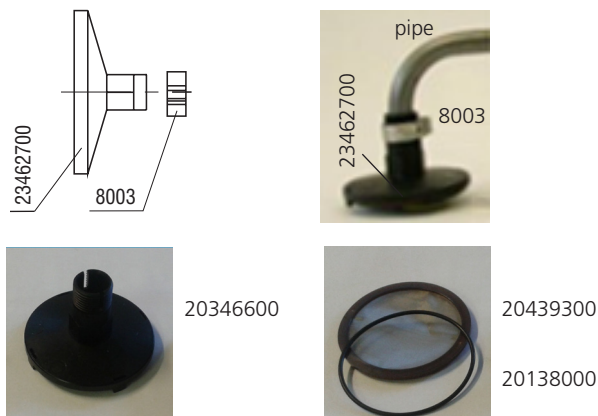


Compact Hydraulic Power Packs for self assembly

Suction Filter with one Strainer for flow < 6 lpm



Item	Description	Ordering No.
8003	Hose clip COBRA 15/8	22825100

Suction filter SF 56/48-0,063	Quantity [pcs]	23462700
Description		Ordering No.
Strainer DWG D56,5xD48	1	20439300
Filter body	1	20346600
O-ring 50,52x1,78	1	20138000

Suction Filter with two Strainers for flow > 6 lpm

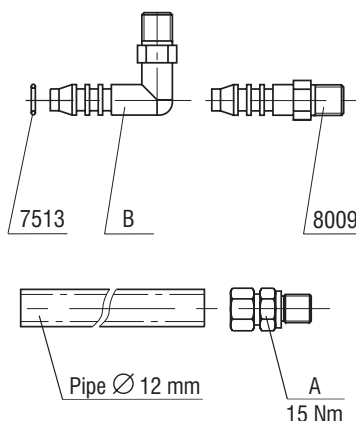


Suction filter 2SF 56/48-0,063	Quantity [pcs]	16092300
Description		Ordering No.
Strainer DWG D56,5xD48	2	20439300
Filter body	1	20346400
O-ring 50,52x1,78	2	20138000

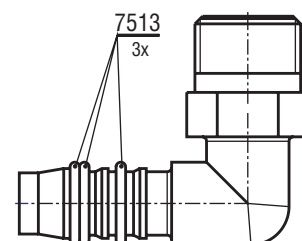
Fittings for suction filters

Plastic fittings			
Item	Description		Ordering No.
8009	Strait	G1/4	20351300
		G3/8	20351400
B	Elbow	G1/4	20351500
		G3/8	20351600
7513	O-ring 8x1,5		20119100

Steel fittings			
Item	Description		Ordering No.
A	Strait	G1/4	34446000
		G3/8	34445300
	Steel pipe 12		



Detail

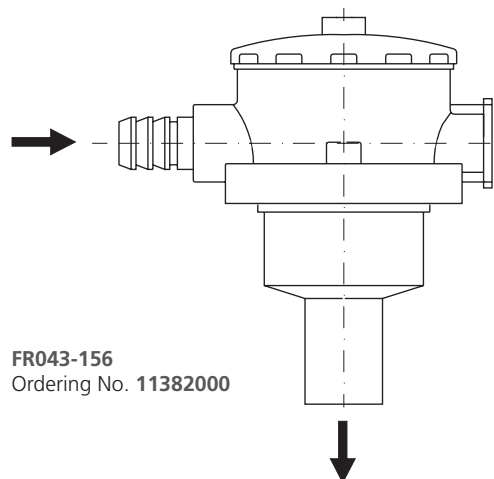


Note:
There is suction port G3/8 on each pump from SMA05 catalogue.

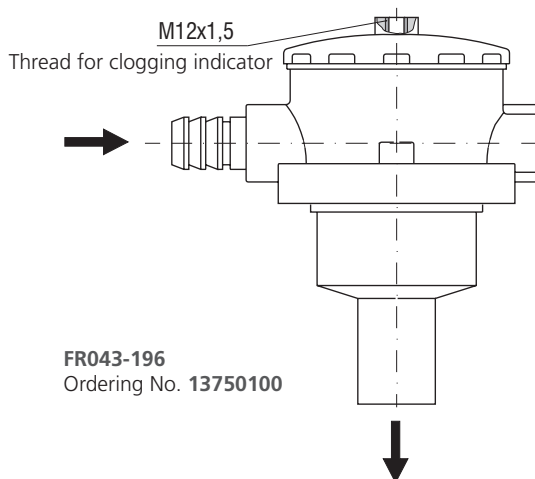
Examples of assembly groups

Description	Quantity [pcs]	Ordering No.
Suction Filter SF		23462800
Suction Filter SF 56/48-0,063	1	23462700
Hose clip COBRA 15/8	1	22825100
Connection GE12-PLR/1/4-ED-S	1	27218600
Suction Filter SF		23463300
Suction Filter SF 56/48-0,063	1	23462700
O-ring 8x1,5	3	20119100
Hose clip COBRA 15/8	1	22825100
Fitting 10/R1/4 PVC	1	20351300
Suction Filter SF		23462500
Suction Filter 2SF 56/48-0,063	1	16092300 3D
Hose clip COBRA 15/8	1	22825100
Connection GE12-PLR-ED	1	34445300
Suction Filter SF		16092500
Suction Filter 2SF 56/48-0,063	1	16092300 3D
O-ring 8x1,5	3	20119100
Hose clip COBRA 15/8	1	22825100
Fitting 10/R3/8 PVC	1	20351600

Description	Quantity [pcs]	Ordering No.
Suction Filter SF		23463000
Suction Filter SF 56/48-0,063	1	23462700
Hose clip COBRA 15/8	1	22825100
Connection GE12-PLR-ED	1	34445300
Suction Filter SF		23462900
Suction Filter SF 56/48-0,063	1	23462700
O-ring 8x1,5	3	20119100
Hose clip COBRA 15/8	1	22825100
Fitting 10/R3/8 PVC	1	20351600
Suction Filter SF		16092600
Suction Filter SF 56/48-0,063	1	23462700
O-ring 8x1,5	3	20119100
Hose clip COBRA 15/8	1	22825100
Fitting 10/R3/8 PVC	1	20351600
Fitting 10/R1/4 PVC	1	20351500
Fitting 10/R1/4 PVC	1	20351300

Return filter


FR043-156
Ordering No. **11382000**



FR043-196
Ordering No. **13750100**

Description	Ordering No.
Filter + Opt. indicator	16668400 3D
	13750100
	11847000

Description	Ordering No.
Filter + Opt. indicator	23483700 3D
	13750100
	13341900
	20120000

Optical clogging indicator

Mamometer **DG200-10**
Ordering No. **11847000**


Electrical clogging indicator

DG813-01
Ordering No. **13341900**



O-ring 10x3
Ordering No. **20120000**

The ARGO-HYTOS return line filter contains in series a venting and bleeding filter, so no other venting or air bleeding filters are necessary.
The hydraulic fluid may be filled through the return line filter after removing the red cap.
The filter return line may be extended by a slipped-over hose or by an original ARGO-HYTOS pipe extension.