

**Data Sheet** 

# **Orbital Motor VMR**



#### Introduction

By introducing the VMR, Danfoss is introducing the second Orbital Motor of a new Series. In order to meet the demands for motors that have the right duty cycle and efficiency capabilities for a given function, Danfoss now has 3 Orbital Motor Series:

T-Series: The Highest Torque The Flexible Choice O-Series: V-Series: The Core Solution

The V-Series is your quality benchmark in the medium duty market. Based on proven technology, these reliable motors will reduce your overall system costs while adding value to your machine. Perfect for many tasks.

The VMR Motor is designed by Danfoss Power Solutions in Denmark, who for more than 50 years has been developing state-of-the-art orbital motors. It is based upon the same design principles as the well-proven Danfoss OMR Motor.

# **Features and benefits**

#### **Features**

- High pressure shaft seal
- All motors with drain connections
- All motors with check valves
- Proven orbital motor design
- 3-chamber motor design
- Suitable for medium and low duty

# Key data

• Displacement range 80 to 315 cc Pressure drop up to 65 bar [2395 psi] 75 l/min [19.8 US gal/min] Flow up to

 Port connection G 1/2, [7/8-14 UNF] Output shaft ø 25 mm cylindrical shaft

Mounting flange

ø 82.5 [3.25 in]

#### Pilot diameter

[1 inch cylindrical shaft]

#### **Benefits**

- · High power density
- High efficiency
- High constant quality
- Reliable

# **Applications**

- Sweeper
- Winch
- Conveyor
- Crane
- Aerial lift
- **Combine Harvester**
- Seeder
- Spreader
- Auger
- Machine tool
- And more



# **Code numbers for VMP**

G1/2 side-port version with A2 mounting flange, ø25 mm cyl. Shaft, drain connection and check-valves

With black paint	VMR 80	VMR 100	VMR 125	VMR 160	VMR 200	VMR 250	VMR 315
NO	11136673	11136674	11136675	11136676	11136677	11136678	11136679
YES	11125716	11125719	11125720	11125721	11125722	11125723	11125724

7/8-14 UNF side-port version with A2 mounting flange, ø1 inch cyl. Shaft, drain connection and check-valves

With black paint	VMR 80	VMR 100	VMR 125	VMR 160	VMR 200	VMR 250	VMR 315
NO	11141128	11141129	11141130	11141131	11141132	11141133	11141134
YES	11141135	11141136	11141137	11141138	11141139	11141140	11141141

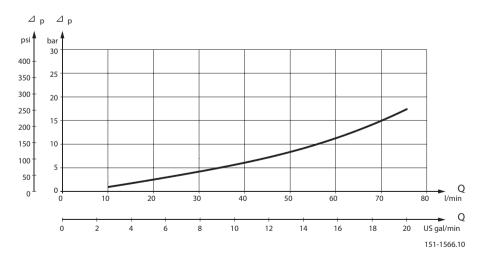
#### Technical data for VMR

Туре			VMR						
Motorsize			80	100	125	160	200	250	315
Geometric			80.3	99.8	124.1	155.4	198.2	248.1	310.1
displacement			[4.9]	[6.1]	[7.6]	[9.5]	[12.1]	[15.1]	[18.9]
			140	140	140	140	110	80	70
Max. pressure bar	cont.	[2030]	[2030]	[2030]	[2030]	[1595]	[1160]	[1015]	
drop		int. <sup>1]</sup>	165	165	165	165	140	110	100
			[2395]	[2395]	[2395]	[2395]	[2195]	[1595]	[1450]
		cont.	40	60	60	60	60	60	60
May all face. I/min	cont.	[10.6]	[15.9]	[15.9]	[15.9]	[15.9]	[15.9]	[15.9]	
Max. oil flow	[US gal/min]	: 1	50	75	75	75	75	75	75
		int. 1]	[13.2]	[19.8]	[19.8]	[19.8]	[19.8]	[19.8]	[19.8]

Туре			Max inlet pressure	Max return pressure with drain line		
		cont.	165	165		
VMR 80 - 315	bar		[2395]	[2395]		
VIVIR 80 - 315	[psi]		185	185		
			[2695]	[2695]		

Intermittent operation: The pesmissible values may occur for max. 10% of every minute.

# Pressure drop in motor



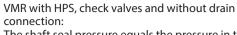
The curve applies to an unloaded motor shaft and an oil viscosity of 35 mm<sup>2</sup>/s



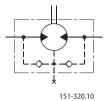
# VMR with <u>h</u>igh <u>p</u>ressure shaft <u>s</u>eal (HPS)

VMR with HPS, check valves and drain connection:

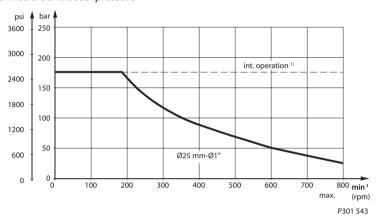
The shaft seal pressure equals the pressure in the drain line.



The shaft seal pressure equals the pressure in the return line.



Max. permissible shaft seal pressure

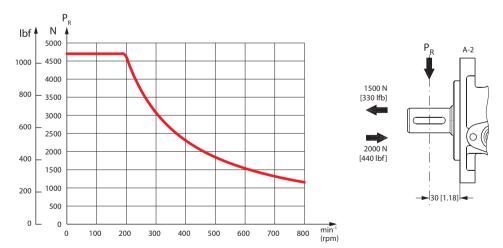


#### Permissible shaft load

The permissible shaft load (P<sub>R</sub>) depends on:

- $n = Speed (min^{-1})$
- L = Distance from the point of load to the mounting flange mm, [in]

Permissible shaft load	800 n · 150000 N*		
(P <sub>R</sub> ) - I in mm	100 + L		
Permissible shaft load $(P_R)$ - I in inch	800 n • 1330 lbf* n • 3.94 + L		

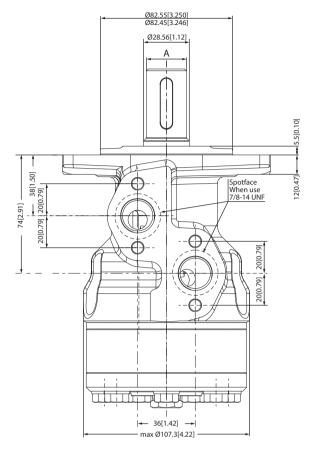


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Parallel key A8x7x32 DIN6885

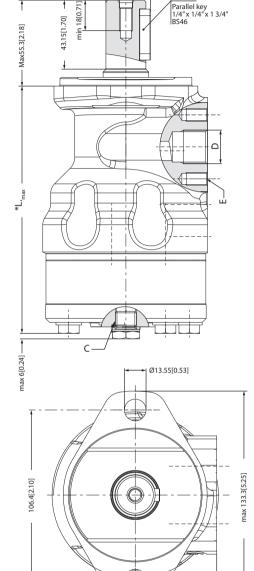
# Dimension



- A: Shaft Ø 25 (25.02-25.00) Shaft Ø1" (1.000-0.999)
- B: Shaft Ø 25 (28.00-27.71) Shaft Ø1" (1.11-1.10)
- C: Drain connection, G1/4 min. 12 [0.472] deep 7/16-20 UNF min. 12 [0.472] deep
- D: Port connection, G1/2 min 15 [0.591] deep 7/8-14 UNF min. 16.7 [0.657] deep
- E: M8, 13 [0.512] deep (4 pcs)

Tolerance for basic dimensions =  $\pm 1$  [0.039]

Туре	L <sub>MAX</sub> mm [in]	Weight kg [lb]		
VMR 80	143.1 [5.63]	6.3 [13.9]		
VMR 100	143.1 [5.63]	6.3 [13.9]		
VMR 125	146.7 [5.78]	6.4 [14.1]		
VMR 160	150.9 [5.94]	6.7 [14.8]		
VMR 200	156.9 [6.18]	6.9 [15.2]		
VMR 250	163.9 [6.45]	7.3 [16.1]		
VMR 315	172.6 [6.80]	7.7 [17.0]		



В



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