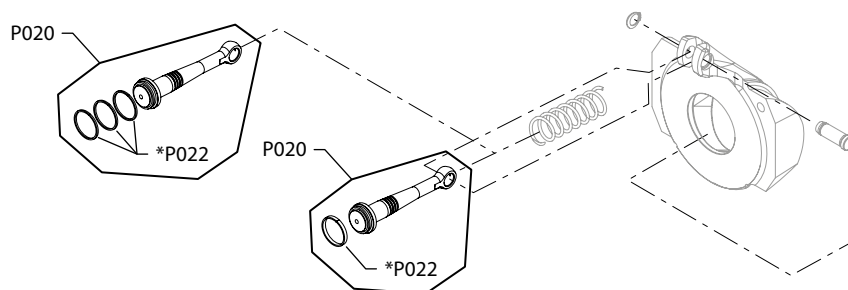


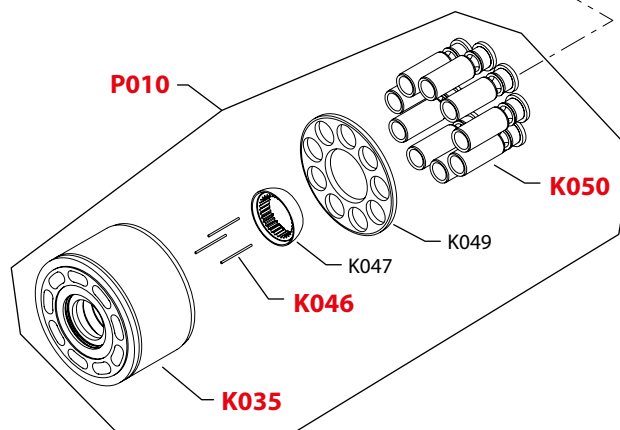


(045B - 065C)

Design prior to 10-32



Design after 10-31



E100 611E

* = included in base motor seal kit Q210

Enlarged **bold** type item numbers are recommended part to stock for servicing.

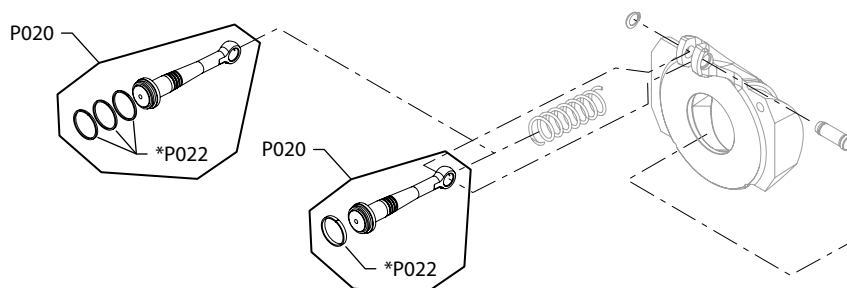
Displacement

Order code	Item	Date begin	Date end	Part number	Part name	Qty. per model/kit
045B	K035	03-23		11089200	Cylinder block assembly, 45-60cc, gen. 1	1
	K046	03-23		4700091	Holddown pin	3
	K047	03-23		1700363	Slipper retainer guide	1
	K049	03-23		1700367	Slipper retainer	1
	K050	03-23		1700369	Piston assembly, gen. 1	9
	P010	03-23		1700508	Cylinder block kit, gen. 1	1
	P020	10-32		11078449	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	03-23	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
051B	K035	03-23		11089200	Cylinder block assembly, 45-60cc, gen. 1	1
	K046	03-23		4700091	Holddown pin	3
	K047	03-23		1700363	Slipper retainer guide	1
	K049	03-23		1700367	Slipper retainer	1
	K050	03-23		1700369	Piston assembly, gen. 1	9
	P010	03-23		1700508	Cylinder block kit, gen. 1	1
	P020	03-23		11078451	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	03-23	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
055B	K035	04-33		11089200	Cylinder block assembly, 45-60cc, gen. 1	1
	K046	04-33		4700091	Holddown pin	3
	K047	04-33		1700363	Slipper retainer guide	1
	K049	04-33		1700367	Slipper retainer	1
	K050	04-33		1700369	Piston assembly, gen. 1	9
	P010	04-33		1700508	Cylinder block kit, gen. 1	1
	P020	04-33		11078385	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	04-33	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
060B	K035	03-23		11089200	Cylinder block assembly, 45-60cc, gen. 1	1
	K046	03-23		4700091	Holddown pin	3
	K047	03-23		1700363	Slipper retainer guide	1
	K049	03-23		1700367	Slipper retainer	1
	K050	03-23		1700369	Piston assembly, gen. 1	9
	P010	03-23		1700508	Cylinder block kit, gen. 1	1
	P020	03-30		11078455	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	03-23	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
065C	K035	03-23		11089222	Cylinder block assembly, 65-75cc, gen. 1	1
	K046	03-23		4700091	Holddown pin	3
	K047	03-23		1700363	Slipper retainer guide	1
	K049	03-23		1700367	Slipper retainer	1
	K050	03-23		4570457	Piston assembly, gen. 1	9
	P010	03-23		1700652	Cylinder block kit, gen. 1	1
	P020	03-30		11078385	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	03-23	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3

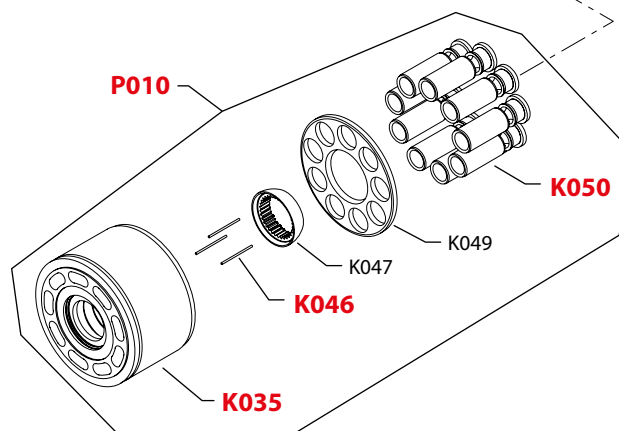


Design prior to 10-32

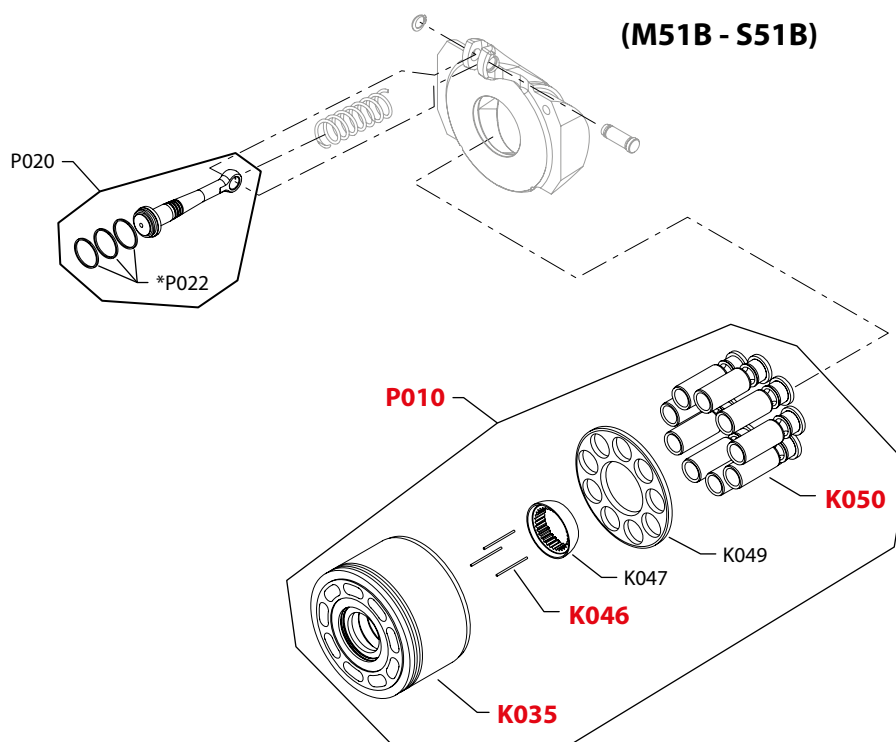
(071C - 075C)



Design after 10-31



(M51B - S51B)



E103 242E

* = included in base motor seal kit Q210

Enlarged **bold** type item numbers are recommended part to stock for servicing.

Displacement

Order code	Item	Date begin	Date end	Part number	Part name	Qty. per model/kit
071C	K035	04-33		11089222	Cylinder block assembly, 65-75cc, gen. 1	1
	K046	04-33		4700091	Holddown pin	3
	K047	04-33		1700363	Slipper retainer guide	1
	K049	04-33		1700367	Slipper retainer	1
	K050	04-33		4570457	Piston assembly, gen. 1	9
	P010	04-33		1700652	Cylinder block kit, gen. 1	1
	P020	04-33		11078455	Servo piston assembly, Gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	04-33	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
075C	K035	10-14		11089222	Cylinder block assembly, 65-75cc, gen. 1	1
	K046	10-14		4700091	Holddown pin	3
	K047	10-14		1700363	Slipper retainer guide	1
	K049	10-14		1700367	Slipper retainer	1
	K050	10-14		4570457	Piston assembly, gen. 1	9
	P010	10-14		1700652	Cylinder block kit, gen. 1	1
	P020	10-14		11078454	Servo piston assembly, gen 1 (SB-2006-006 & SB-2010-033)	1
	P022	10-32		366955	Piston ring (SB-2006-006 & SB-2010-033)	1
	P022	10-14	10-31	1701453	Piston ring (SB-2006-006 & SB-2010-033)	3
M51B	K035	09-20		11127373	Cylinder block assembly, 45-60cc, undercut, gen 2	1
	K046	09-20		4700091	Holddown pin	3
	K047	09-20		1700363	Slipper retainer guide	1
	K049	09-20		1700367	Slipper retainer	1
	K050	09-20		11065783	Piston assembly, gen 2 (SB-2012-024)	9
	P010	09-20		11065787	Cylinder block kit, gen 2 (SB-2012-024)	1
	P020	09-20		11028319	Servo piston assembly, gen 2	1
	P022	09-20		4740376	Piston ring	3
S45B	K035	09-20		11127373	Cylinder block assembly, 45-60cc, undercut	1
	K046	09-20		4700091	Holddown pin	3
	K047	09-20		1700363	Slipper retainer guide	1
	K049	09-20		1700367	Slipper retainer	1
	K050	09-20		11065783	Piston assembly, gen 2 (SB-2012-024)	9
	P010	09-20		11065787	Cylinder block kit, gen 2 (SB-2012-024)	1
	P020	09-20		11028321	Servo piston assembly, gen 2	1
	P022	09-20		4740376	Piston ring	3
S51B	K035	09-20		11127373	Cylinder block assembly, 45-60cc, undercut	1
	K046	09-20		4700091	Holddown pin	3
	K047	09-20		1700363	Slipper retainer guide	1
	K049	09-20		1700367	Slipper retainer	1
	K050	09-20		11065783	Piston assembly, gen 2 (SB-2012-024)	9
	P010	09-20		11065787	Cylinder block kit, gen 2 (SB-2012-024)	1
	P020	09-20		11028319	Servo piston assembly, gen 2	1
	P022	09-20		4740376	Piston ring	3