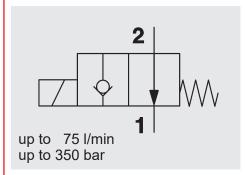
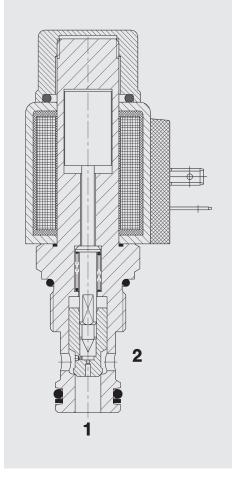


# DAD INTERNATIONAL



# 2/2 Solenoid Directional Valve **Poppet Type, Pilot Operated** Normally Open Metric Cartridge – 350 bar WSM10120Y-01

# **FUNCTION**



The directional valve is a pilot operated valve in poppet style.

When de-energized, there is free flow through the valve from port 2 to 1. Flow is not possible in the reverse direction. When the solenoid coil is energized, the valve is closed from port 2 to port 1. In the reverse direction the valve will allow flow from port 1 to 2 when the hydraulic force on the piston overcomes the solenoid force (approx. 2.5 to 10 bar).

Please mind: In pilot operated solenoid valves, shift performance and response times depend i.a. very much on pressure drop and volume flow during actuation.

# **FEATURES**

- Coil seals protect the solenoid system
- Wide variety of connectors available
- Excellent switching performance by high power HYDAC solenoid
- Exposed surfaces zinc-nickel plated for increased corrosion protection (1.000 h Salt spray test)

### SPECIFICATIONS\*

Operating pressure:	max. 350 bar	
Nominal flow:	max. 75 l/min	
Internal leakage:	Leakage-free	
	max. 5 drops/min (0.25 cm³/min) at 350 bar	
Media operating temperature range:	min20 °C to m	ax. +100 °C
Ambient temperature range:	min20 °C to m	ax. + 60 °C
Operating fluid:	Hydraulic oil to [	OIN 51524 Part 1, 2 and 3
Viscosity range:		max. 420 mm²/s
Filtration:	Class 21/19/16 according to ISO 4406 or cleaner	
MTTF <sub>d</sub> :	150 – 1200 Jahre,	
-	Bewertung nach	DIN EN ISO 13849-1
Installation:	No orientation re	estrictions
Materials:	Valve body:	free-cutting steel
	Poppet:	hardened and
		ground steel
	Seals:	NBR (standard)
		FKM (optional, media
		temperature range
		-20 °C to +120 °C)
	Back-up rings:	PTFE
	Coil:	steel / polyamide
Cavity:	10120	
Weight:	Valve complete:	
-	Coil only:	0.19 kg
Electrical data		
Type of voltage:	DC: direct current solenoid	
		current solenoid with a
	bridge rectifier built into the coil	
Current draw at 20 °C:	1.5 A at 12 V DC	
V-16 6-1	0.8 A at 24 V DC	
Voltage tolerance:	± 15 % of the nominal voltage	
Coil duty rating:	Continuous up to max. 115 % of the	
	nominal voltage at 60 °C ambient	
Despense times	temperature	annray 60 ma
Response time:	energized:	approx. 60 ms
Response time: (at $p_{max}$ , $Q_{max}$ , $v = 33 \text{ mm}^2/\text{s}$ )	energized: de-energized:	approx. 20 ms
	energized: de-energized: substantially ext	approx. 20 ms ended response times
	energized: de-energized: substantially ext	approx. 20 ms

see "Conditions and instructions for valves" in brochure 53.000

EN **5.947.1**.3/11.18

# **DIMENSIONS** Manual override, with HNBR-rubber cap. After loosening knurled nut, coil can be rotated through 360° and removed. torque 4+1 Nm Ø36.3 23.8 \*Torque: Steel manifold (ultimate tensile strength < 360 N/mm²): 75 Nm Aluminium manifold (ultimate tensile strength < 330 N/mm²): 60 Nm Max (tool acc. to DIN EN ISO 6789. ഗ tool type II class A or B) For further informations 73. see brochure No. 53.000 "Conditions and instructions for valves' ம hex SW27 Torque (2)8 (1)ø19 M22 x1.5

millimeter subject to technical modifications

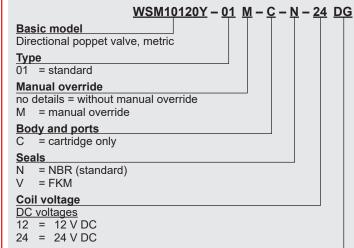
#### **CAVITY** Ø34 10120 M22x1.5 ⊕ Ø 0.05 A B PD □ 0.02 Α VE Rz 6.3 fitting depth 38.2 80 39 ±0.5 Rz 6.3 X 4:1 \_\_\_/Rz2 6.3 Ø 19 H8 (CP) Ø 0.05 A B 0.1 - L B ACS ⊕ Ø 0.05 A B Ra 6.3 ( Rz 6.3 Rz 10 ) Ø 23.85 ±0.05 R0.2 ±0.2 R0.15 ±0.05 VE = Visual Examination Allowed drilling zone (for manifold design) Sharp edges should be avoided by rounding to a radius of 0.1 mm to 0.2 mm largest pre-drilling diameter (nominal tool diameter)

#### Form tools

Tool	Part No.
Countersink (shank MK3)	170418
Reamer (shank MK2)	1014206

millimeter subject to technical modifications

# **MODEL CODE**



AC voltages (bridge rectifier built into the coil)

115 = 115 V AC

230 = 230 V AC

Other voltages on request

Coil connectors (type 40-1836)

DC: DG = DIN connector type A to EN 175301-803 DK = KOSTAL threaded connection M27x1 DL = 2 flying leads, 457 mm long, 0.75 mm<sup>2</sup>

DN = Deutsch connector, 2-pole, axial DT = AMP Junior Timer, 2-pole, radial

AC: AG = DIN connector type A to EN 175301-803

Other connectors on request

#### Standard models

Model code	Part No.
WSM10120Y-01-C-N-24DG	3178525
WSM10120Y-01-C-N-230AG	3178524

#### Standard in-line bodies

Code	Part No.	Material	Ports	Pressure
R10120-01X-01	395234	Steel, zinc-plated	G1/2"	350 bar

For other connection housings, see brochure no. E 5.252.

#### Seal kits

Code	Material	Part No.
FS METRISCH 1012./N	NBR	3651295
FS METRISCH 1012./V	FKM	3651296

#### TYPICAL PERFORMANCE Measured at $v = 33 \text{ mm}^2/\text{s}$ , $T_{oil} = 46 ^{\circ}\text{C}$ psi bar 150 10 $2 \rightarrow 1 de$ energized 125 Pressure drop 100 75 50 25 80 I/min 20 40 60 US gpm 4 16 20 Flow rate

# NOTE

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department.
Subject to technical modifications.

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