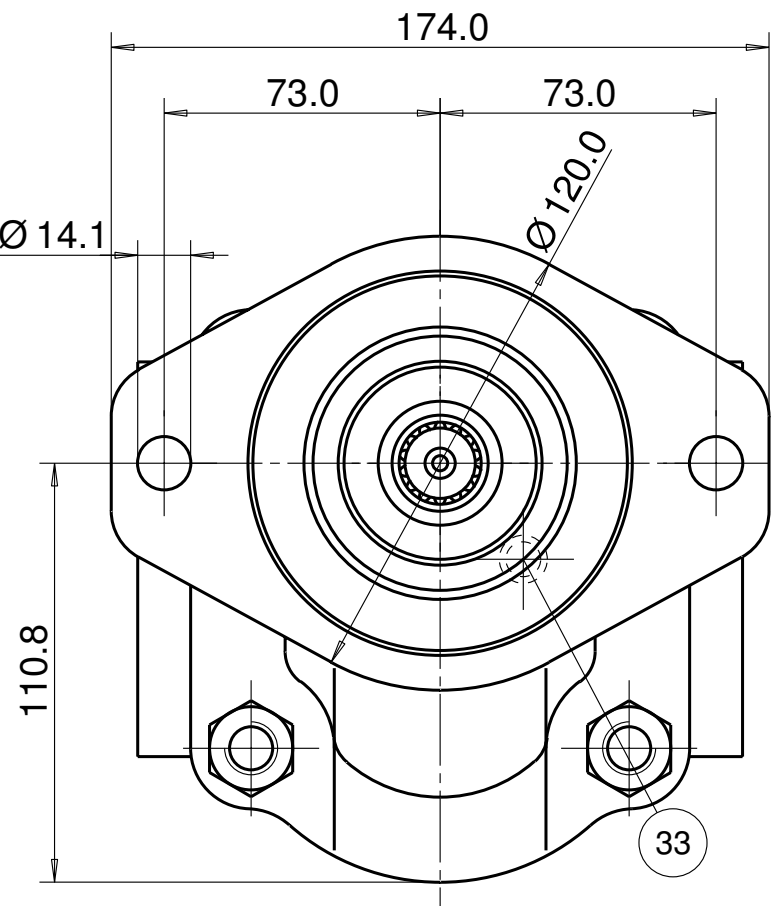
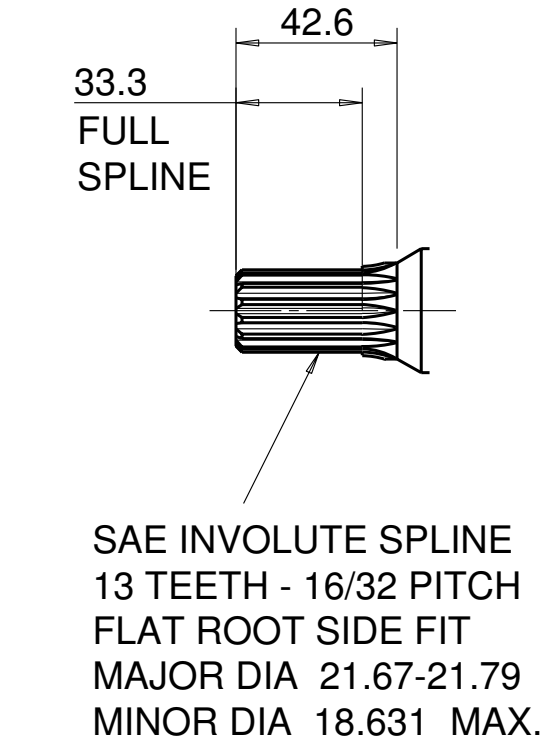


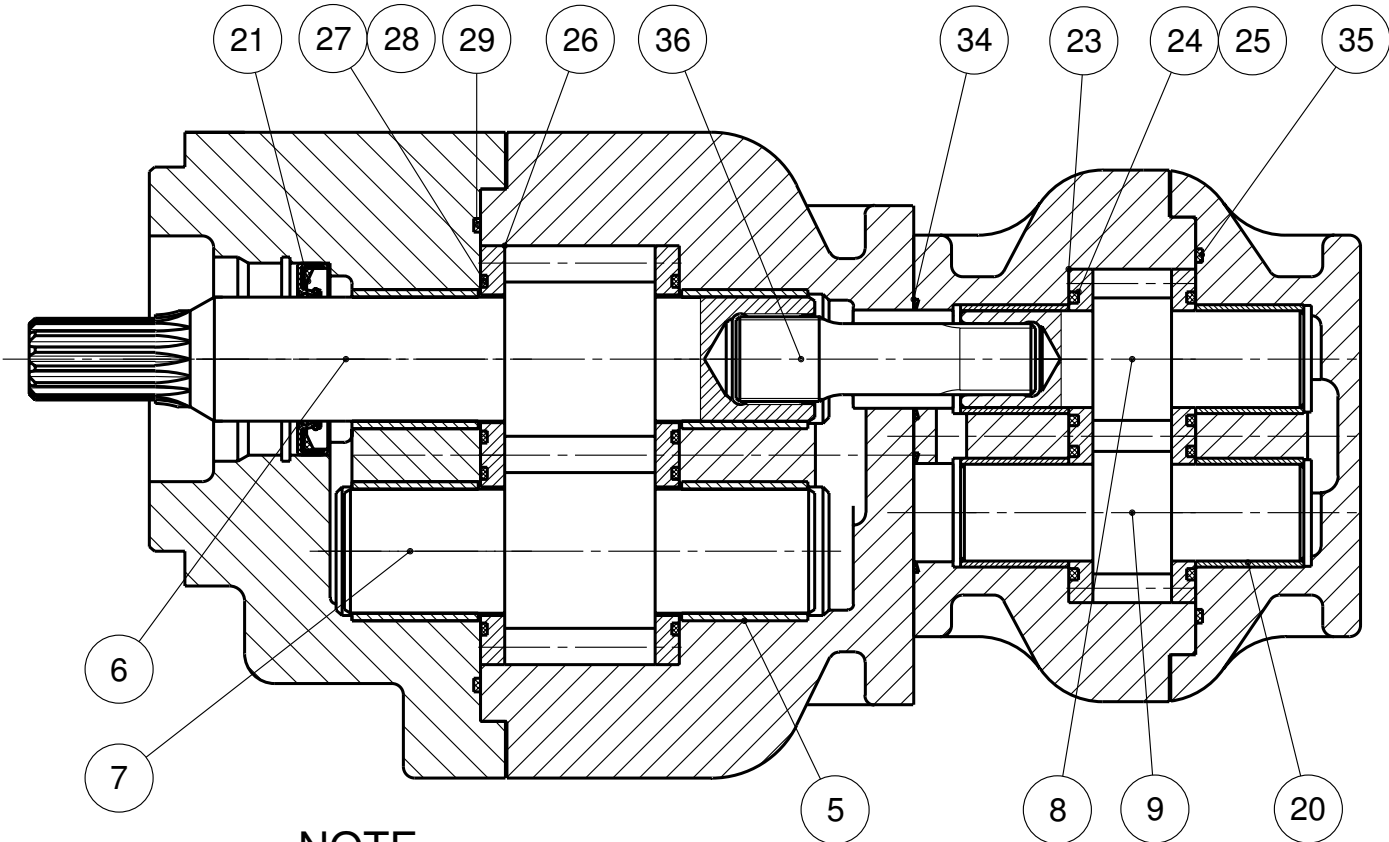
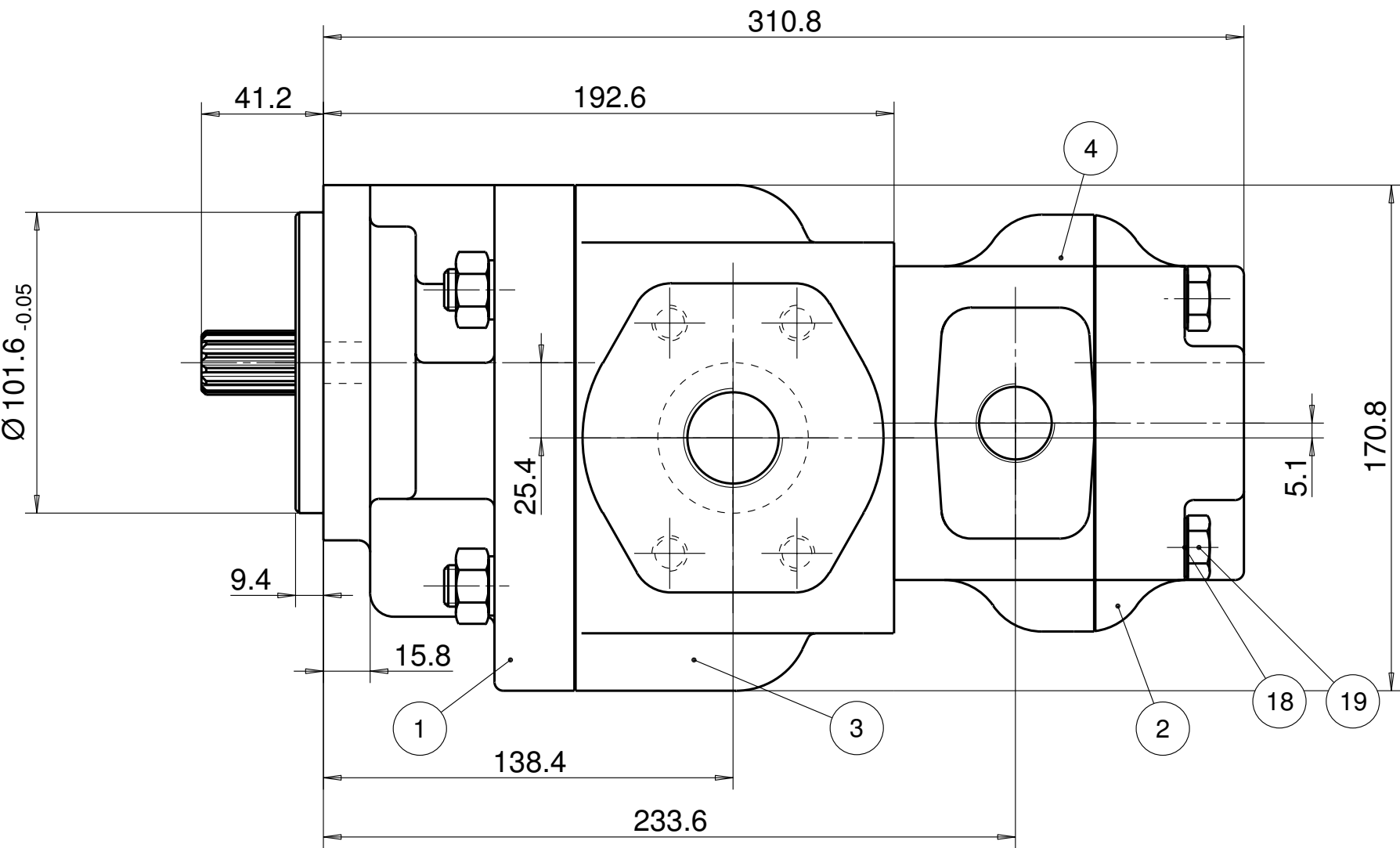
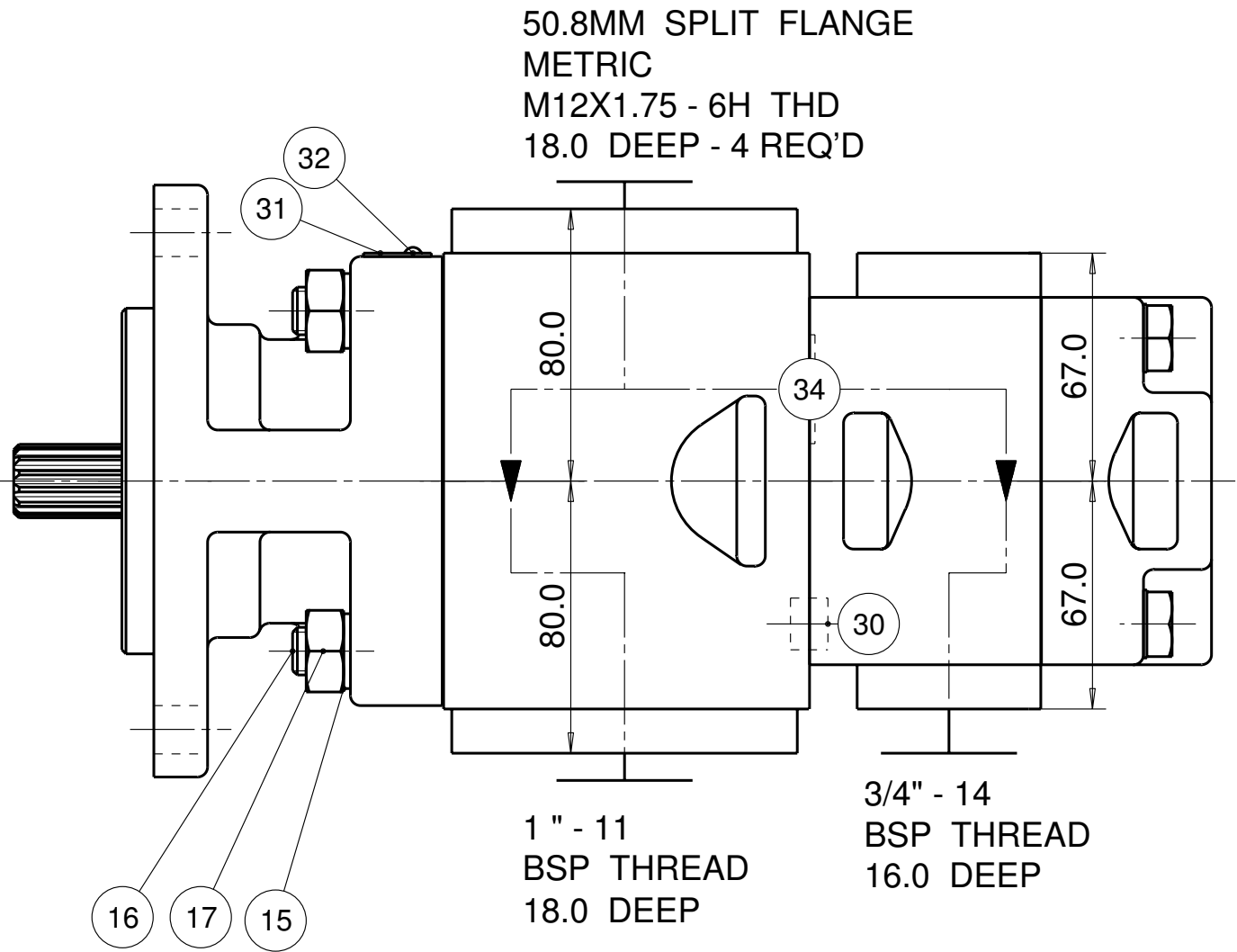
PUMP DATA	PUMP I	PUMP II
DISPLACEMENT	60,0 ccm	19,0 ccm
MAX. PRESSURE	240 bar	240 bar
SPEED RATE	500 TO 2300 min ⁻¹	
MAX. INPUT SHAFT TORQUE	328 Nm	
ROTATION	CLOCKWISE	



THIRD ANGLE PROJECTION
EXP NO.
FIRST USED
06 - 12 - 614
704 9521 018

SYM.	REVISIONS
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WITH EXCEPTION OF DRIVE SHAFT, FLANGE SPIGOT AND MTG. FACE
PLUS AREAS AROUND PORTS, ALL SURFACES ARE PAINTED
BLACK ZSS - A1 (AA-O-05.2)



NOTE

- FOR ASSEMBLY INSTRUCTIONS SEE DWG. NO. "640-B1" AND "620-B1" "PGP640 AND PGP620 PUMP ASSEMBLY INSTRUCTIONS".
- NAMEPLATE LOCATION MAY BE VARY DUE TO DESIGN CRITERIA OR MANUFACTURING LOCATION.

28	391 2882 491	2	SEAL, BK-UP	36	704 1133 007	1	SFT, CONN.
27	391 2882 490	2	SEAL. CHANN	35	9312-641-004	1	SEAL. SECT.
26	391 2185 143	2	THR. PLATE	34	9313-024-00W	3	O-RING
25	8682-015-00Q	2	SEAL. ELEM.	33	391 2286 004	1	PLUG
24	8682-016-00L	2	SEAL. ENERG	32	391 1432 004	2	SCREW. DR.
23	8682-058-00M	2	THR. PLATE	31	391 2183 227	1	NAMEPLATE
22				30	8676-024-003	2	HOLLOW D.
21	391 2883 103	1	SEAL. LIP	29	391 2881 611	1	SEAL. SECT.
ITEM	PART NO	REQD		ITEM	PART NO	REQD	

20	8682-018-00C	4	BUSH
19	8699-128-00W	4	M12 FASTENER X128
18	9222-575-009	4	WASHER
17	391 1451 240	4	M14 NUT
16	391 1425 689	4	M14 SCREW
15	391 3782 329	4	WASHER
14			
13			
12			
11			
10			
9	702 2719 000	1	DRIVEN GEAR
8	702 2619 000	1	DRIVE GEAR
7	704 2760 000	1	DRIVEN GEAR
6	704 1260 400	1	DRIVE GEAR
5	391 0482 232	4	BUSH
4	702 6219 415	1	BODY
3	704 7460 898	1	BODY
2	2PRC01M	1	COVER
1	704 5421 000	1	FLANGE
ITEM	PART NO	REQ'D	DESCRIPTION

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PGP640B0600CD1H3NT6E6C-620A0190XB1E5B1B1

MATERIAL	ADM CTR P	
REV DTE	000000	
H.E.-STD:	WT 32.7 kg	DIMENSIONS ARE MM

		Pump & Motor Division Chemnitz	
DR.BY	DATE	CH.BY	DATE
JS	13DEC06	WS	13DEC06
704 9521 018		1/2	
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