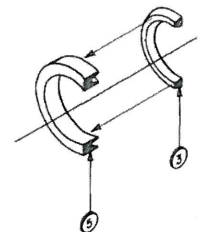


113023-PICK-UP HEAD MOTOR (MF SERIES),
113022-TABLE MOTOR (MG SERIES), AND
113024-CHAIN CASE MOTOR (MB SERIES).

THESE COMPONENTS INCLUDED IN
MB SERIES TORQMOTORS ONLY.

NOTE: Assemble Seal, Flat Side Out,
as Shown in this Enlarged View. The
Enlarged Cutaway Views Shown Here
are of Item Numbers 3 and 5.



TORQMOTOR™ SERVICE CHART—(1993) MG Series**Parts List**

<u>Item No.</u>	<u>Part No.</u>	<u>Ross No.</u>	<u>Description</u>
1.	150000	021311	Bolt (5)
2.	150001	MG016000	End Cover
3.	150002	032435	Commutator Seal
4.	150003	032821	Seal Ring (5)
5.	150004	MF018000-A1	Commutator & Ring Assembly
6.			Included with Item 5. Must be ordered as Assembly
7.	150005	MF015000	Manifold
8.	150006	MF037003	Rotor Set, (8a, 8b, 8c)
9.	150007	477341	Wear Plate
10.	150008	MF033000	Drive Link
11.	Not Needed		
12.	150009	MF019006	Coupling Shaft
13.	150010	069511	Bronze Bushing
14.	150011	028483	Thrust Washer
15.	150012	065066	Thrust Bearing
16.	150013	032377	Inner Seal
17.	150014	028516	Backup Washer
18.	150015	MF012001-A2	Housing
19.	150016	065505	"DU" Bearing
20.	150017	478306	Dirt & Water Seal

Item # 18 Includes Items: 13 & 19

Standard Seal Kit 119109 Includes Items: 4, 3, 16, 17, 20 Grease Pack and Bulletin.
Grease Pack and Bulletin not listed.