## The New Pump Series

**Truck Hydraulics** 





## Better economy.

An average truck would use upwards of 300 litres (65 gallons) less diesel every year\* when using an F3 pump – and, of course, reducing its emissions of greenhouse gases and particulates in the process. This is due to the unique, patented characteristic of the F3 pump being completely disconnectable when not in use.

#### More reliable.

When you have a pump fitted to your engine PTO, even a small mishap (like a ruptured hose) can have you recovered and towed to a workshop – a costly proposition, if you factor in outlay and downtime. But with the new F3, all you'd have to do is disconnect the pump and go home.

## Less noise.

Compared to a conventional hydraulic pump in the unloaded position, a disconnected F3 generates far less noise. This means you'd already be set as far as future noise emissions regulations are concerned.



### Features and benefits of F3

- Can be disengaged and engaged instantly
- Operating pressures up to 400 bar
- High selfpriming speeds
- Air operated dimensions
- High overall efficiency
- Small installation
- Low noise level
- Low weight



\* footnote with calculation backing up the example





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Integrated coupling enables engaging and disengaging the pump.



F3-81 and -101, ISO Specifications

Frame size F3-	81	101
Displacement [cm3/rev]	81.6	102,9
Max flow1) [l/min]		
at 350 bar	1631)	185¹)
at 400 bar	143	160
Max operating pressure [bar]		
continuous	350	350
intermittent	400	400
Shaft speed [rpm]		
- short circuited pump (low press.)	2300	2300
- max speed at 350 bar <sup>2)</sup>	20001)	18001)
at 400 bar <sup>2)</sup>	1750	1550¹)
Torque <sup>1)</sup> [Nm]		
at 350 bar	453	572
at 400 bar	518	653
Input power [kW]		
- continuous	76	85
- intermittent <sup>4)</sup>	95	123
Weight [kg]	16,7	16,7

Port size			
Frame size F3-	-81	-101	
Pressure port	1"	1"	
Standard versions			
Designation	F3-081-R	F3-101-R	
Ordering No.	372 0382	372 0384	
	(12V)	(12V)	
	372 0091	372 0093	
	(24V)	(24V)	
Designation	F3-081-L	F3-101-L	
	372 0383	372 0385	
	(12V)	(12V)	
	372 0092	372 0094	
	(24V)	(24V)	
Bypass valve, type	BPV-F3		
Max pressure, continous	350 bar		
Max pressure, intermittent	400 bar		
Solenoid voltage	12 or 24 VDC		
Power equipment	14 W		
Operating mode Activate	Activated solenoid: Check valve close		

1) Valid with 21/2" inlet(suction) line. With 2" suction line: F3-81 –  $\max$  1400 rpm ( $Q \approx 120$  I/min); F3-101 –  $\max$  1000 rpm ( $Q \approx 120$  I/min).

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