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Bulletin MSG30-5513-M1/UK

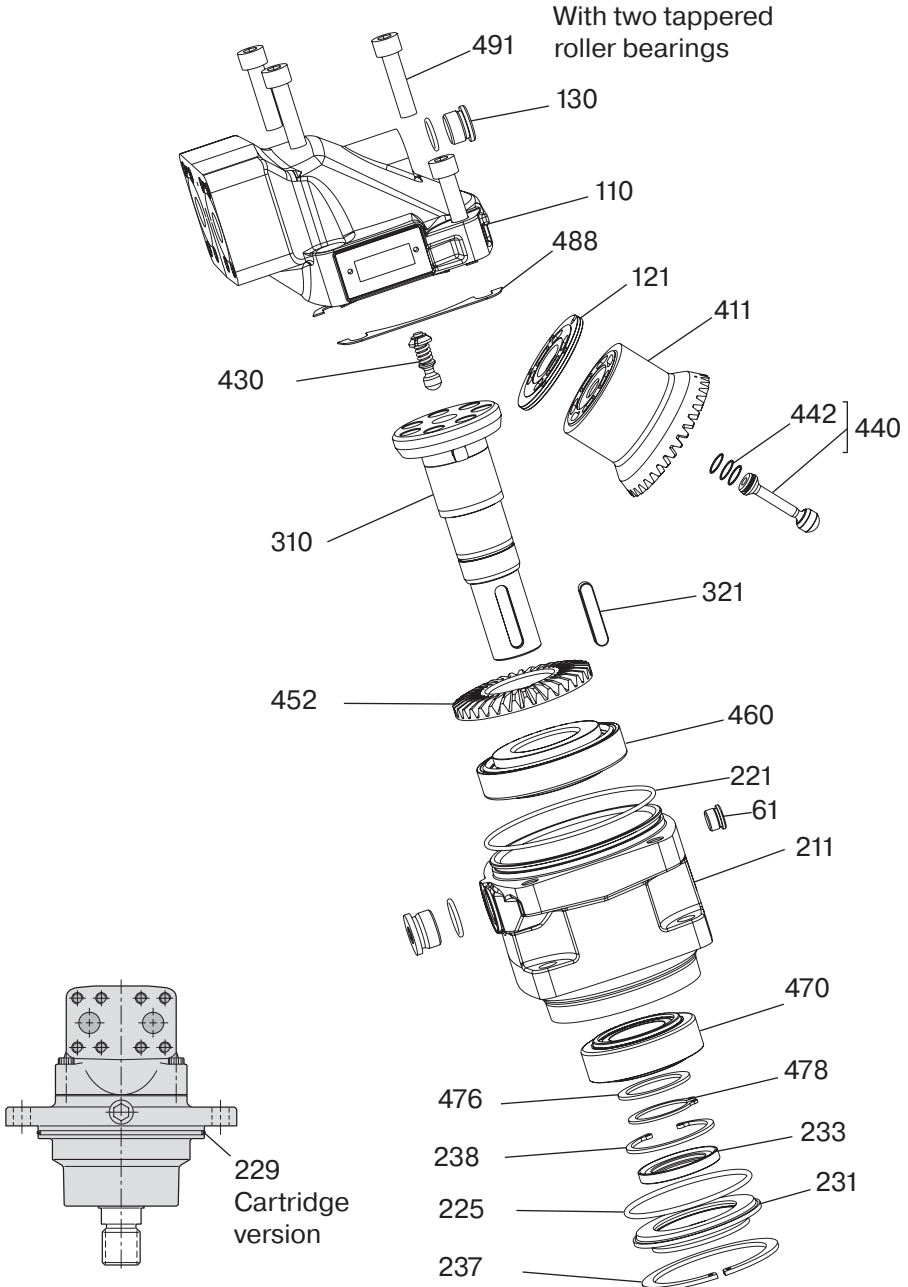
Spare Parts Series F12

Effective: March, 2022

Supersedes: February, 2022



ENGINEERING YOUR SUCCESS.



**F12-060 all types from serial no. 1998020001 up to 202011010001.
(for serial no between 202011010001-202101010001, please contact
Parker)**

Pos	Part No	Description	Qty	Remarks
Housing parts				
61		Hex Socket Plug M12*1	1	VST112X1EDVITCF
110		Barrel Housing Assy	1	Not available
130		Hex Socket Plug	1	See next side
211	3780331	Bearing Housing Type C	1	Require item 61
211	3780127	Bearing Housing Type I	1	Require item 61
211	3780124	Bearing Housing Type S	1	Require item 61
231	3796201	Seal Carrier	1	
Rotating parts				
310	3799686	Shaft type C	1	
310	3799688	Shaft type D	1	
310	3799682	Shaft type K	1	Require flat key
310	3799684	Shaft type S	1	
310	3799690	Shaft type T	1	Require flat key
321	3724445*	Flat Key for K shaft	1	
321	3724438*	Flat Key for T shaft	1	
430	3724478***	Barrel Support	1	
452	3799822	Ring Gear	1	

Seal kit contain:

O-rings pos: 221, 225, 229

Shaft seal pos: 233

Retaining rings pos: 237, 238

For other parts please contact Parker Hannifin

Seal kits

3793495** Sealing kit type V FPM

3785133** Sealing kit type N NBR

Repair Spare part Kit

3787799 Type M (Motor)

Bearing spare part kit

3723973 Bearing kit

Shim kit

3721332 Shims kit

Repair spare part kit contain:

Valve plate pos: 121

Cylinder Barrel pos: 411

Pistons pos: 440 (7 pcs)

Hex Screws pos: 491 (4 pcs)

Bearing spare part kit contain:

Tap Rol Bearing pos: 460, 470

Spacer pos: 476

Retaining rings pos: 478

Shim kit contain:

Shims pos: 488

(1 pcs on each side)

*Kit contain 100 pcs, ***Kit contain 20 pcs

** The kit contain 1 pcs O-ring for F12-40

F12-060 with needle bearings from serial no. 202011010001 and up.

Pos	Part No	Description	Qty	Remarks
Housing parts				
61		Hex Socket Plug M12*1	1	VSTI12X1EDVITCF
110	3722721	Barrel Housing Assy Type F	1	
110	3722723	Barrel Housing Assy Type S	1	
130		Hex Socket Plug S housing	1	10 HP50N-S
130		Hex Socket Plug F housing	1	VSTI22X1.5EDVITCF
211	3780331	Bearing Housing Type C	1	Require item 61
211	3780127	Bearing Housing Type I	1	Require item 61
211	3780124	Bearing Housing Type S	1	Require item 61
231	3796201	Seal Carrier	1	
Rotating parts				
310	3799686	Shaft type C	1	
310	3799688	Shaft type D	1	
310	3799682	Shaft type K	1	Require flat key
310	3799684	Shaft type S	1	
310	3799690	Shaft type T	1	Require flat key
321	3724445*	Flat Key for K shaft	1	
321	3724438*	Flat Key for T shaft	1	
430	3724478***	Barrel Support	1	
452	3799822	Ring Gear	1	

For other parts please contact Parker Hannifin**Seal kits**

3793495** Sealing kit type V FPM

3785133** Sealing kit type N NBR

Repair Spare part Kit

3723104 Type M (Motor)

3723981 Type L (CCW pump)

3723982 Type R (CW pump)

Bearing spare part kit

3723973 Bearing kit

Shim kit

3721332 Shims kit

Seal kit contain:

O-rings pos: 221, 225, 229

Shaft seal pos: 233

Retaining rings pos: 237, 238

Repair spare part kit contain:

Valve plate pos: 121

Cylinder Barrel pos: 411

Pistons pos: 440 (7 pcs)

Hex Screws pos: 491 (4 pcs)

Bearing spare part kit contain:

Tap Rol Bearing pos: 460, 470

Spacer pos: 476

Retaining rings pos: 478

Shim kit contain:

Shims pos: 488

(1 pcs on each side)

*Kit contain 100 pcs, ***Kit contain 20 pcs

** The kit contain 1 pcs O-ring for F12-40