# Manually operated valves Series 1, 3, 4 and VMS

Series 1, 3 and 4: 3/2, 5/2 and 5/3-way CC CO CP

Ports G1/8 - G1/4 Series VMS: 3/2 - way

Ports G1/8 - G1/4 - G3/8 - G1/2





The manual valves Series 3 (G1/8) and Series 4 (G1/4), 3/2 - 5/2-way and 5/3-way, are available with devices designed to satisfy different needs. The 3/2-way valves Series 3 and 4 are normally closed when 1 is the inlet; they can also be normally open when 3 is the inlet.

The 5/2 way valves for Series 3 and 4 maybe supplied via the ports 3 and 5 with two different pressures if a cylinder has to be operated using a delivery pressure which is different from the return pressure.

The Series 1 is provided with two devices: pushbutton (3/2-way) and lever (3/2 and 5/2-way).

### **GENERAL DATA**

**Construction** spool-type (Series 3 and 4) - poppet-type (Series 1) - slide (Series VMS)

**Valve group** 3/2 - 5/2 - 5/3 way/pos.

Materials aluminium body, stainless steel spool, NBR seals

PortsG1/8 - G1/4Ambient temperature $0^{\circ}C \div 60^{\circ}C$ Medium temperature $0^{\circ}C \div 50^{\circ}C$ Operating pressuresee models

Fluid Filtered air, without lubrication. If lubricated air is used, it is recommended to use ISO VG32 oil.

Once applied the lubrication should never be interrupted.

CONTROL

### **CODING EXAMPLE**

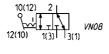
3	SERIES: 1 3 4
5	FUNCTION: 3 = 3/2 way NC 5 = 5/2 way 6 = 5/3 way CO 7 = 5/3 way CO
_	DODTC.

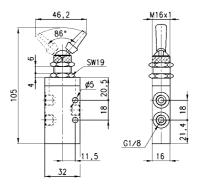
PORTS: 8 = G1/8 4 = G1/4 8

RESETTING:
895 = pushbutton, monostable, black
896 = pushbutton, monostable, green
897 = pushbutton, monostable, red
900 = lever, bistable
905 = lever, monostable
910 = knob, bistable
915 = knob, monostable
935 = digital monostable
975 = palm-switch, monostable, green
977 = palm-switch, monostable, red
990 = switch, bistable 900

Valve

Actuating force = 18N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.





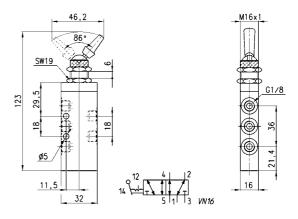
Mod. 338-990

Mod. **358-990** 



#### Valve

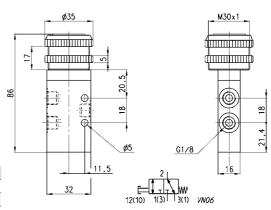
Actuating force = 18N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.



#### Valves

Actuating force = 35N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.

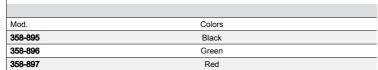
Mod.	Colors	
338-895	Black	
338-896	Green	
338-897	Red	

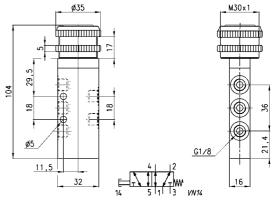




#### Valves

Actuating force = 35NOperating pressure =  $-0.9 \div 10$  bar Flow rate = 700 NI/min.



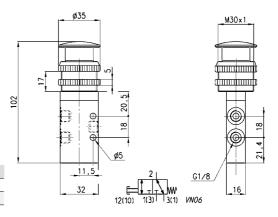




#### Valves

Actuating force = 35N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.

Mod.	Colors	
338-975	Black	
338-976	Green	
338-977	Red	



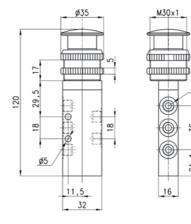
G1/8

# **C**₹



#### Valves

Actuating force = 35N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.

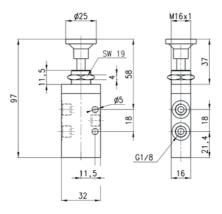


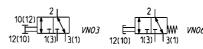


Mod.	Colors	
358-975	Black	
358-976	Green	
358-977	Red	

### Valves

338-910 Actuating force = 6N 338-915 Actuating force = 35N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.



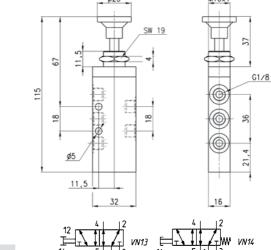


Mod.	Symbol	
338-910	A2	
338-915	B2	

### Valves



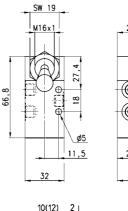
358-910 Actuating force = 6N 358-915 Actuating force = 35N Operating pressure =  $-0.9 \div 10$  bar Flow rate = 700 NI/min.

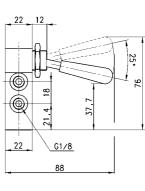


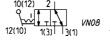
Mod.	Symbol	
358-910	H2	
358-915	G2	

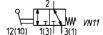
#### Valves

338-910 Actuating force = 6N 338-915 Actuating force = 35N Operating pressure = -0,9 ÷ 10 bar Flow rate = 700 NI/min.





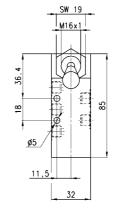


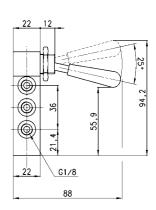


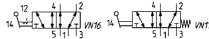
Mod.	Symbol	
338-900	12	
338-905	L2	

### Valves

358-900 Actuating force = 5N358-905 Actuating force = 22NOperating pressure =  $-0.9 \div 10$  bar Flow rate = 700 NI/min.



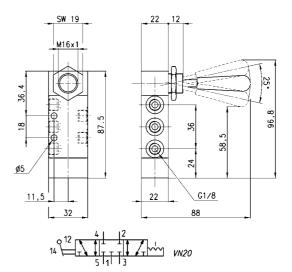




Mod.	Symbol	
358-900	Q2	
358-905	R2	

### Valve

Actuating force = 5NOperating pressure =  $-0.9 \div 10$  bar Flow rate = 500 NI/min.

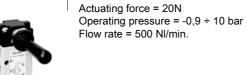


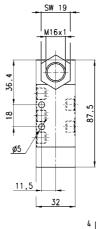
Mod. **368-900** 

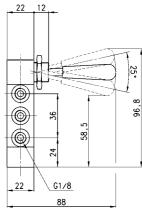


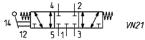


Valve







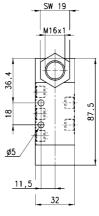


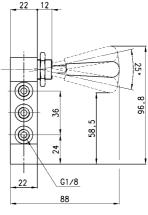
Mod. 368-905

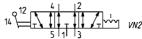


#### Valve

Actuating force = 5N Operating pressure = -0,9 ÷ 10 bar Flow rate = 500 NI/min.







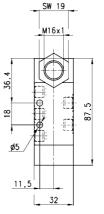
Mod.

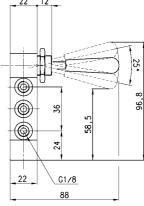
378-900

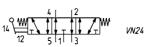
## Valve



Actuating force = 20N Operating pressure =  $-0.9 \div 10$  bar Flow rate = 500 NI/min.







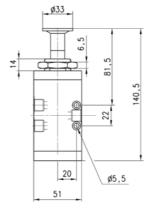
Mod.

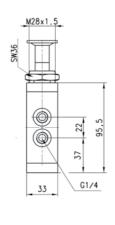
378-905

## Valves



434-910 actuating force = 10N 434-915 actuating force = 37N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.







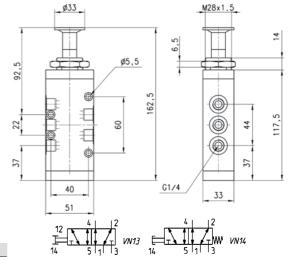
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12(10)	1(3)	$T_{3(1)}$	

Mod.	Symbol	
434-910	A2	
434-915	B2	

# Valves



454-910 actuating force = 10N 454-915 actuating force = 37N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.

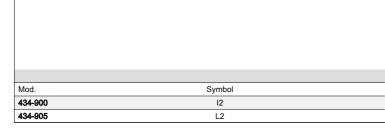


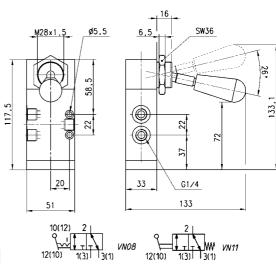
DIMENSIONS		
Mod.	Symbol	
454-910	H2	
454-915	G2	

# Valves



434-900 actuating force = 5N 434-905 actuating force = 37N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.



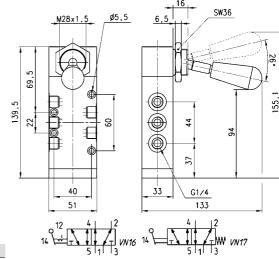


# CATALOGUE > Release 8.4



Valves

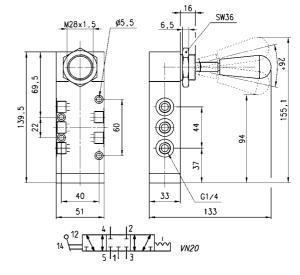
454-900 actuating force = 5N 454-905 actuating force = 37N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.



Mod.	Symbol	
454-900	Q2	
454-905	R2	

#### Valve

Actuating force = 5N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.



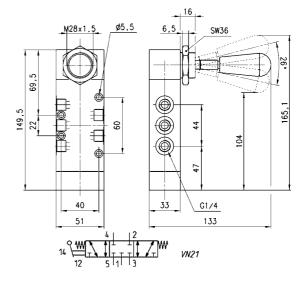
Mod. 464-900



### Valve



Actuating force = 10N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.



Mod.

464-905

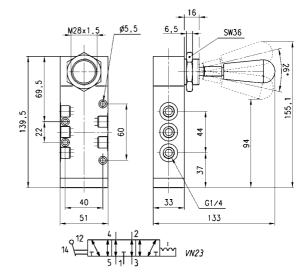
AMOZZI CONT





Valve

Actuating force = 5NOperating pressure =  $-0.9 \div 10$  bar Flow rate = 1250 NI/min.



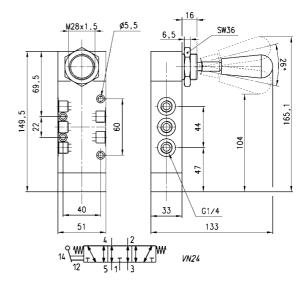
Mod.

474-900



#### Valve

Actuating force = 10N Operating pressure = -0,9 ÷ 10 bar Flow rate = 1250 NI/min.



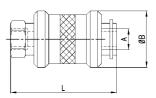
Mod. 474-905



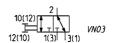
### Valves

Operating pressure: 0 ÷ 8 bar Operating temperature: - 10 ÷ 80°C.





Mod.	Α	ØB	L	Q* (NI/min) 1-2	Q* (NI/min) 2-3
VMS-105-M5	M5	15	33,5	140	145
VMS-118-1/8	G1/8	25	48	600	740
VMS-114-1/4	G1/4	30	58	1200	1780
VMS-138-3/8	G3/8	35	70	2100	1830
VMS-112-1/2	G1/2	40	80	3350	4030
VMS-134-3/4	G3/4	49,5	83	5350	5000

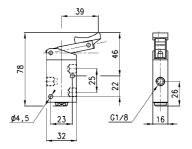




Valve



Actuating force at 6 bar = 38N Operating pressure =  $0 \div 10$  bar Flow rate = 500 NI/min.





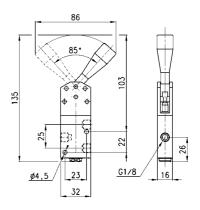
Mod. 138-935



#### Valve



Actuating force at 6 bar = 25N Operating pressure = 0 ÷ 10 bar Flow rate = 500 NI/min.



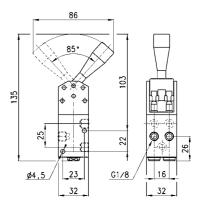
Mod.

# 138-900

### Valve



Actuating force at 6 bar = 45N Operating pressure = 0 ÷ 10 bar Flow rate = 500 NI/min.





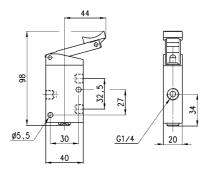
Mod.

158-900



Valve

Actuating force at 6 bar = 40NOperating pressure =  $0 \div 10$  bar Flow rate = 1250 NI/min.



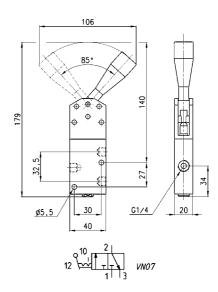


Mod.



Valve

Actuating force at 6 bar = 30NOperating pressure =  $0 \div 10$  bar Flow rate = 1250 NI/min.

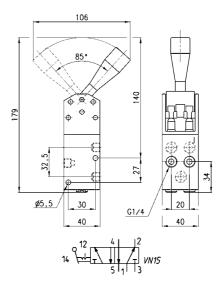


Mod.



Valve

Actuating force at 6 bar = 55N Operating pressure = 0 ÷ 10 bar Flow rate = 1250 NI/min.



Mod. **154-900**