

Revision History

Table of revisions

Date	Page	Changed	Rev
Oct 2012	-	New edition.	AA
Feb 2013	All	Major update	BA

Literature Reference

Literature reference for PVG products

Title	Type	Order number
PVG 32 Proportional valve group	Technical Information	520L0344
PVG 32 Metric ports	Technical Information	11051935
PVG 100 Proportional valve group	Technical Information	520L0720
PVG 120 Proportional valve group	Technical Information	520L0356
Basic Module for PVBZ	Technical Information	520L0721
PVSK Module with integrated diverter valve and P-disconnect function	Technical Information	520L0556
PVPV / PVPM pump side module	Technical Information	520L0222
Combination module PVGI	Technical Information	520L0405
PVSP/M Priority module	Technical Information	520L0291

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Cover illustrations: F005301, F005302, F005303, F005304 and V310337.

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Introduction

PVG 16 Valve System

The PVG 16 is a hydraulic load sensing proportional valve designed to give maximum flexibility in design and build concept. The PVG 16 is designed as a load sensing directional control valve which will lead to increased application efficiency, reducing cooling requirements and fuel saving compared to conventional directional control valves. When the pump is started and the main spools in the individual basic modules (6) are in the neutral position, oil flows from the pump, through connection P, across the pressure adjustment spool (4) to tank. The spring in the pressure adjustment spool determines the pump pressure (stand-by pressure) in neutral.

When one or more of the main spools are actuated, the highest load pressure is fed through the shuttle valve circuit to the spring chamber behind the pressure adjustment spool (4), and completely or partially closes the connection to tank. Pump pressure is applied to the right-hand side of the pressure adjustment spool (4). The pressure relief valve (1) will open should the load pressure exceed the set value, diverting pump flow back to tank.

With a non pressure-compensated basic module incorporating a load drop check valve (8) in channel P, the check valve prevents return oil flow.

The basic module can be supplied without the load drop check valve in channel P for functions with over-centre valves.

The shock and suction valves PVL P (7) with fixed setting on ports A and B are used for the protection of the individual working function against overload and/or cavitation.

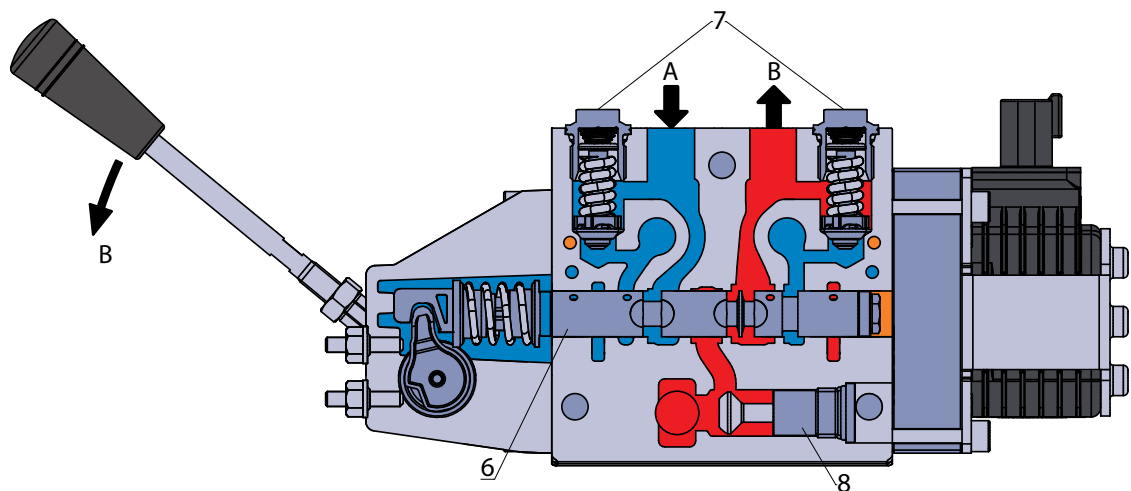
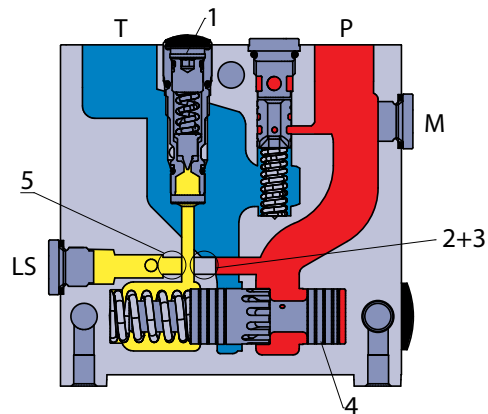
In the closed center version an orifice (3) and a plug (5) have been fitted instead of the plug (2). This means that the pressure adjustment spool (4) will only open to tank when the pressure in channel P exceeds the set value of the pressure relief valve (1).

Alternatively a dedicated PVPV inlet for variable displacement pumps can be used. In load sensing systems the load pressure is led to the pump regulator via the LS connection. In the neutral position the pump control sets the displacement so that leakage in the system is compensated for, to maintain the set stand-by pressure.

When a main spool is actuated the pump regulator will adjust the displacement so that the set differential pressure between P and LS is maintained. The pressure relief valve (1) in PVP should be set at a pressure of approx. 30 bar [435 psi] above maximum system pressure (set on the pump or external pressure relief valve).

Introduction (continued)

1. Pressure relief valve
2. Plug, open center
3. orifice, closed center
4. Pressure adjustment spool
5. Plug, closed center
6. Main spool
7. Shock and suction valve, PVLP
8. Load drop check valve



V310361.A

The PVG 16 is part of a whole family of PVG valves spanning a wide range of flow options. A common feature is the modular build concept combining stacks of flexible slice-sections across the families thus making it possible to build up a valve group to meet requirements exactly. The width and height of the valve remain unchanged whatever combination is specified.

Introduction (continued)

General PVG 16 features:

Load sensing directional control:

- Proportional control of oil flow to a work function

Modular build concept:

- Up to 12 basic modules per PVG 16 valve group
- Different, interchangeable spool variants
- System pressure up to 350 bar (5075 psi)
- Several types of port connection threads
- Possible combination with the rest of the PVG family either PVG 32, PVG 100 or PVG 120

PVP and PVS from PVG 32 portfolio

The PVG 16 interfaces directly with the PVG 32 product line.

The PVG 16 valve is designed to be used with the existing PVP and PVS in the product portfolio from the PVG 32 family. When specifying a PVG 16 valve stack please refer to *PVG 32 Technical Information*, **520L0344** for detailed information on PVP and/or PVS.

Standard build (stack) of PVG 16 valve:

Inlet section (PVP reused from the PVG 32 portfolio), 1–12 work sections (PVB) with individual flow controlling spools and end section (PVS reused from the PVG 32 portfolio). Each work section is actuated by manual lever, (PVM), electrical control signal (PVE) or hydraulic control signal (PVH).

Combining PVG family into a single valve stack:

The PVG 16 can be used in conjunction with the other valves in the PVG family by combining them into a single valve stack. Hence a valve stack of PVG 32/16, PVG 100/16 or PVG 120/16 can be assembled. In a PVG 32/16 build no interface module is required as a PVG 16 slice can replace a PVG 32 slice. In a PVG 100/16 or PVG 120/16 build the standard interface modules known today (PVTI and PVGI respectively) are used.

Technical data

Technical parameters

Max. pressure	Port P continuous	350 bar ¹⁾	[5075 psi]	
	Port P intermittent	400 bar	[5800 psi]	
	Port A/B continuous	380 bar	[5510 psi]	
	Port A/B intermittent	420 bar	[6090 psi]	
	Port T, static/dynamic	25/40 bar	[365/580 psi]	
Oil flow rated	Port P	140/230 l/min	[37/61 US gal/min]	
	Port A/B	65 l/min @ 10 bar pressure drop	[17 US gal/min @ 145 psi pressure drop]	
Spool travel	Deadband	± 1.5 mm	[± 0.06 in]	
	Proportional range	± 5 mm	± 0.2 in]	
	Float position	± 7.5 mm	[± 0.3 in]	
Max. internal leakage at 100 bar [1450 psi] and 21 mm ² /s [102 SUS]	A/B → T without shock valve	20 cm ³ /min	[1.85 in ³ /min]	
	A/B → T with shock valve (system setting 30 bar [435 psi])	25 cm ³ /min	[2.15 in ³ /min]	
Oil temperature (inlet temperature)	Recommended temperature	30 → 60 °C	[86 → 140 °F]	
	Min. temperature	-30 °C	[-22 °F]	
	Max. temperature	90 °C	[194 °F]	
Ambient temperature		-30 → 60 °C	[-22 → 140 °F]	
Oil viscosity	Operating range	12 - 75 mm ² /s	[65 - 347 SUS]	
	Min. viscosity	4 mm ² /s	[39 SUS]	
	Max. viscosity	460 mm ² /s	[2128 SUS]	
Filtration	Max. contamination (ISO 4406)	23/19/16		
PVM regulating range	Proportional	13.9°		
	Float position	22.3°		
PVM operating force	PVM + PVMD	Neutral pos	2.2 ±0.2 N·m	[5.0 ± 1.8 lbf·in]
		Max stroke	2.8 ±0.2 N·m	[6.3 ± 1.8 lbf·in]
	PVM + PVE ²⁾	Neutral pos	2.2 ±0.2 N·m	[5.0 ± 1.8 lbf·in]
		Max stroke	2.8 ±0.2 N·m	[6.3 ± 1.8 lbf·in]
	PVM + PVH	Neutral pos	2.7 ±0.2 N·m	[23.9 ± 1.8 lbf·in]
		Max stroke	7.1 ±0.2 N·m	[62.8 ± 1.8 lbf·in]
PVH pressure	Regulating range	5 – 15 bar	[75 – 220 psi]	
	Max pilot pressure	30 bar	[435 psi]	
	Max pressure on T-port	10 bar	[145 psi]	
PVE input voltage ³⁾	Supply	11 – 32 V _{DC}		
	Regulating range	25 – 75% of supply voltage		
PVE SP pin output voltage ³⁾	Float	0.5 V _{DC}		
	Flow to B-port	1.25 – 2.5 V _{DC}		
	Neutral	2.5 V _{DC}		
	Flow to A-port	2.5 – 3.75 V _{DC}		
	Error	5 V _{DC}		

¹⁾ With PVSI end plate. Using PVS end plate max. 300 bar [4351 psi].

²⁾ PVE without voltage.

³⁾ Voltage is measured between spool output pin and ground (GND).

General safety considerations

All types and brands of control valves, including proportional valves can fail. Therefore the necessary protection against the serious consequences of a functional failure should always be built into the system. For each application an assessment should be made for the consequences of the system in case of pressure failure and uncontrolled or blocked movements.

⚠ Warning

Because the proportional valve is used in many different applications and under different operating conditions, it is the sole responsibility of the machine manufacturer to ensure that all performance, safety and warning requirements of the application is met in his selection of products. The process of choosing the control system – and subsequent safety levels – is governed by the machine directive EN 13849.

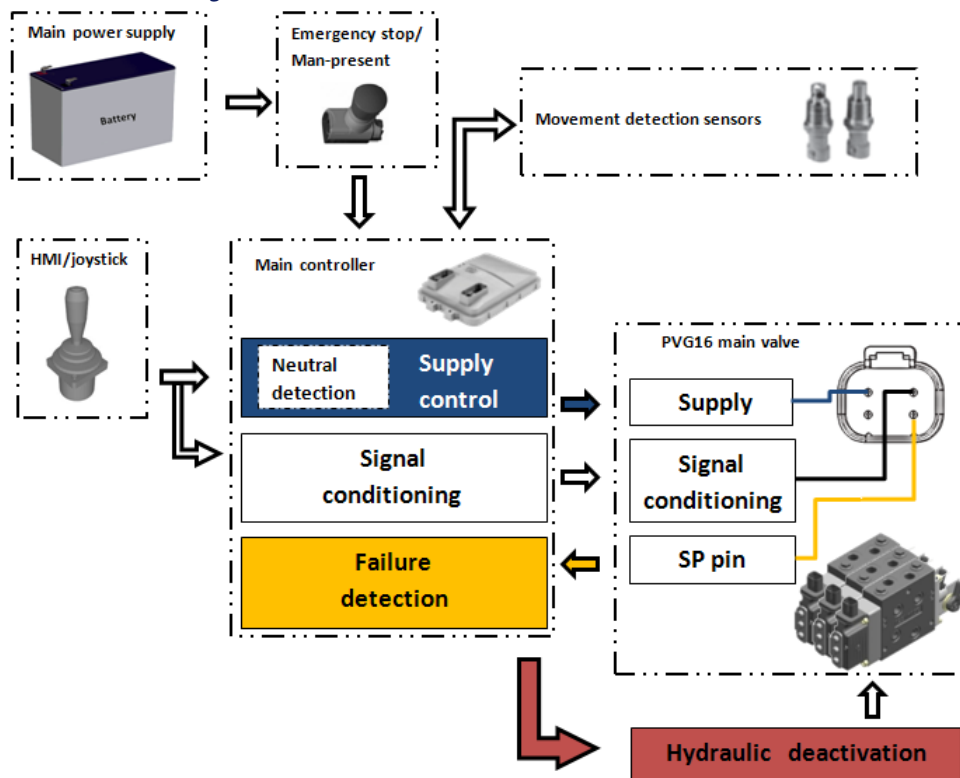
Control system example

An example of a control system using an aerial lift is shown below. Even though many Sauer-Danfoss components are shown the example is concentrating on the PVG 16 control system.

This example breaks down the control system into smaller bits explaining the architecture in depth.

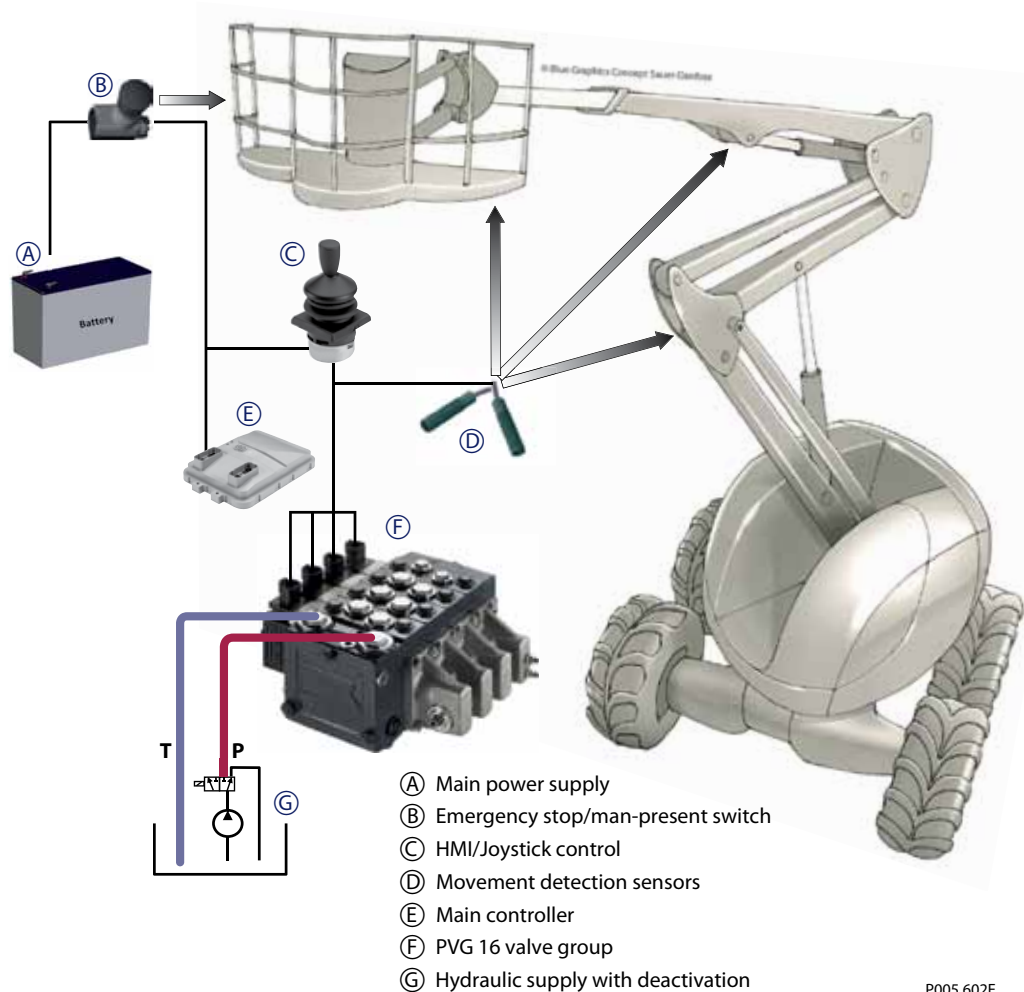
The function of the control system is to use the output from the PVEA series 6 together with other external sensors to ensure the PLUS+1 main controllers correct function of the aerial lift.

Electrical block diagram for the illustration below



Control System Example

Example of a control system for manlift using PVE Fault monitoring input signals and signals from external sensors to ensure the PLUS+1™ main controllers correct function of the manlift.



P005 602E

⚠ Warning

It is the responsibility of the equipment manufacturer that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

**PVB – Basic Module
(work section)**

Work ports (A and B)
Interchangeable spools

Versions available:

- Uncompensated modules
- P-channel check valve
- Shock valves (PVLP)



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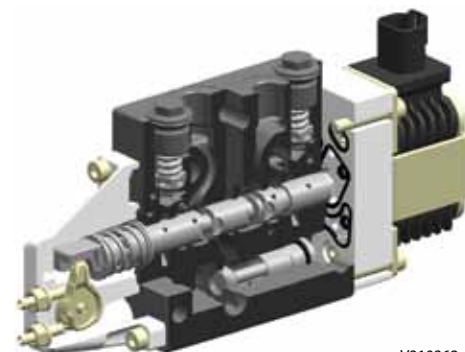
Work ports (A and B)

The PVB (work section) is dedicated to distribute the oil flow coming from the inlet section through the P-gallery across the flow regulating main spool (PVBS) to work port A or B.

Furthermore the PVB returns the flow coming from the implement (motor or cylinder) through the work port A or B across the main spool to the T-gallery.

The PVB is available with two different work port threads:

- 3/8" BSP
- 3/4" -16 UNF (SAE-8)



V310362.A

Interchangeable spools

Due to the modular concept of the PVG valves the PVG 16 main spool (PVBS) can be interchanged by any other version of the PVG 16 main spool.

**PVB – Basic Module
(continued)**

Versions available:

Uncompensated modules

The PVB is available in non-compensated versions only. If it is required to prevent reverse oil flow versions with a P-channel check valve are also available.

⚠ Warning:

Activation of many functions simultaneously can cause a reduced operating speed in sections with high load.

Activation of a section with high pressure requirement in the same time as a section with low load can increase operating speed in the second section.

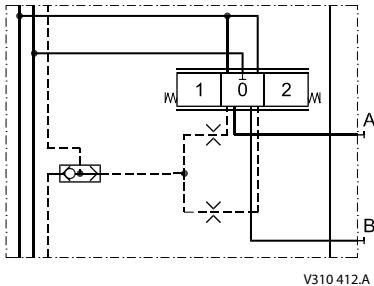
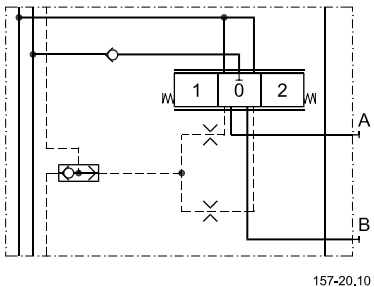
P-channel check valve

To prevent return oil flow, thereby lowering the load a P-channel check valve can be incorporated. For applications with over-center valves versions without the P-channel check valve are also available.

Shock valves

The shock valve (PVLP) with fixed pressure setting is used for protection of the individual work function against overload by removing any transient pressure spikes generated by the load.

PVB, basic modules hydraulic schematics and code numbers

Symbol	Description	Code number
	PVB Basic work module Without P-channel check valve Without shock valve	3/8" BSP 11101421
		3/4" -16 UNF (SAE-8) 11101423
	PVB Basic work module Without P-channel check valve With shock valve	3/8" BSP 11106754
		3/4" -16 UNF (SAE-8) 11106755
	PVB Basic work module With P-channel check valve Without shock valve	3/8" BSP 11106801
		3/4" -16 UNF (SAE-8) 11106797
	PVB Basic work module With P-channel check valve With shock valve	3/8" BSP 11101424
		3/4" -16 UNF (SAE-8) 11101425

**PVB – Basic Module
(continued)**

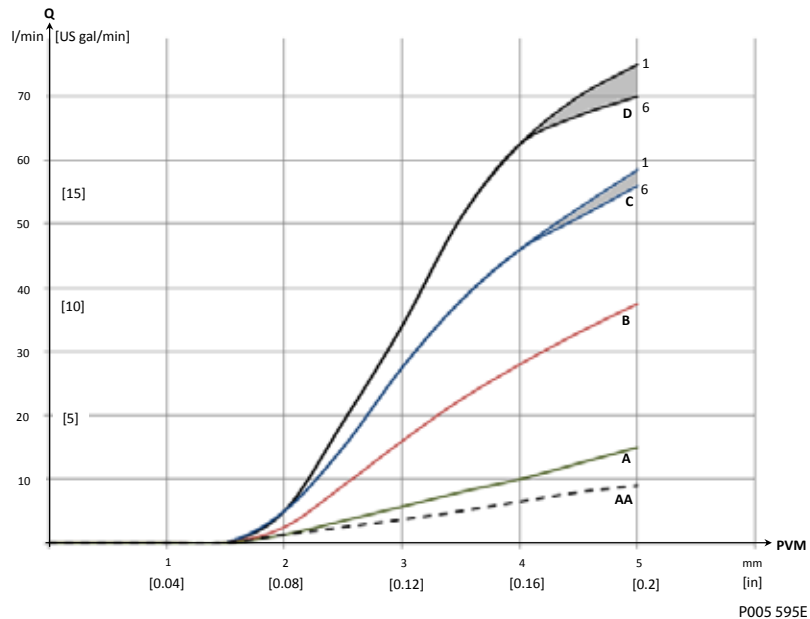
Oil flow characteristics

The oil flow from the work ports depends on the type of pump and in turn pump module. The difference is fixed displacement (Open Center) or variable displacement (Closed Center)

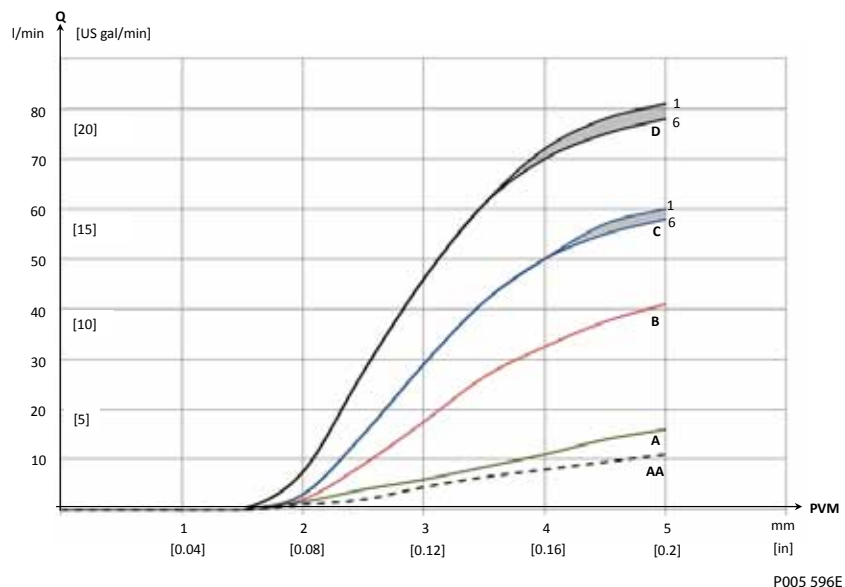
The letters **AA, A, B, C** and **D** denotes the spool flow sizes ranging from 5 l/min to 65 l/min [from 1.32 to 17.17 US gal/min]. All tests are done by using Tellus32 @ 21 mm²/s.

The flow is dependent on the supplied flow, Q_p . The characteristics apply to supply oil of 130 l/min [34.3 US gal/min]. The numbers 1 and 6 refer to the position of the PVB in the valve stack.

Oil flow as a function of spool travel with Open Center PVP



Oil flow as a function of spool travel with Closed Center PVP



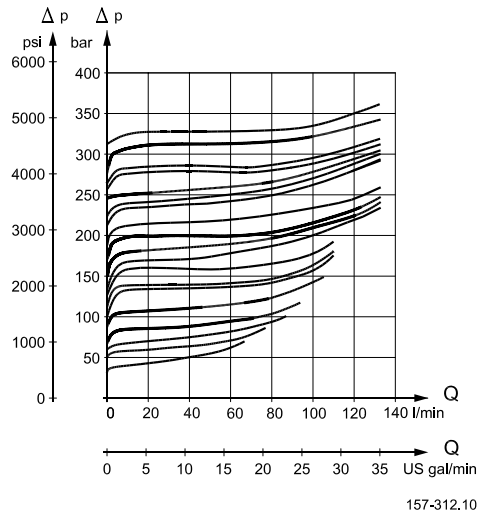
The flow is dependent on the pressure difference between the pump pressure and the LS signal. Normally the pressure difference is set at the LS pump regulator.

Set pressure difference between pump pressure and LS signal = 20 bar [290 psi].

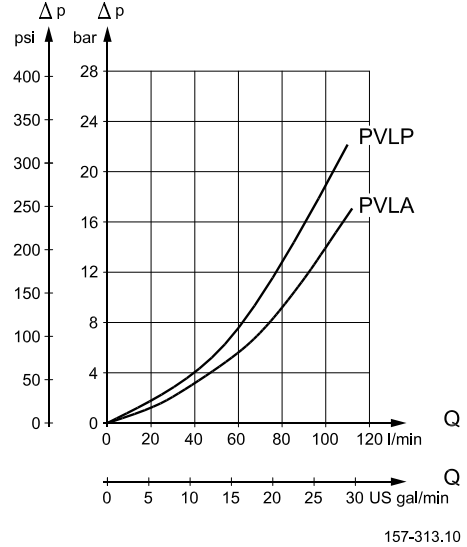
**PVB – Basic Module
(continued)**

PVLP is set at an oil flow of 10 l/min [2.6 US gal/min]. The shock valve PVLP is designed to absorb shock effects. Consequently, it should not be used as a pressure relief valve.

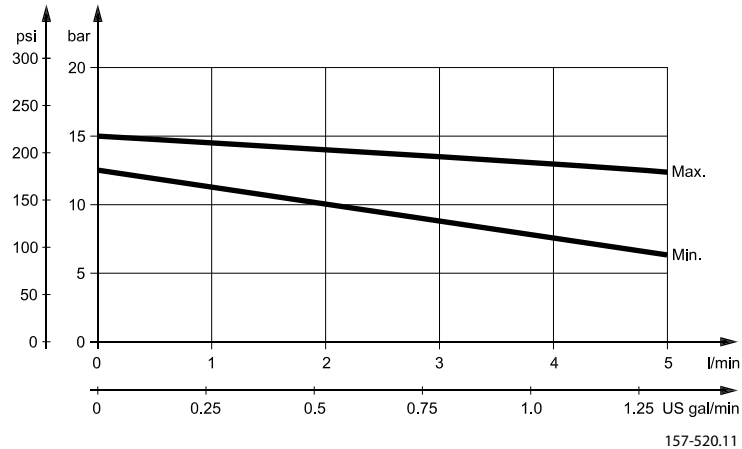
PVLP shock valve



PVLP/PVLA suction valve

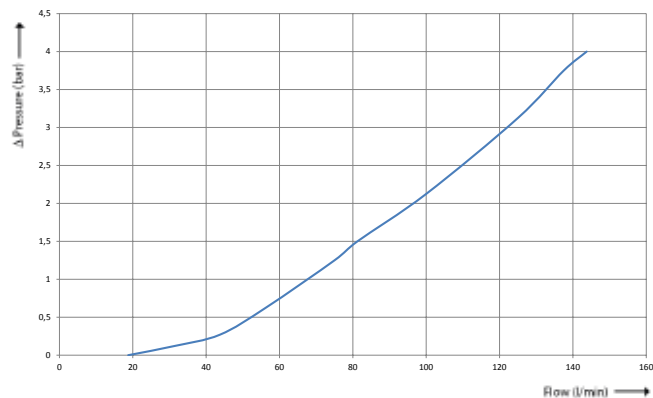


PVP modules, Pilot pressure curves

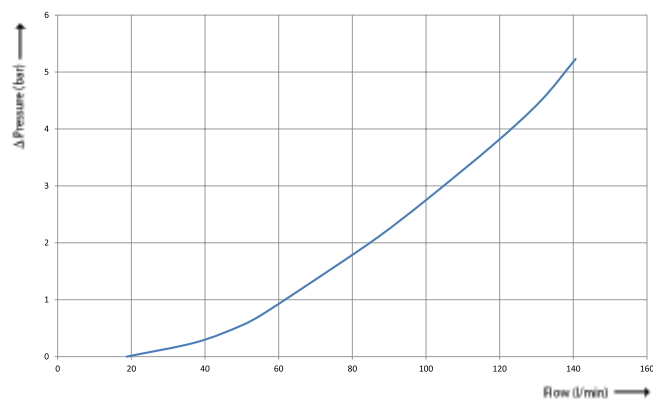


**PVB – Basic Module
(continued)**

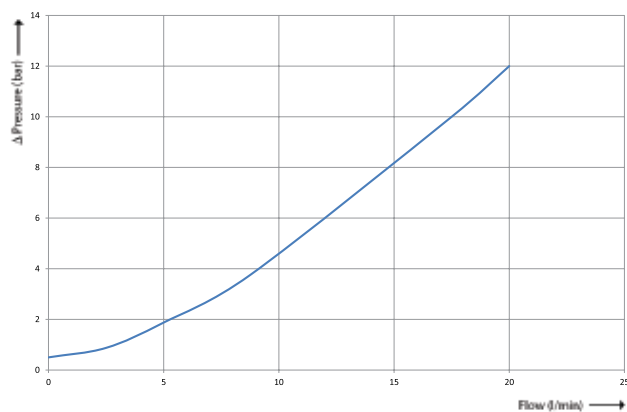
Pressure drop through P-line



Pressure drop through T-line



Pressure drop through Pp-line

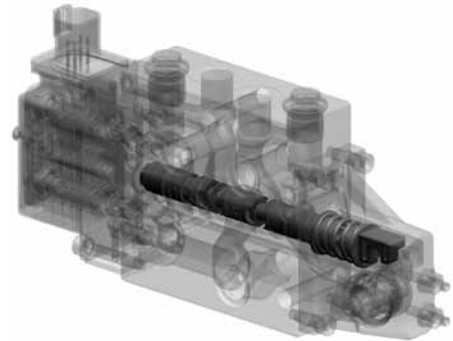


PVBS, main spool

Flow control
Spool characteristics

Versions available:

- Different flow versions
- Open/closed in neutral
- Float
- Actuation



V310357.A

The spool is directly controlling the oil flow to and from the work ports. This flow is directly proportional with the spool travel. The spool travel is made up of 1.5 mm [0.06 in] dead band and 3.5 mm [0.14 in] active region in each direction giving 0-full flow. An additional 2.5 mm [0.1 in] travel in one direction in order to accommodate float functionality can be used dependant on choice of PVM.

Flow control

The spools are designed in such a way that the oil flow coming from the pump to the work ports are controlled by the spool travel. When the spool is moved it forms a variable orifice between the P-gallery and one work port and between the other work port and the T-gallery. The size of the orifice is directly linked to the traveled distance of the spool.

Spool characteristics

The spools characteristic is linear with a soft start.

The spool will have a progressive behavior from neutral to 10% of the full flow. From there it will be linear all the way to maximum flow.

**PVBS, main spool
(continued)**

Versions available:

Different flow versions

All the spools are flow controlled 4/4 spools.

The spool comes in 5 different flow versions all with symmetrical flow:

- 5 l/min [1.32 US gal/min]
- 10 l/min [2.64 US gal/min]
- 25 l/min [6.60 US gal/min]
- 40 l/min [10.57 US gal/min]
- 65 l/min [17.17 US gal/min]

The flow specified is at 10 bar [145 psi] with 21 mm²/ sec [97 SUS].

Open/closed in neutral

The main spools for the PVG 16 are available with two different functions in neutral – open or closed.

Open in neutral means that there is a throttled open connection across the main spool from both work ports A and B to the T-gallery. Open in neutral is generally used together with hydraulic motors.

Closed in neutral means that there is no connection from work port A or B to the T-gallery across the main spool. Closed in neutral spools are generally used together with cylinders.

▲ Warning:

Using *closed in neutral* spools together with a hydraulic motor can cause a sudden and abrupt stop of the rotation.

**PVBS, main spool
(continued)**

Float

A spool with float function as well as normal actuation is capable of opening a connection between both work ports A and B to the T-gallery. This makes it possible for the oil in the e.g. cylinder to flow freely to the tank and the oil in the tank to flow freely from the tank to the work ports. This connection is opened when actuating 7.5 mm to the B direction (normal proportional control ends at 5 mm). Float is used if an application is to move freely back and forth to e.g. follow rough terrain.

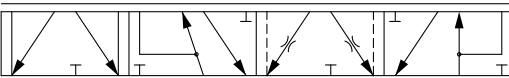
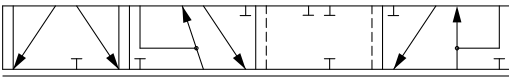
Actuation

The main spool in the PVG 16 can be actuated by one of three means. One is a lever for manual actuation, the second is electrically by a PVE and the third is hydraulically by a PVH.

By actuating the main spool with a PVM or PVE the return spring of the spool will act with a force equivalent to 77 N (12.5 bar).

By actuating the main spool with a PVH the return spring will act with a force equivalent to 268 N (23 bar).

PVBS, hydraulic schematics and code numbers

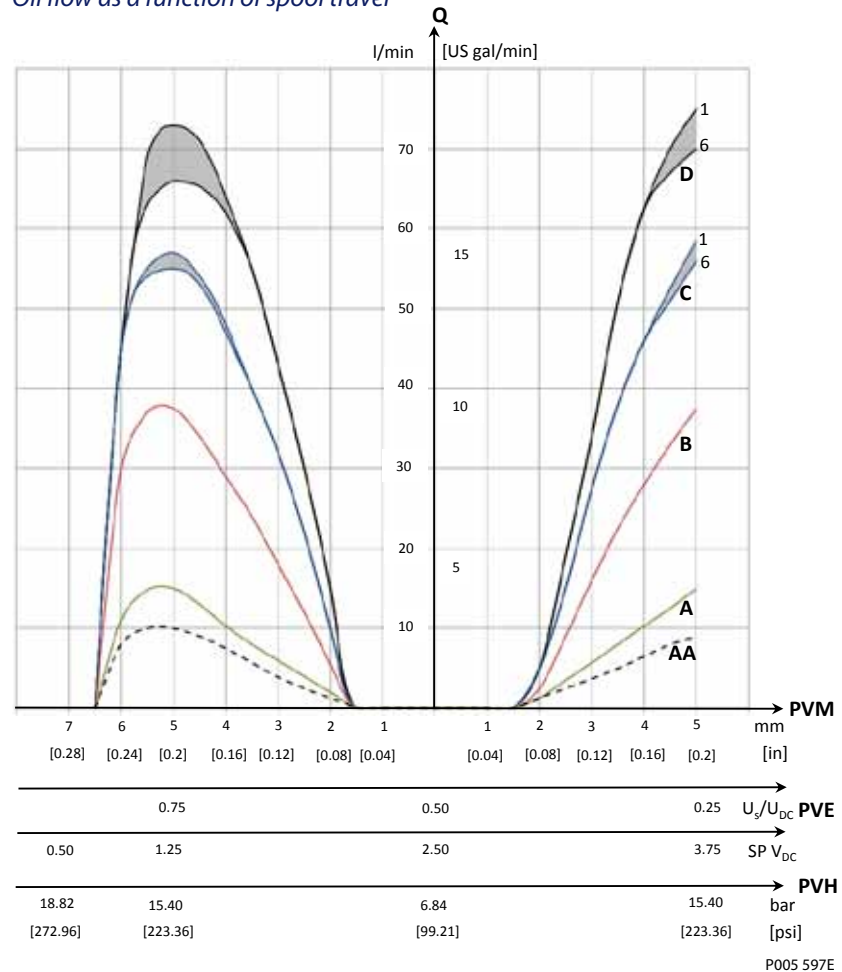
Symbol	Description	Code number according to flow l/min [US gal/min]				
		5 [1.32]	10 [2.64]	25 [6.60]	40 [10.57]	65 [17.17]
		Code no. 1110. . . .				
	PVBS Main spool Throttled open neutral position PVM/PVE actuation With float in B-direction	5537	5538	5539	5540	5541
	PVBS Main spool Throttled open neutral position PVH actuation With float in B-direction	9637	9638	9639	9640	9641
V310372.B						
	PVBS Main spool Closed neutral position PVM/PVE actuation With float in B-direction	5532	5533	5534	5535	5536
	PVBS Main spool Closed neutral position PVH actuation With float in B-direction	9632	9633	9634	9635	9636
V310385.A						

**PVBS, main spool
(continued)**

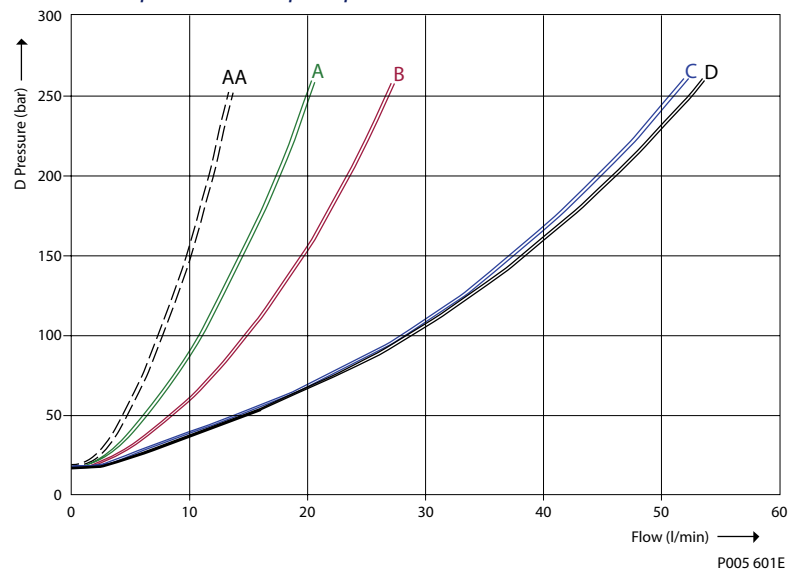
The letters **AA, A, B, C** and **D** denotes the spool flow sizes ranging from 5 l/min to 65 l/min [1.32 to 17.17 US gal/min]. All tests are done by using Tellus32 @ 21mm²/s.

Oil flow characteristics

Oil flow as a function of spool travel



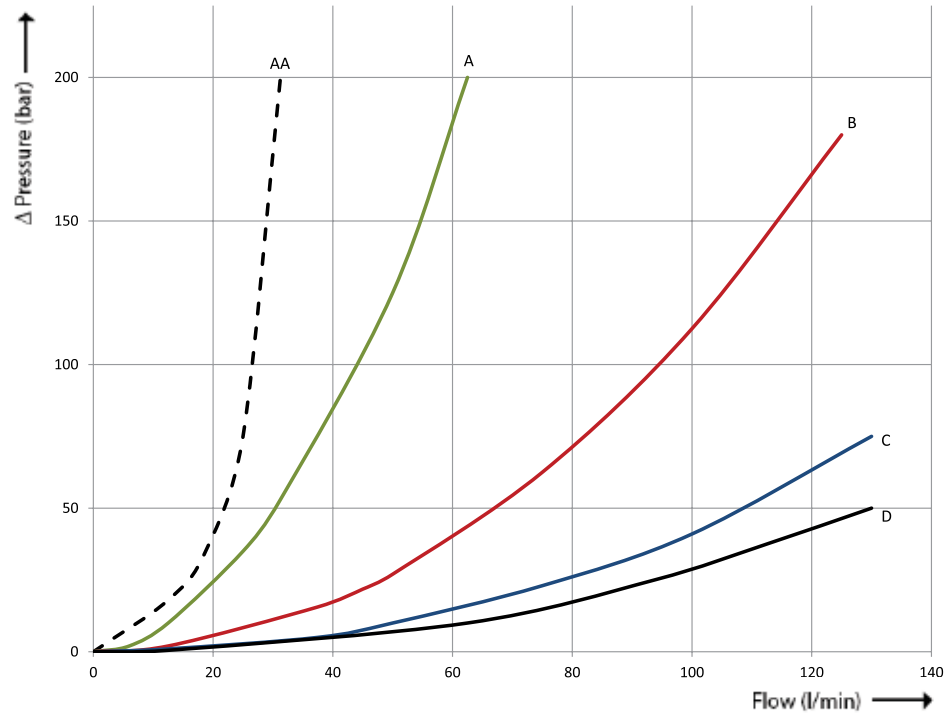
Pressure drop to tank for open spool in neutral



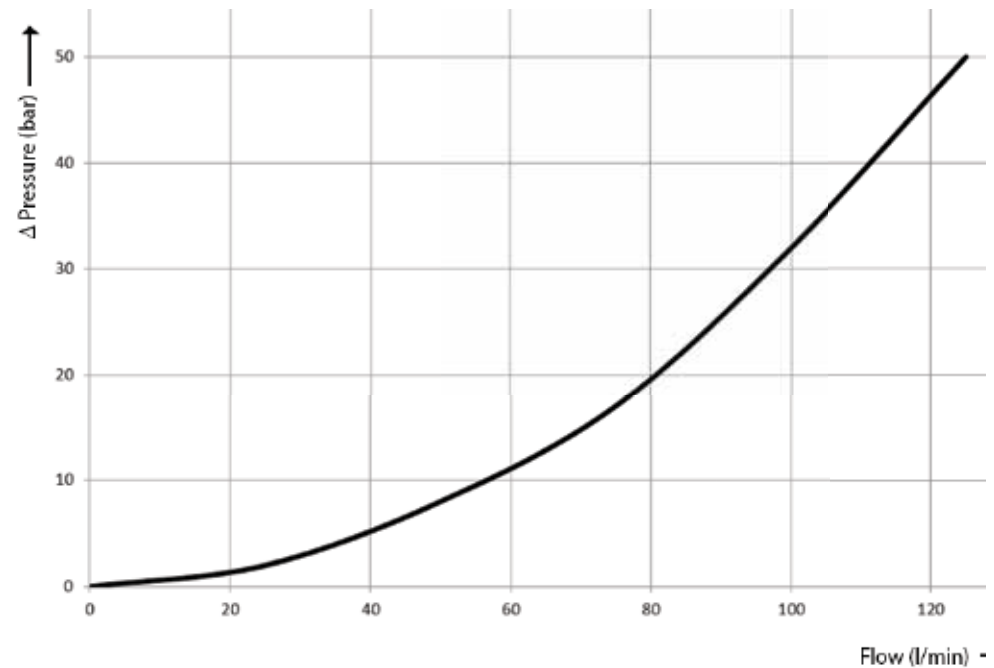
**PVBS, main spool
(continued)**

Oil flow characteristics

Pressure drop at full spool stroke



Pressure drop in float



**PVM/H Actuation
Modules – Mechanical**

PVM actuation module, versions available:

- PVM with float control
- PVM without adjustment screws
- PVM with adjustment screws

PVH actuation module

PVMD Cover

There are two types of mechanical actuation modules for the PVG 16:

- a fully manual lever controlled module called PVM and
- a hydraulic controlled module called PVH.



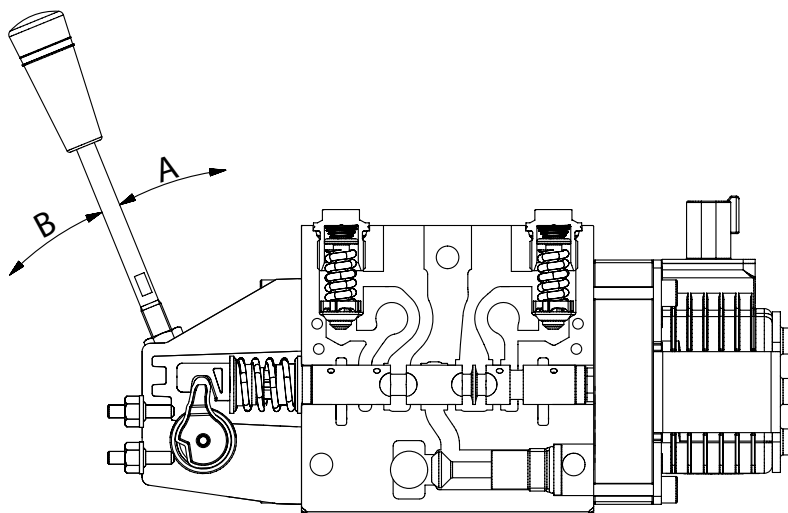
V310336.A

The PVM and PVH are two ways of mechanically controlling the flow from the work ports. The flow is controlled either by an operator using a lever or from a distance by a hydraulic joystick.

PVM actuation module

The PVM consists of an aluminum base mounted on the end of the valve slice and a lever. When actuating the lever the operator is directly pulling or pushing on the main spool inside the valve hence controlling the flow. The lever has a travel of 16° in either direction from neutral. Actuating the lever fully will move the spool all 5 mm and give full flow. The lever can be mounted / removed without having to remove the PVM base. The PVM can be combined with any PVE, PVH or PVMD (cover).

PVM actuation module



V310360.B

**PVM/H Actuation
Modules – Mechanical
(continued)**

PVH actuation module

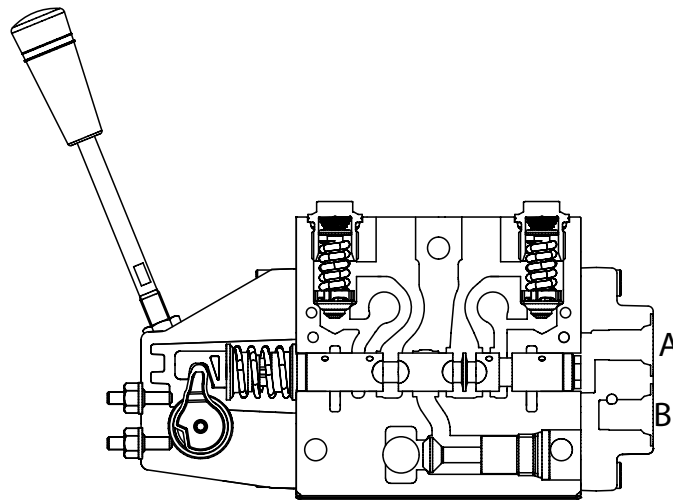
The PVH is an aluminum plate with two threaded connections. When applying pressure through one of the ports, one side of the spool is pushed to one direction hence flow is coming from the work ports.

The PVH is available in two types of connector thread types: $\frac{1}{4}$ " BSP and UNF $\frac{1}{2}$ " -20.

When using the PVH a spool designed for hydraulic actuation must be chosen. These spools have a stiffer spring designed for the higher actuation pressure used in systems with hydraulic controls.

The PVH is to be combined with a PVM.

PVH actuation module



V310363.B

**PVM/H Actuation
Modules – Mechanical
(continued)**

Cover

The PVMD is an aluminum plate mounted on the PVG 16 valve slice to the opposite side of the PVM. The function is to cover the end of the spool and let it move freely inside.

Versions available:

PVM with float control

If an application with float functionality is needed this PVM is used. It is used when float position is with manual operator actuation. There are no adjustment screws available for this PVM version.

The setting of this PVM is 5 mm spool travel in the A direction and 7.5 mm spool travel in the B direction giving float.

PVM without adjustment screws

The standard PVM without adjustment screws will allow a spool travel of 5 mm in either direction. Full lever movement to one side will give full flow to the work ports. When the spool is moved 5mm it will stop due to a mechanical limitation build into the PVM base.

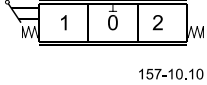
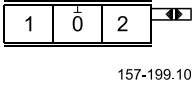
PVM with adjustment screws

The standard PVM without adjustment screws will allow a spool travel of 5 mm in either direction. The spool travel in either direction can be limited by the adjustment screws. This will limit the flow out of the work ports thereby reducing the speed of an application.

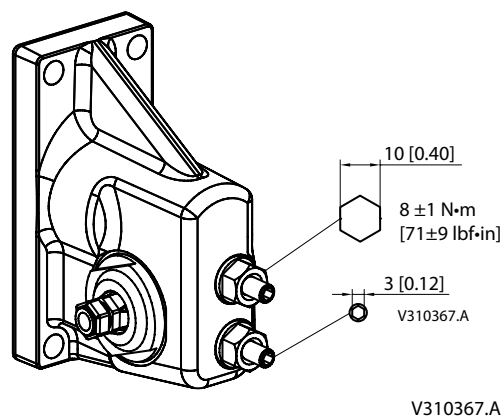
The spool travel is adjusted by first loosening the nut then adjusting the pinol screw. After adjustment the nut must be tightened again.

**PVM/H Actuation
Modules – Mechanical
(continued)**

PVM/H actuation modules hydraulic symbols and code numbers

Symbol	Description	Code number
	PVM Manual actuation Without adjustment screws Without float	Without lever 11107505
		With lever 11107333
	PVM Manual actuation Without adjustment screws With float	Without lever 11107506
		With lever 11107335
	PVM Manual actuation With adjustment screws Without float	Without lever 11107507
		With lever 11107332
	PVH Hydraulic cover	¼" BSP 11108380
		UNF ½"-20 11108381
-	PVMD Cover for PVM	11105518

Technical characteristics for PVM

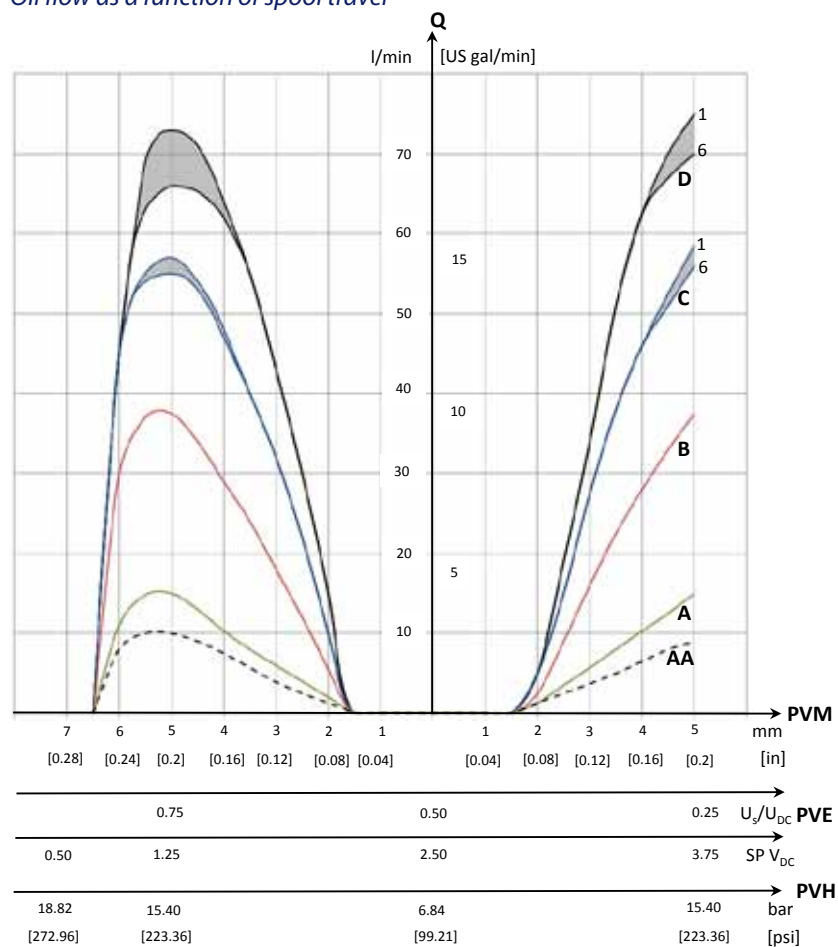


**PVM/H Actuation
Modules – Mechanical
(continued)**

Oil flow characteristics

The letters **AA, A, B, C** and **D** denotes the spool flow sizes ranging from 5 l/min to 65 l/min [from 1.32 to 17.17 US gal/min]. All tests are done by using Tellus32 @ 21 mm²/s.

Oil flow as a function of spool travel



P005 597E

Design

The PVAS consists of three tie rods, six washers and six nuts.

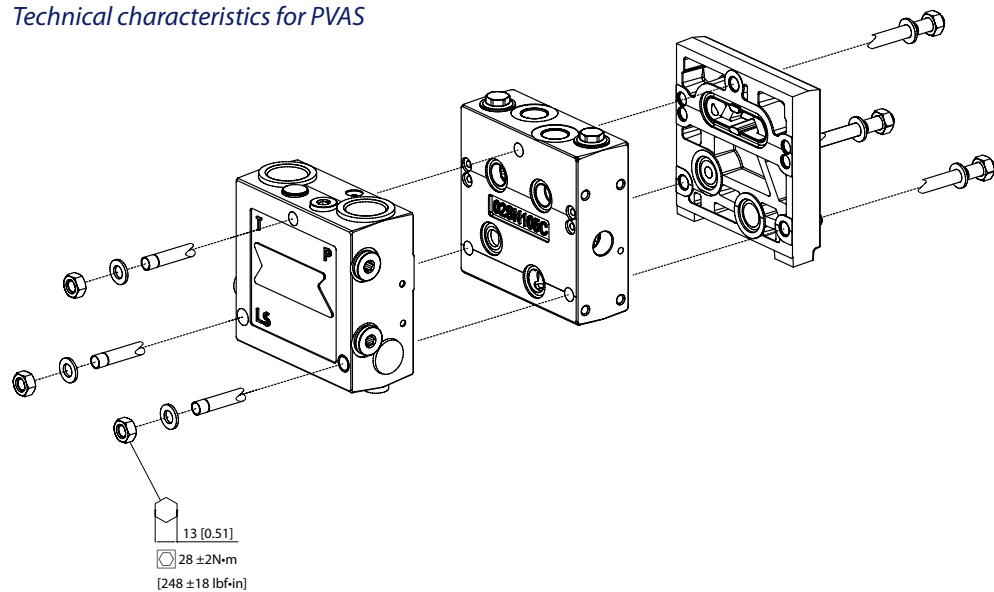
The tie rods are inserted through the entire length of the PVG valve stack. The nuts are tightened at the pump side and the end plate.

For certain combinations with PVG 100/16, PVG 120/16 and some PVS 32 the tie rod are thread-mounted into the interface.



V310335.A

Technical characteristics for PVAS



V310366.A

Selection guide

PVAS code numbers according to accumulated module width interval

Accumulated module width interval				PVAS code No.
mm		inch		
Min	Max	Min	Max	
48	72	1.89	2.83	157B8000
73	96	2.87	3.78	157B8031
97	120	3.82	4.72	157B8001
121	144	4.76	5.67	157B8021
145	168	5.71	6.61	157B8002
169	192	6.65	7.56	157B8022
193	216	7.60	8.50	157B8003
217	240	8.54	9.45	157B8023
241	264	9.49	10.39	157B8004
265	288	10.43	11.34	157B8024
289	312	11.38	12.28	157B8005
313	336	12.32	13.23	157B8025
337	360	13.27	14.17	157B8006
361	384	14.21	15.12	157B8026
385	408	15.16	16.06	157B8007
409	432	16.10	17.01	157B8027
433	456	17.05	17.95	157B8008
457	480	17.99	18.90	157B8028
481	504	18.94	19.84	157B8009
505	528	19.88	20.79	157B8029
529	552	20.83	21.73	157B8010
553	576	21.77	22.68	157B8030
577	600	22.72	23.62	157B8061
601	624	23.66	24.57	157B8081
625	648	24.61	25.51	157B8062
649	672	25.55	26.46	157B8082

PVG 100 and PVG 120 have their own tie rod portfolio and is not included in above table.

Module width for all				
PVP	PVB 32	PVSK	PVB 16	PVS
48 mm [1.89 in]	48 mm [1.89 in]	48 mm [1.89 in]	40 mm [1.47 in]	23 mm [0.91 in]

Selection guide (continued)

PVG32/16 PVAS standard configuration

		No of PVB 16 modules								
		0	1	2	3	4	5	6	7	8
No of PVB 32 modules	0	157B8000	157B8001	157B8002	157B8022	157B8023	157B8024	157B8005	157B8006	157B8007
	1	157B8001	157B8002	157B8003	157B8023	157B8024	157B8025	157B8006	157B8007	157B8008
	2	157B8002	157B8003	157B8004	157B8024	157B8025	157B8026	157B8007	157B8008	157B8009
	3	157B8003	157B8004	157B8005	157B8025	157B8026	157B8027	157B8008	157B8009	157B8010
	4	157B8004	157B8005	157B8006	157B8026	157B8027	157B8028	157B8009	157B8010	157B8061
	5	157B8005	157B8006	157B8007	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062
	6	157B8006	157B8007	157B8008	157B8028	157B8029	157B8030	157B8061	157B8062	-
	7	157B8007	157B8008	157B8009	157B8029	157B8030	157B8081	157B8062	-	-
	8	157B8008	157B8009	157B8010	157B8030	157B8081	157B8082	-	-	-
	9	157B8009	157B8010	157B8061	157B8081	157B8082	-	-	-	-
	10	157B8010	157B8061	157B8062	157B8082	-	-	-	-	-
	11	157B8061	157B8062	-	-	-	-	-	-	-
	12	157B8062	-	-	-	-	-	-	-	-

PVG32/16 PVAS standard configuration (continued)

		No of PVB 16 modules						
		9	10	11	12	13	14	15
No of PVB 32 modules	0	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062	157B8082
	1	157B8028	157B8029	157B8030	157B8061	157B8062	-	-
	2	157B8029	157B8030	157B8081	157B8062	-	-	-
	3	157B8030	157B8081	157B8082	-	-	-	-
	4	157B8081	157B8082	-	-	-	-	-
	5	157B8082	-	-	-	-	-	-

Selection guide (continued)

PVG32/16 PVAS mid-inlet configuration

		No of PVB 16 modules							
		0	1	2	3	4	5	6	7
No of PVB 32 modules	0	157B8031	157B8021	157B8022	157B8003	157B8004	157B8005	157B8025	157B8026
	1	157B8021	157B8022	157B8023	157B8004	157B8005	157B8006	157B8026	157B8027
	2	157B8022	157B8023	157B8024	157B8005	157B8006	157B8007	157B8027	157B8028
	3	157B8023	157B8024	157B8025	157B8006	157B8007	157B8008	157B8028	157B8029
	4	157B8024	157B8025	157B8026	157B8007	157B8008	157B8009	157B8029	157B8030
	5	157B8025	157B8026	157B8027	157B8008	157B8009	157B8010	157B8030	157B8081
	6	157B8026	157B8027	157B8028	157B8009	157B8010	157B8061	157B8081	157B8082
	7	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062	157B8082	-
	8	157B8028	157B8029	157B8030	157B8061	157B8062	-	-	-
	9	157B8029	157B8030	157B8081	157B8062	-	-	-	-
	10	157B8030	157B8081	157B8082	-	-	-	-	-
	11	157B8081	157B8082	-	-	-	-	-	-
	12	157B8082	-	-	-	-	-	-	-

PVG32/16 PVAS mid-inlet configuration (continued)

		No of PVB 16 modules						
		8	9	10	11	12	13	14
No of PVB 32 modules	0	157B8027	157B8008	157B8009	157B8010	157B8030	157B8081	157B8082
	1	157B8028	157B8009	157B8010	157B8061	157B8081	157B8082	-
	2	157B8029	157B8010	157B8061	157B8062	157B8082	-	-
	3	157B8030	157B8061	157B8062	-	-	-	-
	4	157B8081	157B8062	-	-	-	-	-
	5	157B8082	-	-	-	-	-	-

Selection guide (continued)

PVG32/16 PVAS PVSK configuration

		No of PVB 16 modules							
		0	1	2	3	4	5	6	7
No of PVB 32 modules	0	157B8031	157B8021	157B8022	157B8003	157B8004	157B8005	157B8025	157B8026
	1	157B8021	157B8022	157B8023	157B8004	157B8005	157B8006	157B8026	157B8027
	2	157B8022	157B8023	157B8024	157B8005	157B8006	157B8007	157B8027	157B8028
	3	157B8023	157B8024	157B8025	157B8006	157B8007	157B8008	157B8028	157B8029
	4	157B8024	157B8025	157B8026	157B8007	157B8008	157B8009	157B8029	157B8030
	5	157B8025	157B8026	157B8027	157B8008	157B8009	157B8010	157B8030	157B8081
	6	157B8026	157B8027	157B8028	157B8009	157B8010	157B8061	157B8081	157B8082
	7	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062	157B8082	-
	8	157B8028	157B8029	157B8030	157B8061	157B8062	-	-	-
	9	157B8029	157B8030	157B8081	157B8062	-	-	-	-
	10	157B8030	157B8081	157B8082	-	-	-	-	-
	11	157B8081	157B8082	-	-	-	-	-	-
	12	157B8082	-	-	-	-	-	-	-

PVG32/16 PVAS PVSK configuration (continued)

		No of PVB 16 modules						
		8	9	10	11	12	13	14
No of PVB 32 modules	0	157B8027	157B8008	157B8009	157B8010	157B8030	157B8081	157B8082
	1	157B8028	157B8009	157B8010	157B8061	157B8081	157B8082	-
	2	157B8029	157B8010	157B8061	157B8062	157B8082	-	-
	3	157B8030	157B8061	157B8062	-	-	-	-
	4	157B8081	157B8062	-	-	-	-	-
	5	157B8082	-	-	-	-	-	-

Selection guide (continued)

PVG100/16 or PVG120/16 configuration

		No of PVB 16 modules								
		0	1	2	3	4	5	6	7	8
No of PVB 32 modules	0	-	157B8000	157B8001	157B8021	157B8022	157B8023	157B8004	157B8005	157B8006
	1	157B8000	157B8001	157B8002	157B8022	157B8023	157B8024	157B8005	157B8006	157B8007
	2	157B8001	157B8002	157B8003	157B8023	157B8024	157B8025	157B8006	157B8007	157B8008
	3	157B8002	157B8003	157B8004	157B8024	157B8025	157B8026	157B8007	157B8008	157B8009
	4	157B8003	157B8004	157B8005	157B8025	157B8026	157B8027	157B8008	157B8009	157B8010
	5	157B8004	157B8005	157B8006	157B8026	157B8027	157B8028	157B8009	157B8010	157B8061
	6	157B8005	157B8006	157B8007	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062
	7	157B8006	157B8007	157B8008	157B8028	157B8029	157B8030	157B8061	157B8062	-
	8	157B8007	157B8008	157B8009	157B8029	157B8030	157B8081	157B8062	-	-
	9	157B8008	157B8009	157B8010	157B8030	157B8081	157B8082	-	-	-
	10	157B8009	157B8010	157B8061	157B8081	157B8082	-	-	-	-
	11	157B8010	157B8061	157B8062	157B8082	-	-	-	-	-
	12	157B8061	157B8062	-	-	-	-	-	-	-

PVG100/16 or PVG120/16 configuration (continued)

		No of PVB 16 modules						
		9	10	11	12	13	14	15
No of PVB 32 modules	0	157B8026	157B8027	157B8028	157B8009	157B8010	157B8061	157B8081
	1	157B8027	157B8028	157B8029	157B8010	157B8061	157B8062	157B8082
	2	157B8028	157B8029	157B8030	157B8061	157B8062	-	
	3	157B8029	157B8030	157B8081	157B8062	-	-	-
	4	157B8030	157B8081	157B8082	-	-	-	-
	5	157B8081	157B8082	-	-	-	-	-
	6	157B8082	-	-	-	-	-	-

**PVE Actuation modules –
Electrical**

Electrical actuation
Spool position output
Fault monitoring
Power save
Pin layout:
– PVEA
– PVEA-F
– PVEO

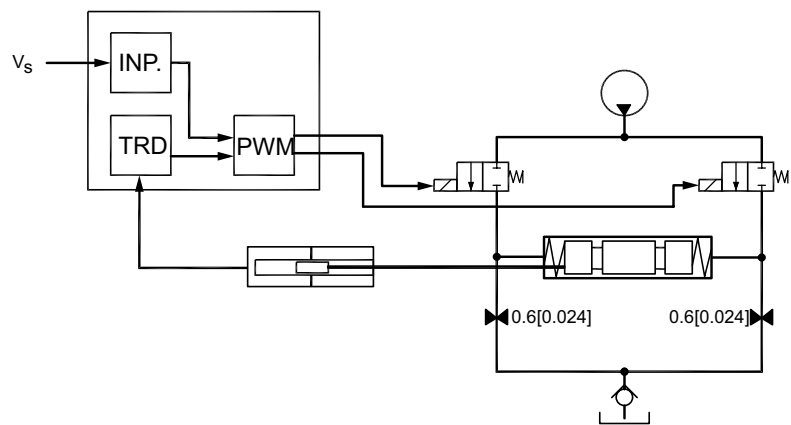


V310339.A

The PVE is a means of controlling the flow of the work ports at a distance from the physical valve.

The flow is controlled by sending a control signal to the PVE. Result is the spool position being proportional to the electric signal.

PVEO/A/-F hydraulic subsystem



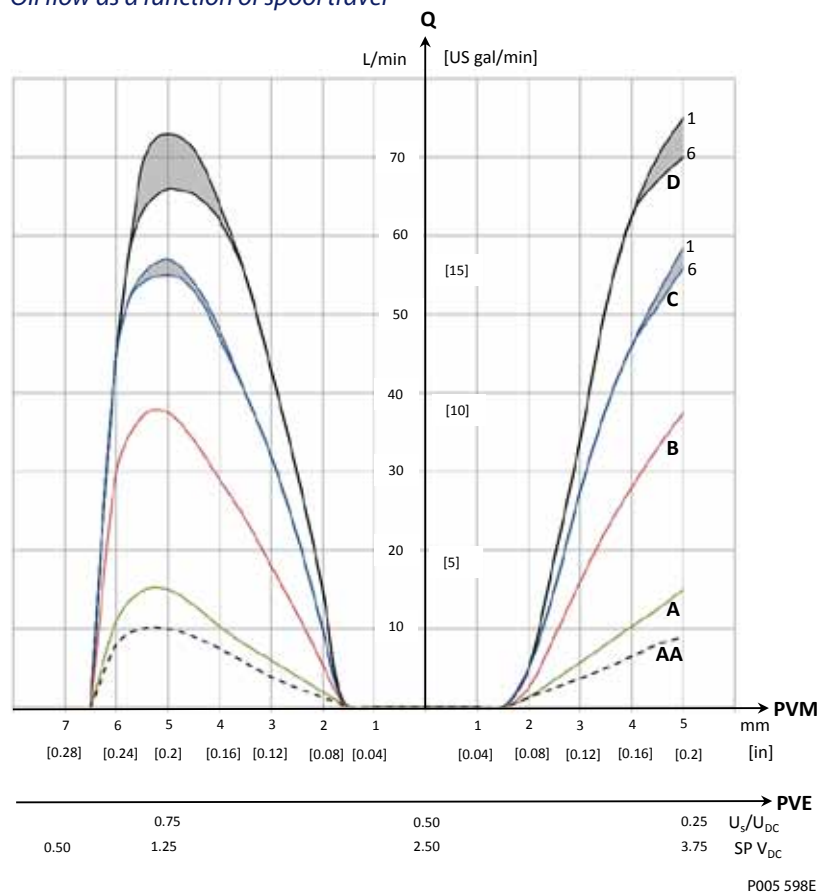
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**PVE Actuation modules –
Electrical (continued)**

Electrical actuation

The PVEA is powered by the DC voltage source available on the application with any voltage between 11 and 32 V_{DC} inclusive. The control signal for the PVEA is a ratio-metric signal with reference to the supply voltage.

Oil flow as a function of spool travel



Giving the PVEA a control signal of 50% of supply voltage will make it place the spool in its neutral position, hence no flow to the work ports. A signal between 25-50% or between 50-75% will make the spool move in either direction. At 25 and 75% the spool will be at full stroke at either side.

The PVEA and PVEA-F features an integrated feedback transducer that measures spool movement in relation to the input signal. This feedback is part of the closed loop control of the spool position making the PVEA and PVEA-F capable of compensating for changes in the flow forces on the spool, pilot pressure or the viscosity of the oil.

The PVEO is powered by a fixed voltage of either 12 or 24 V_{DC}. Applying this voltage to one of two pins will make the PVEO actuate the spool to full stroke. When removing the voltage again the spool will return to neutral position.

**PVE Actuation modules –
Electrical (continued)**

Spool position output

The PVEA has a built-in spool monitoring circuit. This circuit is communicating to the surroundings by an analogue 0-5 V_{DC} pin. The translation between a voltage out on the pin to spool movement can be found in the technical characteristics section of this chapter. The voltage outputted between 1,25 to 2,5 V_{DC} and 2,5 to 3,75 V_{DC} is directly proportional to the position of the spool and therefore the flow.

The PVEO does not have a spool position output pin.

Fault monitoring

When the voltage on the SP-pin goes to 5 V_{DC} the PVEA has detected an error. The error detection is monitoring the sanity of the command signal, comparing the spool position with the command signal and the closed loop control.

Besides outputting 5 V_{DC} on the spool position pin the PVEA will change the color of the LED for visual recognition of the error. Normally the LED would light green, but in case of a command signal error the LED will be flashing red. If any of the other two errors occur the LED will change its color to constant red.

The PVEO does not have fault monitoring.

Power save

The PVEA has a power save mode. This mode is entered when the command signal to the PVEA is below 15% of the supply voltage. Entering power save mode will turn off the power to the solenoid valves.

Power save mode can be identified by the LED blinking green at approximately 1 Hz.

The PVEO does not have power save mode.

Versions and code numbers

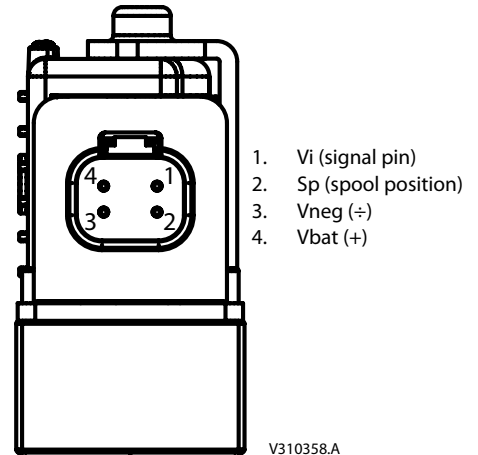
Versions and code numbers

Description		Code no.
PVEO, Electrical actuation, ON/OFF control	12 V _{DC} control signal	11106793
	24 V _{DC} control signal	11106794
PVEA, Electrical actuation, Proportional control		11103692
PVEA-F, Electrical actuation, Proportional control, With float in B-direction		11106795

**PVE Actuation modules –
Electrical (continued)**

Pin layout: PVEA

The PVEA is available as the PVE for proportional control of the spool. It has a 4 pin Deutsch connector.

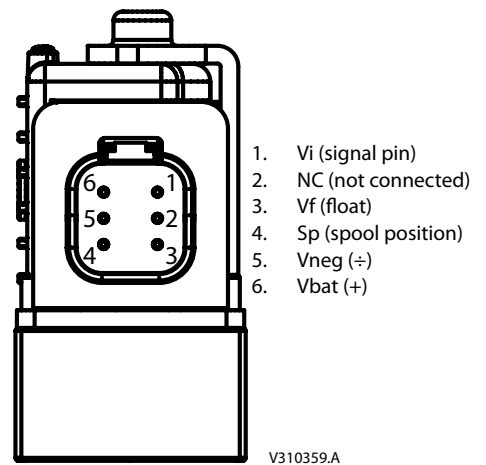


Pin layout: PVEA-F

The PVEA-F is available for float options. It has a 6 pin Deutsch connector where the float command has a dedicated pin. All features in the PVEA is also in the PVEA-F.

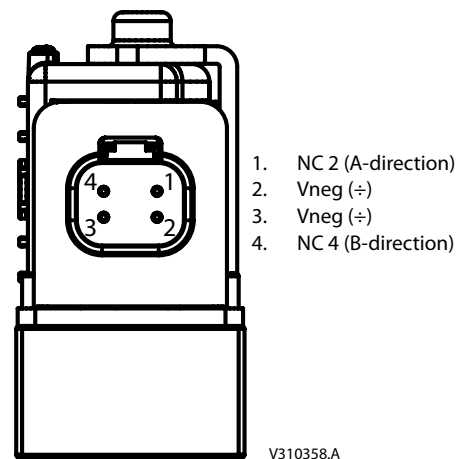
⚠ Warning

When PVEA-F is given float command it will actuate the spool into float state no matter what position in spool has or set point given to PVEA-F.



Pin layout: PVEO

The PVEO is available for simple ON/OFF actuation of the main spool. It has a 4 pin Deutsch connector.



PVE Actuation modules –
Electrical (continued)

Technical characteristics for PVE

Technical characteristics for PVEO

Supply voltage U_{DC}	Rated	12 V _{DC}	24 V _{DC}
	Range	11 to 15 V _{DC}	22 to 30 V _{DC}
	Ripple	max. 5 %	
Current consumption		320 mA @ 12 V _{DC}	365 mA @ 24 V _{DC}
Power consumption		4 W	

Technical characteristics for PVEA / PVEA-F

Supply voltage U_{DC}	Rated	11 to 32 V _{DC}
	Range	11 to 32 V _{DC}
	Ripple	max. 5 %
Current consumption at rated voltage		320 mA @ 12 V _{DC} 170 mA @ 24 V _{DC}
Power consumption		6.5 W
Signal voltage	Neutral	$0.5 \cdot U_{DC}$
	A-port	$0.25 \cdot U_{DC}$
	B-port	$0.75 \cdot U_{DC}$
Signal current at rated voltage		0.25 to 0.70 mA
Input impedance in relation to neutral		12 k Ω
Input capacitor		100 μ F
SP pin current		2 mA
SP pin resolution		250 steps from 0-5 V _{DC}

SP pin

Voltage	Translation
0.5 V _{DC}	Float (B-direction)
1.25 V _{DC}	Full flow B-port
2.5 V _{DC}	Neutral
3.75 V _{DC}	Full flow A-port
5.0 V _{DC}	Error



**PVE Actuation modules –
Electrical (continued)**

PVEO reaction time

Reaction time	A-direction	B-direction
Neutral to full spool stroke	173 ms	105 ms
Full spool stroke to neutral	396 ms	565 ms

PVEA/PVEA-F reaction time

Reaction time	A-direction	B-direction
Neutral to full spool stroke	188 ms	142 ms
Full spool stroke to neutral	125 ms	120 ms

PVEO and PVEA/PVEA-F oil consumption

PVE type	PVEO	PVEA/PVEA-F
Neutral position	0.04 /min [0.01 US gal/min]	0.04 l/min [0.01 US gal/min]
Actuating to full stroke	0.6 l/min [0.16 US gal/min]	1 l/min [0.26 US gal/min]
Full stroke steady state	1 l/min [0.26 US gal/min]	1.3 l/min [0.34 US gal/min]

Fault monitoring overview

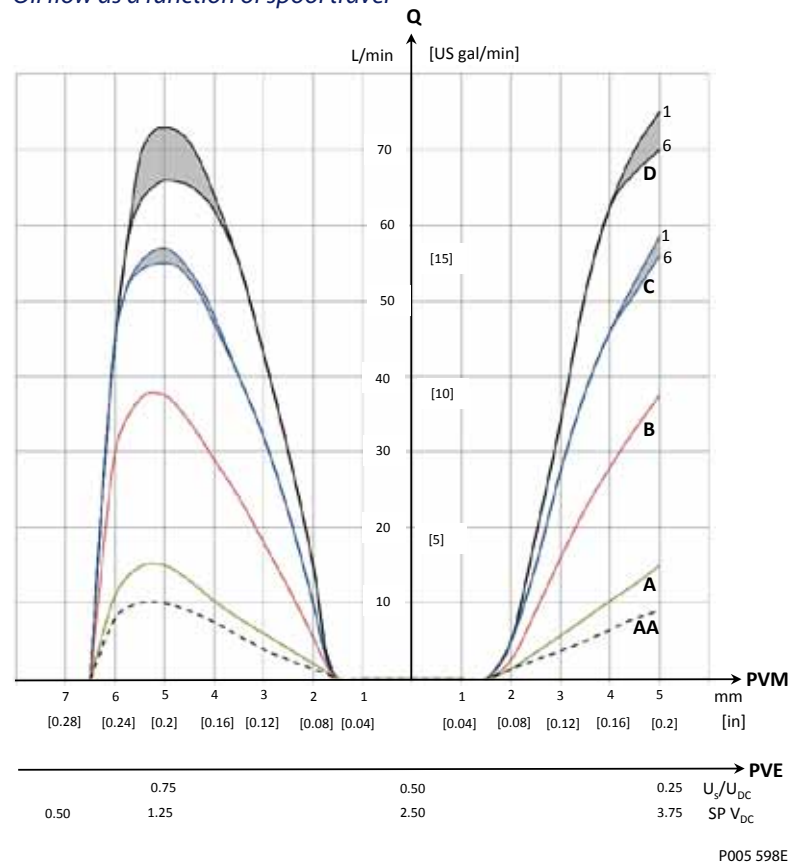
PVE Type	Fault monitoring	Delay before error out	Error mode	LED light
PVEO	No fault monitoring	-	-	-
PVEA	Passive	250 ms	No fault	Green
			Input signal faults	Flashing red
			Transducer (LVDT)	Constant red
			Close loop fault	

**PVE Actuation modules –
Electrical (continued)**

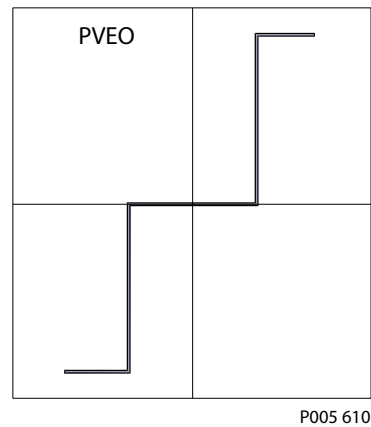
Oil flow characteristics

The letters **AA, A, B, C** and **D** denotes the spool flow sizes ranging from 5 l/min to 65 l/min [from 1.32 to 17.17 US gal/min]. All tests are done by using Tellus32 @ 21 mm²/s.

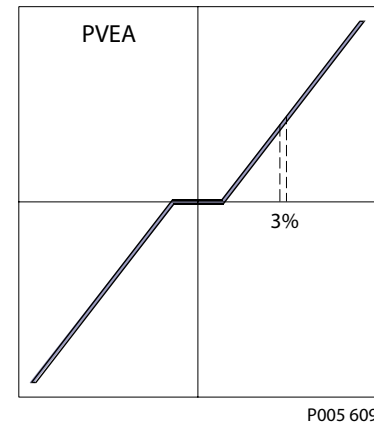
Oil flow as a function of spool travel



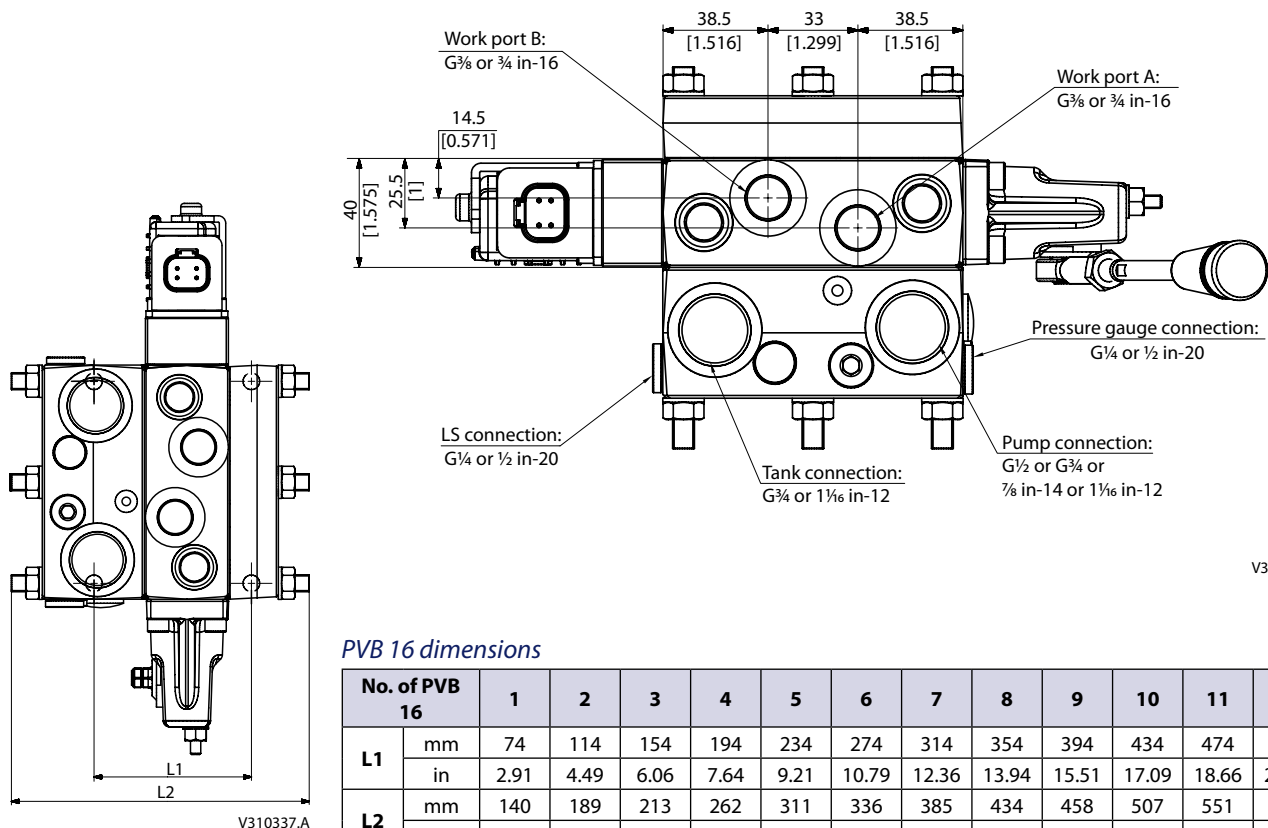
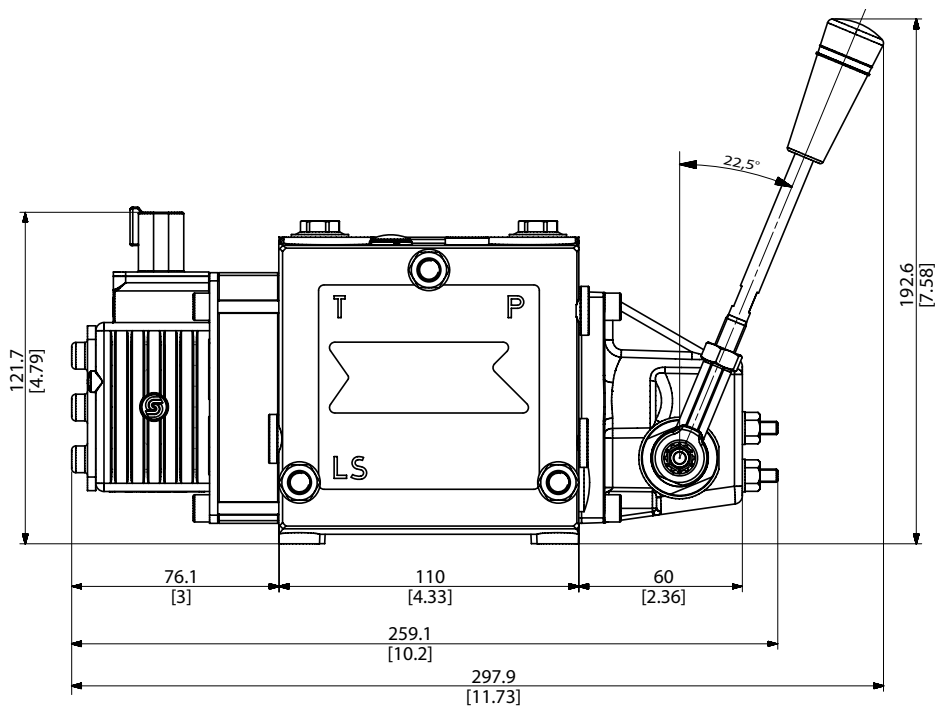
PVEO voltage-position diagram



PVEA/PVEA-F voltage-position diagram



PVG 16



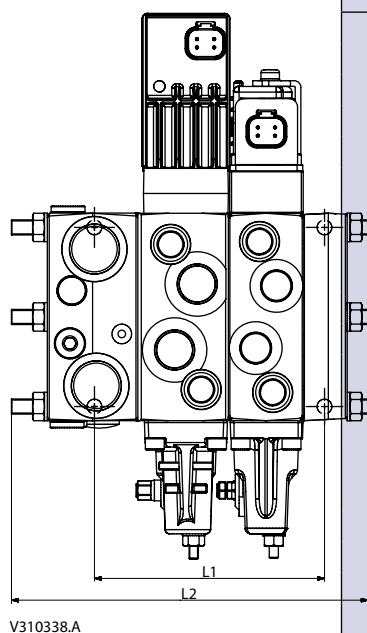
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PVB 16 dimensions

No. of PVB 16		1	2	3	4	5	6	7	8	9	10	11	12
L1	mm	74	114	154	194	234	274	314	354	394	434	474	514
	in	2.91	4.49	6.06	7.64	9.21	10.79	12.36	13.94	15.51	17.09	18.66	20.24
L2	mm	140	189	213	262	311	336	385	434	458	507	551	576
	in	5.51	7.44	8.39	10.31	12.24	13.23	15.16	17.09	18.03	19.96	21.69	22.68

PVG 32/16

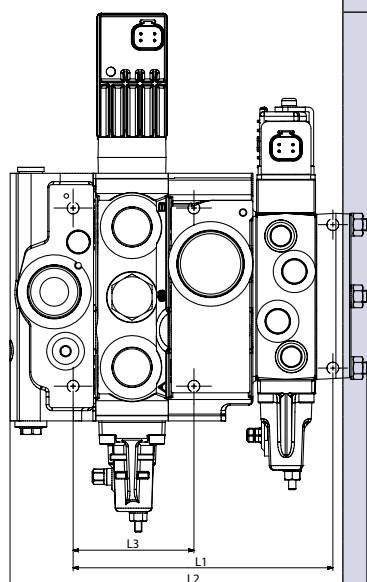
PVB 32/16 combination valve stack dimensions



				No. of PVB 16										
				1	2	3	4	5	6	7	8	9	10	11
No. of PVB 32	1	L1	mm	122	162	202	242	282	322	362	402	442	482	522
			in	4.80	6.38	7.95	9.53	11.10	12.68	14.25	15.83	17.40	18.98	20.55
		L2	mm	189	238	262	311	360	385	434	483	507	551	600
			in	7.44	9.37	10.31	12.24	14.17	15.16	17.09	19.02	19.96	21.69	23.62
	2	L1	mm	170	210	250	290	330	370	410	450	490	530	570
			in	6.69	8.27	9.84	11.42	12.99	14.57	16.14	17.72	19.29	20.87	22.44
		L2	mm	238	287	311	360	409	434	483	507	551	600	646
			in	9.37	11.30	12.24	14.17	16.10	17.09	19.02	19.96	21.69	23.62	25.43
	3	L1	mm	218	258	298	338	378	418	458	498	538	578	618
			in	8.58	10.16	11.73	13.31	14.88	16.46	18.03	19.61	21.18	22.76	24.33
		L2	mm	287	336	360	409	458	483	527	576	600	646	694
			in	11.30	13.23	14.17	16.10	18.03	19.02	20.75	22.68	23.62	25.43	27.32
	4	L1	mm	266	306	346	386	426	466	506	546	586	626	-
			in	10.47	12.05	13.62	15.20	16.77	18.35	19.92	21.50	23.07	24.65	-
		L2	mm	336	385	409	458	483	527	576	622	646	694	-
			in	13.23	15.16	16.10	18.03	19.02	20.75	22.68	24.49	25.43	27.32	-
	5	L1	mm	314	354	394	434	474	514	554	594	634	-	-
			in	12.36	13.94	15.51	17.09	18.66	20.24	21.81	23.39	24.96	-	-
		L2	mm	385	434	458	507	551	576	622	670	694	-	-
			in	15.16	17.09	18.03	19.96	21.69	22.68	24.49	26.38	27.32	-	-
	6	L1	mm	362	402	442	482	522	562	602	-	-	-	-
			in	14.25	15.83	17.40	18.98	20.55	22.13	23.70	-	-	-	-
		L2	mm	434	483	507	551	600	622	670	-	-	-	-
			in	17.09	19.02	19.96	21.69	23.62	24.49	26.38	-	-	-	-
	7	L1	mm	410	450	490	530	570	610	-	-	-	-	-
			in	16.14	17.72	19.29	20.87	22.44	24.02	-	-	-	-	-
		L2	mm	483	527	551	600	646	670	-	-	-	-	-
			in	19.02	20.75	21.69	23.62	25.43	26.38	-	-	-	-	-
	8	L1	mm	458	498	538	578	618	-	-	-	-	-	-
			in	18.03	19.61	21.18	22.76	24.33	-	-	-	-	-	-
		L2	mm	527	576	600	646	694	-	-	-	-	-	-
			in	20.75	22.68	23.62	25.43	27.32	-	-	-	-	-	-
	9	L1	mm	506	546	586	626	-	-	-	-	-	-	-
			in	19.92	21.50	23.07	24.65	-	-	-	-	-	-	-
		L2	mm	576	622	646	694	-	-	-	-	-	-	-
			in	22.68	24.49	25.43	27.32	-	-	-	-	-	-	-
	10	L1	mm	554	594	634	-	-	-	-	-	-	-	-
			in	21.81	23.39	24.96	-	-	-	-	-	-	-	-
		L2	mm	622	670	694	-	-	-	-	-	-	-	-
			in	24.49	26.38	27.32	-	-	-	-	-	-	-	-
	11	L1	mm	602	-	-	-	-	-	-	-	-	-	-
			in	23.70	-	-	-	-	-	-	-	-	-	-
		L2	mm	670	-	-	-	-	-	-	-	-	-	-
			in	26.38	-	-	-	-	-	-	-	-	-	-

PVG 100/16

PVB 100/16 combination valve stack dimensions

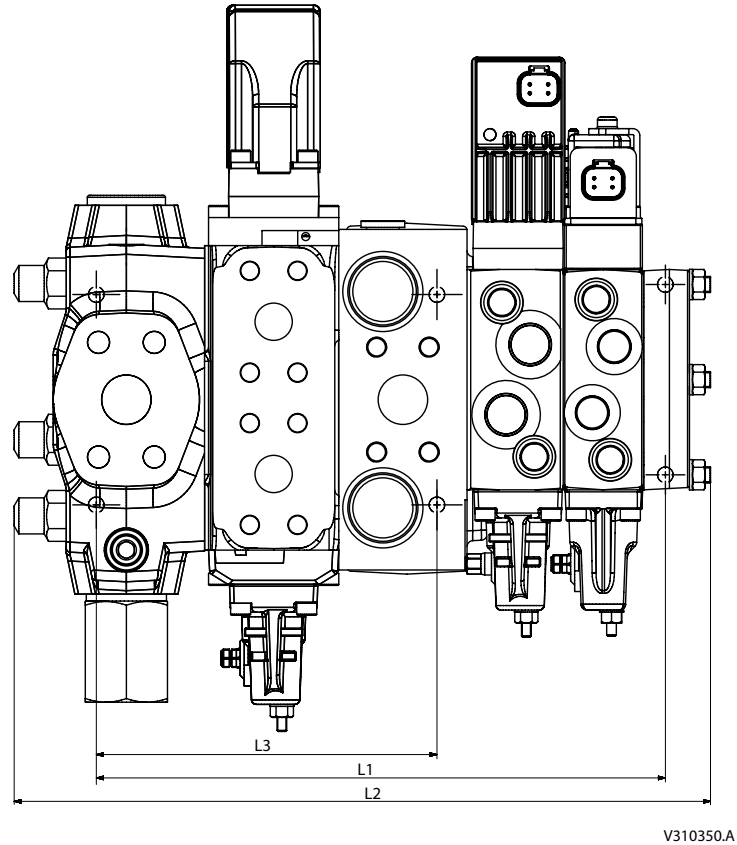


				No. of PVB 16										
				1	2	3	4	5	6	7	8	9	10	11
No. of PVB 100	1	L1	mm	172	212	252	292	332	372	412	452	492	532	572
			in	6.77	8.35	9.92	11.50	13.07	14.65	16.22	17.80	19.37	20.94	22.52
		L2	mm	236	285	311	358	407	432	481	530	554	603	652
			in	9.29	11.22	12.24	14.09	16.02	17.01	18.94	20.87	21.81	23.74	25.67
		L3	80 mm [3.15 in]											
	2	L1	mm	220	260	300	340	380	420	460	500	540	580	620
			in	8.66	10.24	11.81	13.39	14.96	16.54	18.11	19.69	21.26	22.83	24.41
		L2	mm	284	333	359	406	455	480	529	578	602	651	700
			in	11.18	13.11	14.13	15.98	17.91	18.90	20.83	22.76	23.70	25.63	27.56
		L3	128 mm [5.04 in]											
	3	L1	mm	268	308	348	388	428	468	508	548	588	628	668
			in	10.55	12.13	13.70	15.28	16.85	18.43	20.00	21.57	23.15	24.72	26.30
		L2	mm	332	381	407	454	503	528	577	626	650	699	748
			in	13.07	15.00	16.02	17.87	19.80	20.79	22.72	24.65	25.59	27.52	29.45
		L3	176 mm [6.93 in]											
	4	L1	mm	316	256	396	436	476	516	556	596	636	676	716
			in	12.44	10.08	15.59	17.17	18.74	20.31	21.89	23.46	25.04	26.61	28.19
		L2	mm	380	429	455	502	551	576	625	674	698	747	796
			in	14.96	16.89	17.91	19.76	21.69	22.68	24.61	26.54	27.48	29.41	31.34
		L3	224 mm [8.82 in]											
	5	L1	mm	364	404	444	484	524	564	604	644	684	724	764
			in	14.33	15.91	17.48	19.06	20.63	22.20	23.78	25.35	26.93	28.50	30.08
		L2	mm	428	477	503	550	599	624	673	722	746	795	844
			in	16.85	18.78	19.80	21.65	23.58	24.57	26.50	28.43	29.37	31.30	33.23
		L3	272 mm [10.71 in]											
	6	L1	mm	412	452	492	532	572	612	652	692	732	772	812
			in	16.22	17.80	19.37	20.94	22.52	24.09	25.67	27.24	28.82	30.39	31.97
		L2	mm	476	525	551	598	647	672	721	770	794	843	892
			in	18.74	20.67	21.69	23.54	25.47	26.46	28.39	30.31	31.26	33.19	35.12
		L3	320 mm [12.60 in]											
	7	L1	mm	460	500	540	580	620	660	700	740	780	820	860
			in	18.11	19.69	21.26	22.83	24.41	25.98	27.56	29.13	30.71	32.28	33.86
		L2	mm	524	573	599	646	695	720	769	818	842	891	940
			in	20.63	22.56	23.58	25.43	27.36	28.35	30.28	32.20	33.15	35.08	37.01
		L3	368 mm [14.49 in]											
	8	L1	mm	508	548	588	628	668	708	748	788	828	868	908
			in	20.00	21.57	23.15	24.72	26.30	27.87	29.45	31.02	32.60	34.17	35.75
		L2	mm	572	621	647	694	743	768	817	866	890	939	988
			in	22.52	24.45	25.47	27.32	29.25	30.24	32.17	34.09	35.04	36.97	38.90
		L3	416 mm [16.38 in]											

There is a horizontal difference in the mounting plane of the PVG 100 and the PVG 16 of 23.5 mm [0.93 in].

PVG 120/16

PVB 120/16 combination valve stack dimensions



There is a horizontal difference in the mounting plane of the PVG 120 and the PVG 16 of 62.5 mm [2.46 in].

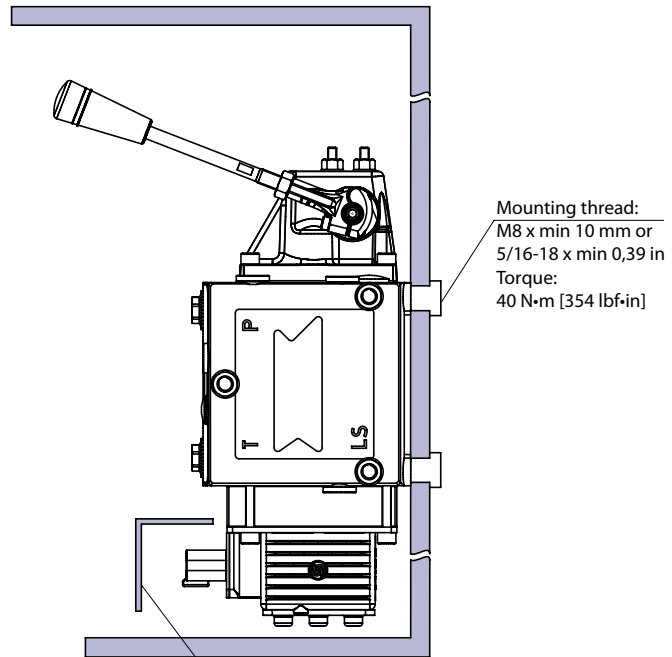
PVG 120/16 (continued)

PVB 120/16 combination valve stack dimensions

				No. of PVB 16										
				1	2	3	4	5	6	7	8	9	10	11
No. of PVB 120	1	L1	mm	284	324	364	404	444	484	524	564	604	644	684
			in	11.18	12.76	14.33	15.91	17.48	19.06	20.63	22.20	23.78	25.35	26.93
		L2	mm	348	397	421	470	519	544	593	642	666	715	759
			in	13.70	15.63	16.57	18.50	20.43	21.42	23.35	25.28	26.22	28.15	29.88
	2	L3		170 mm [6.69 in]										
		L1	mm	351	391	431	471	511	551	591	631	671	711	751
			in	13.82	15.39	16.97	18.54	20.12	21.69	23.27	24.84	26.42	27.99	29.57
		L2	mm	413	462	486	535	584	609	658	707	731	780	824
			in	16.26	18.19	19.13	21.06	22.99	23.98	25.91	27.83	28.78	30.71	32.44
	3	L3		237 mm [9.33 in]										
		L1	mm	418	458	498	538	578	618	658	698	738	778	818
			in	16.46	18.03	19.61	21.18	22.76	24.33	25.91	27.48	29.06	30.63	32.20
		L2	mm	478	527	551	600	649	674	723	772	796	845	889
			in	18.82	20.75	21.69	23.62	25.55	26.54	28.46	30.39	31.34	33.27	35.00
	4	L3		304 mm [11.91 in]										
		L1	mm	485	525	565	605	645	685	725	765	805	845	885
			in	19.09	20.67	22.24	23.82	25.40	26.97	28.54	30.12	31.69	33.27	34.84
		L2	mm	543	592	616	665	714	739	788	837	86	910	954
			in	21.38	23.31	24.25	26.18	28.11	29.09	31.02	32.95	3.39	35.83	37.56
	5	L3		371 mm [14.61 in]										
		L1	mm	552	592	632	672	712	752	792	832	872	912	952
			in	21.73	23.31	24.88	26.46	28.03	29.61	31.18	32.76	34.33	35.91	37.48
		L2	mm	608	657	681	730	779	804	853	902	926	975	1019
			in	23.94	25.87	26.81	28.74	30.67	31.65	33.58	35.51	36.46	38.39	40.12
	6	L3		438 mm [17.24 in]										
		L1	mm	619	659	699	739	779	819	859	899	939	979	1019
			in	24.37	25.94	27.52	29.09	30.67	32.24	33.82	35.39	36.97	38.54	40.12
		L2	mm	673	722	746	795	844	869	918	967	991	1040	1084
			in	26.50	28.43	29.37	31.30	33.23	34.21	36.14	38.07	39.02	40.94	42.68
	7	L3		505 mm [19.88 in]										
		L1	mm	686	726	766	806	846	886	926	966	1006	1046	1086
			in	27.01	28.58	30.16	31.73	33.31	34.88	36.46	38.03	39.61	41.18	42.76
		L2	mm	738	787	811	860	909	934	983	1032	1056	1105	1149
			in	29.06	30.98	31.93	33.86	35.79	36.77	38.70	40.63	41.57	43.50	45.24
	8	L3		572 mm [22.52 in]										
		L1	mm	753	793	833	873	913	953	993	1033	1073	1113	1153
			in	29.65	31.22	32.80	34.37	35.94	37.52	39.09	40.67	42.24	43.82	45.39
		L2	mm	803	852	876	925	974	999	1048	1097	1121	1170	1214
			in	31.61	33.54	34.49	36.42	38.35	39.33	41.26	43.19	44.13	46.06	47.80
	L3			639 mm [25.16 in]										

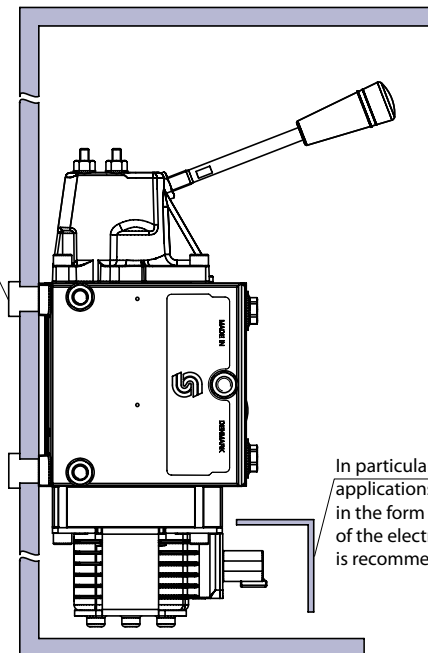
Due to the large size of the PVG 120 interface-module it is necessary to have at least one PVG 32 module between the PVGI and the first PVG 16 slice.

PVG 16 Installation



In particularly exposed applications,
protection in the form of screening
of the electrical actuator is recommended.

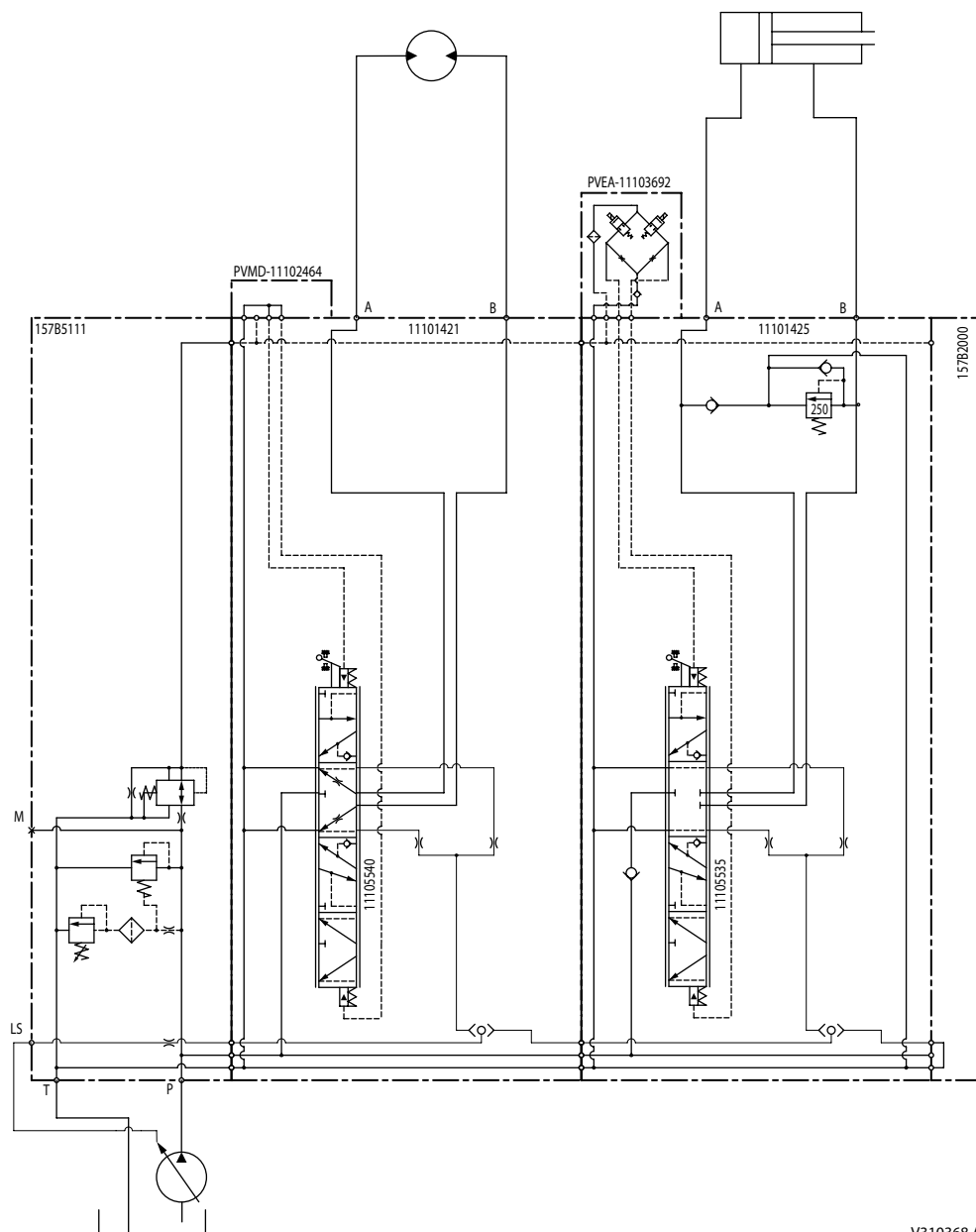
Mounting thread:
M8 x min 10 mm or
5/16-18 x min 0,39 in
Torque:
PVS: 20 N•m [177 lbf•in]
PVS1: 40 N•m [354 lbf•in]



In particularly exposed
applications, protection
in the form of screening
of the electrical actuator
is recommended.

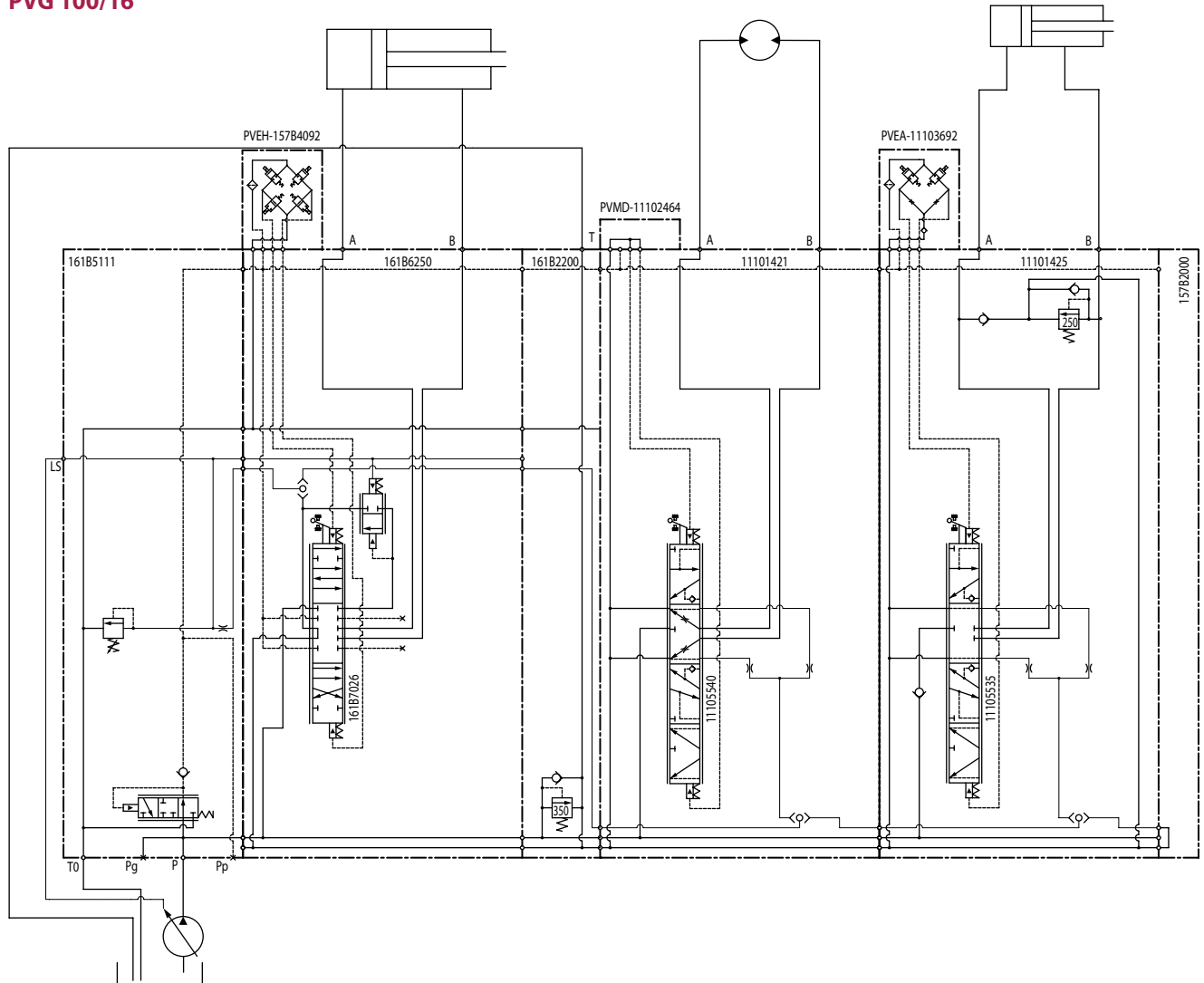
V310365.B

PVG 16



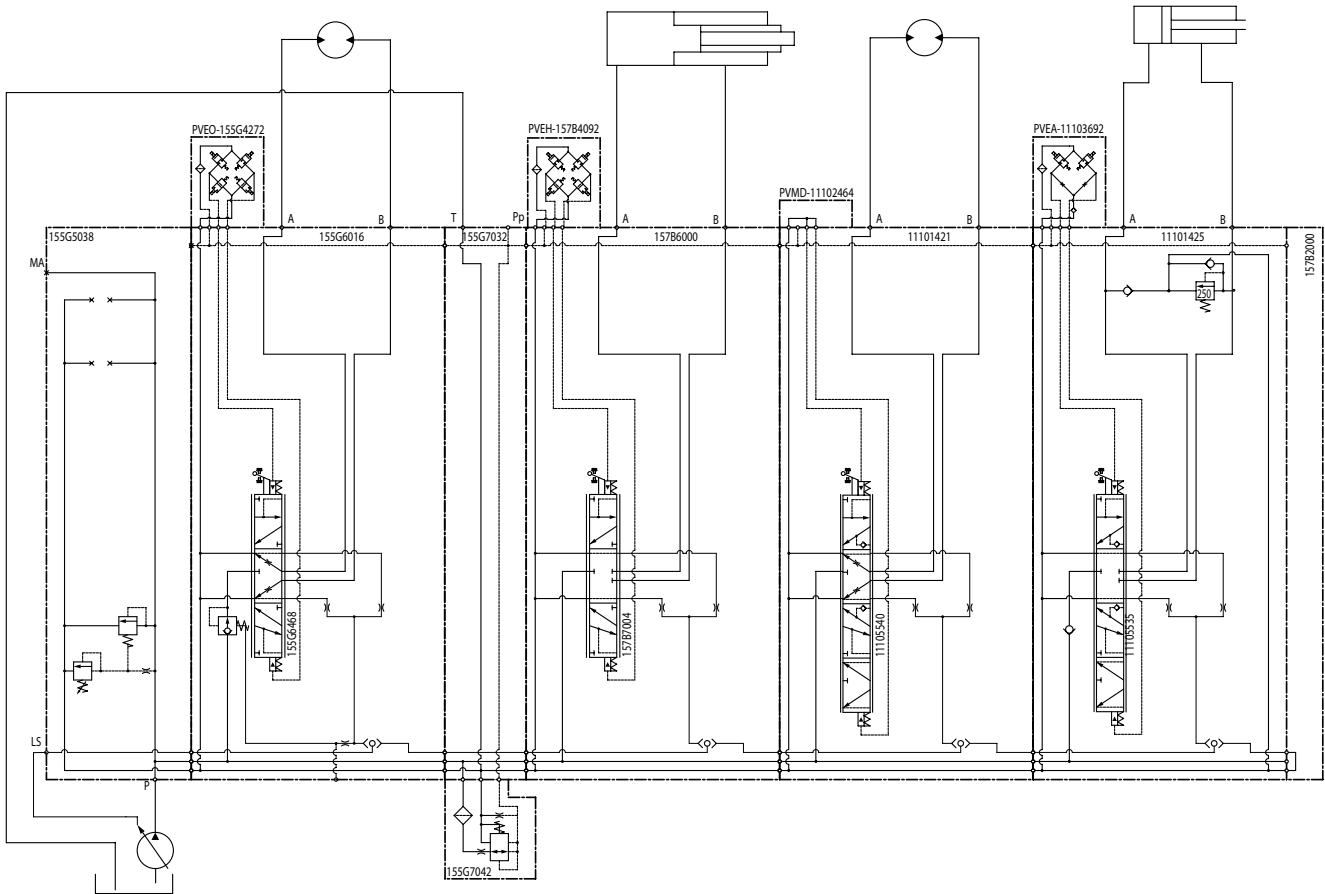
V310368.A

PVG 100/16



V310370.A

PVG 120/16



V310371.A

Due to the large size of the PVG 120 interface-module it is necessary to have at least one PVG 32 module between the PVGI and the first PVG 16 slice.

Hydraulic system efficiency

A complete hydraulic system can be implemented in many different ways. There is no sole answer to: which system solution is the right one? The solution will depend on what is the aim of the vehicle manufacturers, if they are aiming for high productivity, and/or a low fuel consumption, and/or a compact design, and/or a high operator comfort, etc.

An important topic to consider when it comes to system design is **energy efficiency**. Components in a system have their individual efficiency and as such the components contribute to the total energy consumption. This energy consumption is directly proportional with the emission of the application and the operating costs. The power needed to generate the flow and pressure for each system function is vital as surplus energy used to generate excess flow and pressure is converted into heat and thereby loss.

There are generally three types of mobile hydraulic systems:

- Fixed displacement with constant flow,
- Variable displacement with constant pressure and
- Variable displacement with load sense (LS).

Fixed displacement system with constant flow

Uses a pump with fixed displacement to generate a fixed flow to the system. In standby the flow is sent from the pump through the valve and back into the reservoir. Whenever a consumer requests a portion of the flow to perform a work function, the fixed displacement system brings the entire flow up to the load pressure. The valve will then divide the flow into work port flow and surplus flow sending this back to the reservoir.

The efficiency of a fixed displacement system is directly proportional to the percentage of the total flow used by the consumer. If the consumer uses 10% of the total flow available the fixed displacement system is 10% efficient. If the consumer uses 75% of the total available flow the system is 75% efficient.

Variable displacement system with constant pressure

Uses a variable displacement pump to regulate the flow to system consumer needs. The flow is always pressurized to the setting of the pump pressure compensator independent of the consumer(s) pressure need. In standby the pressure remains at full system pressure and only leakage flow is circulated back to the reservoir. Whenever a consumer request a flow to perform a work function the pump will deliver this flow only, but at full system pressure, independent of the function pressure need.

The efficiency of a fixed displacement system is directly proportional to the percentage of the total pressure needed to perform the work, If 10% of the pressure is needed the fixed displacement system is 10% efficient. If 75% of the pressure is needed the fixed displacement system is 75% efficient.

Variable displacement system with load sense

Uses a variable displacement pump to give the consumer the requested flow at the needed pressure. In standby only pump leakage is circulated back to reservoir – at only margin pressure. Whenever a consumer requests a flow the pump delivers this flow at needed pressure plus a margin pressure to compensate internal resistance and system control.

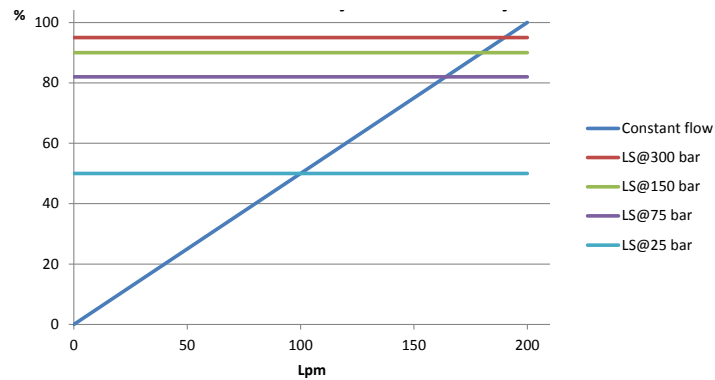
The efficiency of a LS system, despite its pressure control, is not proportional to the flow or pressure but a result of the pump margin pressure setting.

Hydraulic system efficiency (continued)

The easiest way to compare the efficiencies of the systems is to make an example. Considering a pump with a maximum flow rate of 200 l/min [52.8 US gal/min] and a system pressure of 300 bar [4351 psi].

A comparison of fixed and variable displacement systems gives the LS system a huge efficiency advantage over the fixed displacement system, especially in the high pressure and low-to-medium flow applications.

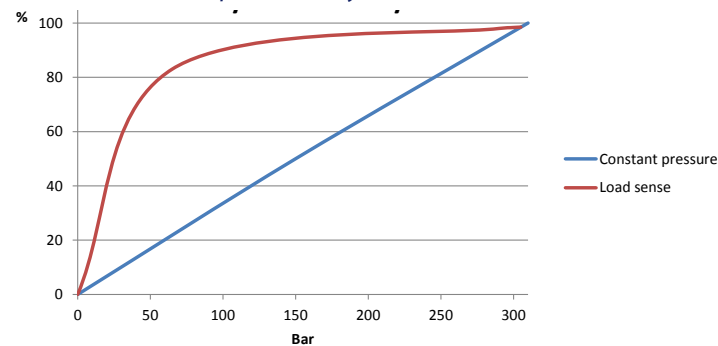
Fixed vs variable displacement system



Considering multiple consumers where the high flow work functions are seldom used, the LS system will increase the advantage over the fixed displacement system.

A comparison of fixed and variable displacement systems gives the variable displacement system an efficiency advantage over the fixed displacement system in the lower pressure range of an application.

Fixed vs variable displacement system



Considering multiple consumers at different pressures the variable displacement system will increase the efficiency over the fixed displacement system.

Although the variable displacement system is the most complex of the three systems it potentially offers great advantages in terms of efficient use of energy and in turn the compliance with power management requirements. The PVG family offers products for both constant flow and load sense systems for the best solution for the mobile hydraulic system.

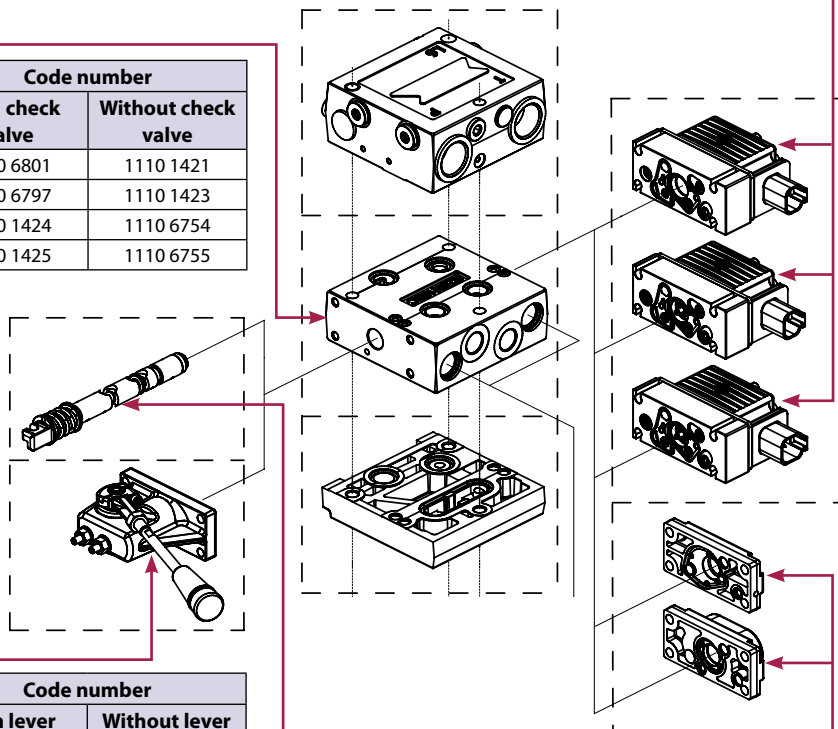
Module Selection Chart with Code Numbers (maximum configuration, exploded view)

PVE, Electrical actuation

Description	Code number	
PVEO, ON/OFF control	12 V	1110 6793
	24 V	1110 6794
PVEA, Proportional control		1110 3692
PVEA-F, Proportional control, with float in B-direction		1110 6795

PVB, Basic module

Description		Code number	
		With check valve	Without check valve
No facilities for shock valves	3/8" BSP	1110 6801	1110 1421
	3/4"-16UNF	1110 6797	1110 1423
Facilities for shock valves	3/8" BSP	1110 1424	1110 6754
	3/4"-16UNF	1110 1425	1110 6755



PVM, Mechanical actuation

Description	Code number	
	With lever	Without lever
Without adjustment screws, without float	1110 7333	1110 7505
Without adjustment screws, with float	1110 7335	1110 7506
With adjustment screws, without float	1110 7332	1110 7507

PVBS, Spools

Description	Code number				
	Flow l/min [US gal/min]				
	5 [1.32]	10 [2.64]	25 [6.60]	40 [10.57]	65 [17.17]
Open neutral, use with PVE	1110 5537	1110 5538	1110 5539	1110 5540	1110 5541
Open neutral, use with PVH	1110 9637	1110 9638	1110 9639	1110 9640	1110 9641
Closed neutral, use with PVE	1110 5532	1110 5533	1110 5534	1110 5535	1110 5536
Closed neutral, use with PVH	1110 9632	1110 9633	1110 9634	1110 9635	1110 9636

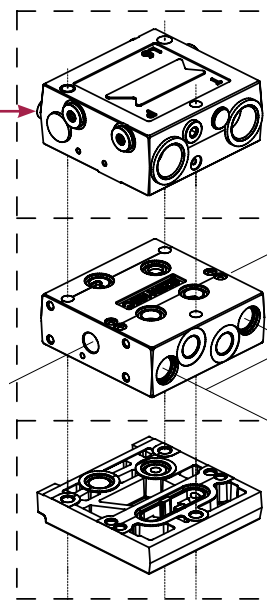
PVH, PVMD, Covers

Description	Code number	
PVH, Hydraulic actuation	1/4" BSP	1110 8380
	1/2"-20 UNF	1110 8381
PVMD, Cover for PVM		1110 5518

Module Selection Chart with Code Numbers (*maximum configuration, exploded view*)

PVP, Pump side module

Description		Code number
Open centre pump side module for pumps with fixed displacement. For purely mechanically actuated valve groups.	P = G ½; T = G ¾	157B5000
	P = ⅞-14; T = 1 ⅛-12	157B5200
	P, T = G ¾	157B5100
	P, T = 1 ⅛-12	157B5300
Closed centre pump side module for pumps with variable displacement. For purely mechanically actuated valve groups.	P = G ½; T = G ¾	157B5001
	P = ⅞-14; T = 1 ⅛-12	157B5201
	P, T = G ¾	157B5101
	P, T = 1 ⅛-12	157B5301
Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrically actuated valves.	P = G ½; T = G ¾	157B5010
	P = ⅞-14; T = 1 ⅛-12	157B5210
	P, T = G ¾	157B5110
	P, T = 1 ⅛-12	157B5310
Closed centre pump side module pumps with variable displacement. With pilot oil supply for electrically actuated valves.	P = G ½; T = G ¾	157B5011
	P = ⅞-14; T = 1 ⅛-12	157B5211
	P, T = G ¾	157B5111
	P, T = 1 ⅛-12	157B5311
Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrically actuated valves Connection for electrical LS unloading valve, PVPX.	P = G ½; T = G ¾	157B5012
	P = ⅞-14; T = 1 ⅛-12	157B5212
	P, T = G ¾	157B5112
	P, T = 1 ⅛-12	157B5312
Closed centre pump side module pumps with variable displacement. With pilot oil supply. Connection for electrical LS unloading valve, PVPX	P = G ½; T = G ¾	157B5013
	P = ⅞-14; T = 1 ⅛-12	157B5213
	P, T = G ¾	157B5113
	P, T = 1 ⅛-12	157B5313
Open centre pump side module for pumps with fixed displacement. For mechanical actuated valves. Connection for LS unloading valve, PVPX.	P, T = G ¾	157B5102
Closed centre pump side module for pumps with variable displacement. For mechanical actuated valves. Connection for LS unloading valve, PVPX.	P, T = G ¾	157B5103
Open centre pump side module for pumps with fixed displacement. With pilot oil supply for electrical actuation and connection for pilot oil pressure.	P, T = G ¾	157B5180
	P, T = 1 ⅛-12	157B5380
Closed centre pump side module pumps with variable displacement. With pilot oil supply for electrical actuation and connection for pilot oil pressure.	P, T = G ¾	157B5181
	P, T = 1 ⅛-12	157B5381
Open centre pump side module for pumps with fixed displacement. With pilot oil supply for hydraulic actuation and connection for pilot oil pressure.	P, T = G ¾	157B5190
	P, T = 1 ⅛-12	157B5390
Closed centre pump side module pumps with variable displacement. With pilot oil supply for hydraulic actuation and connection for pilot oil pressure.	P, T = G ¾	157B5191
	P, T = 1 ⅛-12	157B5391
Open center pump side module for pumps with fixed displacement. With pilot oil supply for electrically actuated valves and damped pressure adjustment spool.	P, T = G ¾	11008849
Open center pump side module for pumps with fixed displacement. With pilot oil supply for hydraulic actuated valves and damped pressure adjustment spool.	P, T = G ¾	11008851



Metric connections:

P = G ½ in; 14 mm deep or
G ¾ in; 16 mm deep
LS, M = G ¼ in; 12 mm deep
T = G ¾ in; 16 mm deep.

Inch connections:

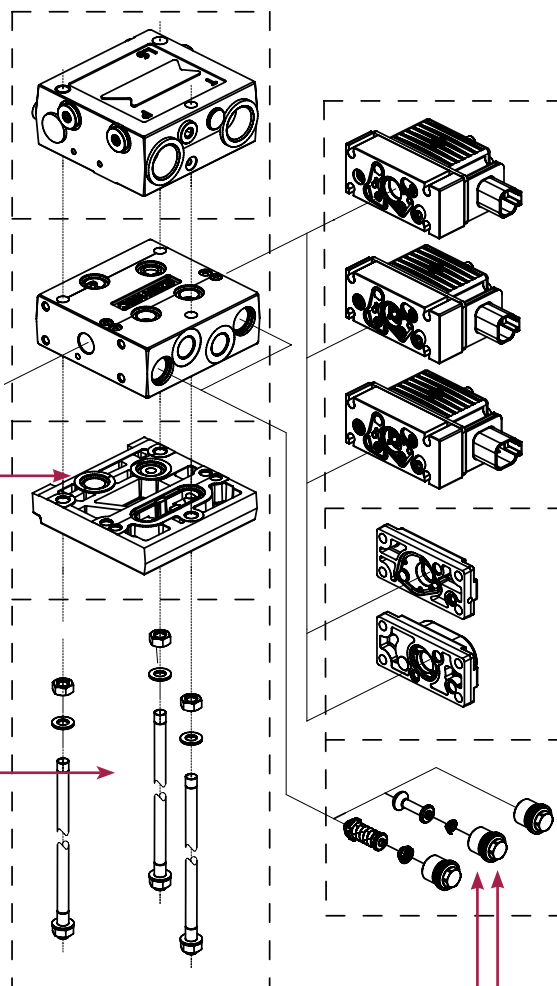
P = ⅞-14; 0.65 in deep or
1 ⅛-12; 0.75 in deep
LS, M = ½-20; 0.47 in deep
T = 1 ⅛-12; 0.75 in deep.

PVS, End plate

Description		Code number
PVS, aluminum end plate	Foot = M8	157B2000
	Foot = $\frac{5}{16}$ -18	157B2020
PVS, aluminum end plate with LX-connection	LX = $G\frac{1}{4}$; Foot = M8	157B2011
	LX = $\frac{3}{8}$ -24; Foot = $\frac{5}{16}$ -18	157B2021
PVSI, cast iron end plate	Foot = M8	157B2014
	Foot = $\frac{5}{16}$ -18	157B2004
PVSI, cast iron end plate with LX-connection	LX = $G\frac{1}{4}$; Foot = M8	157B2015
	LX = $\frac{1}{2}$ -20; Foot = $\frac{5}{16}$ -18	157B2005
PVSI, cast iron end plate with P-, T-, LX- and M-connection	P = $\frac{3}{8}$; T = $\frac{1}{2}$; LX = $\frac{1}{4}$; M = $\frac{1}{4}$; Foot = M8	157B2920
PVST, iron end plate with T-connection	T = $\frac{1}{2}$; Foot = M8	157B2500
	T = $\frac{7}{8}$ -14; Foot = $\frac{5}{16}$ -18	157B2520

PVAS, Assembly kit

Accumulated module length interval		Code number
mm	in	
55 – 72	2.17 – 2.83	157B8000
79 – 96	3.11 – 3.78	157B8031
103 – 120	4.06 – 4.72	157B8001
127 – 144	5.00 – 5.67	157B8021
151 – 168	5.49 – 6.61	157B8002
175 – 192	6.89 – 7.56	157B8022
199 – 216	7.83 – 8.50	157B8003
223 – 240	8.78 – 9.45	157B8023
247 – 264	9.72 – 10.39	157B8004
271 – 288	10.67 – 11.34	157B8024
295 – 312	11.61 – 12.28	157B8005
319 – 336	12.56 – 13.23	157B8025
343 – 360	13.50 – 14.17	157B8006
367 – 384	14.45 – 15.12	157B8026
391 – 408	15.39 – 16.06	157B8007
415 – 432	16.34 – 17.00	157B8027
439 – 456	17.28 – 17.95	157B8008
463 – 480	18.23 – 18.90	157B8028
487 – 504	19.17 – 19.84	157B8009
511 – 528	20.12 – 20.79	157B8029
535 – 552	21.06 – 21.73	157B8010
559 – 576	22.00 – 22.68	157B8030
583 – 600	22.95 – 23.62	157B8061
607 – 624	23.90 – 24.57	157B8081
631 – 648	24.84 – 25.51	157B8062
655 – 672	25.79 – 26.46	157B8082




PVLA, Anti-cavitation valve

Description	Code number
Plug A or B	157B 2002
Valve A or B	157B 2001

PVLP, Shock and Anti-cavitation valves

Code no.		157B2032	157B2050	157B2063	157B2080	157B2100	157B2125	157B2140	157B2150	157B2160	157B2175	157B2190
Settings	bar	32	50	63	80	100	125	140	150	160	175	190
	[psi]	460	725	914	1160	1450	1813	2031	2175	2320	2538	2755
Code no.		157B2210	157B2230	157B2240	157B2250	157B2265	157B2280	157B2300	157B2320	157B2350	157B2380	157B2400
Settings	bar	210	230	240	250	265	280	300	320	350	380	400
	[psi]	3045	3335	3480	3625	3845	4061	4351	4641	5075	5511	5801

		PVG16					
Subsidiary/Dealer				PVG No.			
Customer				Customer Part No.			
Application				Revision No.			
Section		A-Port				B-Port	
v		v				v	
Function							
1		PVP					
		p = bar					
2		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
3		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
4		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
5		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
6		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
7		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
8		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
9		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
10		a PVM	PVB	PVBS		PVE/PVH/PVMD	c
		b PVLP/PVLA	LS _A	bar	LS _B	bar	PVLP/PVLA b
11	End section	PVS					
12	PVAS section	PVAS					
Comments:							
Filled in by:						Date:	



PVG 16 Proportional Valve Group
Technical Information
Notes

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- Electrohydraulics
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