



Bulletin HY17-8860-M1/UK

Spare Parts List

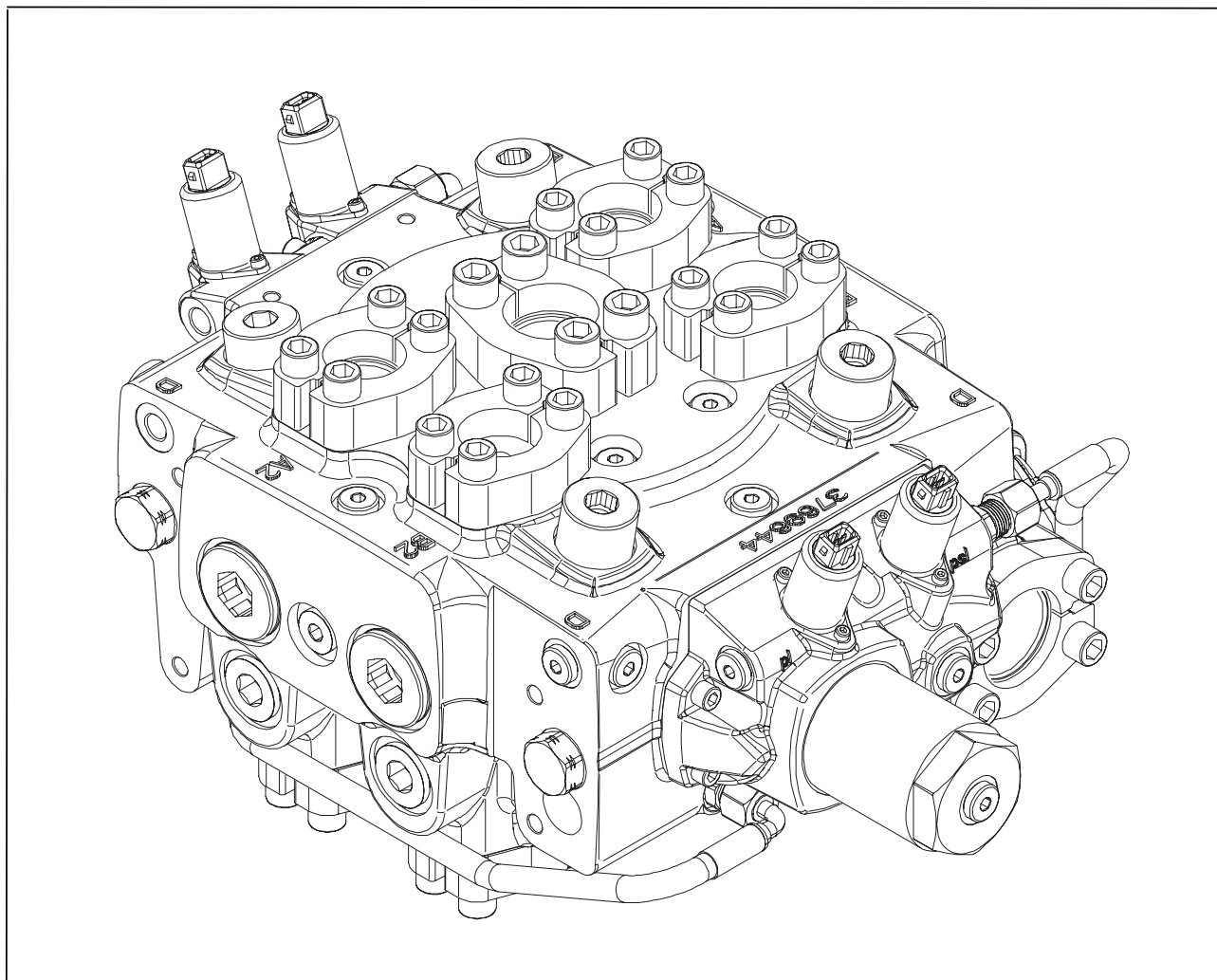
Series M402LS

Effective date:

Mars 27, 2020

Supersedes:

October 2, 2018



This list of spare parts is designed to give you a good idea of the components included in the product range for valves. To see precisely which component is used for a specific product, you will need to look at the customer specification for the product in question. The customer specification contains a number of entries, and for each entry, a code pressure or flow is specified with a code or a number. To help you find your way around, this list of spare parts contains references to these entries and codes.

Codes on the image page of the list of spare parts usually appear in bold and enclosed in a border. The table page contains available spare part sets. The ordering code is the product code that appears in the Part column.

The spare part to be used is determined by the first two columns, which contain the entry and the code from the customer specification. If these columns are empty, the spare part set is valid regardless of the selected code, unless indicated otherwise

The symbols in the frame below are used in this Spare Parts List to help you find the right tools, the right torques, suitable grease etc.

Technical index description

- 1 = Item pos. no. 1.
1(2x) = Item pos. no. 1, contains 2 pieces in the kit
1[2] = Item pos. no. 2 already mounted on item pos. no. 1 at delivery.
1[2](2x) = Item pos. no. 1 (see above) contains 2 pieces in the kit.

Conversion factors

1 kg	= 2.2046 lb
1 N	= 0.22481 lbf
1 Nm	= 0.10197 kpm
1 bar	= 14.504 psi
1 l	= 0.21997 UK gallon
1 l	= 0.26417 US gallon
1 cm ³	= 0.061024 in ³
1 m	= 3.2808 feet
1 mm	= 0.03937 in
1°C	= (9/5°C + 32)°F

Symbols for servicing

 = Phillips screw	 = Thread for disassembly type...
 = Slot screw	 = Tightening torque. Nm tol. ±15%
 = Socket head dimensions in mm and/or inch	 = Use locking/sealing fluid type...
 = Hexagon dimensions in mm and/or inch	 = Use corrosion preventative type...
 = Sixpoint socket	 = Use hydraulic liquid for lubrication
 = Wrench size in mm and/or inch or special assembly/disassembly tool needed. No...	 = Use grease type...
 = Factory preadjusted item, see appendix A	 = Spool classifies by size, see appendix A



WARNING – USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

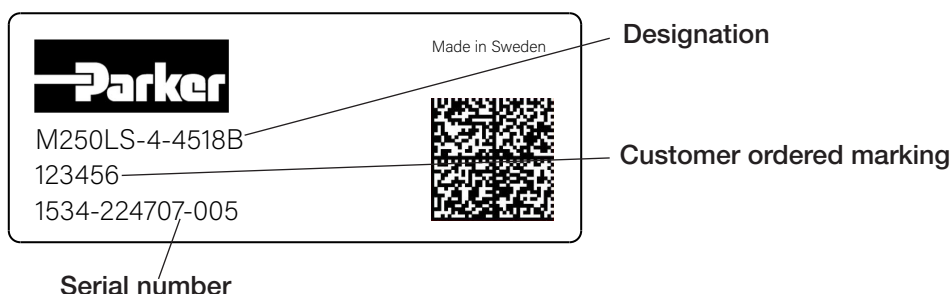
To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

Offer of Sale

Please contact your Parker representation for a detailed "Offer of Sale".

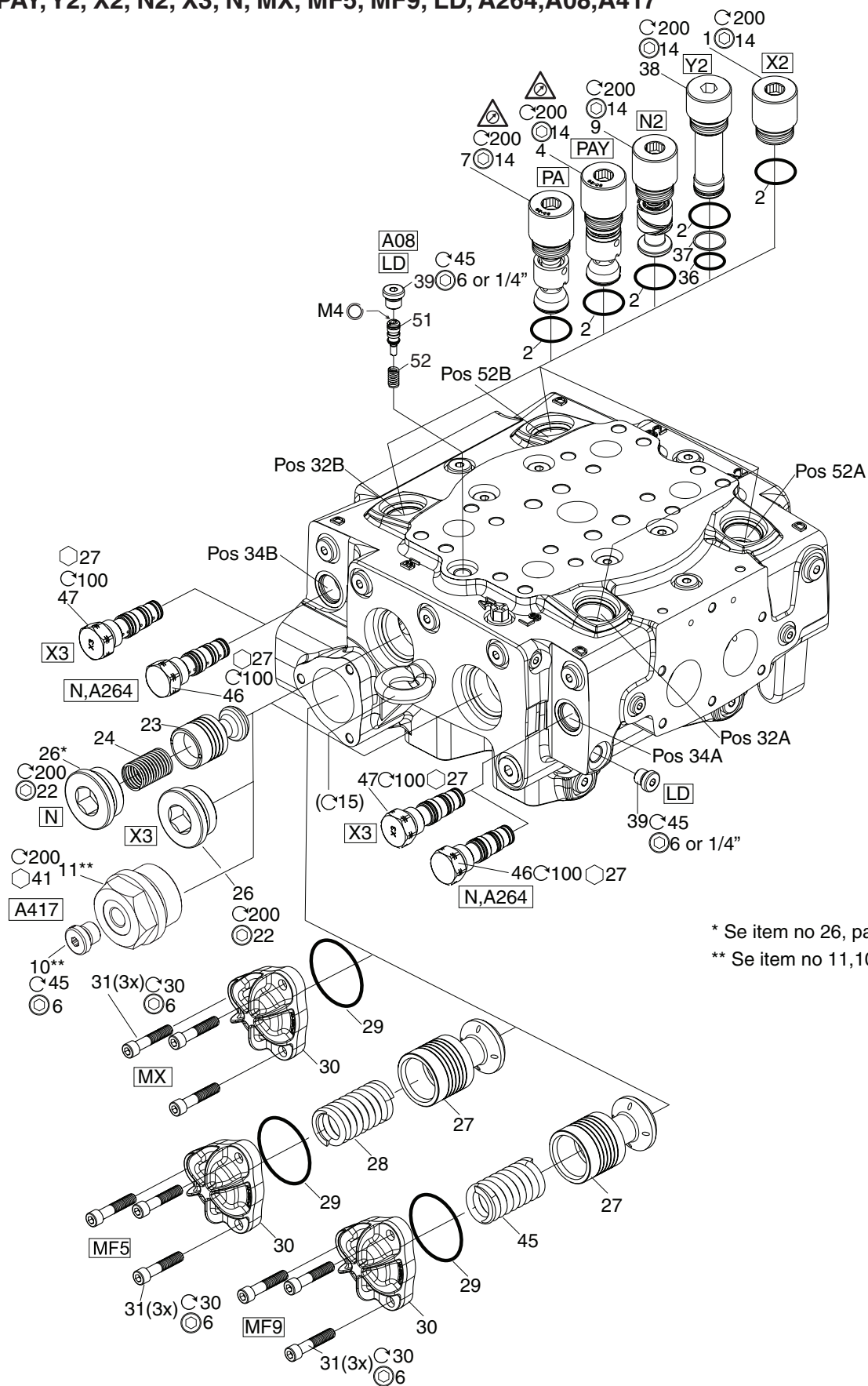
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Valve serial numbers consist of three groups of digits
 The first group shows year and week of manufacture:
 In this example, 1534 means week 34 of 2015
 The remaining digits are for internal use within Parker

PA, PAY, Y2, X2, N2, X3, N, MX, MF5, MF9, LD, A264, A08, A417

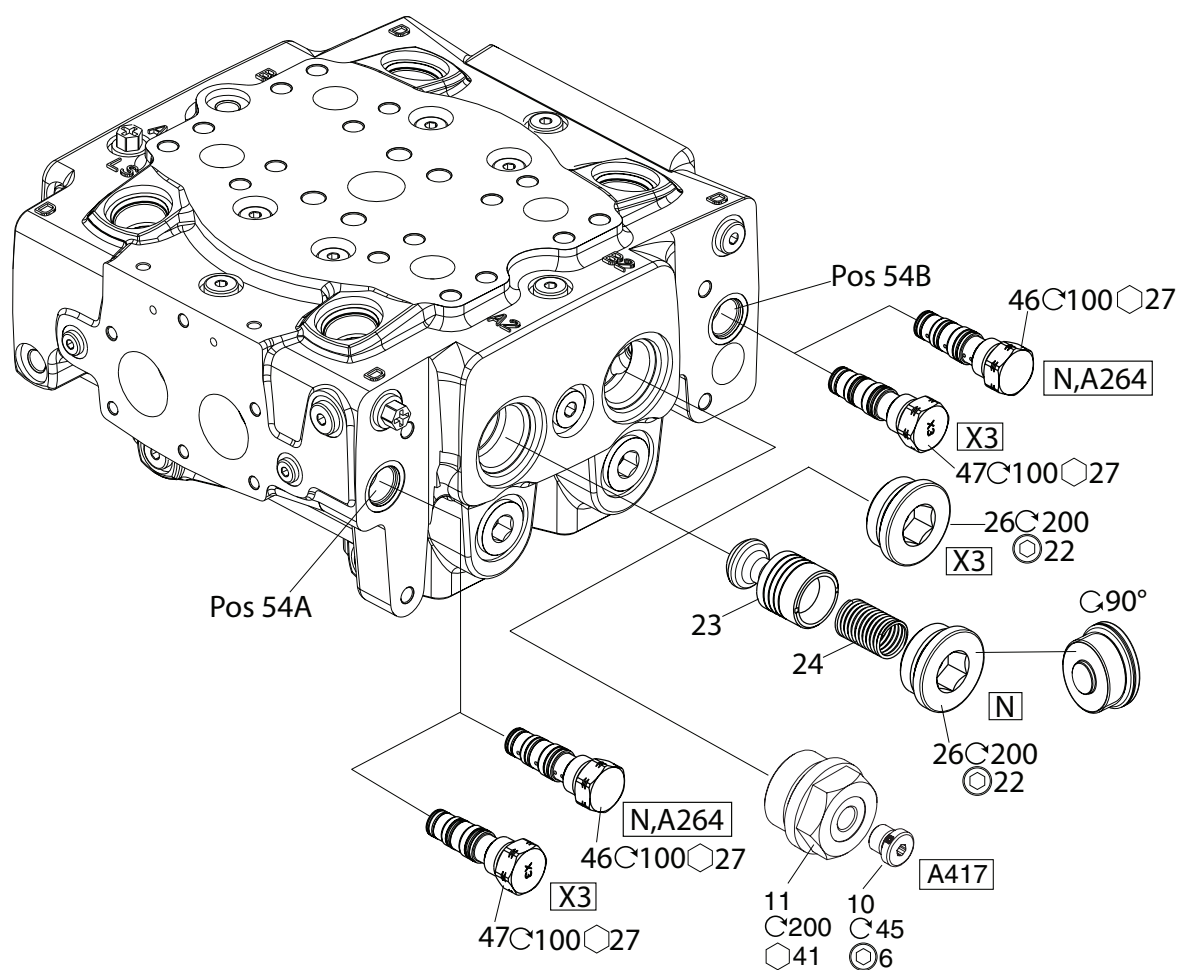


* Se item no 26, page 6.

** Se item no 11,10, page 6.

See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
MF5	10	397000K004	Counter pressure valve 5 bar	27, 28
MF5	10	6763425	Spring kit MF5	28
MF9	10	397000K005	Counter pressure valve 9 bar	27, 45
MF9	10	6763426	Spring kit MF9	45
MF5, MF9, MX	10	397000K006	Cover	29, 30, 31(3x)
MF5, MF9, MX	10	6761033	Seal kit cover	29 (2x)
N	34A, 34B	6763282	Supply check valve	23, 24
N	34A, 34B	6764407	Supply check valve, cpl., N	23, 24, 26
N, X3	34A, 34B	6764406	Plug X3	26
X3	34A, 34B	6760295	Cavity plug X3	47
N	34A, 34B	6760680	Sequence valve N	46
A264	34A, 34B	6760624	Sequence valve A264	46
N, X3, A264	34A, 34B	302000K805	Seal kit N, X3, A264	Not shown
X2	32A, 32B, 52A, 52B	397000K010	Plug X2	1 [2]
Y2		397000K041	Plug Y2	38 [2, 36, 37]
Y2		6761036	Seal kit Y2	2, 36, 37
N2		397000K012	Check valve, N2	9 [2]
LD + M6, M3	11 + 09	6760290	Load signal drainage valve	39, 51, 52
LD + U6, U3	11 + 09	6760291	Load signal drainage valve	39, 51, 52
A08 + M6, M3	14 + 11 + 09	6760290	Load signal drainage valve,A08	39, 51, 52
A08 + U6, U3	14 + 11 + 09	6760291	Load signal drainage valve,A08	39, 51, 52
LD + M6, M3	11 + 09	-	Plug VST114X1.5EDCF	39
LD + U6, U3	11 + 09	-	Plug 6HP5ON-S	39
PAY	32* or 52*			See page 7
PA + 40		6760263	Pressure relief valve PA, 40/20	7 [2] 
PA + 80	32A + 33A or 32B + 33B or 52A + 53A or 52B + 53B	397001K074	Pressure relief valve PA, 80/20	7 [2] 
PA + 100		397001K048	Pressure relief valve PA, 100/20	7 [2] 
PA + 125		397001K049	Pressure relief valve PA, 125/20	7 [2] 
PA + 140		397001K050	Pressure relief valve PA, 140/20	7 [2] 
PA + 160		397001K051	Pressure relief valve PA, 160/20	7 [2] 
PA + 175		397001K052	Pressure relief valve PA, 175/20	7 [2] 
PA + 190		397001K053	Pressure relief valve PA, 190/20	7 [2] 
PA + 210		397001K054	Pressure relief valve PA, 210/20	7 [2] 
PA + 230		397001K055	Pressure relief valve PA, 230/20	7 [2] 
PA + 250		397001K056	Pressure relief valve PA, 250/20	7 [2] 
PA + 270		397000K015	Pressure relief valve PA, 270/20	7 [2] 
PA + 280		397000K016	Pressure relief valve PA, 280/20	7 [2] 
PA + 300		397000K017	Pressure relief valve PA, 300/20	7 [2] 
PA + 310		397000K018	Pressure relief valve PA, 310/20	7 [2] 
PA + 320		397000K019	Pressure relief valve PA, 320/20	7 [2] 
PA + 350		397000K022	Pressure relief valve PA, 350/20	7 [2] 
PA + 365		397000K024	Pressure relief valve PA, 365/20	7 [2] 
PA + 380		397001K057	Pressure relief valve PA, 380/20	7 [2] 
PA + 390		397000K025	Pressure relief valve PA, 390/20	7 [2] 
PA + 400		397000K026	Pressure relief valve PA, 400/20	7 [2] 
X2, Y2, N2, PA		6761035	Seal kit	2(5x)

PAY, X3, N, A264,A417



See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
N	54A, 54B	6763282	Supply check valve	23, 24
N	54A, 54B	6764407	Supply check valve, cpl., N	23, 24, 26
N, X3	54A, 54B	6764406	Plug X3	26
X3	54A, 54B	6760295	Cavity plug X3	47
N	54A, 54B	6760680	Sequence valve	46
A264	54A, 54B	6760624	Sequence valve A264	46
N, X3, A264	54A, 54B	302000K805	Seal kit N, X3, A264	Not shown
A417	35A,35B 55A, 55B	6764135	Plug M42x2-M14x1,5, A417	11[10]

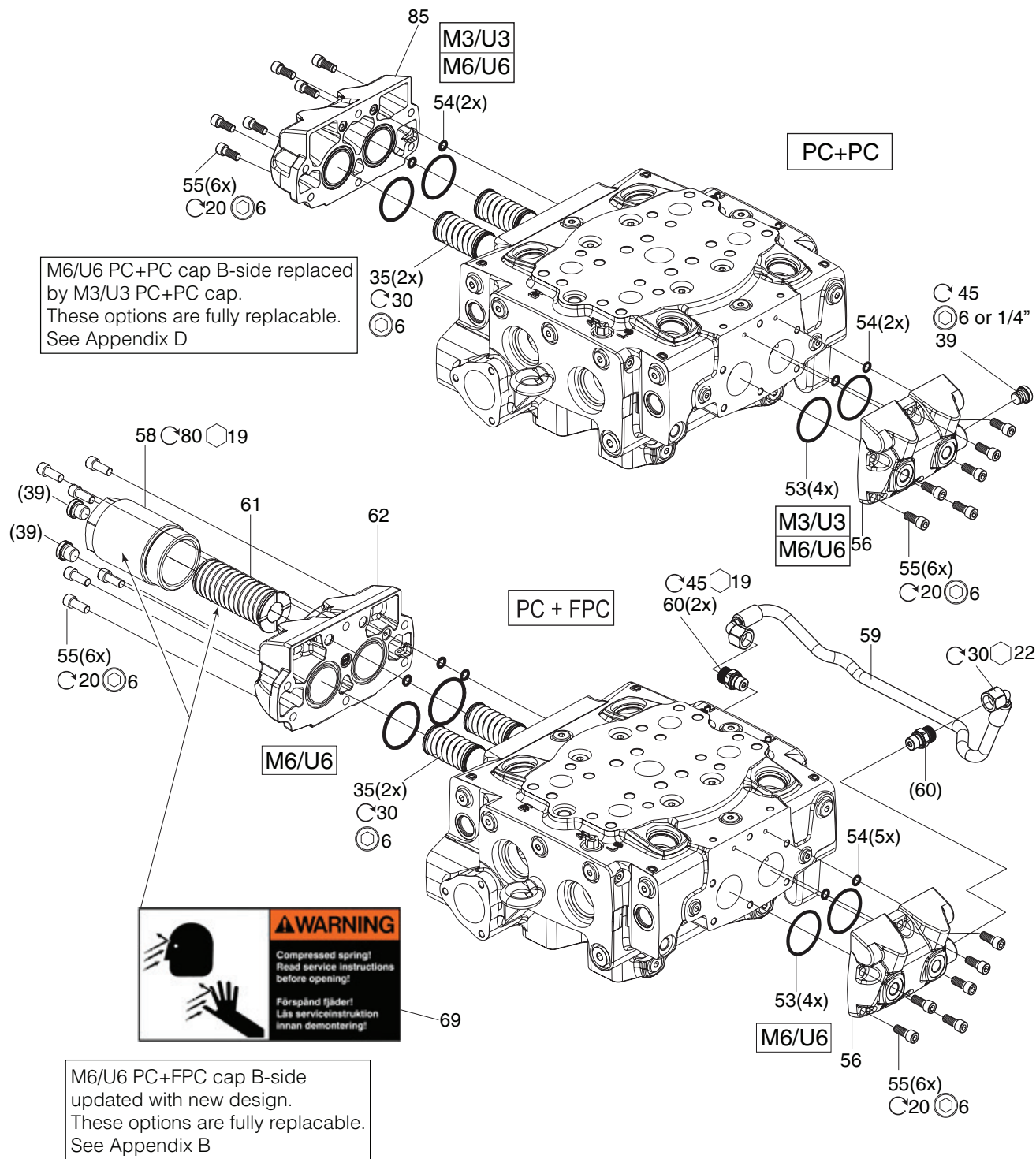
Pressure relief valve PAY. See page 4.

See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
PAY + 80	32A + 33A or 32B + 33B or 52A + 53A or 52B + 53B	397001K075	Pressure relief valve PAY, 80/20	4 [2] 
PAY + 100		397001K058	Pressure relief valve PAY, 100/20	4 [2] 
PAY + 125		397001K059	Pressure relief valve PAY, 125/20	4 [2] 
PAY + 140		397001K068	Pressure relief valve PAY, 140/20	4 [2] 
PAY + 160		397001K061	Pressure relief valve PAY, 160/20	4 [2] 
PAY + 175		397001K062	Pressure relief valve PAY, 175/20	4 [2] 
PAY + 190		397001K063	Pressure relief valve PAY, 190/20	4 [2] 
PAY + 210		397001K064	Pressure relief valve PAY, 210/20	4 [2] 
PAY + 230		397001K065	Pressure relief valve PAY, 230/20	4 [2] 
PAY + 250		397001K066	Pressure relief valve PAY, 250/20	4 [2] 
PAY + 270		397001K030	Pressure relief valve PAY, 270/20	4 [2] 
PAY + 280		397001K031	Pressure relief valve PAY, 280/20	4 [2] 
PAY + 300		397001K032	Pressure relief valve PAY, 300/20	4 [2] 
PAY + 310		397001K033	Pressure relief valve PAY, 310/20	4 [2] 
PAY + 320		397001K034	Pressure relief valve PAY, 320/20	4 [2] 
PAY + 350		397001K037	Pressure relief valve PAY, 350/20	4 [2] 
PAY + 365		397001K039	Pressure relief valve PAY, 365/20	4 [2] 
PAY + 380		397001K067	Pressure relief valve PAY, 380/20	4 [2] 
PAY + 390		397001K040	Pressure relief valve PAY, 390/20	4 [2] 
PAY + 400		397001K041	Pressure relief valve PAY, 400/20	4 [2] 
PAY		6761035	Seal kit	2(5x)

[illegible]

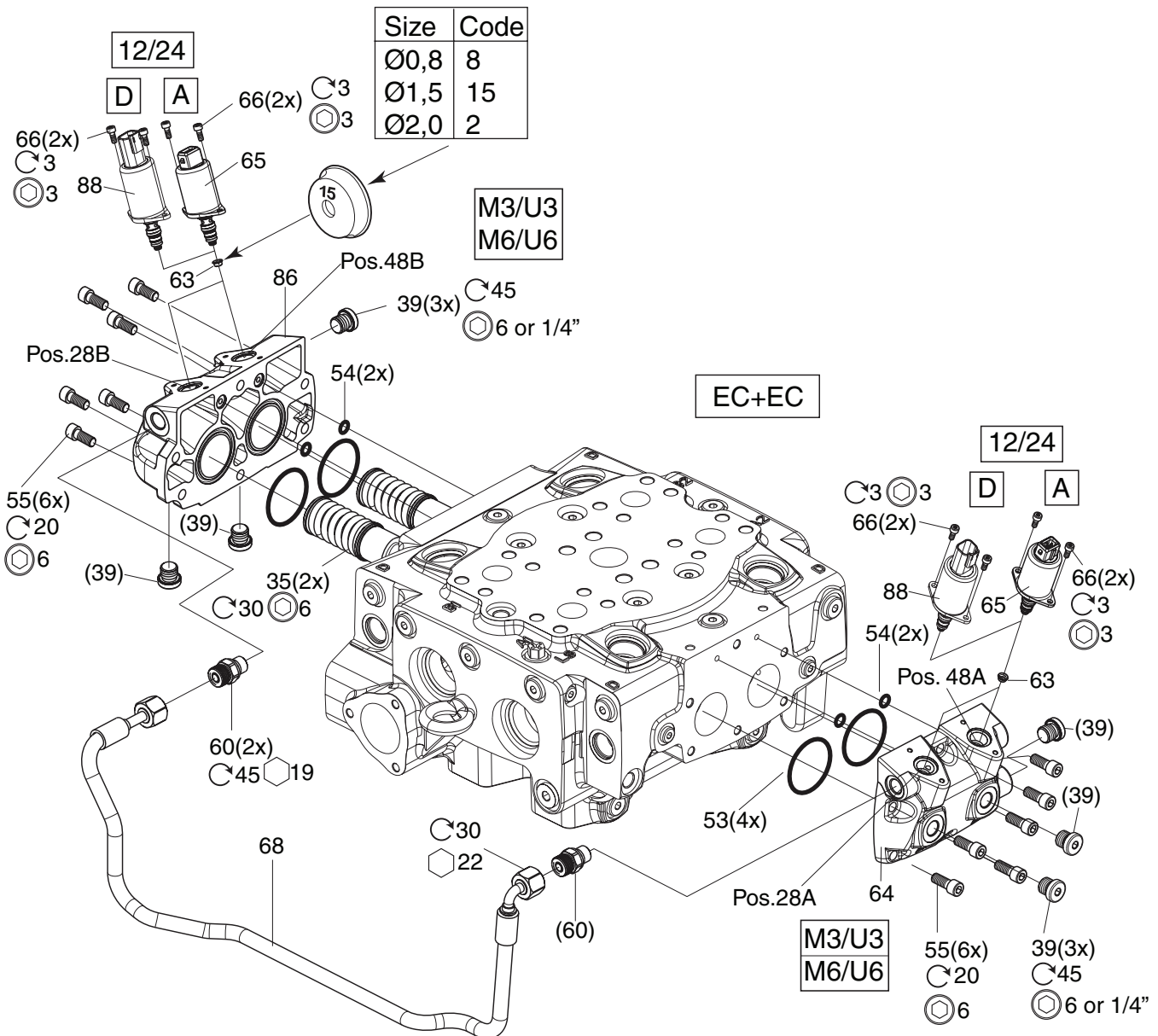
See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
PR1 + M6, M3	16 + 09	397000K007	LS/Prio, check valve	38, 39
PR1 + U6, U3	16 + 09	6760287	LS/Prio, check valve	38, 39
A05 + U6, U3	16	6760288	Without prio function, UNF, (A05)	39, 86, 87
A05 + M6, M3	16	397001K100	Without prio function, metric, (A05)	39, 86, 87
PR1, A05	16	6760076	Restrictor Ø0.6 mm	79(5x)
PR1, A05	16	–	Plug VSTI10x1EDCF	42
M6, M3	09	–	Plug VSTI14x1.5EDCF	39
U6, U3	09	–	Plug 6HP5ON-S	39
		–	Plug, VSTI10x1EDCF	42
		6760017	M6 plug kit	48(2x), 49(2x)
		–	Plug 8HP5ON-S	50
		–	Plug 12HP5ON-S	51
PC, EC + M3, M6	27/47 + 09	–	Plug VSTI14x1.5EDCF	39
PC, EC + U3, U6	27/47 + 09	–	Plug 6HP5ON-S	39

PC, FPC, A03



See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
M6, M3	09	–	Plug VST114x1.5EDCF	39
U6, U3	09	–	Plug 6HP5ON-S	39
PC/EC	27	397000K032	Spring package (6-18) bar, STD	35
A03	14	397001K102	Spring package (8-24) bar (A03)	35
PC + PC	27 + 47	6760282	Seal kit, intersection	53(4x), 54(5x)
PC + PC + M6, M3	27 + 47 + 09	6760276	Cap kit, A-side, metric	39, 53(2x), 54(2x), 55(6x), 56
PC + PC + U6, U3	27 + 47 + 09	6760277	Cap kit, A-side, UNF	39, 53(2x), 54(2x), 55(6x), 56
PC + PC + M6, M3	27 + 47 + 09	6760511	Cap kit, B-side, metric	53(2x), 54(2x), 55(6x), 85
PC + PC + U6, U3	27 + 47 + 09	6760512	Cap kit, B-side, UNF	53(2x), 54(2x), 55(6x), 85
PC + FPC	27 + 47	6760282	Seal kit, intersection	53(4x), 54(5x)
PC + FPC + M6	27 + 47 + 09	6760276	Cap kit, A-side, metric	53(2x), 54(2x), 55(6x), 56
PC + FPC + U6	27 + 47 + 09	6760277	Cap kit, A-side, UNF	53(2x), 54(2x), 55(6x), 56
PC + FPC + M6	27 + 47 + 09	6764293	Cap kit, B-side, metric	53(2x), 54(3x), 55(6x), 62 [39(2x), 58, 61], 69
PC + FPC + U6	27 + 47 + 09	6764294	Cap kit, B-side, UNF	53(2x), 54(3x), 55(6x), 62 [39(2x), 58, 61], 69
PC + FPC	27 + 47	6763170	Sign 'WARNING'	69
PC + FPC + M6	27 + 47 + 09	6760283	Hose float position, metric	59, 60(2x)
PC + FPC + U6	27 + 47 + 09	6760284	Hose float position, UNF	59, 60(2x)
FPC	47	6760265	Float position spring pack	61
FPC	47	–	Plug VST148x2EDCF	58
PC + FPC + M6	27 + 47 + 09	–	Nipple 6M14F82EDMLOS	60
PC + FPC + U6	27 + 47 + 09	–	Nipple 6F50MLOS	60

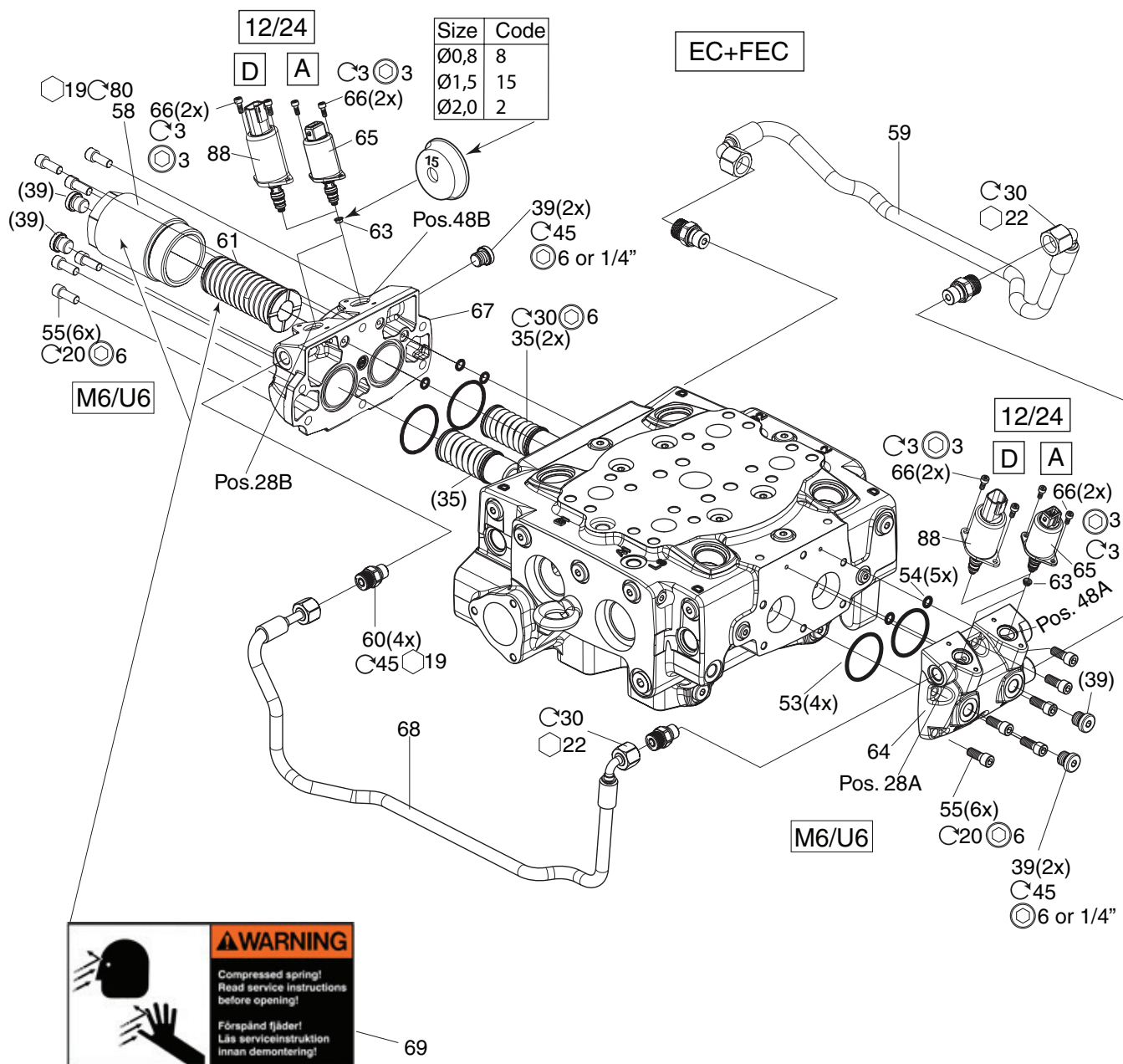
EC, 12, 24, A, D, 0.8 to 2.0, A03



M6/U6 EC+EC cap B-side replaced by M3/U3 EC+EC cap.
These options are fully replacable.
See Appendix D.

See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
EC/PC	27	397000K032	Spring package (6-18) bar, STD	35
A03	14	397001K102	Spring package (8-24) bar (A03)	35
EC	27, 47	6760282	Seal kit, intersection	53(4x), 54(5x)
M3, M6	09	-	Plug VSTI14x1.5EDCF	39
U3, U6	09	-	Plug 6HP5ON-S	39
M6, U6	09	-	Plug VSTI48x2EDCF	58
EC + EC + M3, M6	27 + 47 + 09	6760274	Cap kit, A-side, metric	39(3x), 53(2x), 54(2x), 55(6x), 64
EC + EC + U3, U6	27 + 47 + 09	6760275	Cap kit, A-side, UNF	39(3x), 53(2x), 54(2x), 55(6x), 64
EC + EC + M3, M6	27 + 47 + 09	6760509	Cap kit, B-side, metric	53(2x), 54(2x), 55(6x), 86 [39 (3x), 60]
EC + EC + U3, U6	27 + 47 + 09	6760510	Cap kit, B-side, UNF	53(2x), 54(2x), 55(6x), 86 [39 (3x), 60]
EC + EC + M3, M6	27 + 47 + 09	6760285	Hose kit, metric	60(2x), 68
EC + EC + U3, U6	27 + 47 + 09	6760286	Hose kit, UNF	60(2x), 68
12 + A	03 + 04	6763059	Solenoid valve PS25 12 VDC, AMP	65, 66(2x)
24 + A	03 + 04	6763060	Solenoid valve PS25 24 VDC, AMP	65, 66(2x)
12 + D	03 + 04	6763061	Solenoid valve PS25 12 VDC, Deutsch	88, 66(2x)
24 + D	03 + 04	6763062	Solenoid valve PS25 24 VDC, Deutsch	88, 66(2x)
0.8	28A, 28B, 48A, 48B	6760326	Restrictor Ø0.8 mm	63(5x)
1.5		6760325	Restrictor Ø1.5 mm	63(5x)
2.0		398000K603	Restrictor Ø2.0 mm	63(5x)
EC + EC	27 + 47	6760507	Seal kit PS25	Set of 5 (for items 65 and 88)
EC + EC + M3, M6	27 + 47 + 09	-	Nipple 6M14F82EDMLOS	60
EC + EC + U3, U6	27 + 47 + 09	-	Nipple 6F50MLOS	60

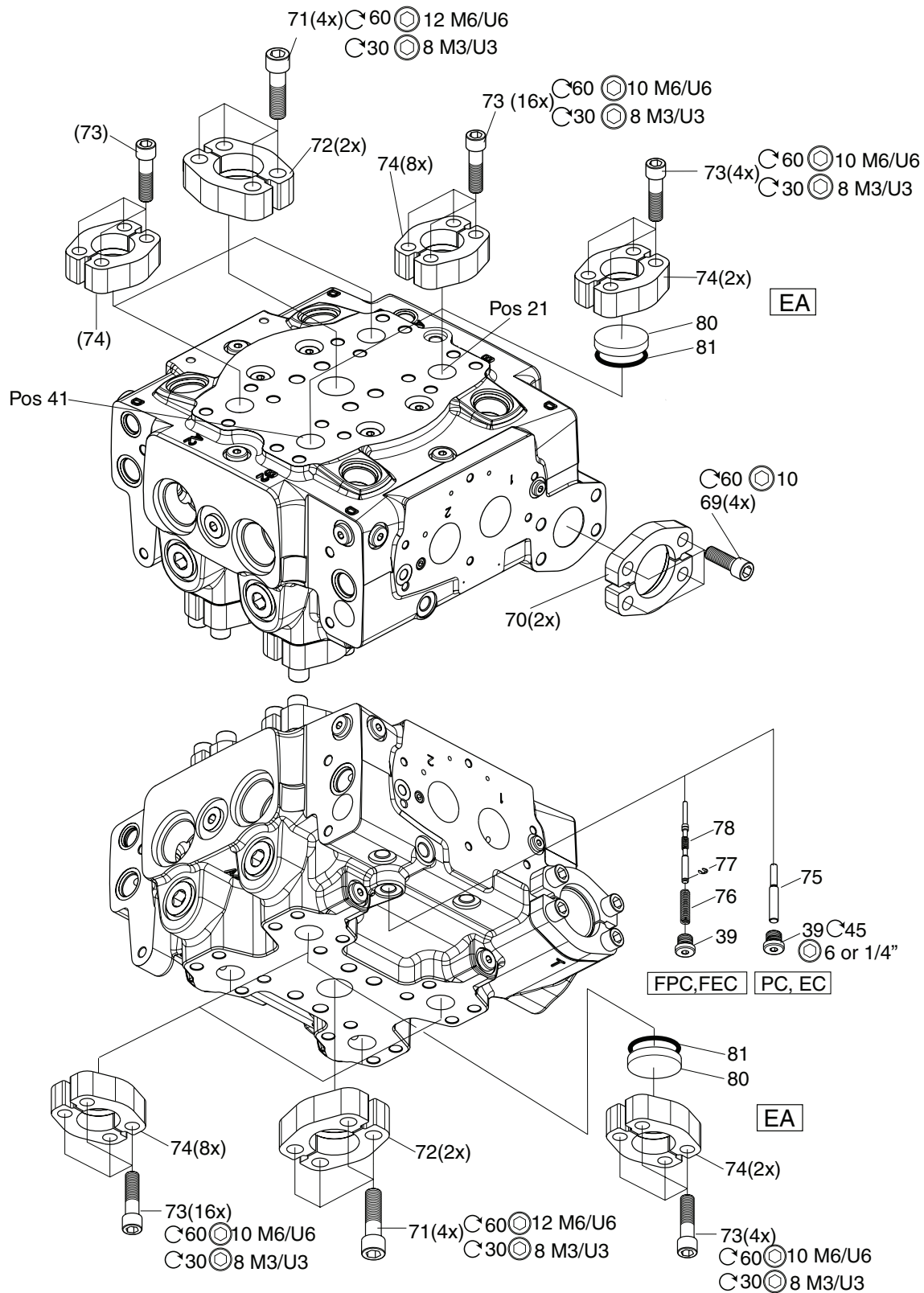
FEC, 12, 24, A, D, 0.8 to 2.0, A03



M6/U6 EC+FEC cap B-side
 updated with new design.
 These options are fully replacable.
 See Appendix B

See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
-	14	397000K032	Spring package (6-18) bar, STD	35
A03	14	397001K102	Spring package (8-24) bar (A03)	35
FEC	47	6760282	Seal kit, intersection	53(4x), 54(5x)
M6	09	-	Plug VST114x1.5EDCF	39
U6	09	-	Plug 6HP5ON-S	39
M6, U6	09	-	Plug VST148x2EDCF	58
EC + FEC + M6	27 + 47 + 09	6760274	Cap kit, A-side, metric	39(3x), 53(2x), 54(2x) 55(6x), 64
EC + FEC + U6	27 + 47 + 09	6760275	Cap kit, A-side, UNF	39(3x), 53(2x), 54(2x) 55(6x), 64
EC + FEC + M6	27 + 47 + 09	6764291	Cap kit, B-side, metric	53(2x), 54(3x) 55(6x), 67 [39(3x), 58, 60, 61], 69
EC + FEC + U6	27 + 47 + 09	6764292	Cap kit, B-side, UNF	53(2x), 54(3x) 55(6x), 67 [39(3x), 58, 60, 61], 69
EC + FEC	27 + 47	6763170	Sign 'WARNING'	69
FEC	47	6760265	Float position spring pack	61
EC + FEC + M6	27 + 47 + 09	6760285	Hose kit	60(2x), 68
EC + FEC + U6	27 + 47 + 09	6760286	Hose kit	60(2x), 68
EC + FEC + M6	27 + 47 + 09	6760283	Hose float position	59, 60(2x)
EC + FEC + U6	27 + 47 + 09	6760284	Hose float position	59, 60(2x)
12 + A	03 + 04	6763059	Solenoid valve PS25 12 VDC, AMP	65, 66(2x)
24 + A	03 + 04	6763060	Solenoid valve PS25 24 VDC, AMP	65, 66(2x)
12 + D	03 + 04	6763061	Solenoid valve PS25 12 VDC, Deutsch	88, 66(2x)
24 + D	03 + 04	6763062	Solenoid valve PS25 24 VDC, Deutsch	88, 66(2x)
0.8	28A, 28B, 48A, 48B	6760326	Restrictor Ø0.8 mm	63(5x)
1.5		6760325	Restrictor Ø1.5 mm	63(5x)
2.0		398000K603	Restrictor Ø2.0 mm	63(5x)
EC + FEC	27 + 47	6760507	Seal kit PS25	Set of 5 (for items 65 and 88)
EC + FEC + M6	27 + 47 + 09	-	Nipple 6M14F82EDMLOS	60
EC + FEC + U6	27 + 47 + 09	-	Nipple 6F50MLOS	60

Connection flanges, FPC, EPC, PC, EC

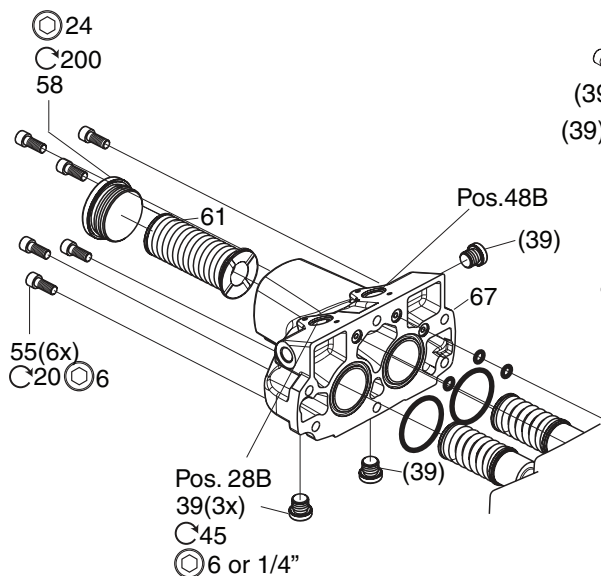


See Customer Specification				
Code	Pos	Part	Description	Remarks / Items
M3, U3, M6, U6	09	6760299	Clamp kit 3000 psi	69(4x), 70(2x)
M3, U3	09	6760297	Clamp kit 3000 psi	73(4x), 74(2x)
M6, U6	09	6760296	Clamp kit 6000 psi	73(4x), 74(2x)
M3, U3	09	6760297	Clamp kit 3000 psi	71(4x), 72(2x)
M6, U6	09	6760298	Clamp kit 6000 psi	71(4x), 72(2x)
M3, U3 + EA	09 + 21, 41	6760279	Work port blocked, 3000 psi	73(4x), 74(2x), 80, 81
M6, U6 + EA	09 + 21, 41	6760278	Work blocked, 6000 psi	73(4x), 74(2x), 80, 81
PC + PC; EC + EC	27 + 47	302000K059	Pin kit	75
PC + FPC; EC + FEC	27 + 47	302000K058	Sequence function spool kit	76, 77, 78
M3, M6	09	–	Plug VST114x1.5EDCF	39
U3, U6	09	–	Plug 6HP5ON-S	39

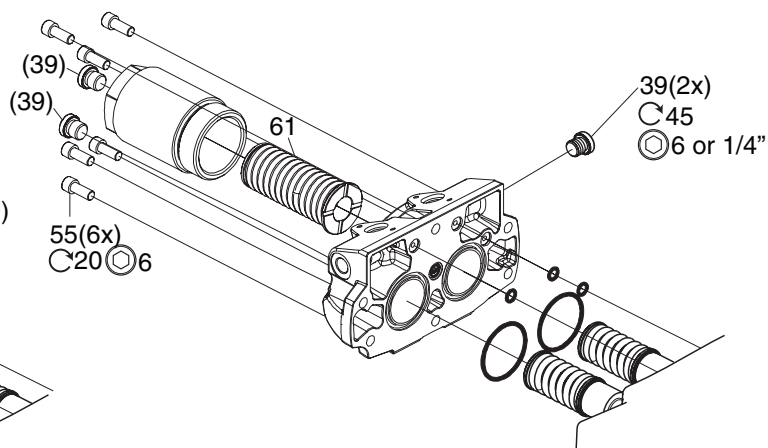
Symbol	Description
	For optimum function, the radial clearance between spool and spool bore must be correct. Spools are therefore colour-coded to identify sizes. We recommend that the whole valve/section is changed if the spool has to be replaced (valve housings cannot be purchased as spares, so if a new one is required a new valve or complete section should be ordered). If the spool has to be changed, it is extremely important that the new spool is the right size. If the spool is too large, it will not work properly even if it appears to function perfectly on assembly, and if the spool is too small, function will also be adversely affected. Spools that are classified by size are marked in the list with .
	Changing the settings, replacing the preset pressure relief valve or breaking the seal must only be done in accordance with the manufacturer's instructions. Other settings may seriously damage the machine and other assets, and may cause personal injury. Note that a value contained in the customer specification manual does not apply if the manufacturer changed the settings at installation. Always contact the manufacturer's service organisation before servicing items marked with .

EC+FEC

Old style, kit 6760266, 6760267

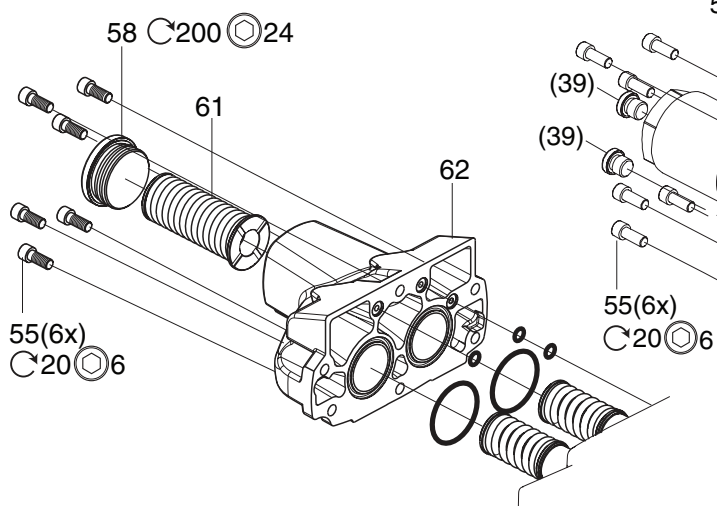


New style, kit 6764291, 6764292

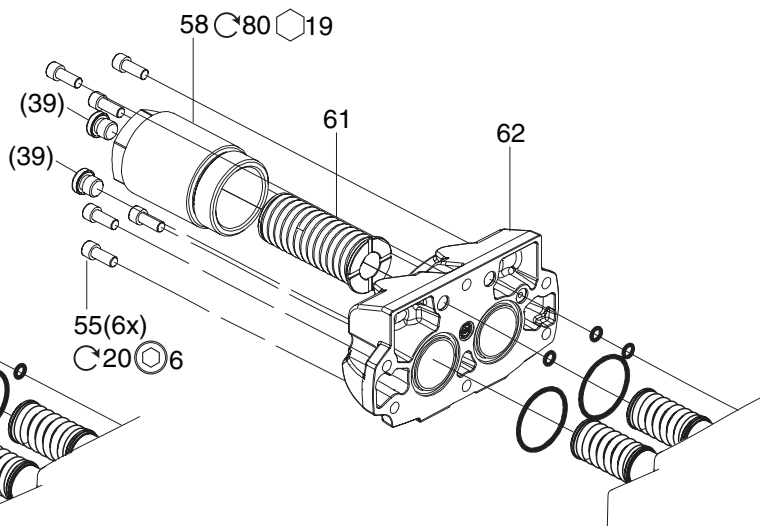


PC+FPC

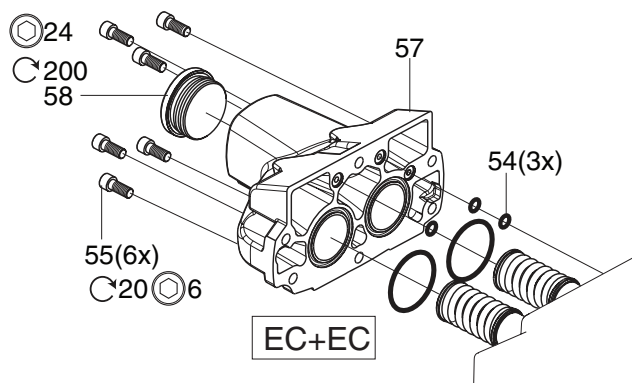
Old style, kit 6760268, 6760269



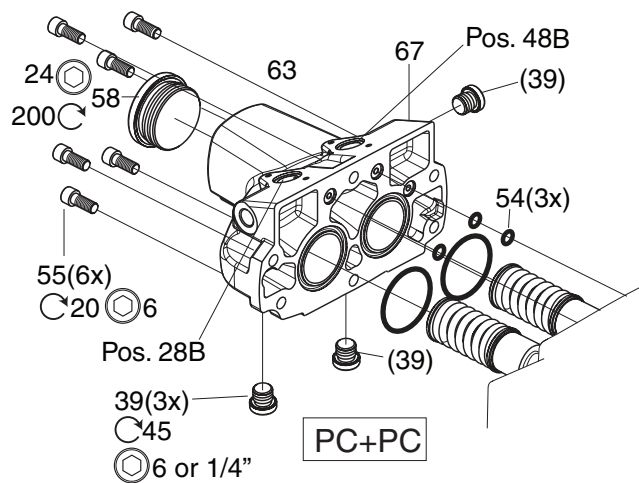
New style, kit 6764293, 6764294



Replaced by spool actuator EC+EC M3/U3



Replaced by spool actuator PC+PC M3/U3



Page	Code	Kit	Description	Old kit
2	-	-	Symboles for servicing, Tighting torque tolerance.	-
3	-	-	Label according to MTB 9119	-
5	N	6763175	Supply check valve, cpl., N	6764407
5	N, X3	6761034	Plug X3	6764406
7	N	6763175	Supply check valve, cpl., N	6764407
7	N, X3	6761034	Plug X3	6764406

[illegible]

[illegible]

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