



SPV120

Pre-Compensated, Load Sensing
Proportional Valve



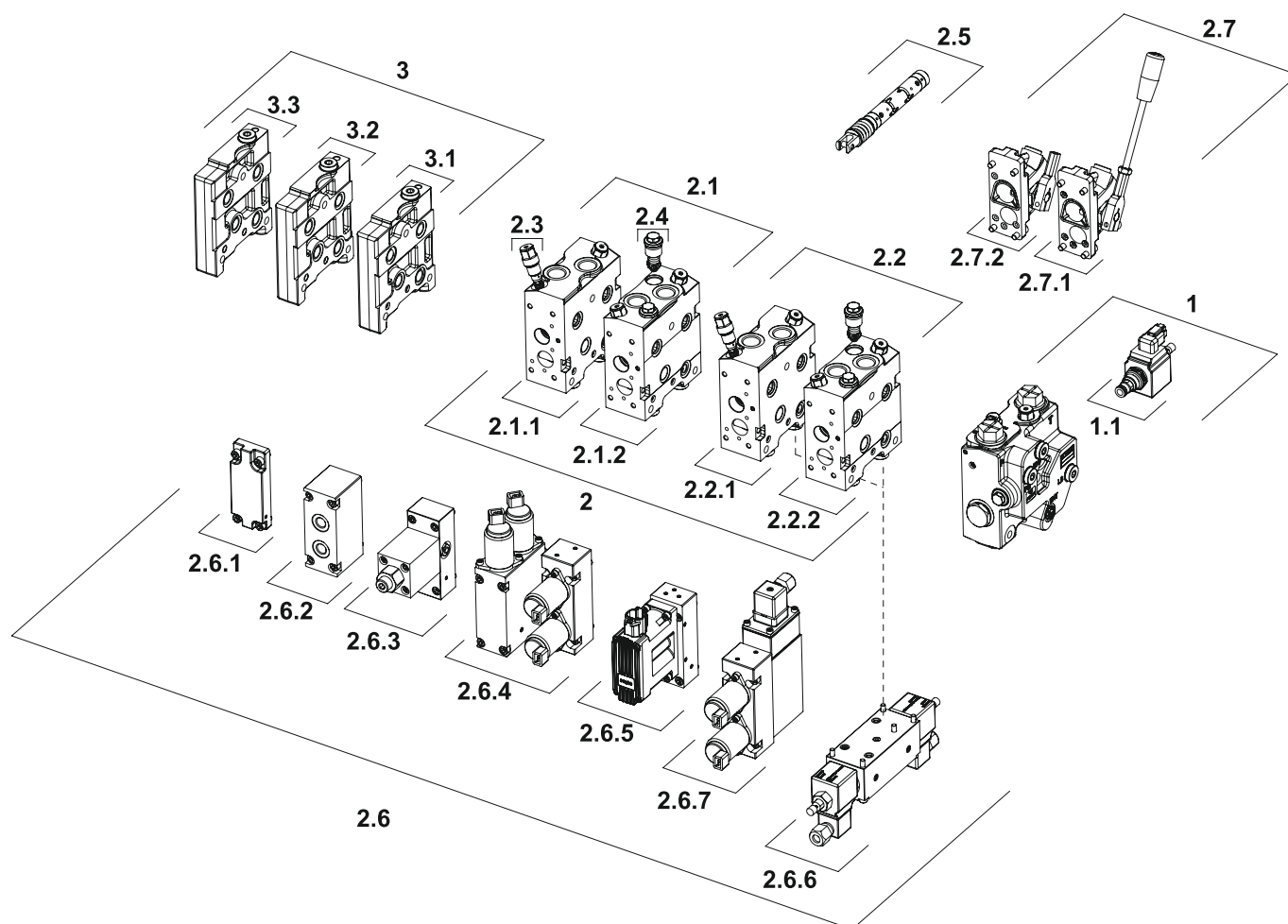
REVISION HISTORY

DATE	CHANGE	REVISION
OCTOBER 2017 (26.10.2017)	NEW EDITION	17A
JANUARY 2018 (04.01.2018)	UPDATE ON HYDRAULIC SCHEMES	18A
MARCH 2018 (16.03.2018)	UPDATE ON OPEN LOOP PWM CONTROL COILS NEW THREAD OPTIONS FOR END COVERS	18B

All the specifications shown in this catalogue are mainly standard configurations. Please contact our Sales Department for other requests. We reserve the right to introduce improvements and make necessary changes without prior notice. Akon Hidrolik is not responsible for any damage caused by an incorrect use of the product.

CONTENT

	PAGE
MODULES AND ACCESSORIES	4
ORDER CODING	
INLET SECTION	6
WORKING SECTION	7
END COVER	8
EXAMPLE	9
GENERAL SPECIFICATIONS	10
TECHNICAL SPECIFICATIONS	12
DIMENSIONAL DATA	13
HYDRAULIC CIRCUITS	14
INLET SECTION	
DIMENSIONAL DATA	15
CONFIGURATIONS	16
PERFORMANCE DATA	17
UNLOADING VALVES	18
WORKING SECTION	20
W/O SHOCK VALVE CAVITY	21
W/ SHOCK VALVE CAVITY	22
FOR LS SIGNAL CUT-OFF MODULE	23
LS RELIEF VALVE / MAIN RELIEF VALVE	24
LS RELIEF VALVE PERFORMANCE DATA	25
SHOCK VALVES	26
SPOOLS	27
SPOOL METERING	28
ACTUATORS	
MANUAL CONTROLS	29
OPEN LOOP PWM CONTROL	30
REAR TYPE OPEN LOOP PWM CONTROL	31
CLOSED LOOP CONTROLS	33
LS SIGNAL CUT-OFF MODULE	36
MICROSWITCH CONTROL	38
LEVER CAPS	39
END COVER	
W/O CONNECTIONS	40
W/ INTERNAL DRAIN LINE W/O CONNECTIONS	41
W/ P,T AND LS CONNECTIONS	42



MODULES & ACCESSORIES

	PAGE
1. INLET SECTION	16
1.1. UNLOADING VALVES	18
2. WORKING SECTION	
2.1. STANDARD WORKING SECTION	
2.1.1. WORKING SECTION W/O SHOCK VALVE CAVITY	21
2.1.2. WORKING SECTION W/ SHOCK VALVE CAVITY	22
2.2. WORKING SECTION W/ LS SIGNAL CUT-OFF MODULE	
2.2.1. WORKING SECTION W/O SHOCK VALVE CAVITY	23
2.2.2. WORKING SECTION W SHOCK VALVE CAVITY	23
2.3. LS RELIEF VALVES	
2.3.1. LS RELIEF VALVE	24
2.3.2. MARINE TYPE LS RELIEF VALVE	24
2.3.3. LS RELIEF VALVE CAVITY PLUG	24
2.4. SHOCK VALVES	
2.4.1. ANTISHOCK V& ANTICAVITATION VALVE	26
2.4.2. ANTICAVITATION VALVE	26
2.4.3. SHOCK VALVE CAVITY PLUG	26
2.5. SPOOLS	
2.5.1. A/B CLOSED IN NEUTRAL	27
2.5.2. A/B PARTIALLY OPEN TO TANK	27
2.5.3. A/B OPEN TO TANK	27
2.5.4. FLOAT	27
2.6. ACTUATORS	
2.6.1. END CAP	29
2.6.2. HYDRAULIC CONTROL	29
2.6.3. FRICTION DETENT	29
2.6.4. OPEN LOOP PWM CONTROLS	
2.6.4.1. STANDARD TYPE	30
2.6.4.2. REAR TYPE	31
2.6.5. CLOSED LOOP CONTROLS	
2.6.5.1. PWM CONTROL W/ SPOOL POSITION FEEDBACK	35
2.6.5.2. VOLTAGE CONTROL W/ POSITION SENSOR +5V AUX. POWER SUPPLY	35
2.6.5.3. VOLTAGE CONTROL W/ POSITION SENSOR - 0-5V FEEDBACK	35
2.6.5.4. CANbus CONTROL	35
2.6.6. LS SIGNAL CUT-OFF MODULE	
2.6.6.1. LSA +LSB ACTIVE	37
2.5.6.2. LSA ACTIVE	37
2.5.6.3. LSB ACTIVE	37
2.6.7. MICROSWITCH CONTROL	38
2.7. LEVER CAPS	
2.7.1. ALUMINIUM LEVER CAP W/ STROKE LIMITER	39
2.7.2. CAST IRON LEVER CAP W/ STROKE LIMITER	39
3. END COVER	
3.1. W/O CONNECTIONS	40
3.2. W/ INTERNAL DRAIN LINE W/O CONNECTIONS	41
3.3. W/ P,T AND LS CONNECTIONS	42

SPV123S / B - F 350 / 260 – NC12 H

1 2 3 4 5 6 7

1 APPLICATION

SPV12(1-12)S	Standard Application
SPV12(1-12)M	Marine Application

5 MAIN RV

260	30 - 380 Bar Adjustable
-----	-------------------------

2 PORT THREADS

B	BSP
A	UNF
M	Metric

6 UNLOADING VALVE

Omit	N/A
NO12	Normally Open 12 VDC
NO24	Normally Open 24 VDC
NC12	Normally Closed 12 VDC
NC24	Normally Closed 24 VDC

3 INLET TYPE

F	Fixed Displacement Pump
V	Variable Displacement Pump

7 CONNECTOR TYPE

H	DIN
A	AMP
D	Deutsch

4 SECONDARY RV

350	350 Bar Non-Adjustable
-----	------------------------

2 C - LRV (100 / 180) – ASV (300 / 300) – F 65 / 65 T – COAB 12 / CP / MC / A
 1 2 3 4 5 6 7 8 9 10 11

1 SECTION TYPE

1	Section Without Shock Valve Cavity
2	Section With Shock Valve Cavity
C	Section for LS Signal Cut-Off Module

2 LS RELIEF VALVE

LRV	LS Relief Valve
MLRV	Marine Type LS Relief Valve
P	LS Relief Valve Cavity Plug

3 SHOCK VALVE

ASV	Antishock&Anticavitation Valve
ACV	Anticavitation Valve
P	Cavity Plug

4 SPOOL TYPE

F	A/B Closed in Neutral
FT	A/B Partially open to tank in Neutral
FO	A/B Open to tank in Neutral
FF	Float

5 SPOOL FLOW RATE

5	5 l/min	1,3 US gpm
10	10 l/min	2,6 US gpm
25	25 l/min	6,5 US gpm
40	40 l/min	11 US gpm
65	65 l/min	17 US gpm
80	80 l/min	21 US gpm
100	100 l/min	26 US gpm
125	125 l/min	33 US gpm

6 FLOW CHARACTERISTICS

Omit	Symmetric
A	Asymmetric
T	Throttled Tank

7 LS SIGNAL CUT-OFF MODULE

COAB	NO - LSA+LSB Active
COA	NO - LSA Active
COB	NO - LSB Active
CCAB	NC - LSA+LSB Active
CCA	NC - LSA Active
CCB	NC - LSB Active

8 CUT-OFF SUPPLY

12	12 VDC
24	24 VDC

9 ACTUATORS**MANUAL CONTROLS**

ME	Mechanical End Cap
MD	Mechanical Friction Detent
MF	Mechanical Float Position
HC	Hydraulic Control

ELECTRIC ACTUATORS

D12	Open Loop PWM 12 VDC
D24	Open Loop PWM 24 VDC
CP	Closed Loop PWM
CV5	Closed Loop Voltage 0-5V, +5V ref.
CVF	Closed Loop Voltage 0-5V, Feedback Output
CR	Closed Loop Voltage Ratio Metric
CC	Closed Loop Voltage CAN bus Control

10 LEVER CAPS

MA	Aluminium Lever Cap w/ Spool Stroke Limiter
MC	Cast Iron Lever Cap w/ Spool Stroke Limiter

11 CONNECTOR TYPE

H	DIN
A	AMP
D	Deutsch

ES / PN

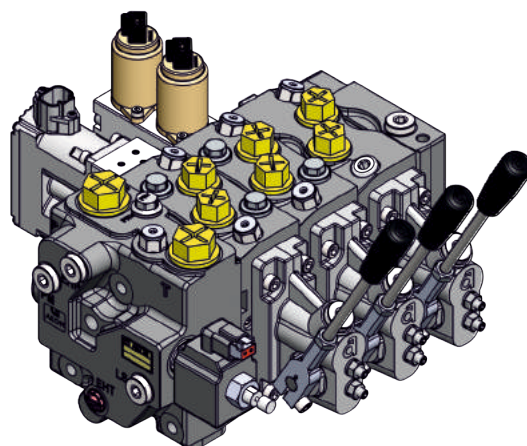
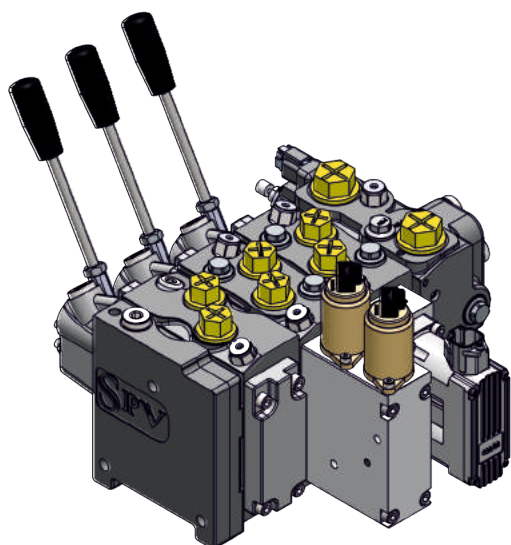
1 2

1	END COVER
ES	End Cover w/o Connections
ED	End Cover w/ Internal Drain Line w/o Connections
EP	End Cover w/ P,T and LS Connections

2	PAINTING / COATING
Omit	No Painting or Coating
PN	Painting
CT	Coating

EXAMPLE CODING OF A 3 SECTION VALVE

INLET SECTION	SPV123M/B-F350/240-NC12D
WORKING SECTION 1	2-LRV(180/200)-ASV(250/300)-F25/40-CV5-MA/D
WORKING SECTION 2	2-LRV(180/200)-ASV(250/300)-F25/40-D12-MA/D
WORKING SECTION 3	1-LRV(P/200)-FT40/40-ME-MA
END COVER	ES



GENERAL SPECIFICATIONS

Product Features & Benefits

SPV120 is a stackable, load sensing, pre-compensated proportional valve provides flow control independent of load pressure from 5 l/min to 125 l/min.

Precise Control & Efficiency

SPV120 offers precise control and efficiency for a wide range of applications from mobile cranes, fire engines, agricultural machinery, aerial platforms & lifts, concrete pumps to mining and drilling machines.

Energy saving load sensing technology increase efficiency.

Time Saving Modular Structure

Modular structure enables unlimited configurations to the user with less effort.

Advanced Customized Control

Thanks to the careful design engineering, SPV120 offers advanced customized control with shock valves, LSA/LSB pressure relief valves, spool stroke limiters, precise spool adjustments specific for the application requirements. The valve combines advanced abilities through various actuator options: manual, hydraulic, proportional, PWM, Voltage and CANBus proportional control for open and closed loop systems.

Pressure Compensator

With pressure compensators in each section, actuators are compensated and maintained a constant pressure drop against changes in load.

Installation

The valve can be installed either vertically or horizontally. It is however important to install it on a clean, flat and a vibration proof surface.

During assembly process, its necessary to work in a clean environment free of dirt, dust and other possible pollution.

Make sure that an authorized personnel carry-out the assembling.

Fittings

Always use standard fittings. When tightening, be sure that they press the ports properly. Never use fittings which do not ensure this. This may cause malfunctions in the valve body.

Work port adapters has to be fastened according to the following tightening torque table.

Recommended Tightening Torque for Work Ports (Nm / lbft)

BSP (ISO 228/1)	G1/4"	G1/2"	G3/4"
WITH O-RING	25 / 18,4	50 / 36,9	90 / 66,4
WITH COPPER WASHER (ISO 1179-1)	30 / 22,1	60 / 44,3	90 / 66,4
WITH BONDED SEAL (ISO 1179-1)	16 / 11,8	60 / 44,3	90 / 51,6
UN-UNF (ISO 263)	9/16-18 UNF (SAE6)	7/8-10 UNF (SAE10)	1 1/16-12 UNF (SAE12)
WITH O-RING (ISO 11926-1)	30 / 22,1	50 / 36,9	95 / 70

For metric threads please contact to our Sales Department.

Hydraulic Fluid

For best performance Akon Hidrolik recommends to use mineral based oil of high quality and cleanness in the Hydraulic system. Mineral based oil responding to DIN51524 HLP requirements can be used.

For viscosity range allowed, please see table «Working Conditions».

Safety in Application

An assessment of possible failures in the application like pressure failures, blocked movements need to be analyzed and necessary protection against possible failures should be integrated to the system to ensure safety in application. SPV120 can provide standard or on demand safety functions integrated to the directional control valve.

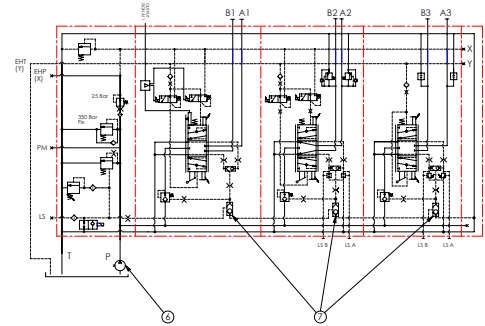
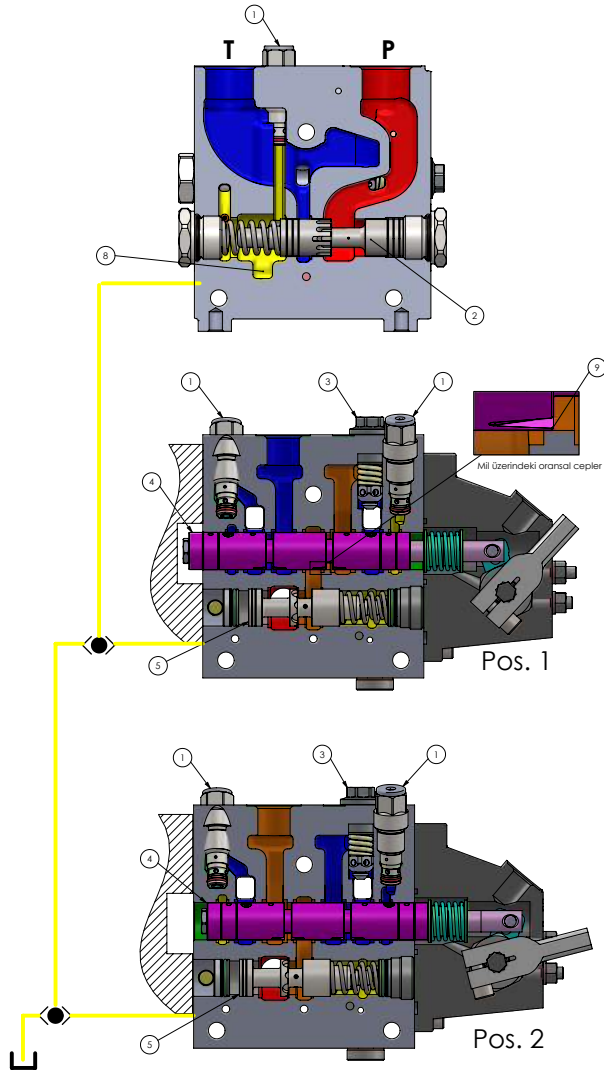
Please remember that, as proportional valves are used in wide range of applications, the manufacturer of the application is the only responsible for the final selection of the product and ensuring the performance, safety and warning requirements in the application. For choosing the control system, EN 13849 (Safety related requirements for control systems) provides safety requirements and guidance on the principles for the design and integration of safety-related parts of control systems.

Filtration

Its important to provide effective filtration to the hydraulic fluid in order to ensure proper operation and long life for the directional control valve and its components. The system must be filtered to avoid the possible damage caused by the excess contamination level of the fluid.

Filtration must be arranged not to exceed Target Contamination Class 20/18/15 according to ISO 4406 and 18/16/13 for pilot circuit.

GENERAL SPECIFICATIONS



Hydraulic systems with pressure compensator enable efficiency in terms of energy consumption. Pressure compensated systems are divided into two groups as "Open Center" and "Closed Center" systems. In open center systems 3-way compensator spool (2) in inlet section enable system to work with fixed displacement pump. Unlike open center systems, in closed center systems the pressure in the LS line is led directly to the load-sensing line and pump provides pressure compensation.

When spool (4) is in neutral position, oil will come from P line in inlet section of the valve to tank through 3 way compensator. Pressure in P line, the bypass pressure, equals to the spring force in LS line which is approximately 14 bar. This pressure equals to the tank pressure in neutral position.

When spools (4) are in position, highest load will lead to LS line (8) in inlet through shuttle valves (7). In same position, oil will pass through P line and 2 way compensator consequently and reach to the spool (4).

Notches (9) on spool determines the necessary flow rate for the cylinder. When the pressure beats the load, the movement starts.

Oil is determined according to 3 way compensator, 2 way compensator (5) and notches on spool. Proportional control ensured by these notches on spool and notch rate on 3 way compensator (2). 2 way compensator maintains a constant pressure drop against changes in load and the valve operates proportionally independent of load changes.

Shock valves (3) on service port A and B enable oil flow to tank when pressure shocks arise. This prevents the valve from possible damages.

LSA and LSB relief valves (1) are used to limit the pressure on the port if pressure exceeds the valve setting. LS relief valves use low flow in LS line and can reach necessary pressure even in high flow rates. This enable less heating and efficiency.

TECHNICAL SPECIFICATIONS

Working Conditions

Recommended Oil Viscosity Operating Range	12 cSt to 75 cSt	
Minimum / Maximum Viscosity	10 cSt / 400 cSt	
Recommended Fluid Temperature Range (°C)	-20 to +90	
Ambient Temperature in Operating Condition (°C)	w/ mechanical controls -30 to +60	w/ electric actuators -30 to +50
Maximum Contamination Level	Class 9 (NAS 1638)	20/18/15 (ISO 4406)

Technical Specifications

Number of Spools	1-12	
Nominal Flow on Inlet	150 l/min	40 US gpm
Nominal Flow on Ports	Compensated	125 l/min 33 US gpm
	Not Compensated	140 l/min 37 US gpm
Maximum Working Pressure	Port P, A/B Continuous	350 bar 5000 psi
	Port A/B	420 bar 6100 psi
	Port LS	350 bar 5000 psi
Maximum Back Pressure on T Port	10 bar	150 psi
Maximum Internal Leakage (100 Bar; 32 cSt, 40°C)	Without Shock Valves	12cc (100 Bar; 32 cSt, 40°C) 0,73 in ³ /m (1450 psi; 32 cSt, 104°F)
	With Shock Valves	15cc (100 Bar; 32 cSt, 40°C) 0,92 in ³ /m (1450 psi; 32 cSt, 104°F)
Spool Travel	Spool Travel	± 7,0 mm
	Dead Band	± 1,5 mm
	Proportional Range	± 5,5 mm

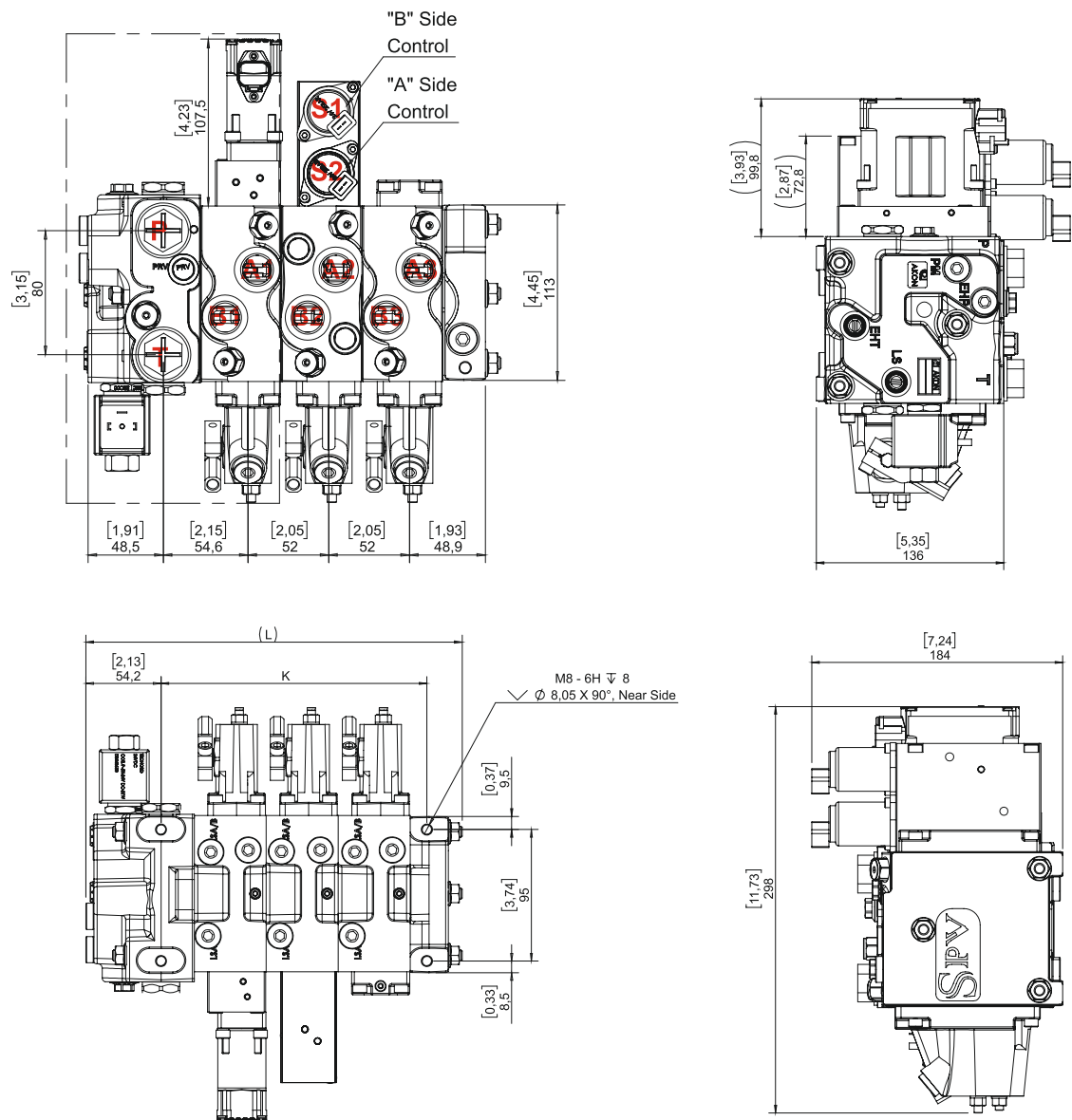
For other operating conditions please contact to our Sales Department.

Standard & Optional Threads

Thread	Code	P	A/B	T	LSA/LSB	PM / EHP / EHT
BSP	B	G ¾"	G ½"	G ¾"	G ¼"	G ¼"
UN - UNF	A	1 1/16-12 UNF (SAE 12)	7/8 - 14 UNF (SAE 10)	1 1/16-12 UNF (SAE 12)	9/16-18 UNF (SAE 6)	9/16-18 UNF (SAE 6)

BSP thread is standard. For other demands please contact our Sales Department.

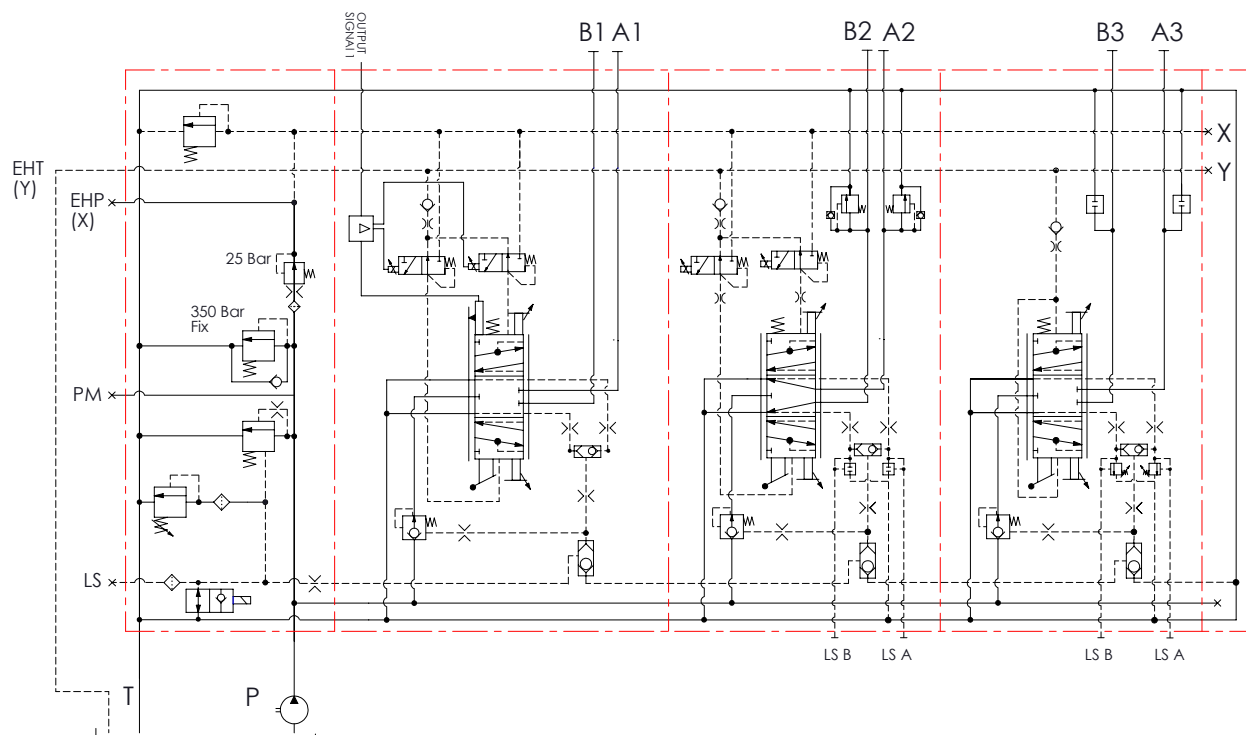
DIMENSIONAL DATA



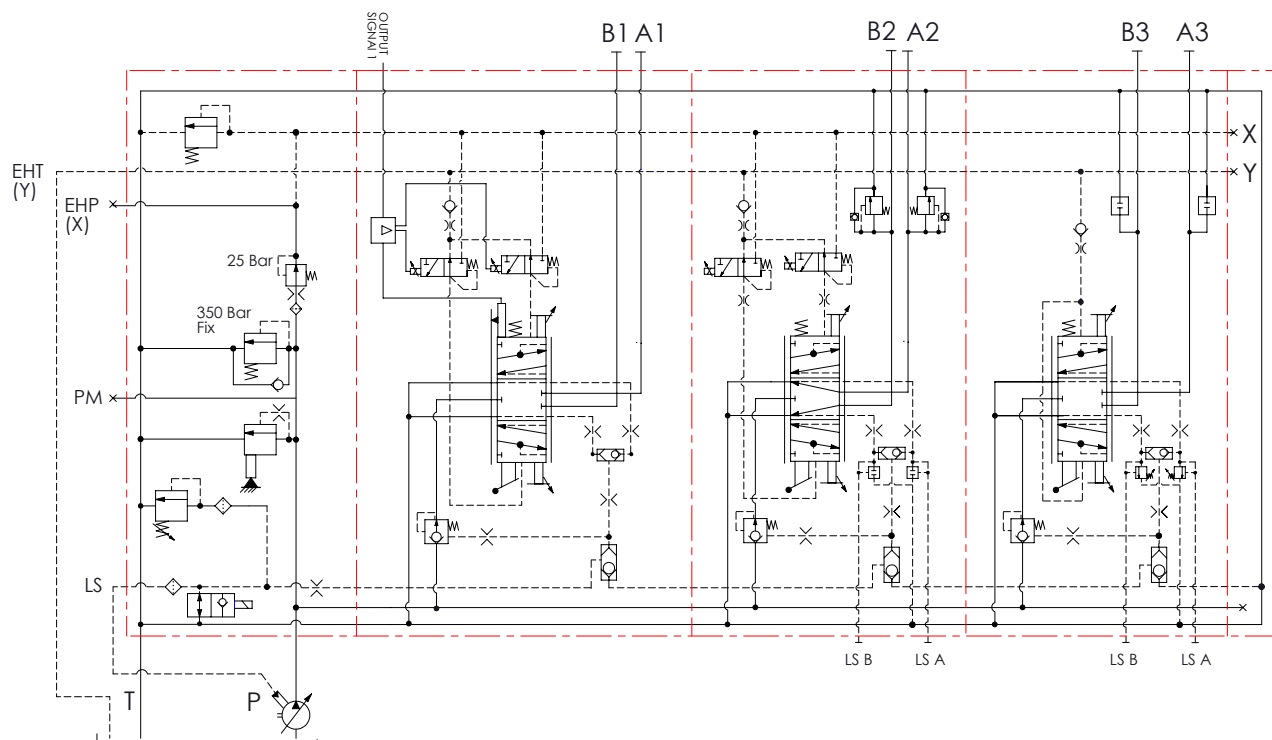
Type	K		L	
	mm	inch	mm	inch
SPV121	88	3,46	167,7	6,60
SPV122	140	5,51	219,7	8,64
SPV123	192	7,55	271,7	10,69
SPV124	244	9,60	323,7	12,74
SPV125	296	11,65	375,7	14,79
SPV126	348	13,70	427,7	16,83
SPV127	400	15,74	479,7	18,88
SVP128	452	17,79	531,7	20,93
SPV129	504	19,84	583,7	22,98
SPV1210	556	21,88	635,7	25,02

HYDRAULIC CIRCUITS

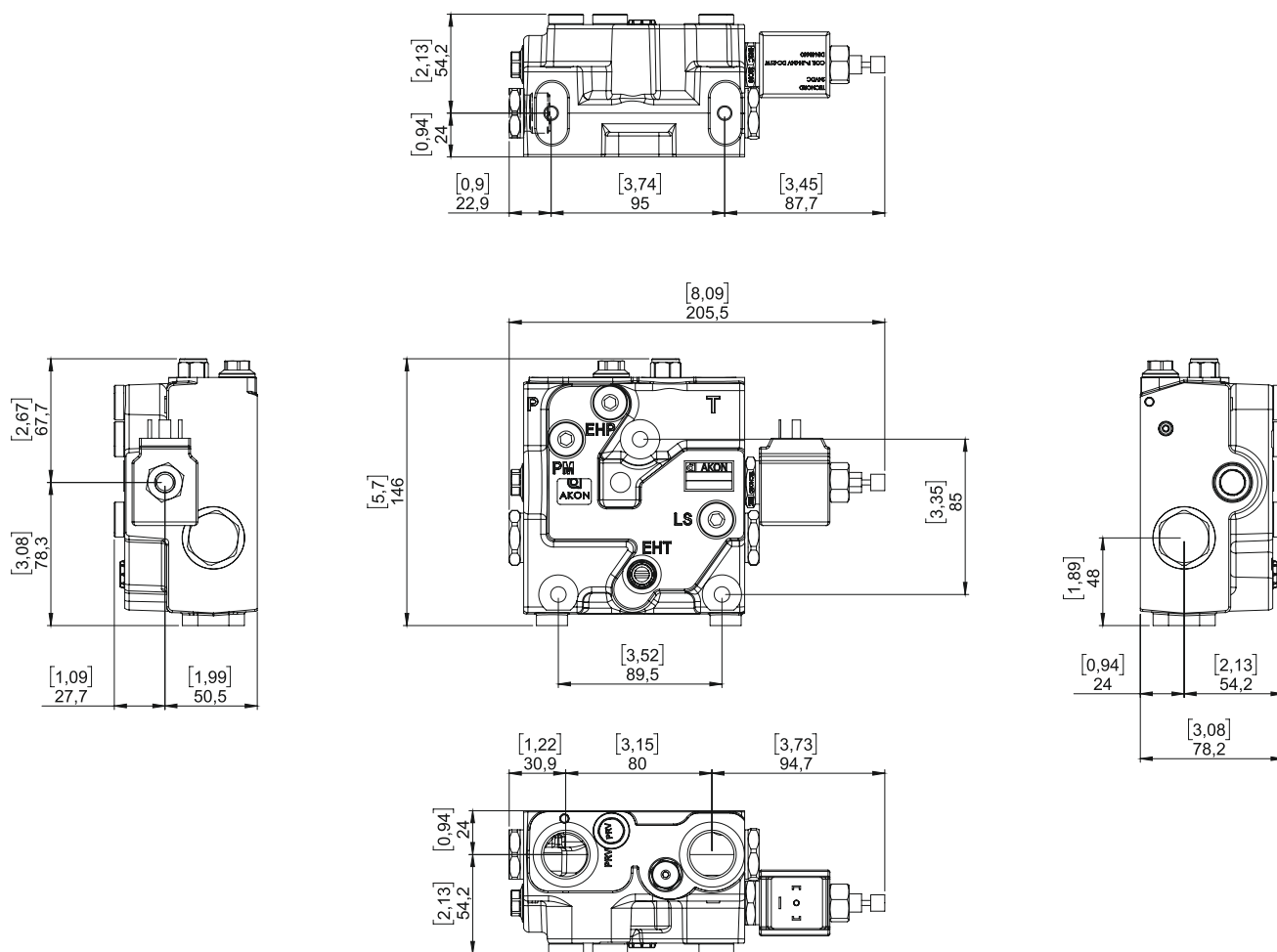
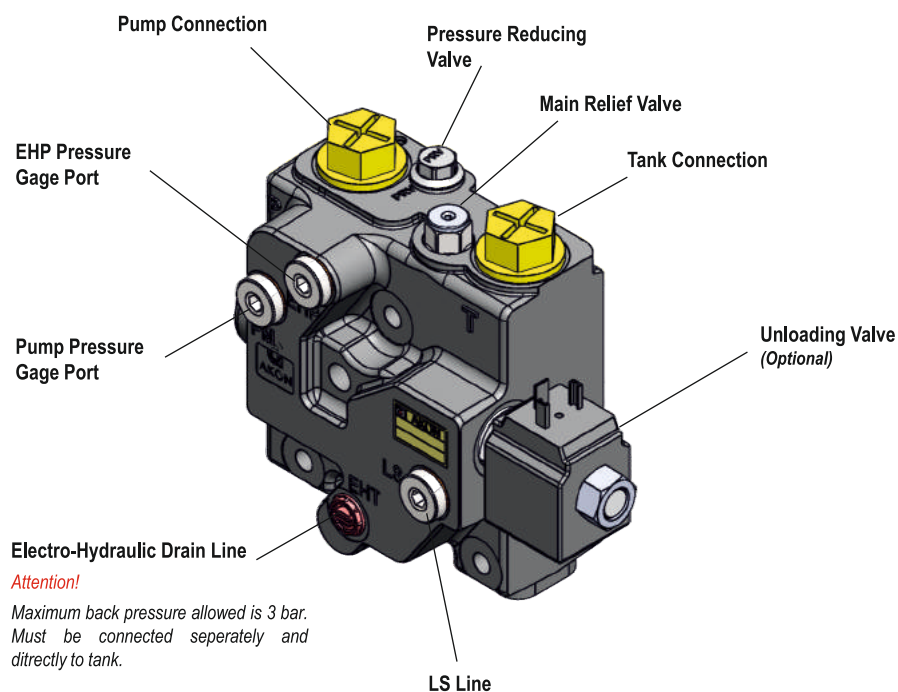
Systems Fed by Fixed Displacement Pumps



Systems Fed by Variable Displacement Pumps



INLET SECTION



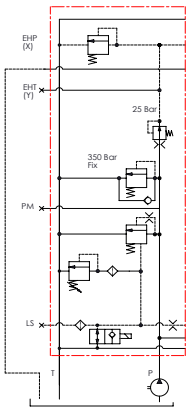
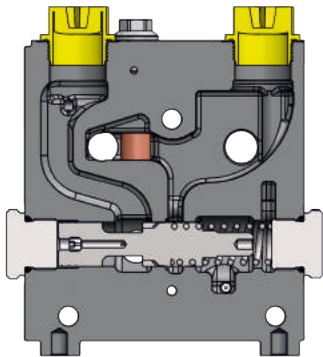
INLET SECTION CONFIGURATIONS

All SPV120 inlet section configurations include, P and T connections, PM pressure gage port for measuring the pump and load signal pressures, pressure reducing valve, adjustable main relief valve, non-adjustable secondary relief valve set to 350 bar for safety purpose. Unloading cavity is prearranged and plugged for unloading valve.

Unloading valve is not included in the inlet configurations, please see «Unloading Valves» for details.

Inlet can be easily switched from fixed to variable pump configuration by changing compensator spool and spring with dummy spool.

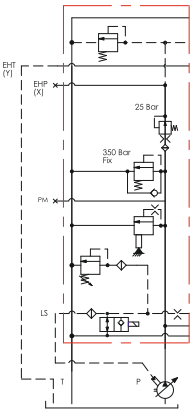
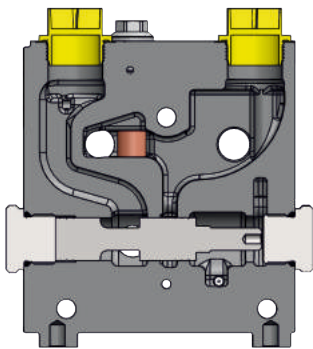
Inlet Section For Systems With Fixed Displacement Pump



Weight

5,80kgs / 12,80lbs

Inlet Section For Systems With Variable Displacement Pump



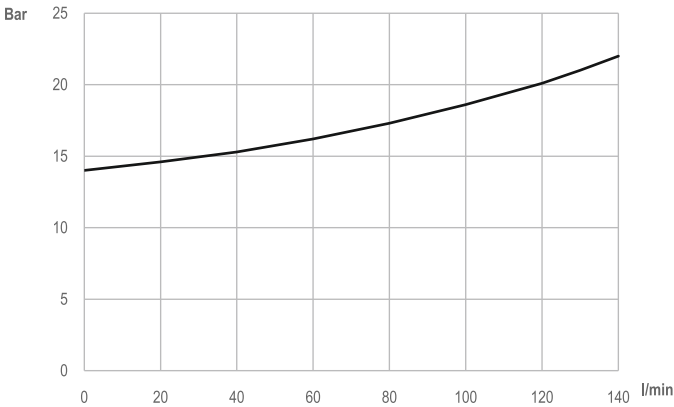
Weight

5,80kgs / 12,80lbs

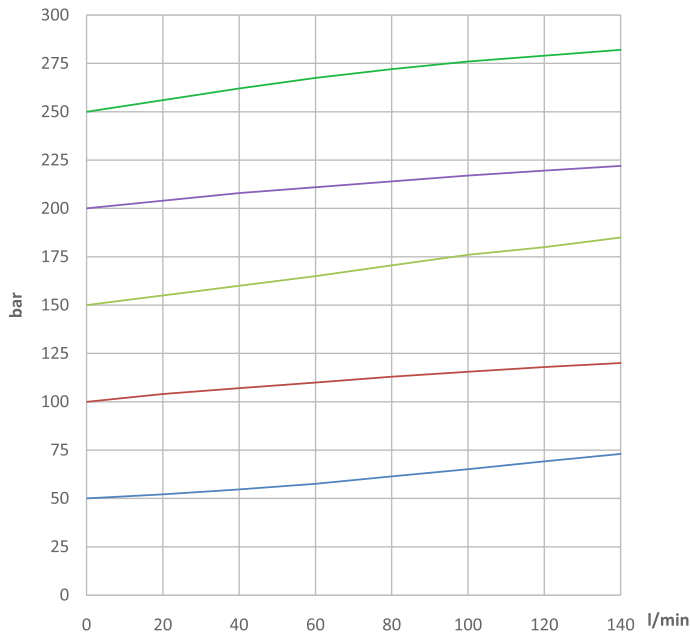
ORDER CODE	DESCRIPTION
120POHN1600	G 3/4 INLET FOR FIXED PUMP
120POHN1640	SAE 12 INLET FOR FIXED PUMP
120PCHN1700	G 3/4 INLET FOR VARIABLE PUMP
120PCHN1740	SAE 12 INLET FOR VARIABLE PUMP
120MPOHN1600	MARINE TYPE; G 3/4 INLET FOR FIXED PUMP
120MPOHN1640	MARINE TYPE; SAE 12 INLET FOR FIXED PUMP
120MPCHN1700	MARINE TYPE; G 3/4 INLET FOR VARIABLE PUMP
120MPCHN1740	MARINE TYPE; SAE 12 INLET FOR VARIABLE PUMP

ORDER CODE	INLET CONVERSION KITS
15010417000	CONVERSION KIT FROM VARIABLE TO FIXED DISPLACEMENT
1010322000	CONVERSION KIT FROM FIXED TO VARIABLE DISPLACEMENT

P – T Pressure Drop Inlet Compensator

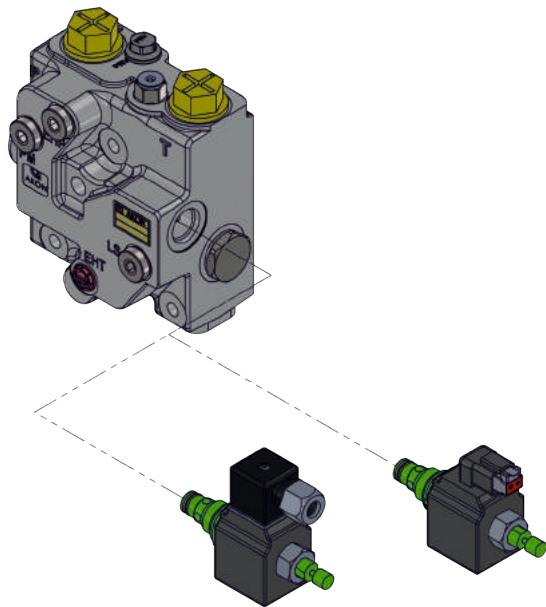


Main Relief Valve Characteristics

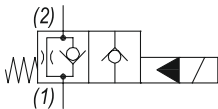


Please see page 24 for main relief valve order code and details.

UNLOADING VALVES

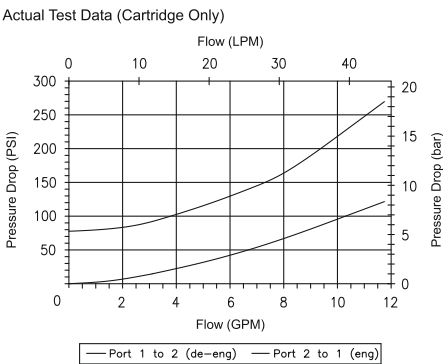


Normally Open w/ Manual Override

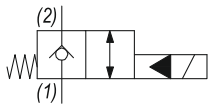


When de-energized the unloading valve allows flow from 1 to 2 and blocks flow from 2 to 1.

When energized the unloading valve blocks flow from 1 to 2 and allows flow from 2 to 1.

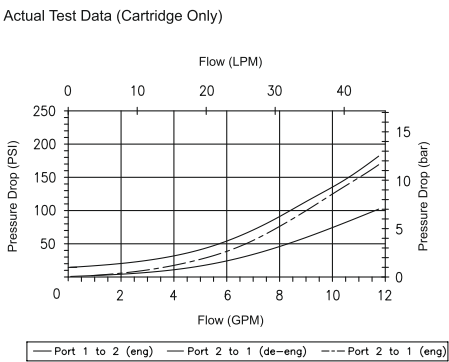


Normally Closed w/ Manual Override



When de-energized the unloading valve blocks flow from 1 to 2 and allows reverse flow from 2 to 1.

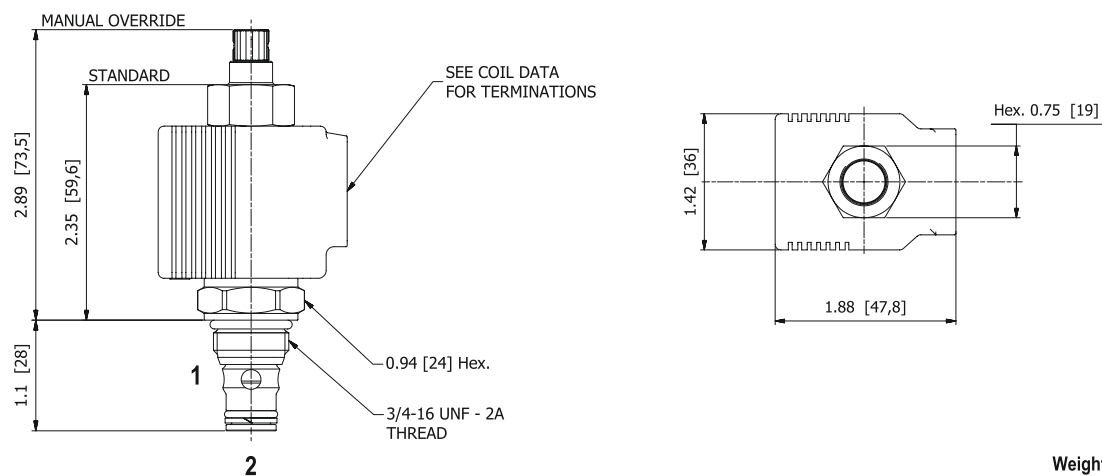
When energized the valve allows flow from 1 to 2 and from 2 to 1.



ORDER CODE	DESCRIPTION
120UN5040	NO & MANUAL OVERRIDE - 12VDC - DIN
120UN5041	NO & MANUAL OVERRIDE - 12VDC - AMP
120UN5042	NO & MANUAL OVERRIDE - 12VDC - DEUT.
120UN5050	NO & MANUAL OVERRIDE - 24VDC - DIN
120UN5051	NO & MANUAL OVERRIDE - 24VDC - AMP
120UN5052	NO & MANUAL OVERRIDE - 24VDC - DEUT.

ORDER CODE	DESCRIPTION
120UN5060	NC & MANUAL OVERRIDE - 12VDC - DIN
120UN5061	NC & MANUAL OVERRIDE - 12VDC - AMP
120UN5062	NC & MANUAL OVERRIDE - 12VDC - DEUT.
120UN5070	NC & MANUAL OVERRIDE - 24VDC - DIN
120UN5071	NC & MANUAL OVERRIDE - 24VDC - AMP
120UN5072	NC & MANUAL OVERRIDE - 24VDC - DEUT.

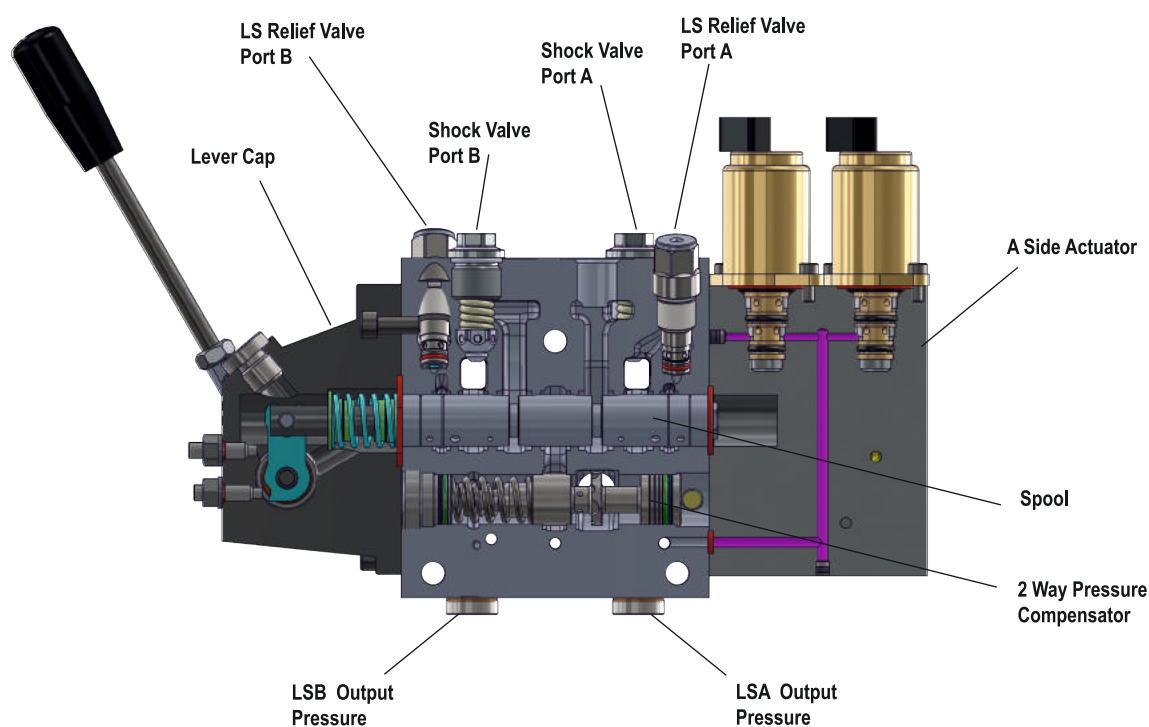
UNLOADING VALVES



Coil Specifications

Wattage	21 Watts Nominal
Rated Current Range	Continuous Duty $\pm 10\%$ rated voltage at 49°C (120°F) ambient
Min Current for Actuation	80% of rated current at room temperature
Magnet Wire Class	H
Heat Insulation Class	F
Ambient Temperature Range	-30°C to 60°C
Encapsulation Material	Thermo-Plastic, resistant to moisture, caustic solutions, fungus and vibrations

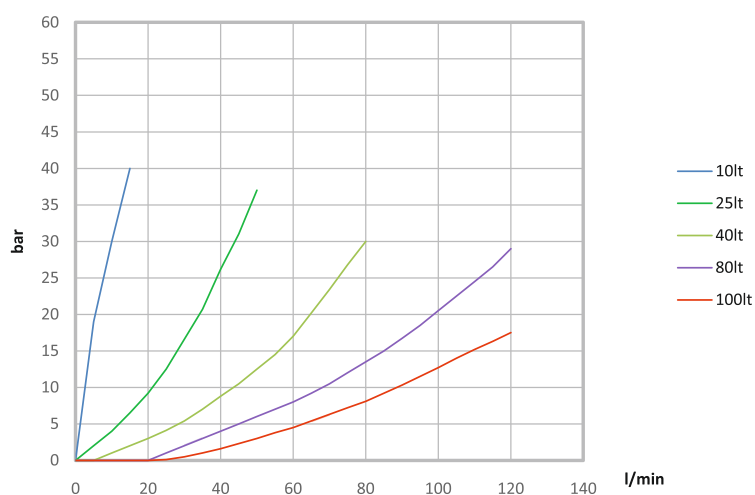
WORKING SECTION



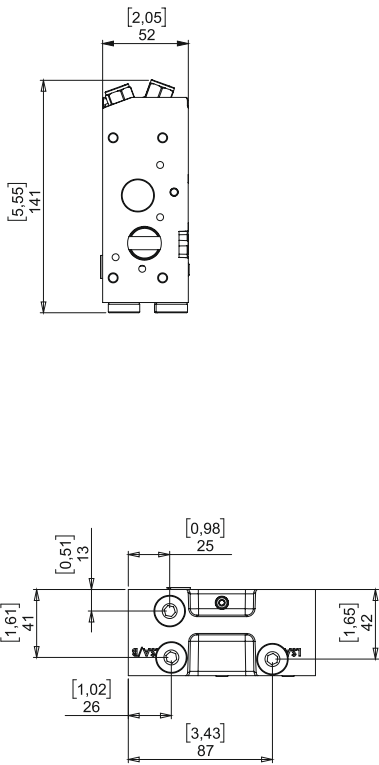
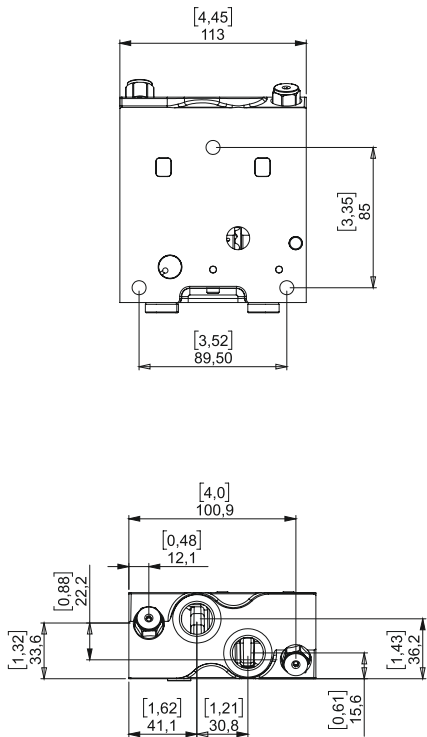
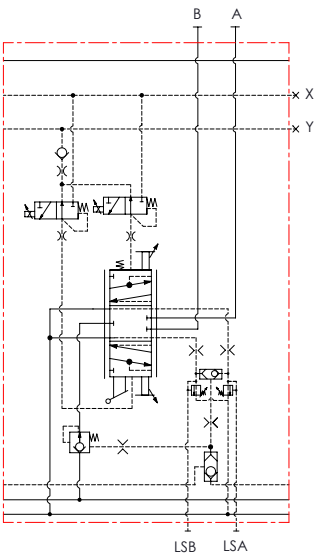
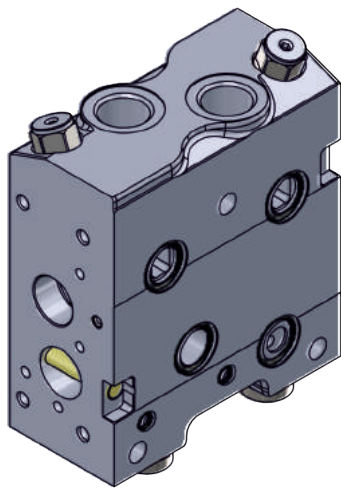
SPV120 is stackable valve 1 to 12 sections with wide range of configuration options for application requirements. Each section is equipped with 2 way pressure compensator, LSA / LSB relief valve cavities, optionally with or without shock valve cavities on service ports A and B. Additionally cut-off option for moment control which actively maintains the dynamic stability of the application.

In SPV120 all working section accessories except standard equipment need to be ordered separately. Please see related pages for spools, LS relief valves, shock valves, actuators and lever cap options.

A/B – T Pressure Drop



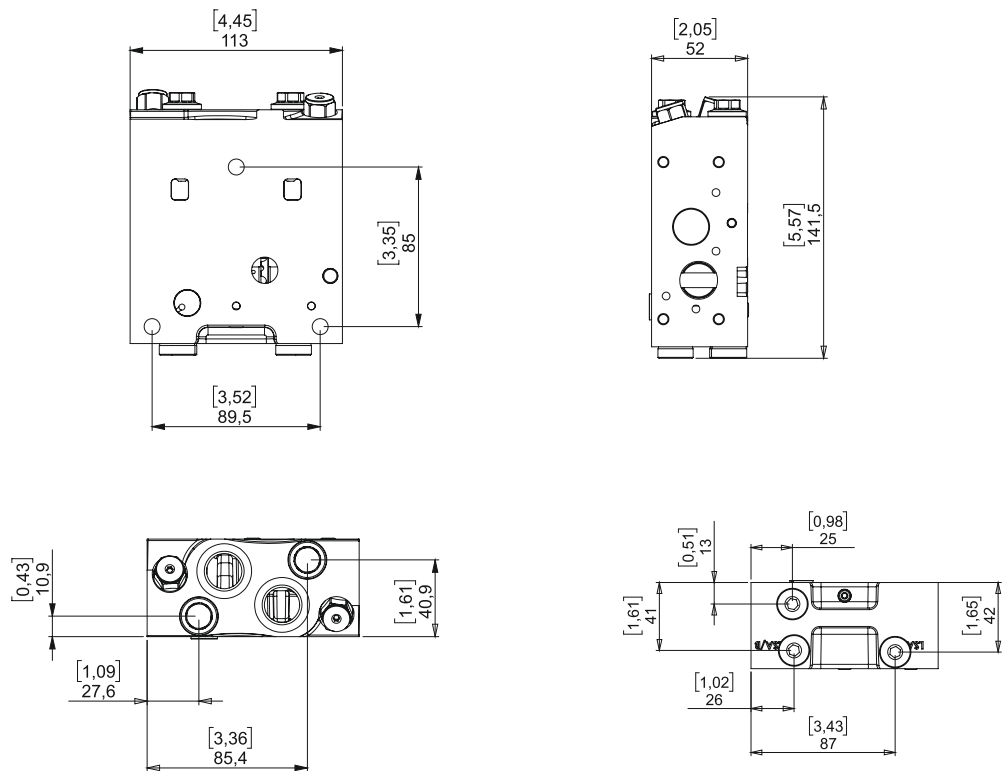
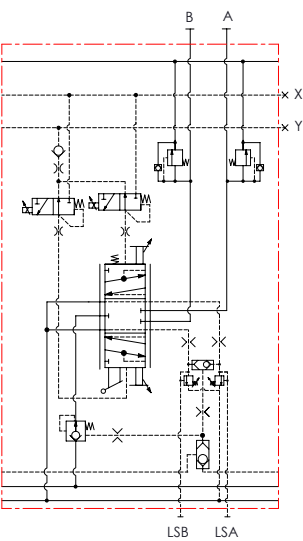
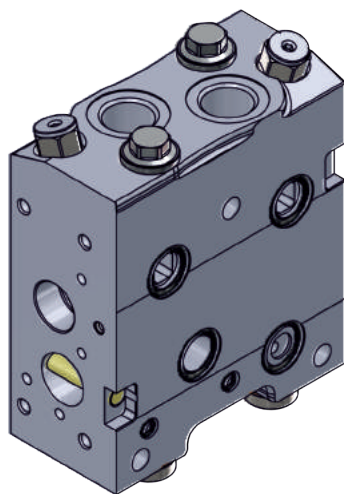
WORKING SECTION W/O SHOCK VALVE CAVITY



Weight
4,1kgs / 9,03 lbs

ORDER CODE	DESCRIPTION
120DL3410	G1/2 - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - WO/ ANTISHOCK CAVITY
120DL3420	SAE 7/8-10 - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - W/O ANTISHOCK CAVITY

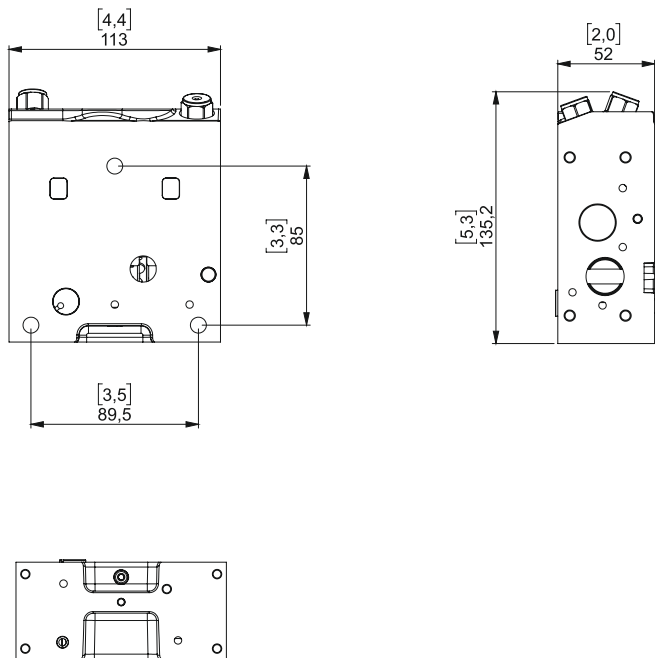
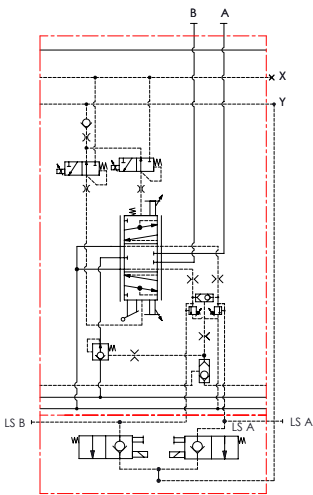
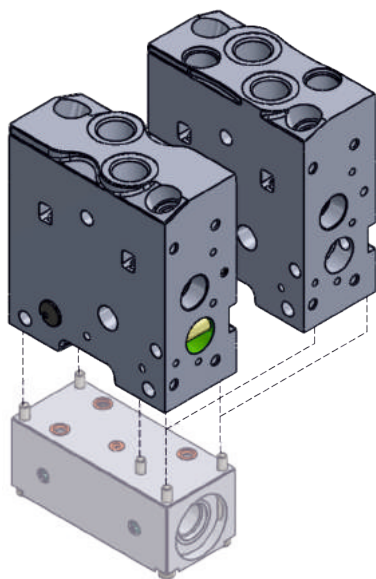
WORKING SECTION W/ SHOCK VALVE CAVITY



Weight
4,2 kgs / 9,25 lbs

ORDER CODE	DESCRIPTION
120DL3411	G1/2 - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - W/ ANTISHOCK CAVITY
120DL3422	SAE 7/8-10 - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - W/ ANTISHOCK CAVITY

WORKING SECTION FOR LS SIGNAL CUT-OFF MODULE



Type	Weight
w/o Shock Valve Cavity	4,1kgs / 9,03 lbs
w/ Shock Valve Cavity	4,2 kgs / 9,25 lbs

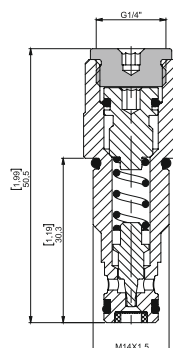
Cut-off module is not included in given weights.

ORDER CODE	DESCRIPTION
120DL3511	G1/2 - W/ LS SIGNAL CUT-OFF MODULE - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - W/ ANTISHOCK CAVITY
120DL3510	G1/2 - W/ LS SIGNAL CUT-OFF MODULE - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - WO/ ANTISHOCK CAVITY
120DL3522	SAE 7/8-10 - W/ LS SIGNAL CUT-OFF MODULE - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - W/ ANTISHOCK CAVITY
120DL3520	SAE 7/8-10 - W/ LS SIGNAL CUT-OFF MODULE - INDIVIDUAL LSA/LSB PILOT LINE - LSA/B RELIEF VALVE CAVITY - WO/ ANTISHOCK CAVITY

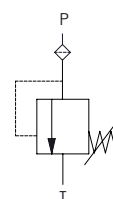
Please see page 37 for cut-off options.

LS RELIEF VALVES

LS Relief Valve / Main Relief Valve



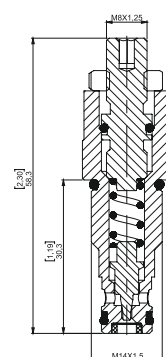
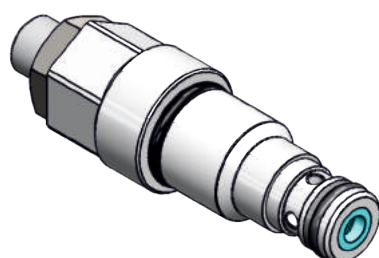
Symbol



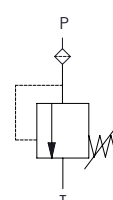
Weight

0,05 kgs / 0,11 lbs

Marine Type LS Relief Valve / Main Relief Valve



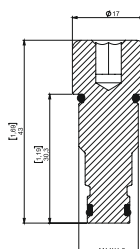
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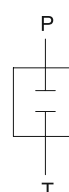
Weight

0,05 kgs / 0,11 lbs

LS Relief Valve Cavity Plug / Main Relief Valve Cavity Plug



Symbol



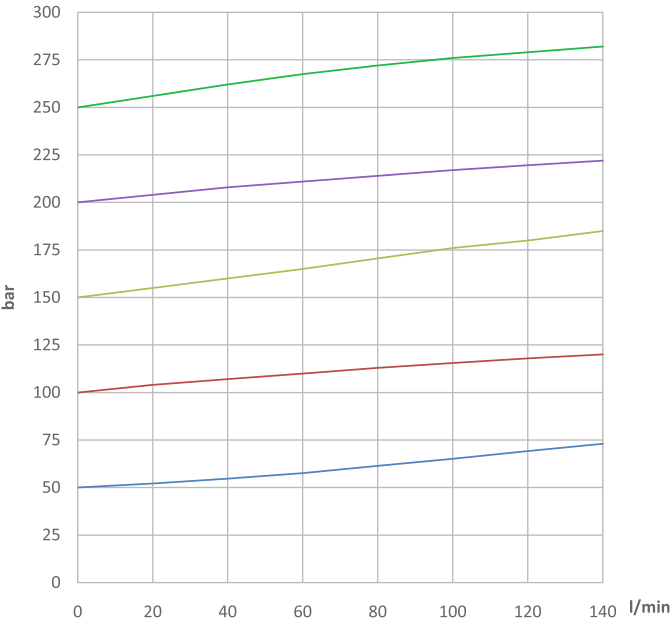
Weight

0,04 kgs / 0,08 lbs

ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION
120LRV6030	30 bar / 435 psi	120LRV6130	130 bar / 1885 psi	120LRV6230	230 bar / 3335 psi	120LRV6330	330 bar / 4785 psi
120LRV6040	40 bar / 580 psi	120LRV6140	140 bar / 2030 psi	120LRV6240	240 bar / 3480 psi	120LRV6340	340 bar / 4930 psi
120LRV6050	50 bar / 725 psi	120LRV6150	150 bar / 2175 psi	120LRV6250	250 bar / 3625 psi	120LRV6350	350 bar / 5075 psi
120LRV6060	60 bar / 870 psi	120LRV6160	160 bar / 2320 psi	120LRV6260	260 bar / 3770 psi	120LRV6360	360 bar / 5220 psi
120LRV6070	70 bar / 1015 psi	120LRV6170	170 bar / 2465 psi	120LRV6270	270 bar / 3915 psi	120LRV6370	370 bar / 5365 psi
120LRV6080	80 bar / 1160 psi	120LRV6180	180 bar / 2610 psi	120LRV6280	280 bar / 4060 psi	120LRV6380	380 bar / 5510 psi
120LRV6090	90 bar / 1305 psi	120LRV6190	190 bar / 2755 psi	120LRV6290	290 bar / 4205 psi	120LRV-P6002	Cavity Plug
120LRV6100	100 bar / 1450 psi	120LRV6200	200 bar / 2900 psi	120LRV6300	300 bar / 4350 psi		
120LRV6110	110 bar / 1595 psi	120LRV6210	210 bar / 3045 psi	120LRV6310	310 bar / 4495 psi		
120LRV6120	120 bar / 1740 psi	120LRV6220	220 bar / 3190 psi	120LRV6320	320 bar / 4640 psi		

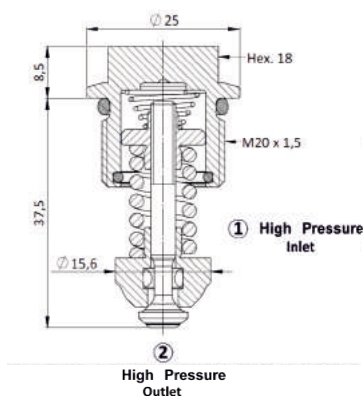
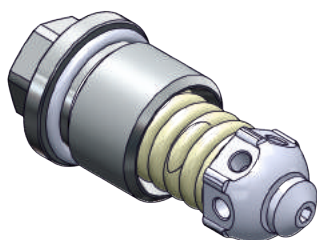
Marine type LS relief valves are coded with «M».
Example coding for 100 bar pressure setting 120MLRV6100.

Curves

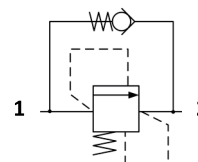


SHOCK VALVES

Antishock & Anticavitation Valve



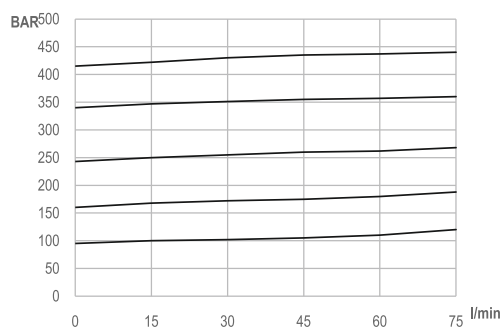
Symbol



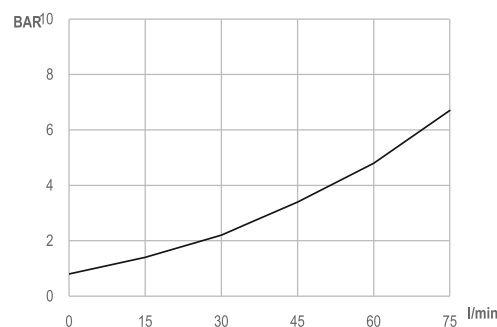
Weight

0,05 kgs / 0,11 lbs

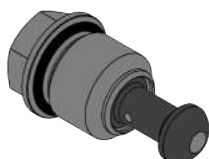
Relief Valve Function



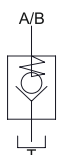
Anticavitation Function



Anticavitation Valve



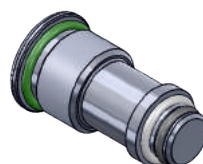
Symbol



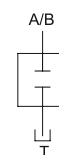
Weight

0,05 kgs / 0,11 lbs

Shock Valve Cavity Plug



Symbol

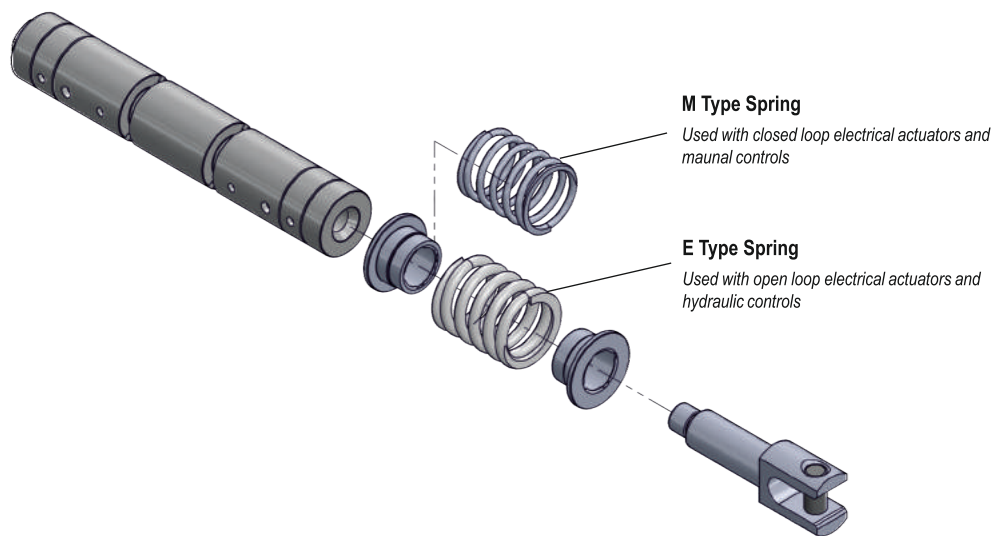


Weight

0,04 kgs / 0,08 lbs

ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION	ORDER CODE	DESCRIPTION
120ASV6030	30 bar / 435 psi	120ASV6130	130 bar / 1885 psi	120ASV6230	230 bar / 3335 psi	120ASV6330	330 bar / 4785 psi
120ASV6040	40 bar / 580 psi	120ASV6140	140 bar / 2030 psi	120ASV6240	240 bar / 3480 psi	120ASV6340	340 bar / 4930 psi
120ASV6050	50 bar / 725 psi	120ASV6150	150 bar / 2175 psi	120ASV6250	250 bar / 3625 psi	120ASV6350	350 bar / 5075 psi
120ASV6060	60 bar / 870 psi	120ASV6160	160 bar / 2320 psi	120ASV6260	260 bar / 3770 psi	120ASV6360	360 bar / 5220 psi
120ASV6070	70 bar / 1015 psi	120ASV6170	170 bar / 2465 psi	120ASV6270	270 bar / 3915 psi	120ASV6370	370 bar / 5365 psi
120ASV6080	80 bar / 1160 psi	120ASV6180	180 bar / 2610 psi	120ASV6280	280 bar / 4060 psi	120ASV6380	380 bar / 5510 psi
120ASV6090	90 bar / 1305 psi	120ASV6190	190 bar / 2755 psi	120ASV6290	290 bar / 4205 psi	120SV6003	Anticavitation Valve
120ASV6100	100 bar / 1450 psi	120ASV6200	200 bar / 2900 psi	120ASV6300	300 bar / 4350 psi	120ASV-P6001	Cavity Plug
120ASV6110	110 bar / 1595 psi	120ASV6210	210 bar / 3045 psi	120ASV6310	310 bar / 4495 psi		
120ASV6120	120 bar / 1740 psi	120ASV6220	220 bar / 3190 psi	120ASV6320	320 bar / 4640 psi		

SPOOLS

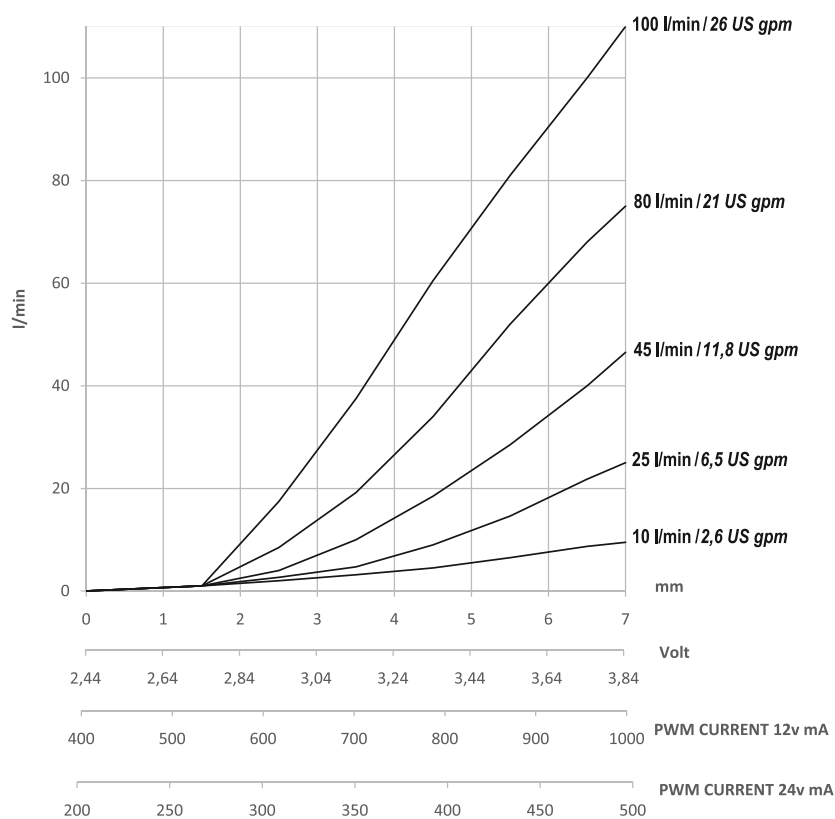


Code	Hydraulic Scheme	Function	Flow Requirements
F		3 Position, Double Acting Spool, A & B Closed in Neutral	Choice of spool is important to meet the requirements of the application in terms of control ability and performance. SPV120 has many spool options regarding the function and flow requirements. Flow options in SPV120 between 5l/min / 1,3 US Gpm up to 125l/min / 33,0 US Gpm. SPV120 spools are highly customizable in terms of flow and characteristics. Please contact our Sales Department for asymmetric, throttled tank or other special spool demands.
FT		3 Position, Double Acting Spool, A & B Partially Open to Tank in Neutral	
FO		3 Position, Double Acting Spool, A & B Open to Tank in Neutral	
FF		4 Position, Double Acting, Float Spool	
			Weight 0,30 kgs / 0,66 lbs

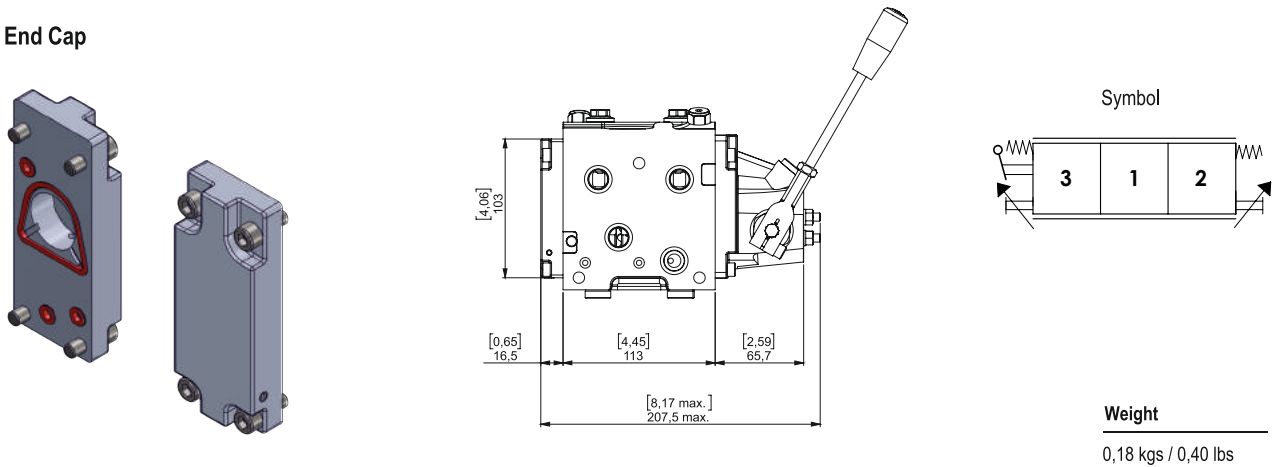
FLOW RATE		ORDER CODE							
		F TYPE SPOOL		FT TYPE SPOOL		FO TYPE SPOOL		FF TYPE SPOOL	
		E SPRING	M SPRING	E SPRING	M SPRING	E SPRING	M SPRING	E SPRING	M SPRING
5 l/min	1,3 US gpm	120EF0505L	120MF0505L	120EFT0505L	120MFT0505L	120EFO0505L	120MFO0505L	120EFF0505L	120MFF0505L
10 l/min	2,6 US gpm	120EF1010L	120MF1010L	120EFT1010L	120MFT1010L	120EFO1010L	120MFO1010L	120EFF1010L	120MFF1010L
25 l/min	6,5 US gpm	120EF2525L	120MF2525L	120EFT2525L	120MFT2525L	120EFO2525L	120MFO2525L	120EFF2525L	120MFF2525L
40 l/min	11 US gpm	120EF4040L	120MF4040L	120EFT4040L	120MFT4040L	120EFO4040L	120MFO4040L	120EFF4040L	120MFF4040L
65 l/min	17 US gpm	120EF6565L	120MF6565L	120EFT6565L	120MFT6565L	120EFO6565L	120MFO6565L	120EFF6565L	120MFF6565L
80 l/min	21 US gpm	120EF8080L	120MF8080L	120EFT8080L	120MFT8080L	120EFO8080L	120MFO8080L	120EFF8080L	120MFF8080L
100 l/min	26 US gpm	120EF100100L	120MF100100L	120EFT100100L	120MFT100100L	120EFO100100L	120MFO100100L	120EFF100100L	120MFF100100L
125 l/min	33 US gpm	120EF125125L	120MF125125L	120EFT125125L	120MFT125125L	120EFO125125L	120MFO125125L	120EFF125125L	120MFF125125L

For asymmetric and other spool demands, please contact our Sales Department.

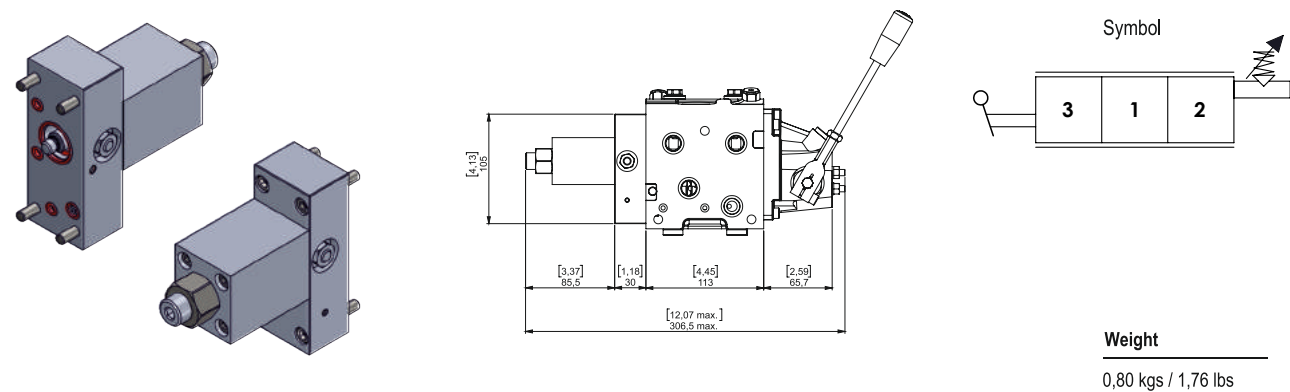
SPOOL METERING



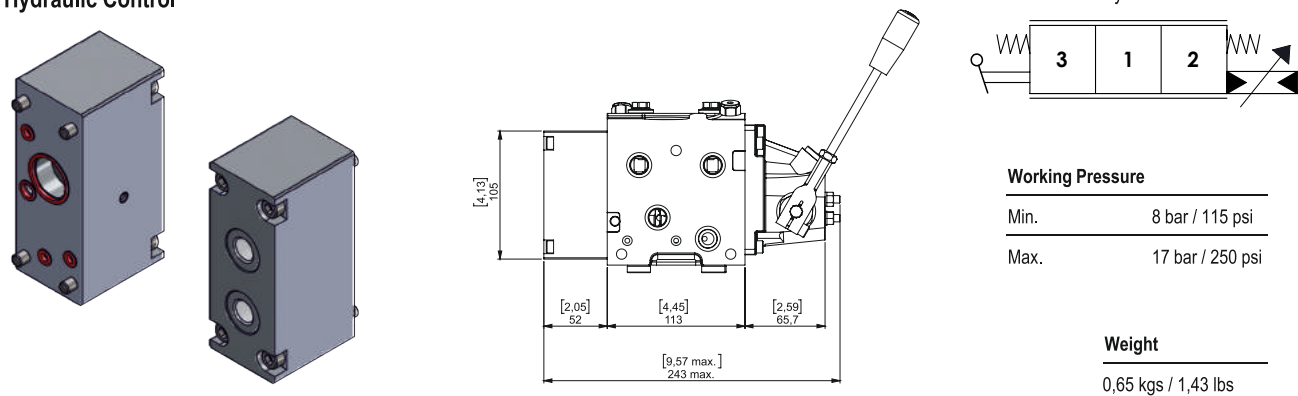
End Cap



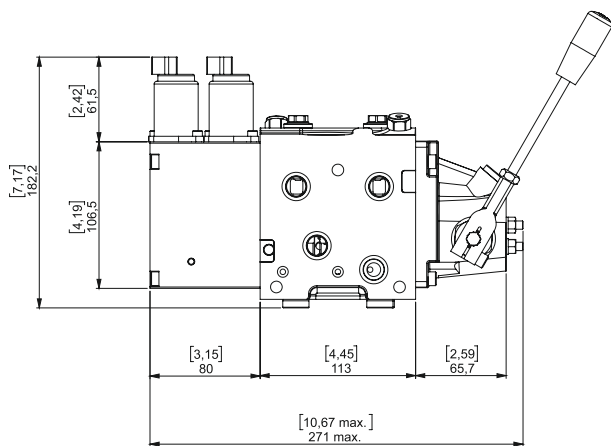
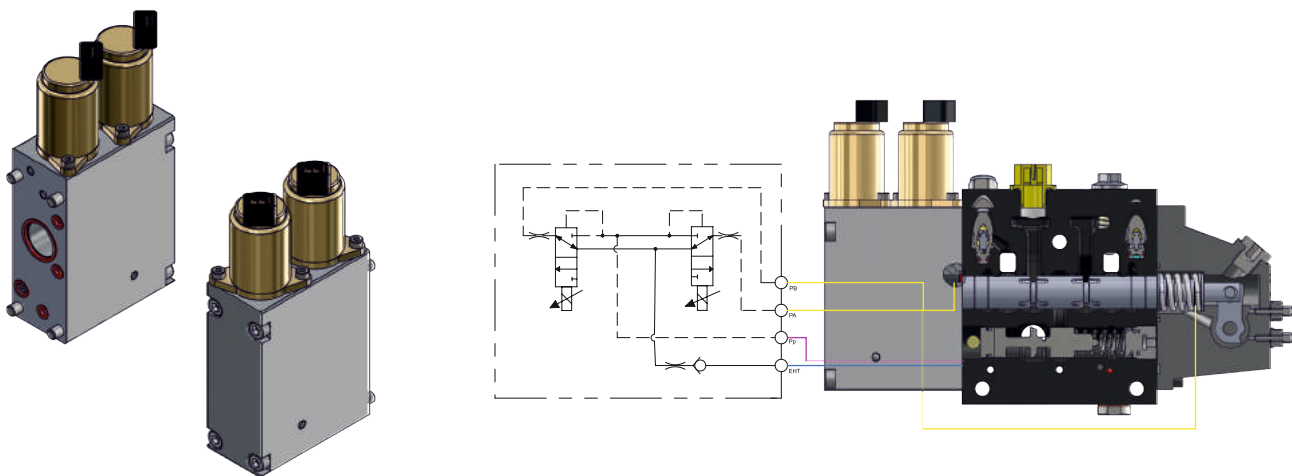
Friction Detent



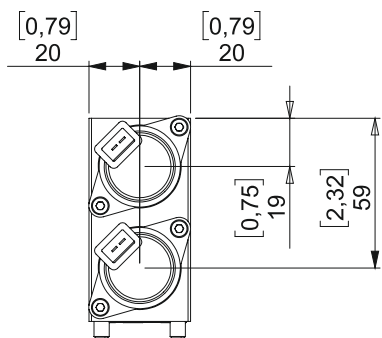
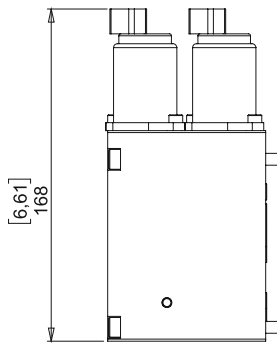
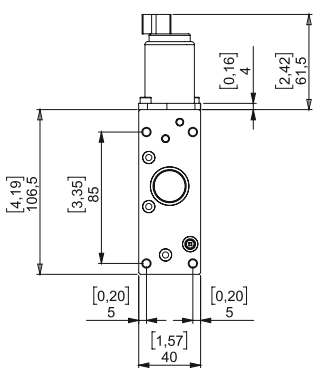
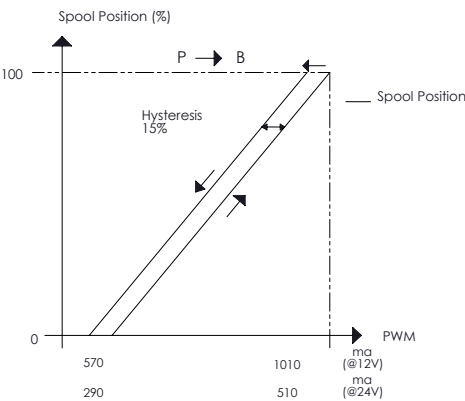
Hydraulic Control



ORDER CODE	DESCRIPTION
MP8000	END CAP
MPS8010	FRICTION DETENT
MPH8030	HYDRAULIC CONTROL G1/4
MPH8031	HYDRAULIC CONTROL UNF 9/16-18



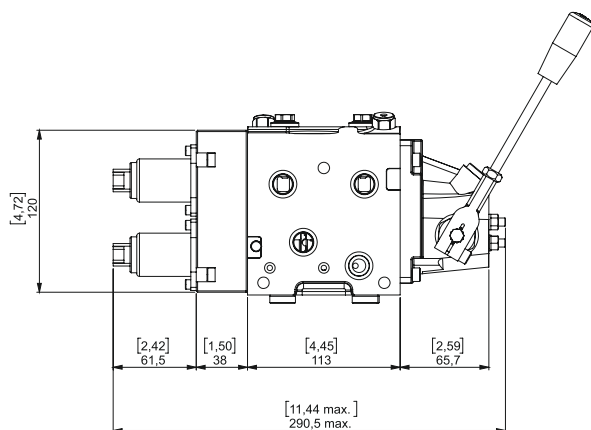
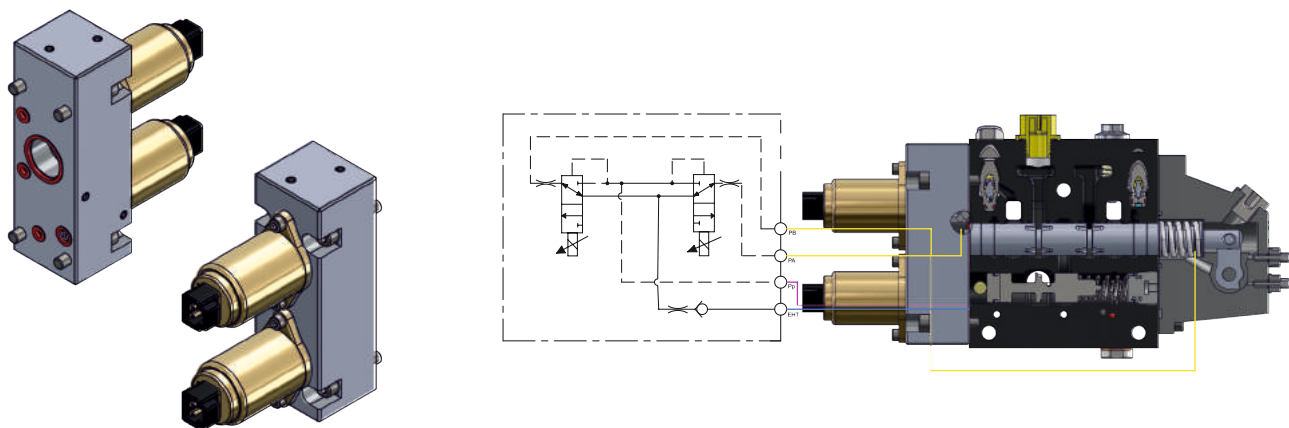
Hysteresis



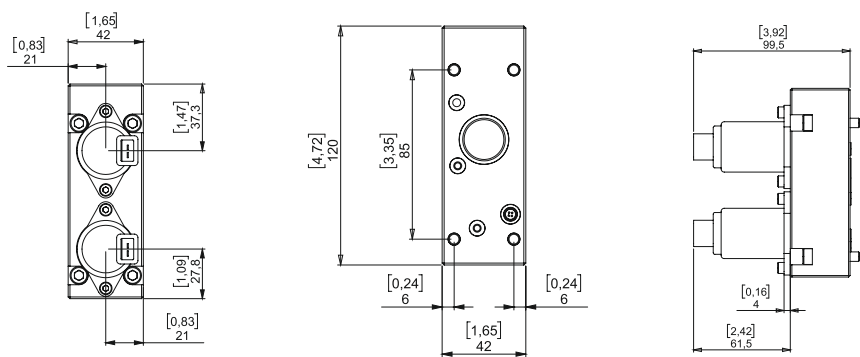
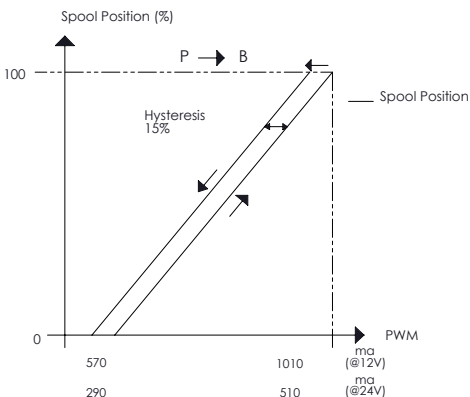
Weight

1,46 kgs / 3,22 lbs

ORDER CODE	DESCRIPTION
120EHP5402	OPEN LOOP PWM - 12VDC - DEUT.
120EHP5412	OPEN LOOP PWM - 24VDC - DEUT.



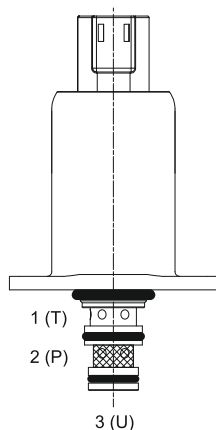
Hysteresis



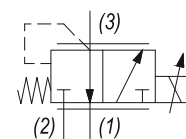
Weight

1,15 kgs / 2,55 lbs

ORDER CODE	DESCRIPTION
120EHP5432	REAR OPEN LOOP PWM - 12VDC - DEUT.
120EHP5422	REAR OPEN LOOP PWM - 24VDC - DEUT.



Symbol

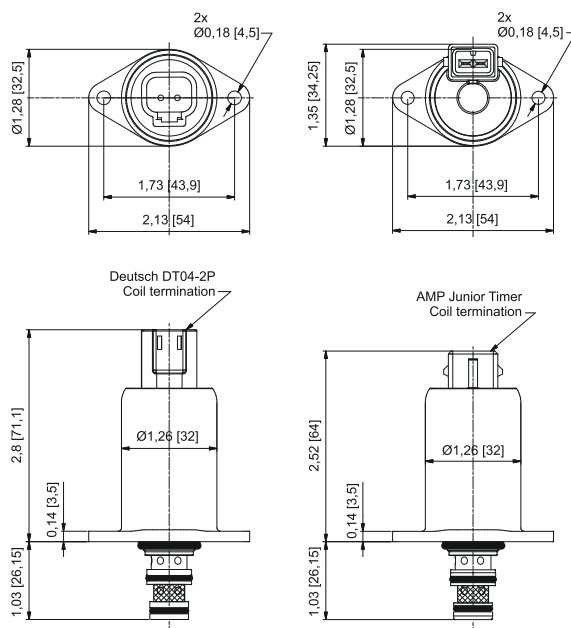


Solenoid Valve Specification

Nominal Flow	3.8 l/min / 1 US Gpm @ 8 bar ΔP Max. Inlet
Max. Inlet Pressure	50 bar / 700 psi
Controlled Pressure Range	0÷25 bar / 0÷30 (see graph) Reduced
Pressure Tolerance	±5%
Max. Back-Pressure at T Port	20 bar / 290 psi
Internal Leakage	15 ml/min @ 35 bar / 500 psi Inlet 35 ml/min @ 350 bar / 5000 psi Inlet
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/15/13
Media operating Temp. Range	-30°C / +100°C
Weight	0,25 kgs / 0,54 lbs

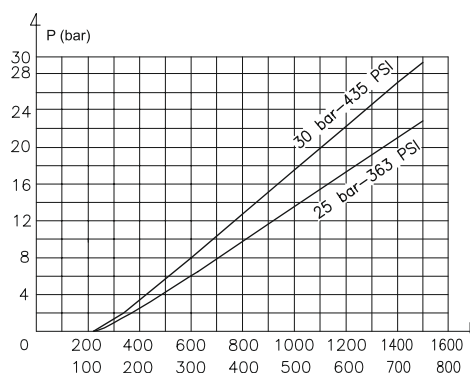
Coil Specifications

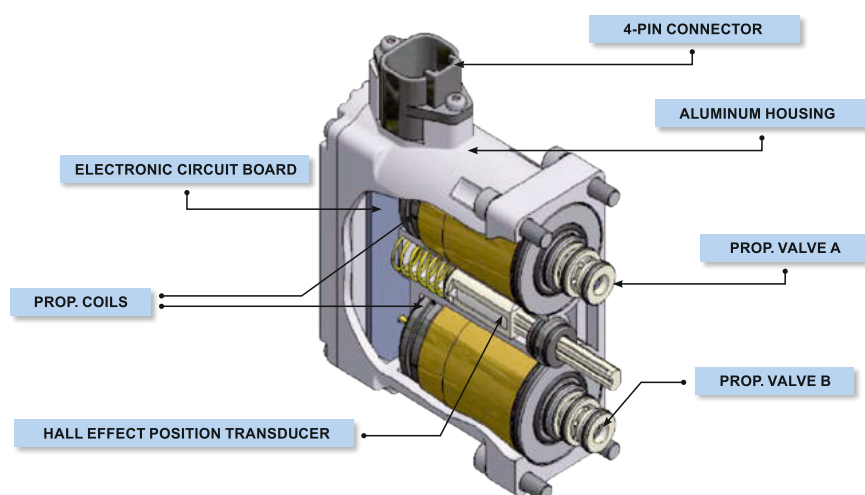
Current Supply Characteristics	PWM (Pulse with modulation)
Rated Current Range	200÷1500 (12 V coil) 100÷750 (24 V coil)
PWM or Super-Imposed Dither Freq.	85-200 Hz.
Coil Resistance (12VDC)	5.4 oHm ±5% @ 20°C
Coil Resistance (24VDC)	22 oHm ±5% @ 20°C
Max. Power Consumption	12 Watt 20°C
Protection Degree	IP 67 according to IEC 529
Coil Termination	DT04-2P AMP Junior
Color Connectors	Black



Performance

Reduced pressure (bar) vs. Current (mA)
12 V and 24 V Coil





Principle of Operation

Load Independent Proportional Control

The close loop electro-hydraulic proportional actuator designed to shift SPV120 valve spool either directly (FL version) or by means of a servo-piston mechanically connected to it (SP version).

The internal closed loop position control configuration of the makes spool achieve the desired position with accuracy levels approaching the performance of a servo-valve, by continuously comparing the set point of a remote control device (Potentiometer, Joystick, Machine Management System) with the feed-back signal generated by a high-precision hall effect position transducer.

Spool Stroke A

When the input voltage signal fed to the actuator is maintained within 2.25 and 2.75V, the valve spool is at rest (Neutral Dead Band). When $V_{in} = 2.75V$, the spool steps up from NEUTRAL to MINIMUM FLOW control position. A linear ramp from MIN. to MAX. spool stroke will follow by increasing V_{in} from 2.75 to 4.1V. At $V_{in} = 4.50V$, the spool is brought into its FLOAT POSITION, if present. By decreasing the input voltage from 4.1 to 2.75V, the spool stroke is linearly reduced and after the oil flow is fully shut-off, a step-down from MINIMUM FLOW to NEUTRAL position takes place.

Spool Stroke B

Same as for STROKE A, by varying V_{in} from 2.25 to 0.9V, the spool will go from NEUTRAL to MAX. STROKE in the opposite direction.

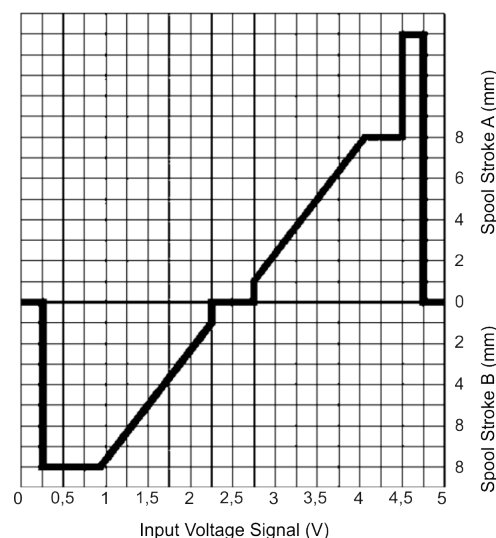
Alarm/Fail - Safe Mode

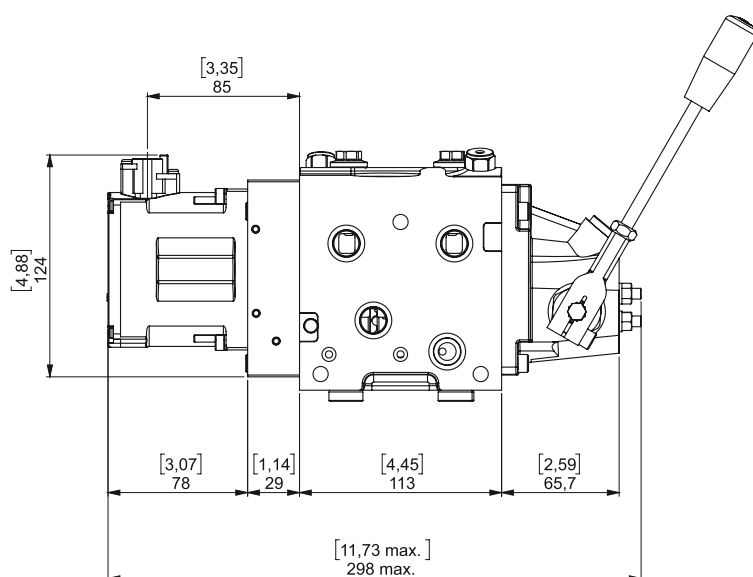
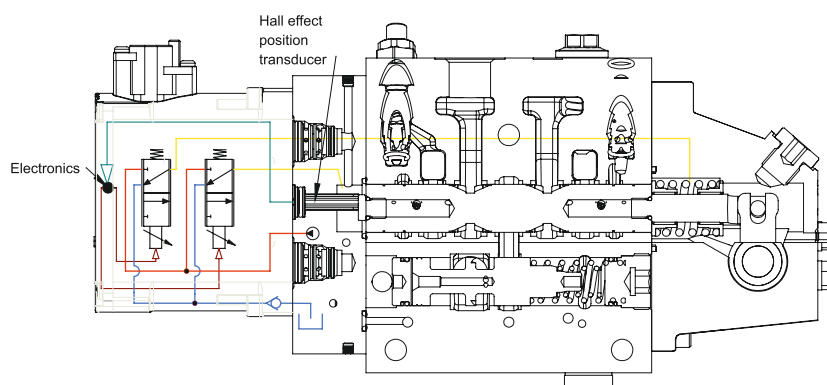
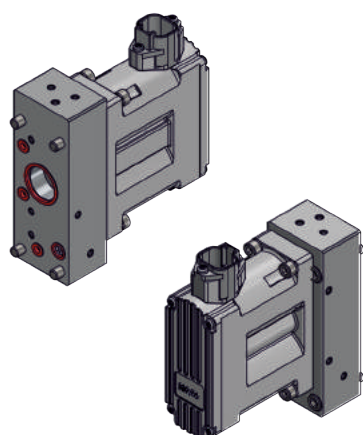
An input voltage variation beyond the calibration range ($<0.25V$ or $>4.75V$) will bring the system into an ALARM mode, urging the spool to return to its NEUTRAL position until V_{in} is brought back to its nominal control range.

Hall Effect Position Sensor

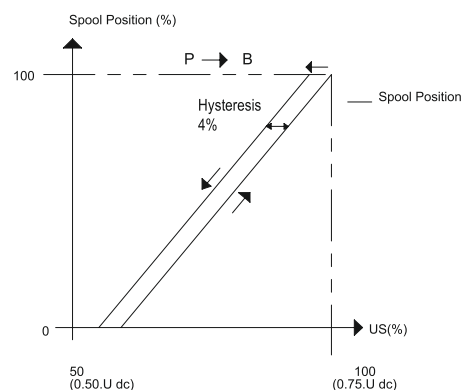
- Excellent linear control on 100% of spool travel.
- 8 mm standard control stroke from each side of NEUTRAL/13 mm for FLOAT position in one direction only.
- No "Cross Talking" between adjacent work sections.

Spool Stroke (mm) vs. Input Voltage Signal (Volt DC)





Hysteresis



Weight

1,20 kgs / 2,65 lbs

Hydraulic Specifications

Max. Supply Pressure	35 bar / 500 psi
Min. Supply Pressure	12 bar / 175 psi
Max. Back Pressure	35 bar / 500 psi
Pilot Flow Requirement	0.2lt/section
Oil Temperature Range	-0/+95°C
Oil Viscosity Range	3-650 cSt
Filtration	18/15/10 (ISO 4406)

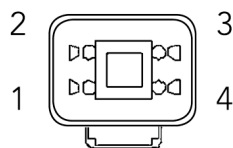
Flow Requirements

Operating Voltage	8-30 VDC
Min. Current Consumption	750mA / Section
Operating Temperature	-20/+105°C
Analogue Input Impedance	> 40 kOhm
Typical ctrl pot. Resistance	1-10 kOhm
Analog Input Signal	0-5 V
Degree of protection	IP68

Configurations and Model Designations

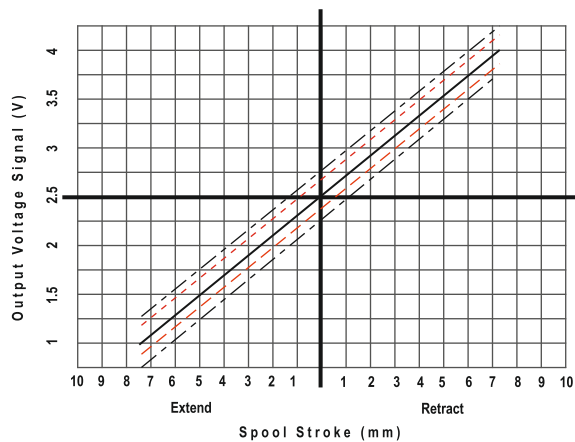
120EHP5442	120EHP5462	120EHP5482	120EHP5472
Proportional Actuator	Proportional Actuator	Proportional Actuator	Proportional Actuator
Digital Electronics	Digital Electronics	Digital Electronics	Digital Electronics
PWM Control	Analog Control Signal (Potentiometer)	Analog Control Signal (Potentiometer)	CANBus Control (31939 or CANopen Protocols)
	5V auxiliary power supply for the control potentiometer	Feedback Output	

Connector Pinout
(Front View)

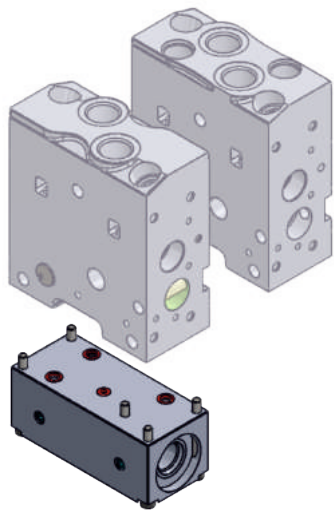
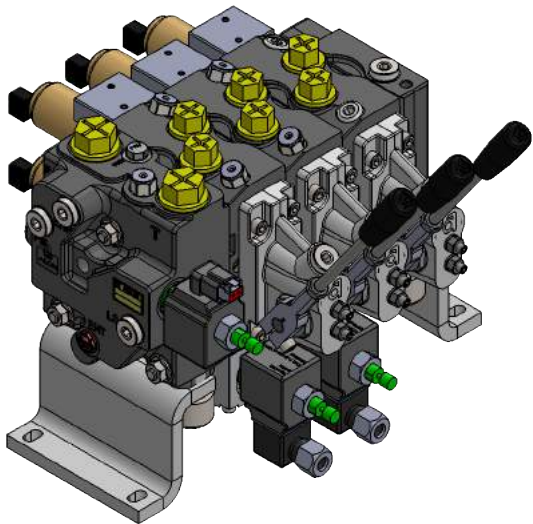


	120EHP5442	120EHP5462	120EHP5482	120EHP5472
1	+ V (Power Source)	+ Power Supply	+ Power Supply	+ Power Supply
2	PWM Signal Retract	+V5 Aux. Supply Voltage	Sensor Feedback Output	CANL
3	PWM Signal Extend	Control Signal	Control Signal	CANH
4	-V (Power Source) (GND)	Power Supply (GND)	Power Supply (GND)	Power Supply (GND)

Spool Position Sensor Output Signal for 120EHP5482

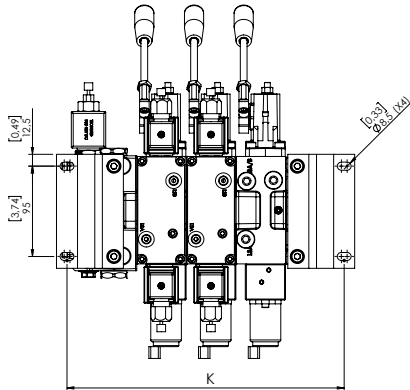
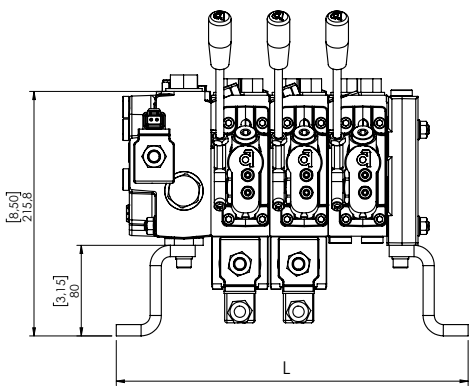


ORDER CODE	DESCRIPTION
120EHP5442	CLOSED LOOP PWM CONTROL W/ SPOOL POSITION FEEDBACK – DEUT.
120EHP5482	CLOSED LOOP VOLTAGE - W/ POSITION SENSOR - 0-5V FEEDBACK - DEUT.
120EHP5462	CLOSED LOOP VOLTAGE CONTROL - W/ POSITION SENSOR +5V AUX. POWER SUPPLY – DEUT.
120EHP5472	CLOSED LOOP CANbus CONTROL - DEUT.

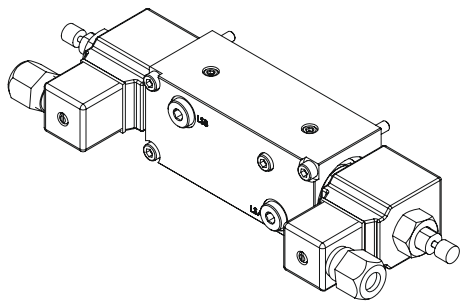
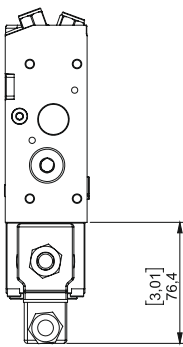
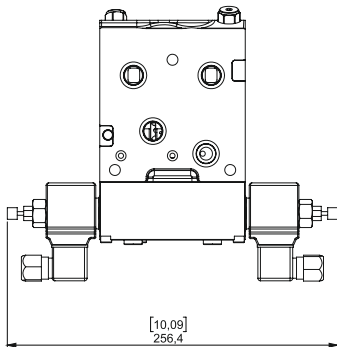


Weight

1,2 kgs / 2,65 lbs



Type	K		L	
	mm	inch	mm	inch
SPV121	186	7,33	208	8,2
SPV122	238	9,37	260	10,24
SPV123	290	11,41	312	12,28
SPV124	342	13,45	314	14,32
SPV125	394	15,49	416	16,36
SPV126	446	17,53	468	18,4
SPV127	498	19,57	520	20,44
SVP128	550	21,61	572	22,48
SPV129	602	23,65	624	24,52
SPV1210	654	25,69	676	26,56



Technical Specifications

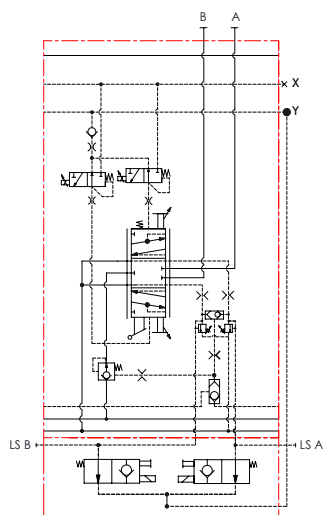
Rated Operating Pressure	345 bar / 5000 psi
Typical Internal Leakage	0-5 drops/min. at 345 bar / 5000 psi
Viscosity Range	36 – 3000 Ssu (3-647 cSt)
Cartridge Torque Requirement	41 – 47 Nm / 30 – 35 ft-lbs
Supply	12 VDC 24 VDC

Coil Specifications

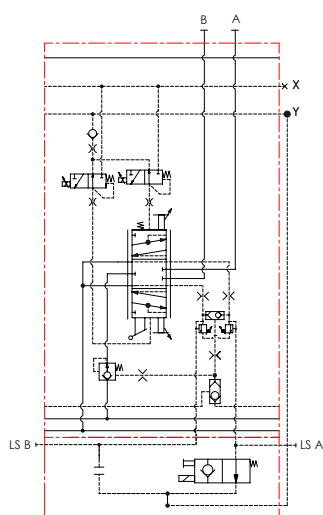
Wattage	21 Watts Nominal
Rated Current Range	Continuous Duty $\pm 10\%$ rated voltage at 49°C (120°F) ambient
Min Current for Actuation	80% of rated current at room temperature
Magnet Wire Class	H
Heat Insulation Class	F
Ambient Temperature Range	-30°C to 60°C
Emcapsulation Material	Thermo-Plastic, resistant to moisture, caustic solutions, fungus and vibrations

LS Signal Cut-off module is used with «Working Section for Cut-off» only.

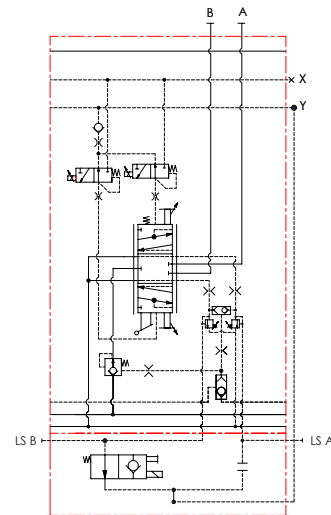
Normally Open LSA+LSB Active



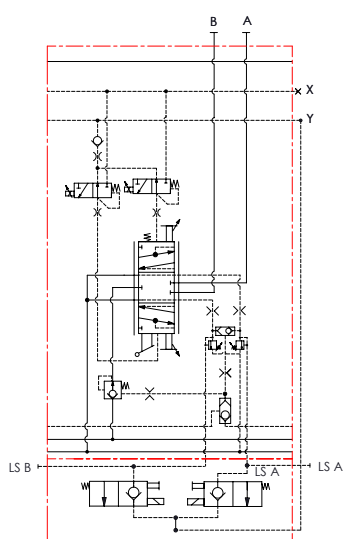
Normally Open LSA Active



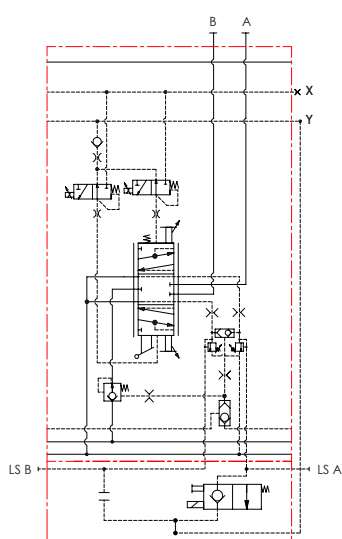
Normally Open LSB Active



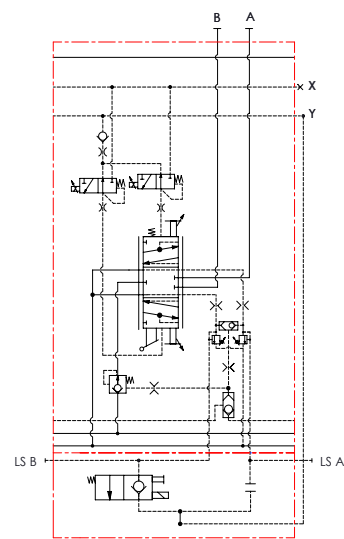
Normally Closed LSA+LSB Active



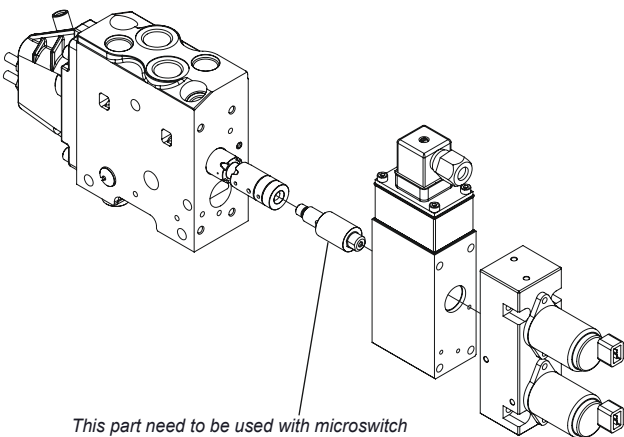
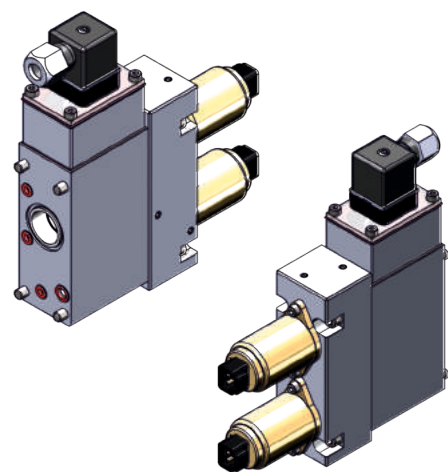
Normally Closed LSA Active



Normally Closed LSB Active



DESCRIPTION	ORDER CODE					
	HIRSCH		AMP		DEUTSCH	
	12VDC	24VDC	12VDC	24VDC	12VDC	24VDC
Normally Open LSA+LSB Active	CTC5712	CTC5724	CTC6712	CTC6724	CTC7712	CTC7724
Normally Open LSA Active	CTA5712	CTA5724	CTA6712	CTA6724	CTA7712	CTA7724
Normally Open LSB Active	CTB5712	CTB5724	CTB6712	CTB6724	CTB7712	CTB7724
Normally Closed LSA+LSB Active	CTC5713	CTC5725	CTC6713	CTC6725	CTC7713	CTC7725
Normally Closed LSA Active	CTA5713	CTA5725	CTA6713	CTA6725	CTA7713	CTA7725
Normally Closed LSB Active	CTB5713	CTB5725	CTB6713	CTB6725	CTB7713	CTB7725

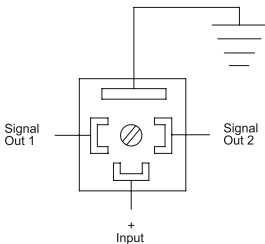
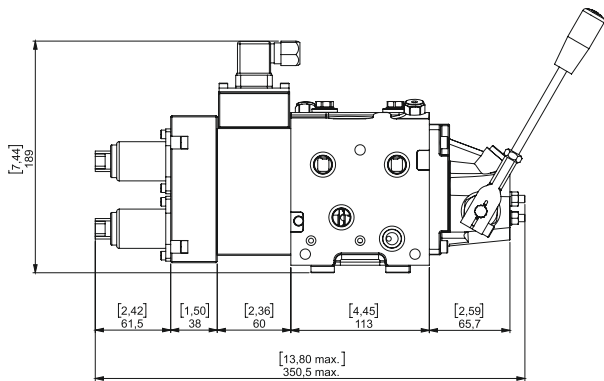
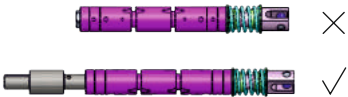


This part need to be used with microswitch control and included in MSW5800 and MSW5810 microswitch kits.

Microswitch control offers an independent electrical output signal for SPV120.

SPV microswitch control can be used with manual, hydraulic and electrical controls.

Offers an independent monitoring on the spool position relative neutral and can be used for an extra feedback to the system controller.



Rated Operating Voltage (Ue)	24VDC
Load Current Capacity (Ie)	200 mA
Rated Insulation Voltage	250 AC
Electrical Type	DC
Switching Output	PNP
Switching Element Function	NC
Supply Voltage Max.	30 VDC
Supply Voltage Min.	10 VDC
Time Delay Before Availability	20 ms

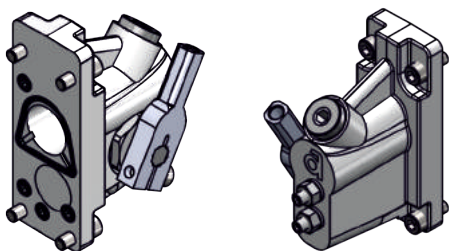
Weight

0,73 kgs / 1,60 lbs

ORDER CODE	DESCRIPTION
MSW5800	MICROSWTICH CONTROL - NO
MSW5810	MICROSWTICH CONTROL - NC

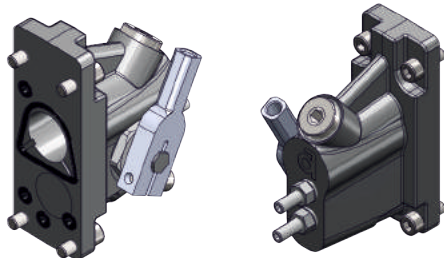
SPV120 has two different types of pressurised lever cap options in terms of material. One is aluminium lever cap for standard applications, other is the cast iron lever cap for marine applications.

Aluminium Lever Cap



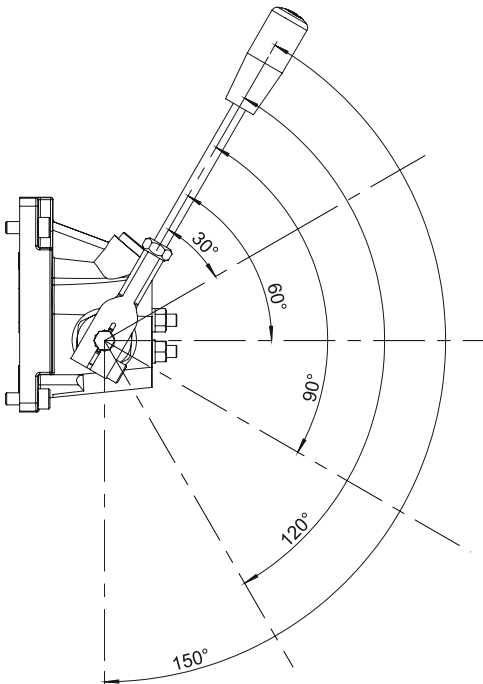
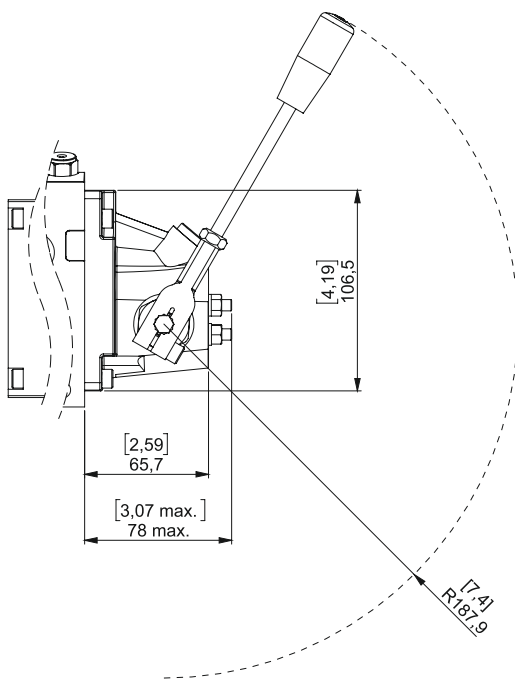
Weight
0,55 kgs / 1,21 lbs

Cast Iron Lever Cap



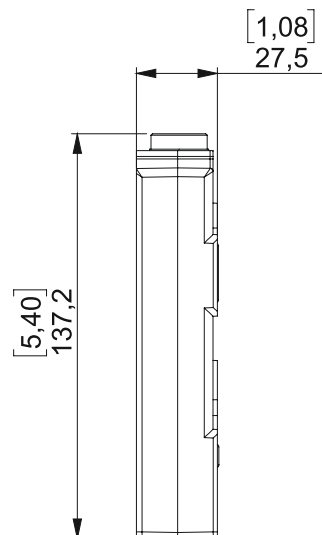
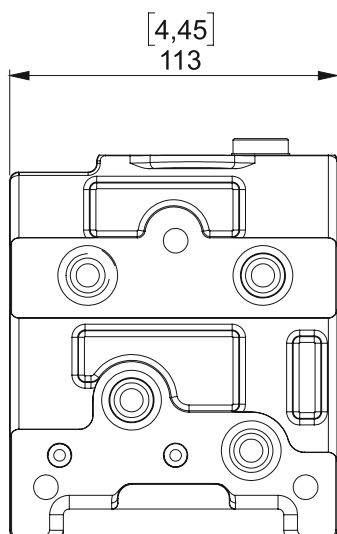
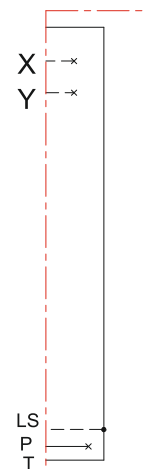
Weight
1,00 kgs / 2,20 lbs

Lever Positions



ORDER CODE	DESCRIPTION
SM8050	ALUMINIUM LEVER CAP W/ STROKE LIMITER
SM8060	CAST IRON LEVER CAP W/ STROKE LIMITER

END COVER W/O CONNECTIONS

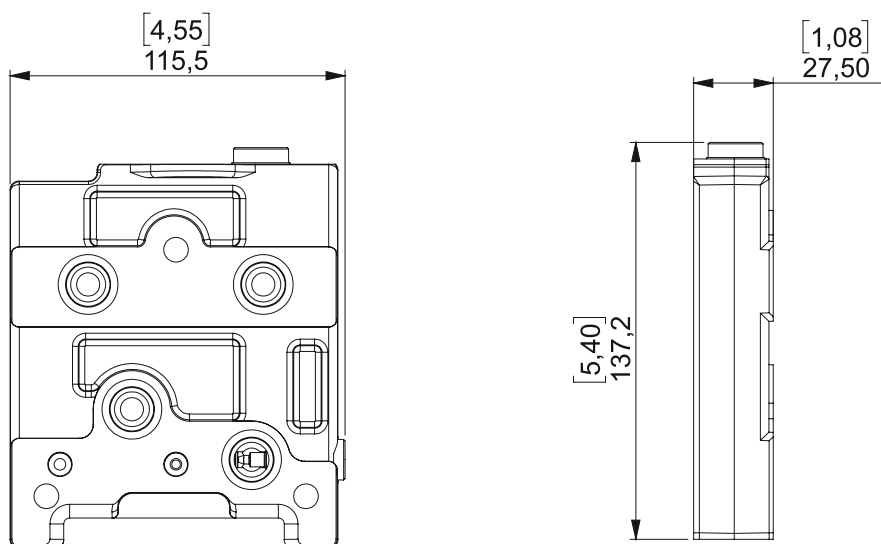


Weight

2,55 kgs / 5,60 lbs

ORDER CODE	DESCRIPTION
120ES4010	END COVER W/O CONNECTIONS (BSP)
120ES5010	END COVER W/O CONNECTIONS (UN-UNF)

END COVER W/ INTERNAL DRAIN LINE W/O CONNECTIONS

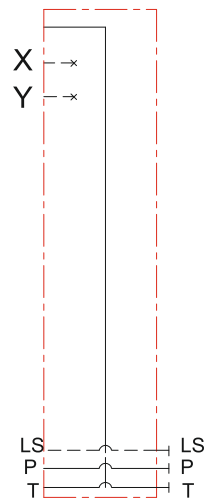
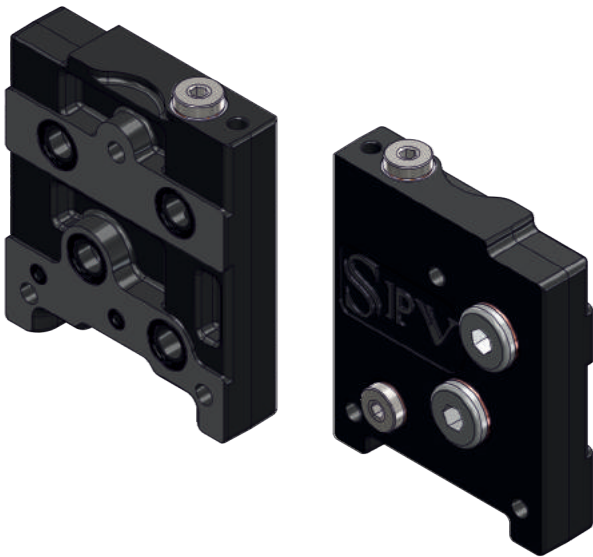


Weight

2,55 kgs / 5,60 lbs

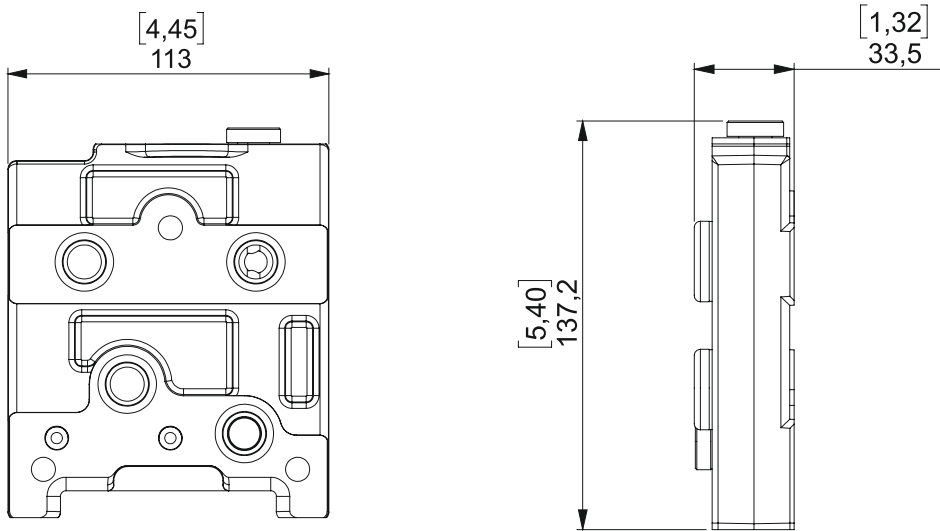
ORDER CODE	DESCRIPTION
120ES4011	END COVER W/ INTERNAL DRAIN LINE W/O CONNECTIONS (BSP)
120ES5011	END COVER W/ INTERNAL DRAIN LINE W/O CONNECTIONS (UN-UNF)

END COVER W/ P,T AND LS CONNECTIONS



Weight

2,55 kgs / 5,60 lbs



ORDER CODE	DESCRIPTION
120ES4020	END COVER W/ P,T AND LS CONNECTIONS (BSP)
120ES5020	END COVER W/ P,T AND LS CONNECTIONS (UN-UNF)

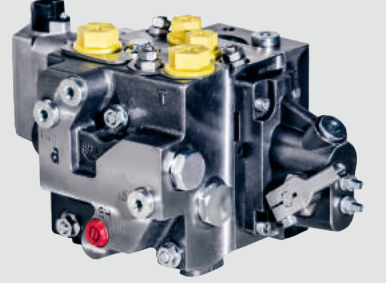
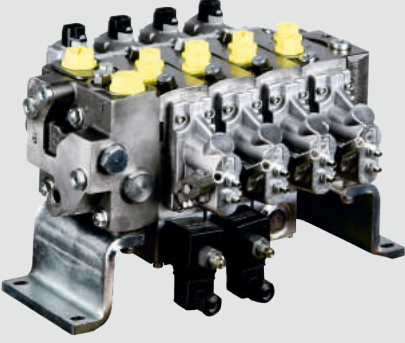
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Basım Tarihi: 03 Kasım 2017
Basım Adedi: 1000 adet
Basım Yeri: Hürriyet Kağıt Ürünleri Dergi Ofset Matbaacılık San. ve Tic. Ltd. Şti.
www.hurriyetmatbaa.com