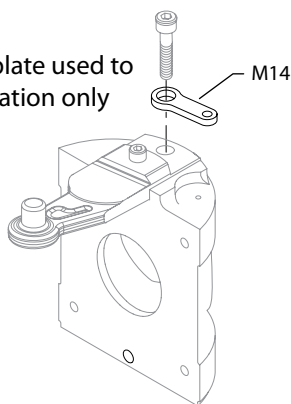
(KA)



(HF, HM & HS)



Generic swashplate used to
show link location only



Possible orifice locations

NOTE: All orifices present in the original control must be transferred to the replacement control. If replacement control contains pre-installed orifices, remove and discard them before transferring existing orifices to new control.

* = included in control seal kit QM210

E100 100E

Enlarged **bold** type item
numbers are recommended
part to stock for servicing.

Variable displacement pump
Control

Order Code	Item	Date Begin	Date End	Part Number	Part Name	Qty. per Model/Kit
HD	M11	94-20		501665	Control gasket	1
	M14	94-20		747451	Feedback link	1
	M51	94-20		9003509-0008	Seal nut	1
	M87	94-20		592386	Seal washer	1
	M90	94-20		692889 (9007314-0611)	Screw	6
	QM10	94-20		11098674	HDC kit, 6-18 bar	1
	QM210	94-20		11096265	Control seal kit	1

HF	M11	94-20		8801241	Control gasket (SB-1999-065)	1
	M14	94-20		747451	Feedback link	1
	M51	94-20		9003509-0008	Seal nut	1
	M87	94-20		592386	Seal washer	1
	M90	94-20		692889 (9007314-0611)	Screw	6
	QM10	94-20		8510157	HDC kit, 3-11 bar	1
	QM210	94-20		11096266	Control seal kit	1

HM	M11	98-27		8801241	Control gasket	1
	M14	98-27		747451	Feedback link	1
	M51	98-27		9003509-0008	Seal nut	1
	M87	98-27		592386	Seal washer	1
	M90	98-27		692889 (9007314-0611)	Screw	6
	QM10	98-27		11013637	HDC kit, 1.1 - 6.7 bar	1
	QM210	98-27		11096266	Control seal kit	1

HS	M11	05-43		8801241	Control gasket	1
	M14	05-43		747451	Feedback link	1
	M51	05-43		9003509-0008	Seal nut	1
	M87	05-43		592386	Seal washer	1
	M90	05-43		692889 (9007314-0611)	Screw	6
	QM10	05-43		11020565	HDC kit, 6 - 18 bar	1
	QM210	05-43		11096266	Control seal kit	1

KA	M9	94-20		MCV116G4201	PCP, MS connector	1
	M11	94-20		8800923	Control gasket	1
	M14	94-20		747451	Feedback link	1
	M29	94-20		K07067	Screw	4
	M51	94-20		9003509-0008	Seal nut	1
	M87	94-20		592386	Seal washer	1
	M90	94-20		692889 (9007314-0611)	Screw	6
	M96	94-20		011296 (9004105-0120)	O-ring	3
	M97	94-20		9004105-0130	O-ring	2
	M99	94-20		K08572	Filter assembly	1
	QM10	94-20		8510155	EDC3 kit, MS connector	1
	QM210	94-20		11095724	Control seal kit	1