

137.1

38.8 - 2.0

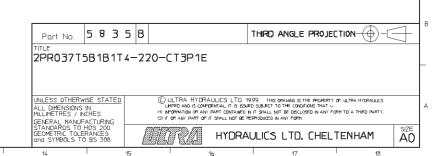
24.5

'O' RING SUPPLIED

28 TEETH LEFT
HAND HELICAL GEAR
TORQUE TIGHTEN TO 100 Nm
MAXIMUM ON ASSEMBLY

FOR OPERATING CONDITIONS OUTSIDE THOSE STATED PLEASE CONSULT ULTRA HYDRAULICS LIMITED TECHNICAL SALES DEPARTMENT. WITH EXCEPTION OF DRIVESHAFT, FLANGE SPIGOT AND MOUNTING FACE, PLUS AREAS AROUND PORTS, ALL SURFACES ARE PAINTED WITH BLACK SUNCORITE 528.

VIEW ON ARROW 'B'



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